

-KEEP FOR REFERENCE-

-GUARDAR PARA REFERENCIA-

-GARDEZ POUR RÉFÉRENCE-

ALTO  
STOP  
ARRÊT

**DO NOT RETURN PRODUCT TO THE STORE**  
 Individual stores do not stock parts.

**NO REGRESAS ESTA PRODUCTO A LA TIENDA**  
 Las tiendas no tiene partes.

**NE RETOURNEZ PAS LE PRODUIT AU MAGASIN**  
 Les magasins individuels ne gardent pas de pièces.

If a part is missing or damaged, please visit our website or call our toll-free customer service line. We will gladly ship your replacement parts FREE of charge.

Si las partes están perdidas o dañadas Por favor visite nuestra página de Internet o llame a nuestra línea de teléfono gratis de Servicio al Cliente. Nosotros le enviaremos sus repuestos sin cargo adicional, serán totalmente gratis.

Si une pièce est manquante ou endommagée, veuillez visiter notre site web ou appelez sans frais notre Service à la clientèle. Nous expédierons avec plaisir vos pièces de rechange GRATUITEMENT.

Need Parts or Assistance?	Nesacitas partes o Asistencia?	Besoin de Pièces ou d'assistance?
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[WWW.AMERIWOOD.COM/PARTS](http://WWW.AMERIWOOD.COM/PARTS)

or call toll free:  
 o llame a nuestra línea gratis: 1-800-489-3351  
 ou appelez sans frais:

For prompt, reliable service; please have your assembly manual ready.  
 Para servicio mas rapido y reliable por favor tenga esta manual listo.  
 Pour un service rapide et fiable, s'il vous plaît ayez votre livret d'assemblage en main.



### ▲ WARNING

Unit can tip over causing severe injury or death.

- Anchor unit to stud or wall.
- **DO NOT** allow children to climb on unit.
- Put heavy items on lower shelves or drawers.
- Read and follow all assembly instructions.

### ▲ ADVERTENCIA

Este mueble puede caerse por encima causando daño serio o la muerte

- Anolar el mueble a un espárrago muro.
- **NO** dejar que los niños suben por encima del mueble.
- Poner los articulos mas pesados en los tableros o cajones inferiores.
- Leer y seguir todos de los instucciones para el montaje.

### ▲ AVERTISSEMENT

L'unité peut basculer et causer des blessures graves ou la mort.

- Fixez l'unité au mur ou à un montant.
- Ne laissez **PAS** les enfants grimper sur le meuble
- Déposez les pièces lourdes sur les tablettes ou tiroirs du bas.
- Lire et suivre toutes les instructions d'assemblage.

Thank you for purchasing from AMERIWOOD.  
Visit [www.ameriwood.com](http://www.ameriwood.com) to view the limited warranty valid in the U.S. and Canada.

Gracias por haber comprado de AMERIWOOD.  
Visite [www.ameriwood.com](http://www.ameriwood.com) para ver la garantía limitada válida solamente en Estados Unidos y Canadá.  
SERVICIO A LA CLIENTELA DE AMERIWOOD

Merci pour votre achat de Ameriwood.  
Visitez [www.ameriwood.com](http://www.ameriwood.com) pour voir la garantie limitée valide au Canada et aux États-Unis.

AMERIWOOD CONSUMER SERVICES

SERVICE À LA CLIENTÈLE DE AMERIWOOD

Before starting – Antes de Empezar – Avant de débiter.



- Read each step carefully before starting. It is very important that each step is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.

Lea con cuidado cada paso antes de empezar. Es muy importante que cada paso se ejecute en el orden correcto, de lo contrario, tendrá dificultades en el ensamblaje.

Lisez chaque étape soigneusement avant de commencer. Il est très important que chaque étape de l'assemblage soit exécutée dans le bon ordre. Si ces étapes ne sont pas suivies dans l'ordre, des difficultés d'assemblage se produiront.

- Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Asegúrese de tener todas las piezas. Cada pieza está marcada con una etiqueta o con un sello en el lado sin acabado.

Assurez-vous que toutes les pièces sont incluses. La plupart des pièces en bois sont étiquetées ou estampées sur le bord non-fini.

- Work in spacious area, preferably on a carpet, near the place the unit will be used.

Ejecute el ensamblaje en un área espaciosa, de preferencia sobre alfombra y cerca del lugar donde se usará el mueble.

Travaillez dans un endroit spacieux, préférentiellement sur un tapis, près de l'endroit où le meuble sera utilisé.

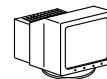
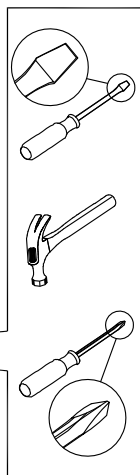
- Have the following tools.

Tenga las siguientes herramientas a la mano.

Ayez les outils suivants à la portée de la main.

- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts. No use herramientas eléctricas para ensamblar el mueble. Las herramientas eléctricas pueden dañar la unidad.

