



ASSEMBLY GUIDE

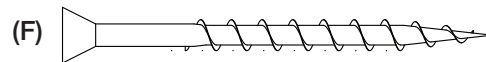
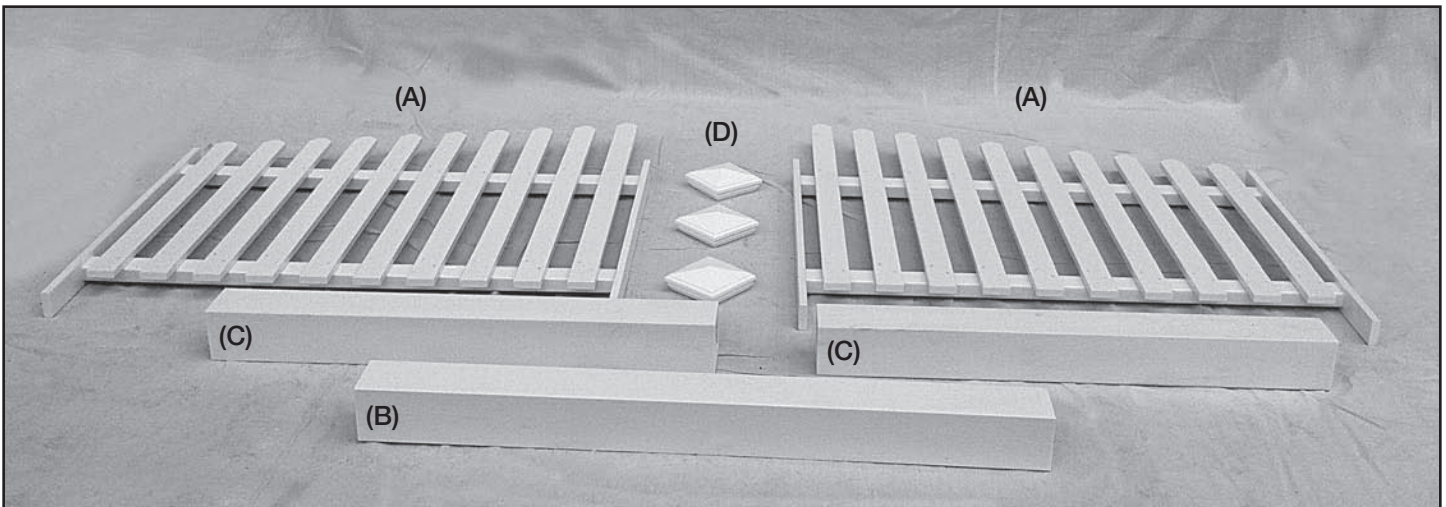
“Pottsville” Corner Fence

CNRF1 [10.11.12]



TOOLS	
•	Heavy duty hammer
•	Level
•	Flathead screwdriver or pliers
•	Screwdriver/Square bit #1 (Power screwdriver/Square bit #1 recommended)
•	Small block of wood

COMPONENTS		
Part	Description	Qty
(A)	Side sections	2
(B)	48" Center post	1
(C)	39" End posts	2
(D)	Post caps	3
(E)	Metal ground stake (no dig)	3
(F)	Stainless steel screws	12
	Square bit #1	1

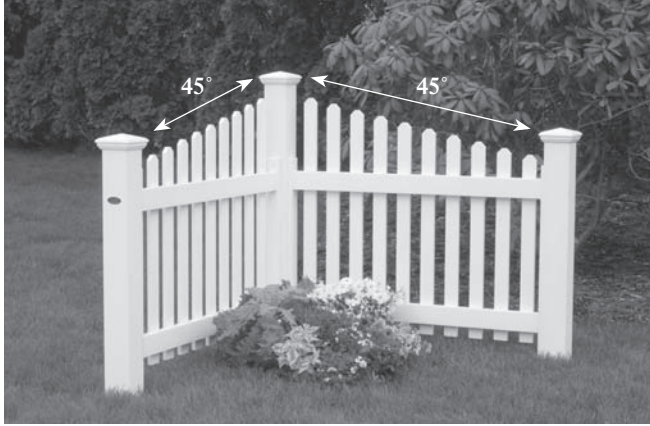


Before you start

IMPORTANT Check for underground services with your local authorities **BEFORE** installation of this product. They will typically mark out underground cables/gas etc at no charge.

