



ASSEMBLY GUIDE

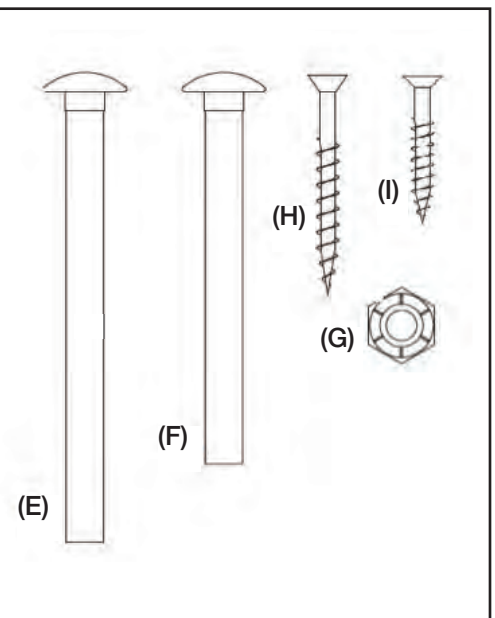
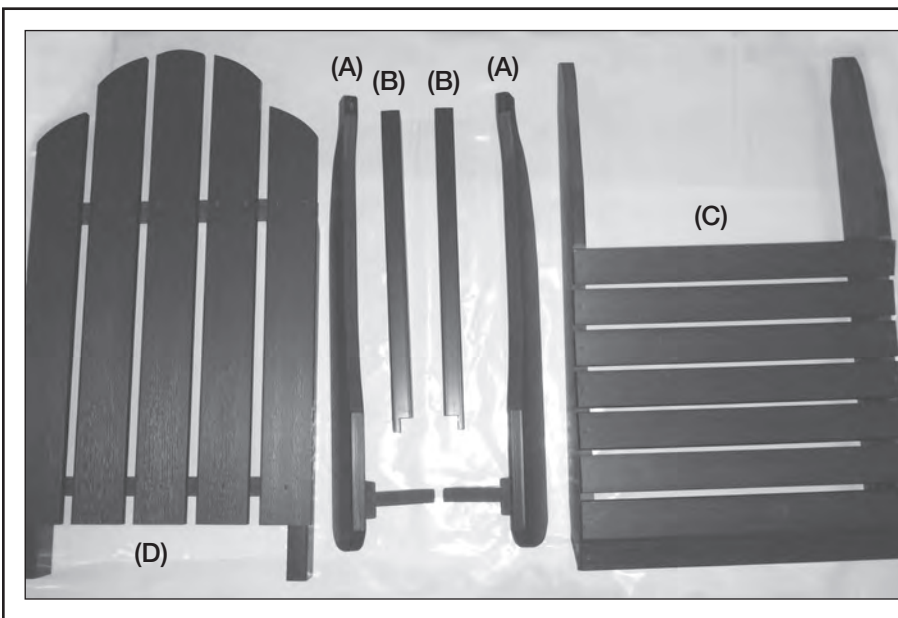
The Classic Beach Chair

CLAS1 [11.1.12]



TOOLS	
•	7/16" Wrench (Socket wrench recommended)
•	Hammer
•	Screwdriver/Square bit #1 (Power screwdriver/Square bit #1 recommended)

COMPONENTS		
Part #	Description	Qty
(A)	Arm Rest	2
(B)	Legs	2
(C)	Seat Base	1
(D)	Seat Back	1
(E)	3" Carriage Bolts	2
(F)	2-1/4" Carriage Bolts	8
(G)	Flange Nuts	10
(H)	2-1/4" Painted Stainless Screws	4
(I)	1-5/8" Painted Stainless Screws	4
	Square Bit #1	



Before you start

This assembly can be done by one person alone, however it is much easier when two people work as a team. Also, do not over-tighten bolts, but ensure that a firm and secure connection is made in every instance to avoid excess movement in joints.