N'utilisez pas d'outils électriques pour assembler votre mobilier. Les outils électriques peuvent démonter ou endommager les pièces.



Visit our website:

Visite nuestra página de internet:

Visitez notre site Web:

[WWW.AMERIWOOD.COM/PARTS](http://WWW.AMERIWOOD.COM/PARTS)



Call us at:

Llame al:

Téléphonez au:

1-800-489-3351



Fax:

Envíe un facsimil:

Envoyez une télécopie:

1-636-745-1005



Write to:

Escriba a:

Écrivez à l'adresse:

AMERIWOOD INDUSTRIES  
410 East First Street South  
Wright City, MO 63390 USA  
Attention: Consumer Services

9:00am - 5:00pm

Monday - Friday  
~~9:00am - 5:00pm~~  
Central Time

Saturday  
~~9:00am - 5:00pm~~  
Central Time

Lunes - Viernes  
~~9:00am - 5:00pm~~  
Tiempo Central

Sábado  
~~9:00am - 5:00pm~~  
Tiempo Central

Lundi - Vendredi  
~~9:00am - 5:00pm~~  
Heure Normale du Centre

Samedi  
~~9:00am - 5:00pm~~  
Heure Normale du Centre

### HELPFUL HINTS

- Visit our website for basic assembly tips and to order replacement parts.
- Identify, sort and count the parts before attempting assembly.
- Call our toll free number if you need assistance identifying parts.
- Compression dowels are tapped in with a hammer.
- Slides have lips only on the right side.
- Cam locks that are properly fastened on a horizontal board will face toward the center of the unit, on a vertical board the point on the lock will face the bottom.
- Back panels provide stability and support. Use all the nails provided.
- When nailing back panels to the unit, be sure there is equal distance on all sides to square the unit.
- Units without the back panel installed may collapse.
- Clean the product with your favorite furniture polish and a soft cloth. DO NOT USE harsh chemicals or abrasive cleaners.
- Move your new furniture carefully, with two people lift and carry the unit to a new location.
- Never push, pull or drag your furniture (especially on carpet).
- Your Ameriwood furniture can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

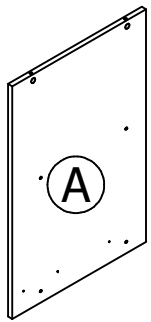
### NOTITAS UTILES

- Visite nuestro pagina de internet para que siga los pasos básicos del samblaje del mueble y ordene las partes que necesitan ser reemplazadas.
- Identifique, clasifique y cuente todas las partes antes de empezar el ensamblaje.
- Llame gratis al número de servicio al cliente si necesita ayuda con el montaje de la unidad.
- Las clavijas de compresión se taladran con un martillo.
- Las correderas del cajón solo tienen un borde en el lado derecho.
- En las piezas (tablas) horizontales, las cerraduras deben quedar al lado derecho cuando están colocadas apropiadamente. En el caso de una pieza (tabla) vertical, las cerraduras deben quedar hacia abajo.
- Los paneles traseros dan estabilidad al mueble. Use todos los clavos incluidos.
- Clave el panel trasero teniendo cuidado de mantener la misma distancia entre los clavos.
- Los muebles que no tienen el panel trasero pueden colapsar.
- Use cualquier producto que sea específico para limpiar muebles. No use químicos o sustancias abrasivas.
- Mueva su mueble con mucho cuidado y con la ayuda de otra persona levante y mueva el mueble a su lugar.
- Nunca empuje, jale o arrastre un mueble (especialmente sobre alfombra).
- Los muebles de Ameriwood pueden ser ensamblados o desarmados para ser transportados.
- Por un pago nominal puede ordenar partes adicionales.

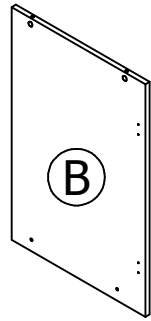
### NOTES UTILES

- Visitez notre site web pour obtenir des conseils de montage de base et pour commander des pièces de rechange.
- Identifiez, séparez et comptez les pièces avant d'entreprendre l'assemblage.
- Appelez à notre numéro sans frais si vous avez besoin d'aide pour identifier les pièces.
- Les goujons de compression sont insérés avec un marteau.
- Les glissières ont des rebords seulement sur le côté droit.
- Les serrures de came qui sont serrées sur une planche horizontale doivent faire face au centre de l'unité. Sur une planche verticale, la pointe de la serrure doit être orientée vers le bas.
- Les panneaux arrière stabilisent et soutiennent le meuble. Utilisez tous les clous fournis.
- En enfonçant les clous dans une planche, assurez-vous que toutes les distances entre les coins sont égales pour que l'unité soit carrée.
- Sans leur panneau arrière, les unités peuvent s'écrouler.
- Nettoyez le produit avec votre poli à meubles préféré et un linge doux. NE PAS UTILISER de produits chimiques ou de nettoyeurs abrasifs.
- Déplacez votre nouveau meuble avec soin, avec l'aide d'une autre personne et portez-le jusqu'à son nouvel emplacement.
- Ne jamais pousser ou traîner votre meuble (surtout sur un tapis).
- Votre meuble Ameriwood peut être démonté puis ré-assemblé pour être déplacé.
- Il est possible d'obtenir des pièces supplémentaires à un prix modique.