STEP 1

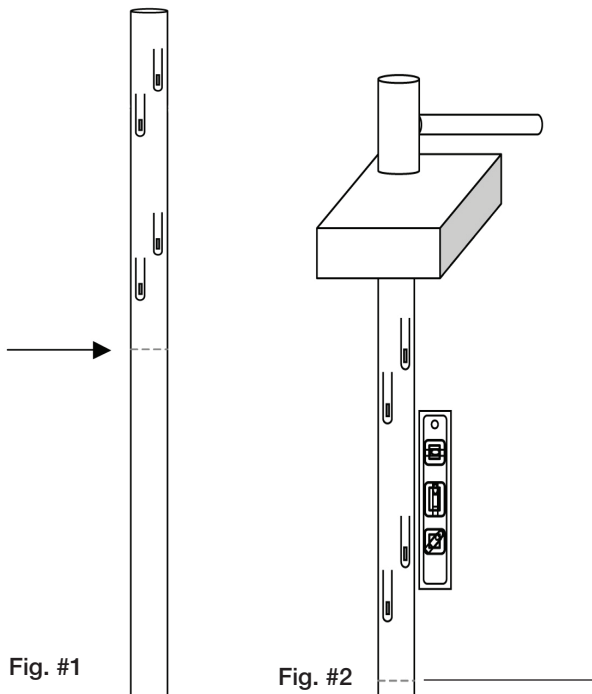
Set the fence in the desired location and carefully measure and mark the ground where the center of each post will fall assuring that each rail will set at a 45 degree angle as shown below.



STEP 2

Install metal ground stake for center post

Measure and mark the half way point on Metal ground stake (E) as shown in Figure 1 below. Place Stake (E) in desired location for Center Post (B) and carefully use a hammer to drive it into ground. Use level to make sure the stake is straight and plumb. Adjust as needed and finish driving it into the ground using a small block of wood on top of stake as shown in Figure 2 below. **Install no deeper than the half-way point.**



STEP 3

Set ground stake tabs into place

Use a flat head screwdriver and/or a set of pliers to bend the locking tabs on Metal ground stake (E) into appropriately a 45 degree angle as shown in Figure 3 below.

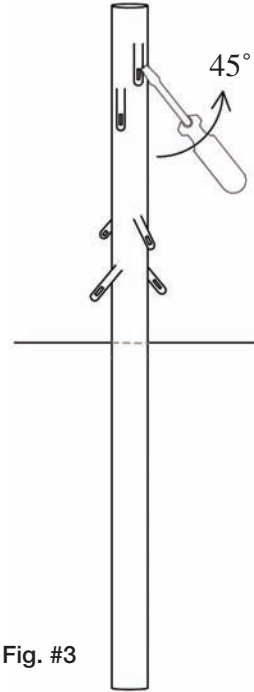


Fig. #3

STEP 4

Attach center post to ground stake

With the ground stake in place and the locking tabs set into position slide Center post (B) over the stake as shown in Figure 4 below.

Note: Make sure to slide the post straight down so the locking tabs touch the inside wall and properly engage in the corners of the *highwood*® post as shown in Figure 5 below.

