



ASSEMBLY GUIDE

“Kepner” Bench

BENN1 [11.4.12]

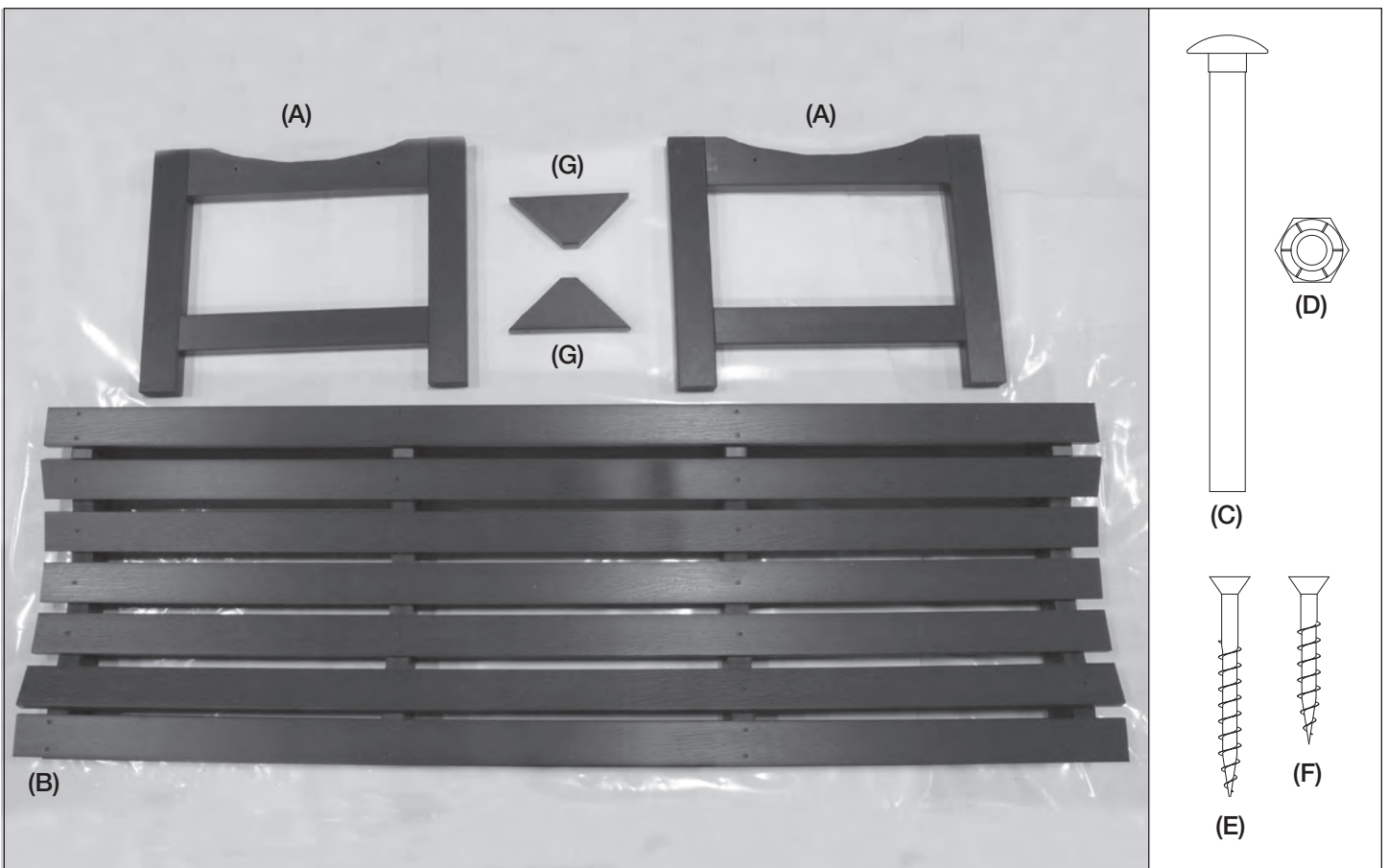


TOOLS

- 7/16" Wrench
(Socket wrench recommended)
- Screwdriver/Square bit #1
(Power screwdriver/Square bit #1 recommended)
- Hammer

COMPONENTS

Part	Description	Qty
(A)	Leg assembly	2
(B)	Seat Base	1
(C)	Carriage bolts	4
(D)	Flange Nuts	4
(E)	3" Painted Stainless Screws	4
(F)	2-1/4" Painted Stainless Screws	4
(G)	Seat Braces	2
	Square bit #1	1



Before you start

This assembly can be done by one person alone, however it is much easier when two people work as a team.