STEP 1

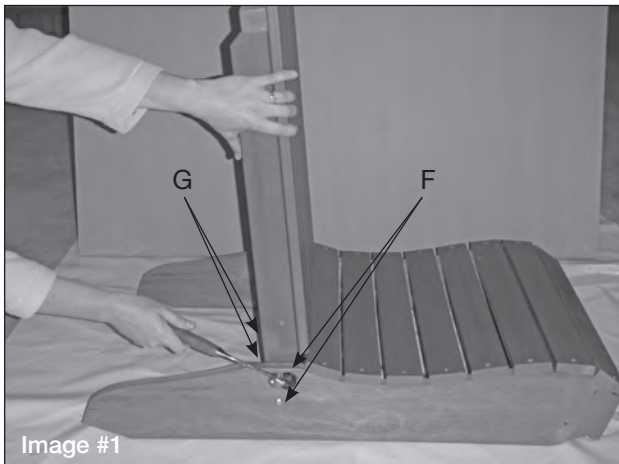
Connect Seat Back to Seat Base

Position and hold the Seat Back (D) and Seat Base (C) together, and attach by inserting two 2-1/4" Carriage Bolts (F) into the pre-drilled holes as shown in Image #1.

Note: Holes are pre-drilled for the Carriage Bolt to pass through, but use a hammer to firmly tap the bolt end several times so that the square neck sinks into the *highwood*[®] material.

Attach Flange Nut (G) to the carriage bolt from the inside of chair back and tighten so that it further pulls the bolt neck into the material leaving just the dome flush with the surface.

Repeat on other side.



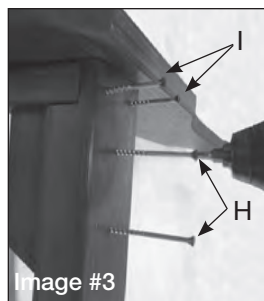
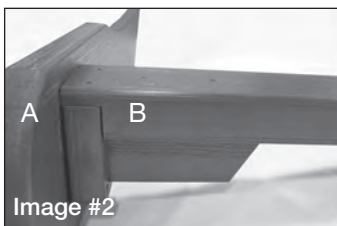
STEP 2

Connect Arm Rests to Legs

Position and hold Arm Rest (A) to Leg (B) as shown in Image #2.

Secure the Leg by using two 1-5/8" screws (I) in the top two holes (closest to arm rest) and two 2-1/4" screws (H) for the lower holes as shown in Image #3.

Repeat for other side.



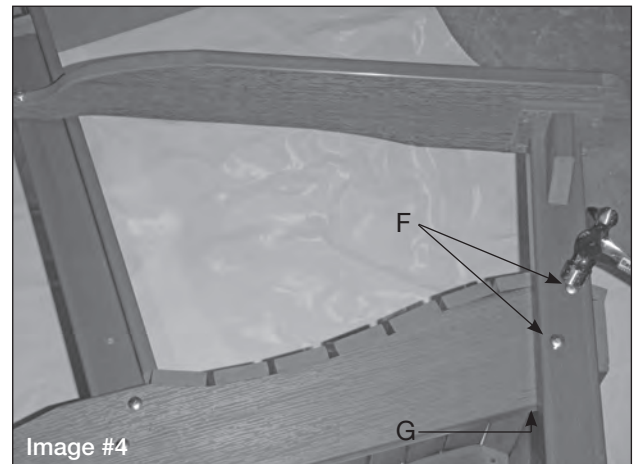
STEP 3

Connect Arm Assembly to the Seat Base

Position and hold the Arm Assembly and Seat Base (C) together, and attach by inserting two 2-1/4" Carriage Bolts (F) into the pre-drilled holes in the front of the Seat Base as shown in Image #4.

Note: Holes are pre-drilled for the Carriage Bolt to pass through, but use a hammer to firmly tap the bolt end several times so that the square neck sinks into the *highwood*[®] material.

Attach Flange Nut (G) to the carriage bolt from the inside of seat base and tighten so that it further pulls the bolt neck into the material leaving just the dome flush with the surface.



Finish attaching the Arm Rest (A) to the Seat Back (D) by inserting one 3" Carriage Bolt (E) into the pre-drilled hole in the back of the Arm Rest as shown in Image #5

Note: Hole is pre-drilled for the Carriage Bolt to pass through, but use a hammer to firmly tap the bolt end several times so that the square neck sinks into the *highwood*[®] material.

Attach Flange Nut (G) to the carriage bolt from the inside of seat back and tighten so that it further pulls the bolt neck into the material leaving just the dome flush with the surface.

Repeat on other side.