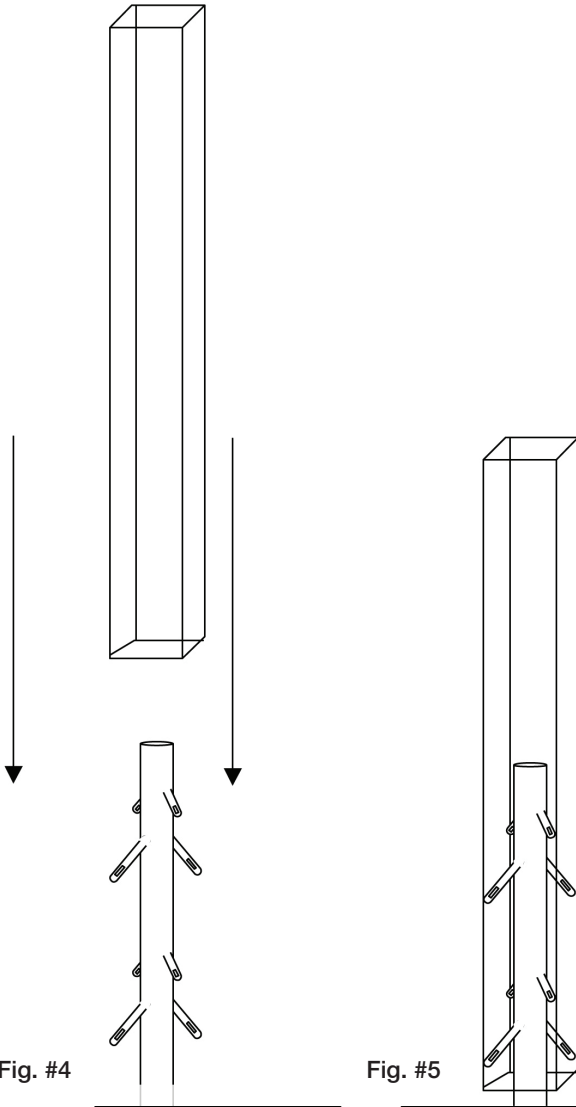


Fig. #4

Fig. #5

STEP 5

Install metal ground stakes for end posts

Take each of the side sections (A) and hold them in the position that they will be fitted to the center post. Double check and carefully mark the end post (C) locations on the ground. Remove side sections and install two ground stakes (F) for End posts (C) following Steps 2, 3, and 4.



STEP 6

Final post adjustment

Final adjustment may require you to twist the post and ground stake so the three posts are positioned in the correct direction. This rotation adjustment will not disrupt the ground attachment of the stake.

Note: Ensure that the corner fence will be straight and in-line when assembled.

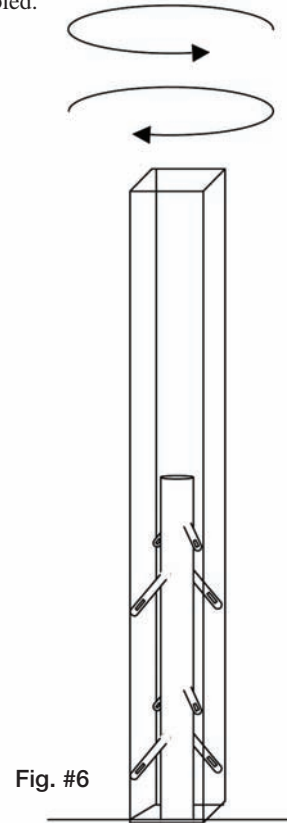


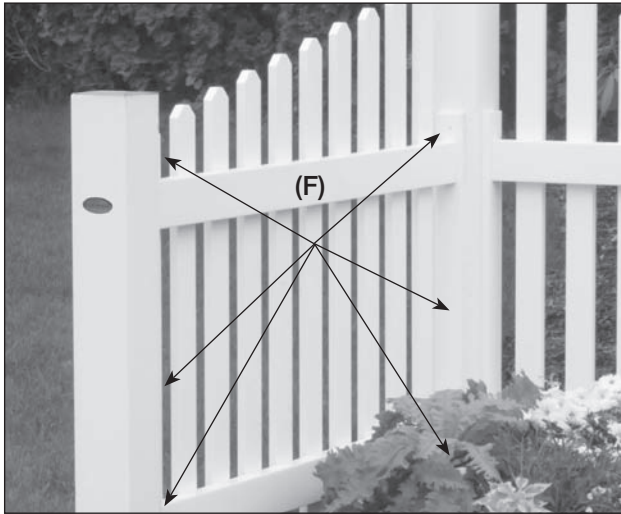
Fig. #6



STEP 7

Attach side sections

Slide the two side sections of fence down and into place between center post and end post. Use twelve screws (F) and attach side sections using the pre-drilled holes in center post and end posts.



STEP 8

Attach post caps

Attach Post caps (B) to top of each post.



Care and Cleaning

Highwood products are ultra-low maintenance but for information on seasonal cleaning or to see a video that explains how to remove minor scratches visit <http://www.highwood-usa.com/care.html>

Enjoy your Pottsville corner fence!

Other Highwood items you may be interested in.



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