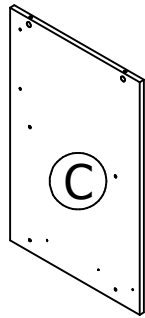
**PARTS - PIEZAS**



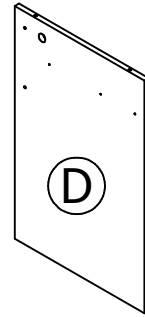
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panel izquierdo  
panneau gauche  
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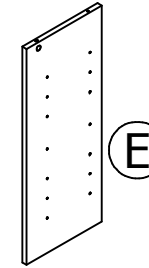
right panel  
panel derecho  
panneau droit  
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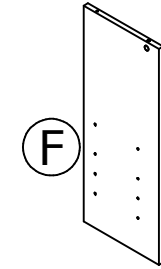
left partition  
divisor izquierdo  
cloison gauche  
39112083032



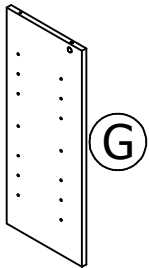
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divisor derecho  
cloison droite  
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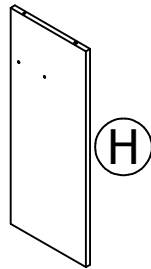
left hutch panel  
panel izquierdo organizador  
panneau gauche de la huche  
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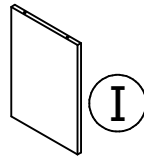
right hutch panel  
panel derecho organizador  
panneau droit de la huche  
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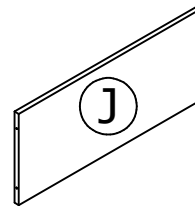
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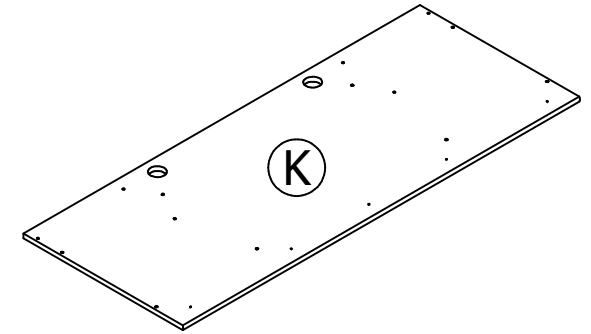
right hutch partition  
divisor derecho  
organizador  
cloison droite de la huche  
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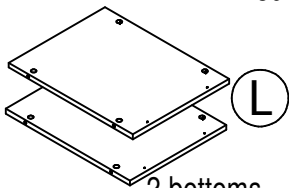
divider  
separador  
separateur  
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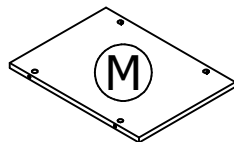
modesty panel  
panel de modestia  
panneau de modestie  
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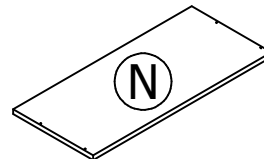
desk top  
cubierta  
dessus de bureau  
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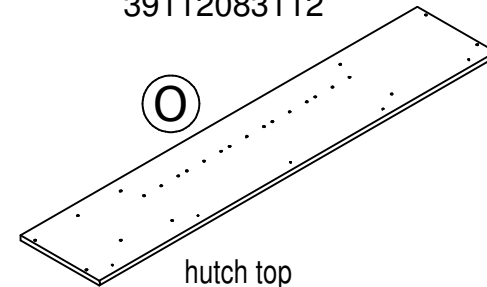
2 bottoms  
2 fondos  
2 fonds  
39112083120



lower shelf  
entrepañó inferior  
étagère inférieure  
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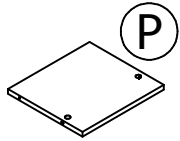


keyboard shelf  
porta teclado  
tablette du clavier  
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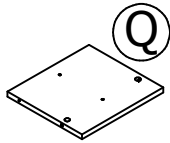


hutch top  
cubierta organizador  
dessus de la huche  
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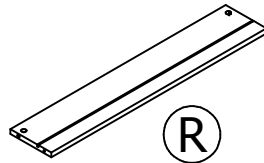
PARTS - PIEZAS