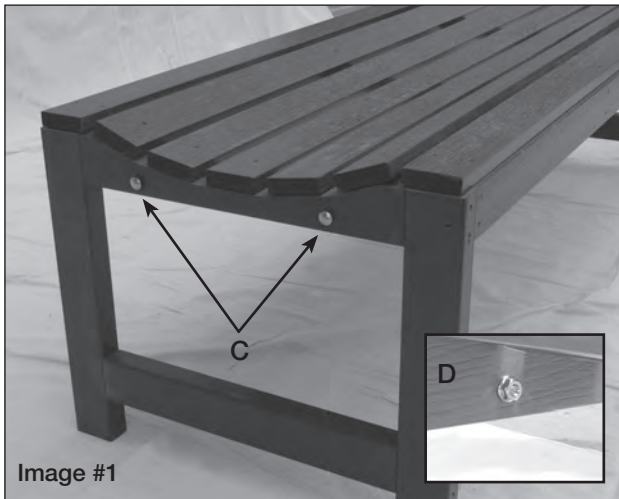
STEP 1

Connect Leg Assembly to the Seat Base

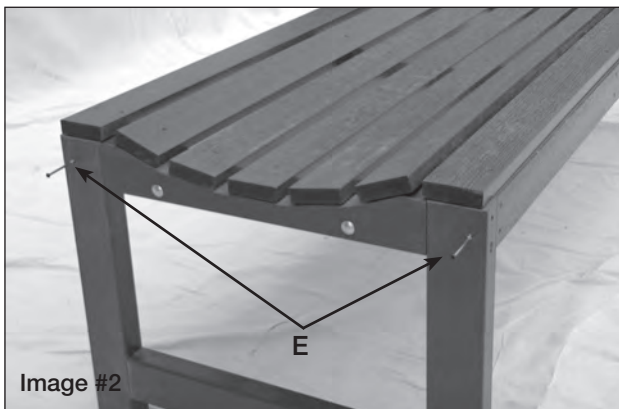
Position and hold Leg Assembly (A) and Seat Base (B) together, and attach by inserting two Carriage Bolts (C) into the pre-drilled holes on the side of the Seat Base as shown in Image #1. Repeat on other side.

Note: Holes are pre-drilled for the Carriage Bolt to pass through, but use a hammer to firmly tap the bolt end several times so that the square neck sinks into the *highwood*[®] material.

Attach Flange Nut (D) to the carriage bolt from the inside of seat base and tighten so that it further pulls the bolt neck into the material leaving just the dome flush with the surface.



Using two Wood Screws (E) finish attaching the Leg Assembly to the Seat Base by inserting the Wood Screws into the pilot holes as shown in Image #2. Repeat on other side.

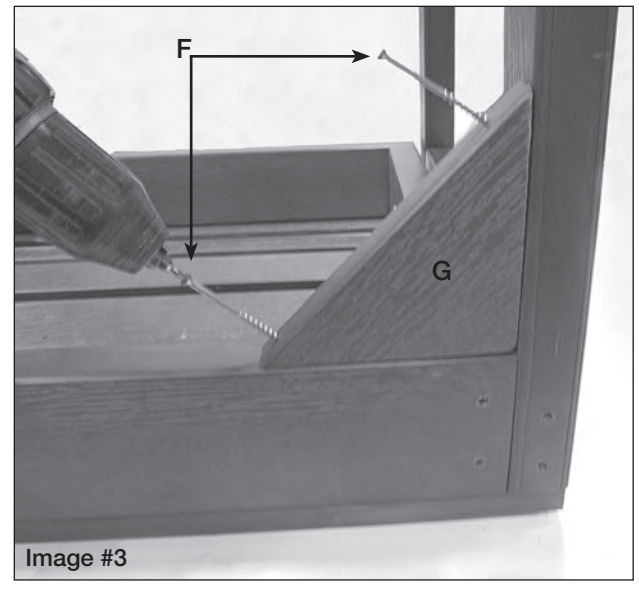


STEP 2

Attaching Seat Braces

With the bench flipped upside down, and the Highwood Logo facing you, position Seat Brace (G) under the front leg of the seat and attach it to the leg and seat base using two 2-1/4" screws (F) in the pilot holes as show in Image #3 below.

Repeat on other side.



Enjoy your
“Kepner” Bench!

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