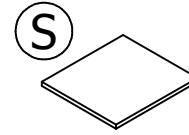
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entrepaino izquierdo organizador  
étagère gauche de la huche  
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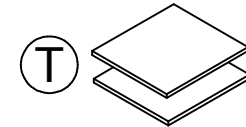
right hutch shelf  
entrepaino derecho organizador  
étagère droite de la huche  
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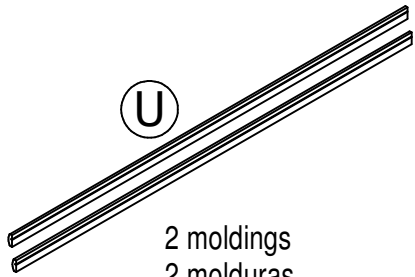
center shelf  
entrepaino central  
tablette centrale  
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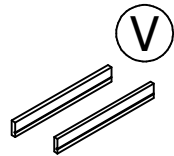
upper adjustable shelf  
entrepaino movable superior  
tablette supérieure ajustable  
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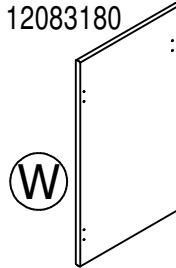
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2 entrepainos movibles superiores  
2 tablettes inférieures ajustables  
39112083200



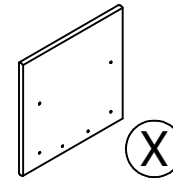
2 moldings  
2 molduras  
2 moulures  
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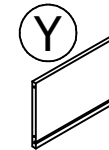
2 kicks  
2 zoclos  
2 plaques de poussée  
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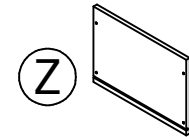
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puerta  
porte  
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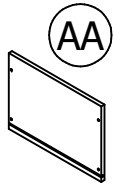
drawer front  
frente cajón  
devant du tiroir  
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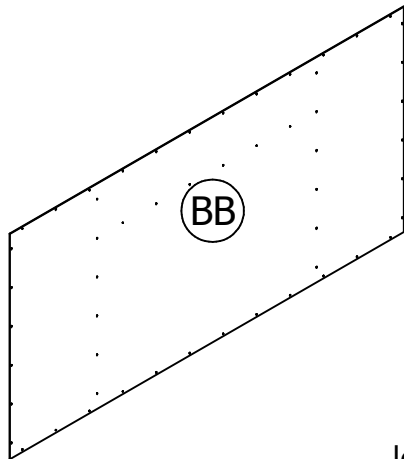
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trasero cajón  
dos du tiroir  
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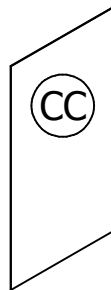
left drawer side  
lado del cajón izquierdo  
dos du tiroir gauche  
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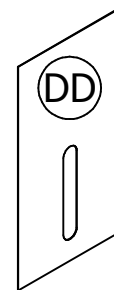
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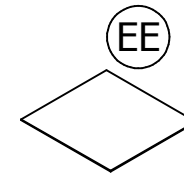
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panel trasero de organizador  
panneau arrière de la huche  
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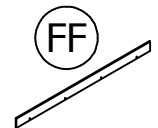
left back panel  
panel trasero izquierdo  
panneau arrière gauche  
K911208330



right back panel  
panel trasero derecho  
panneau arrière droit  
K911200040

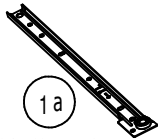
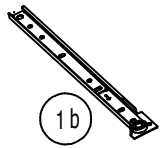
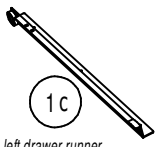
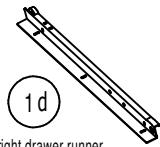


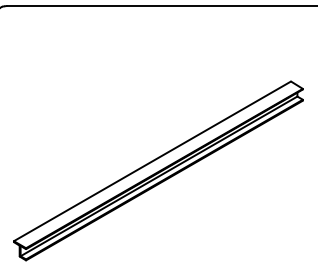
drawer bottom  
fondo de cajón  
fond du tiroir  
K911230260

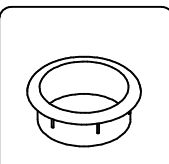


stop strip  
tope  
bande d'arrêt  
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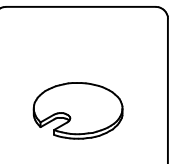
# PARTS - PIEZAS

			
1a left cabinet member corredera de mueble izquierda glissière gauche du cabinet	1b right cabinet member corredera de mueble derecha glissière droite du cabinet	1c left drawer runner deslizador izquierdo de cajón coulisse gauche du tiroir	1d right drawer runner deslizador derecha de cajón coulisse droite du tiroir
1	#A56640		x 2


2
x 2

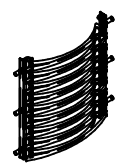

3
x 2

#A70040  
grommet  
arillo pasa-cables  
rondelle



4
x 2

#A70050  
grommet cap  
tapa  
couvre-rondelle

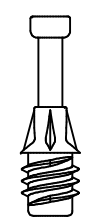
#A82120  
file holder  
sujetador de folders  
support pour dossier


5
x 5

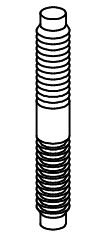
#A90170  
CD rack  
soporte de CD  
support à CD


6
x 30


#A22500  
cam lock  
cerradura de leva  
serrure de came


7
x 30


#A22510  
cam bolt  
perno de leva  
boulon de came


8
x 14


#A21520  
compression dowel  
clavija de compresion  
goujon de compression


10
x 14

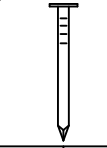
#A53600  
angle bracket  
anaquel del ángulo  
support de l'angle


11
x 30

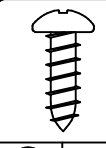
#A12210  
1/2" pan head  
cabeza redondo 1/2"  
tête ronde 1/2"


12
x 20

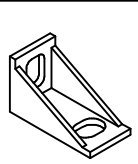
#A11080  
7/16" flat head  
cabeza plana 7/16"  
vis à tête plate 7/16"


13
x 91


#A21110  
nail  
clavo  
clou


20
x 10

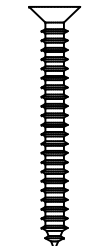
#A12100  
7/16" pan head silver  
cabeza redondo 7/16" platedo  
tête ronde 7/16" argenté


14
x 4

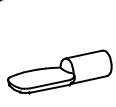
#A53760  
drawer bracket  
soporte del cajón  
support de tiroir


15
x 8

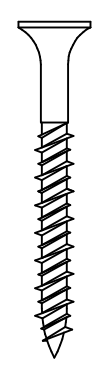
#A15600  
drawer screw  
tornillo euro del cajón  
vis de tiroir


16
x 4

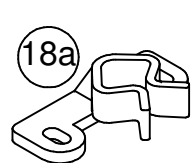
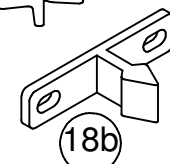
#A11600  
1-1/4" screw  
tornillo de 1-1/4"  
vis 1-1/4"


17
x 14

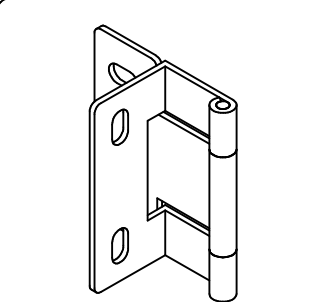
#A80250  
shelf support  
soporte de entrepano  
support à tablette


9
x 12

#A13410  
1 3/4" flat head  
cabeza plano 1 3/4"  
tête plate 1 3/4"

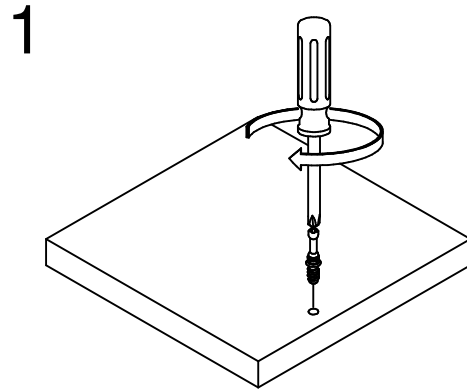
	
18a	18b
18	x 1

#A30030  
catch  
captura  
loquet

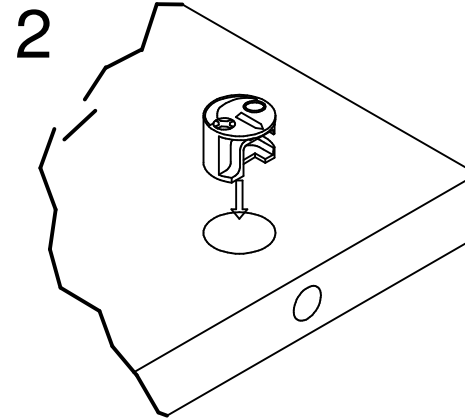

19
x 2

#A60010  
hinge  
bisagra  
penteure

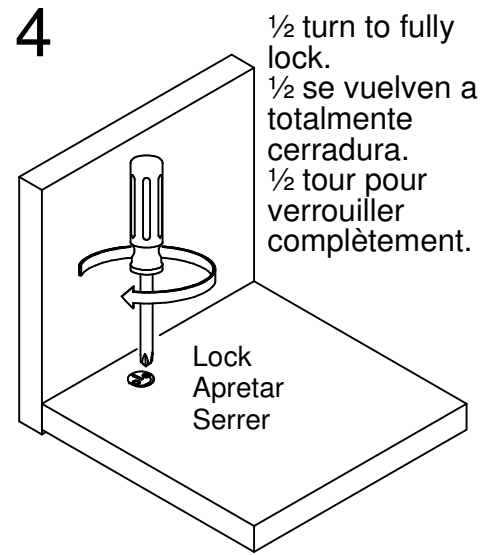
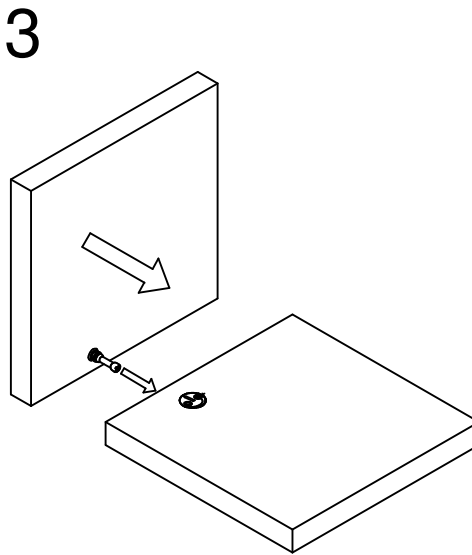
This illustration shows how the CAM fastening system works.  
Esta ilustración muestra el sistema de fijación de leva y como funciona.  
Cette illustration montre le système de fixation CAME et son fonctionnement.



Tighten to fully seat. Do not over tighten.  
Apriétese a totalmente asiento. No haga encima de apriétese.  
Serrez pour mettre le siège bien en place. Ne pas trop serrer.

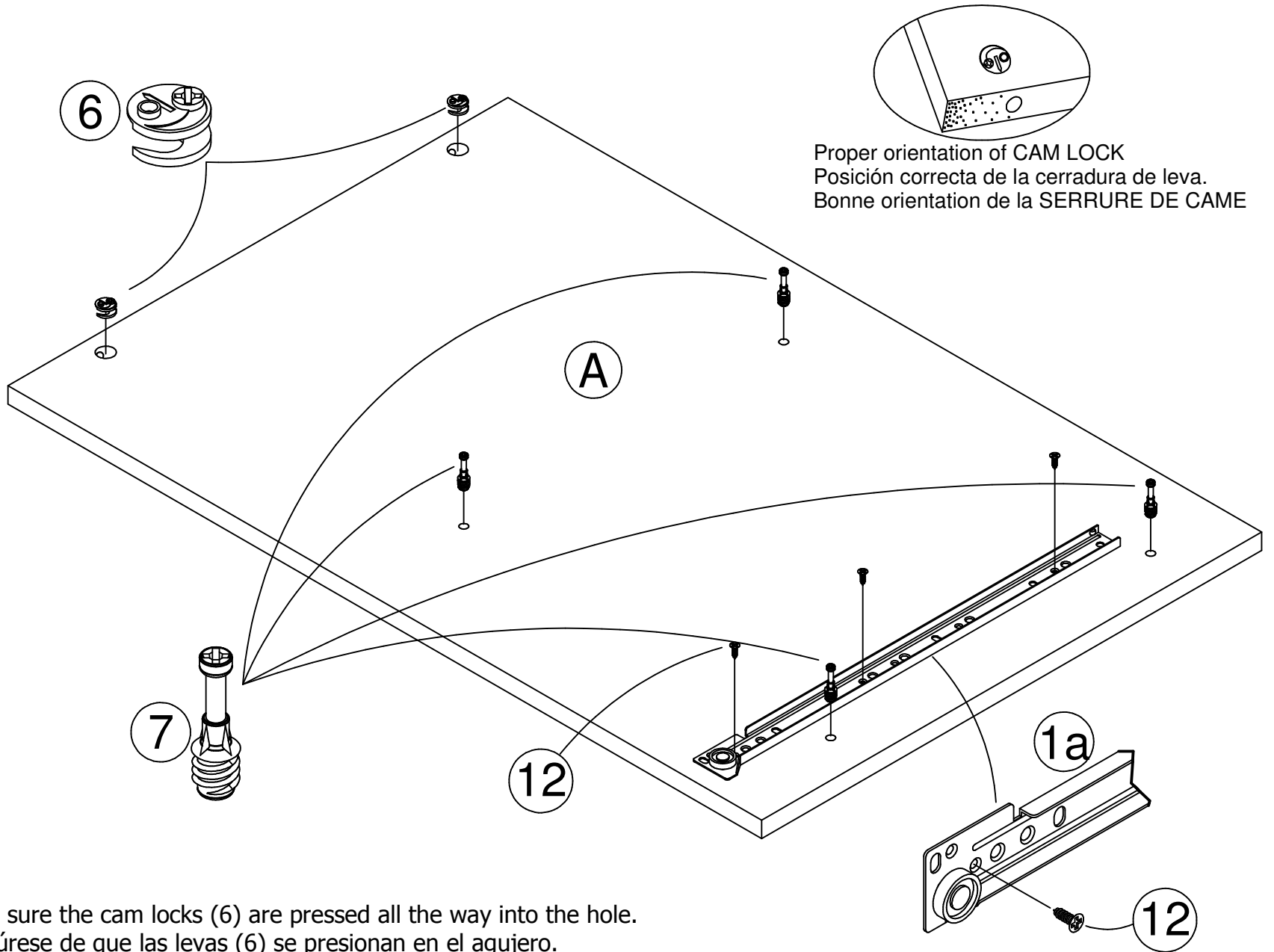
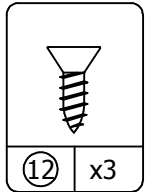
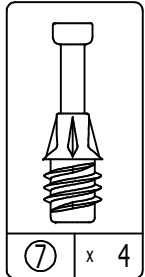
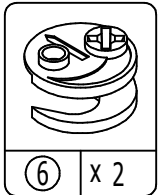
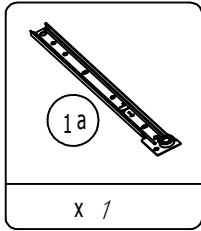


Proper orientation of cam.  
La orientación apropiada de leva.  
Bonne orientation de la came.



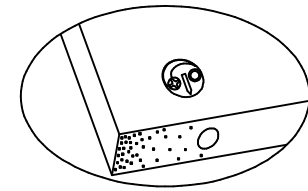
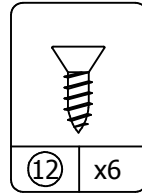
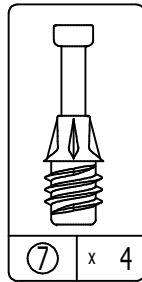
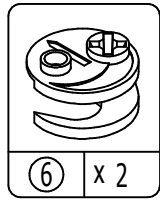
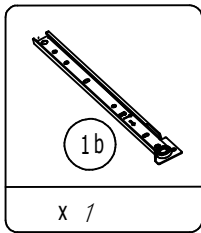
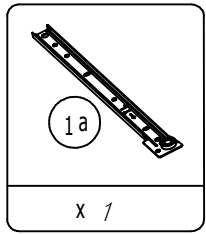
1/2 turn to fully lock.  
1/2 se vuelven a totalmente cerradura.  
1/2 tour pour verrouiller complètement.

# 1



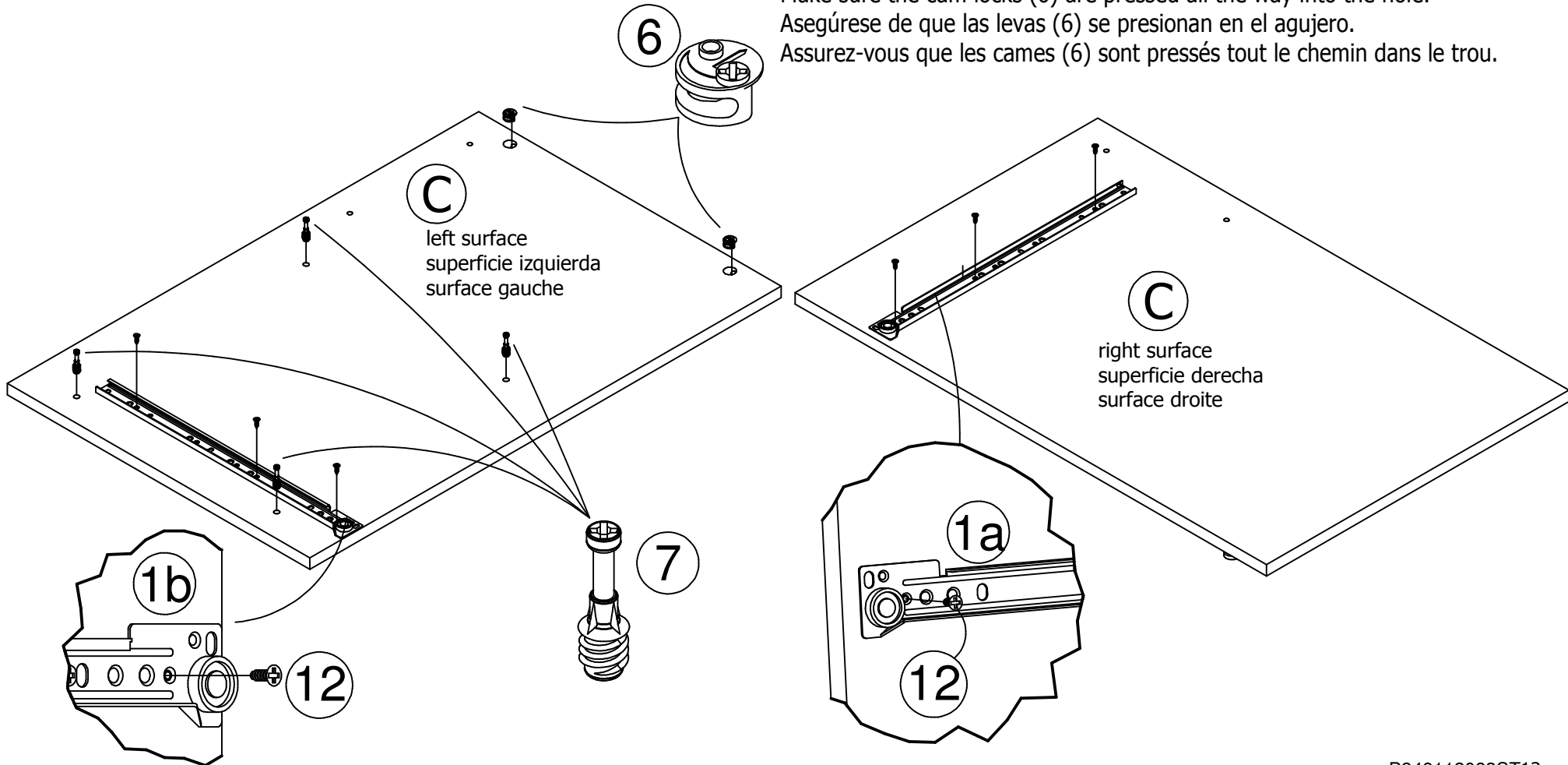
Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

# 2



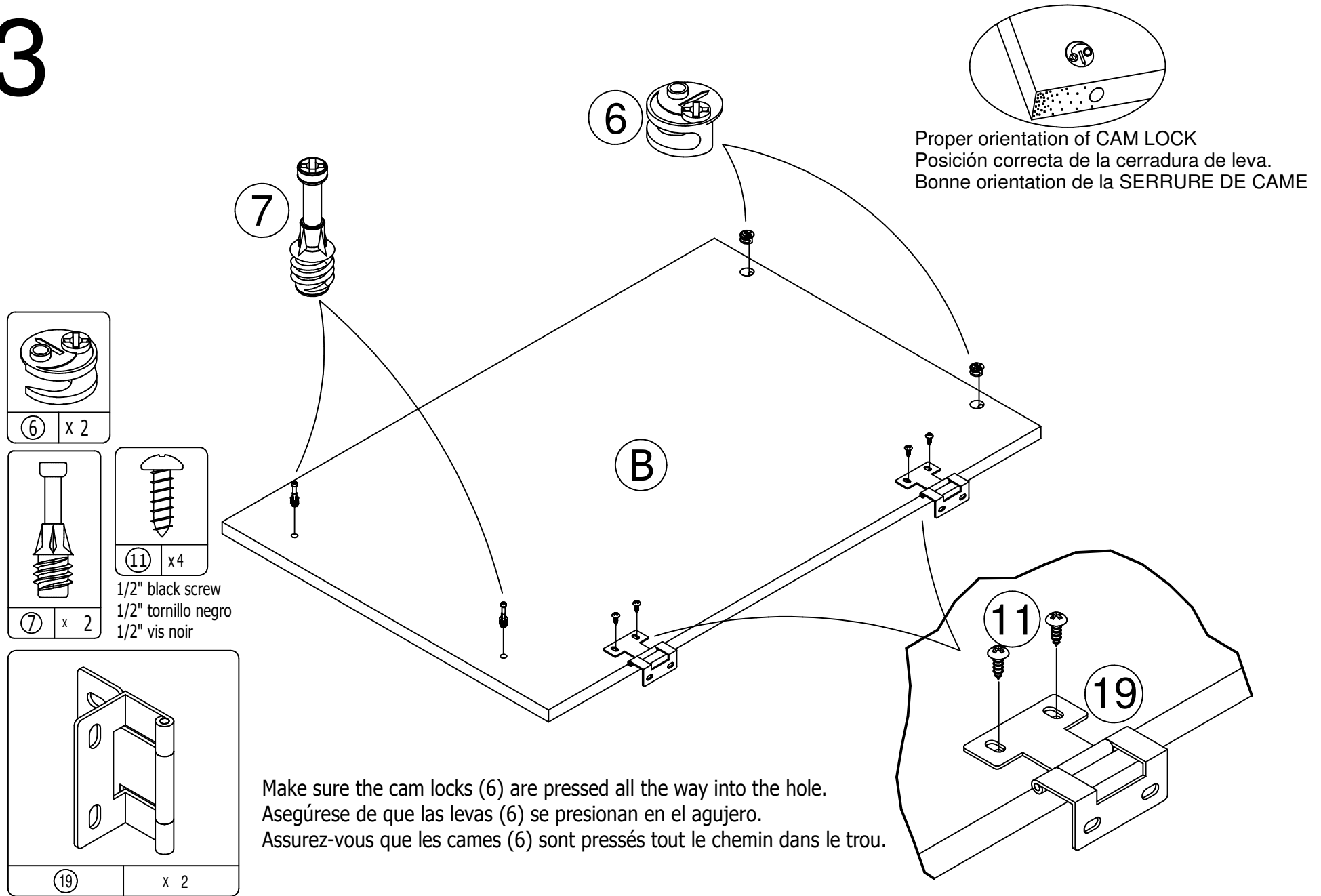
Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME

Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

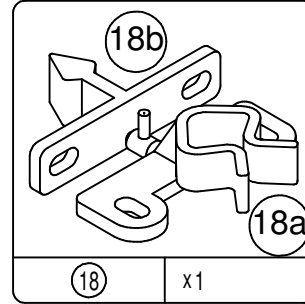
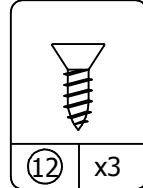
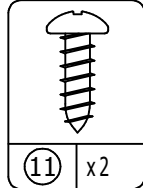
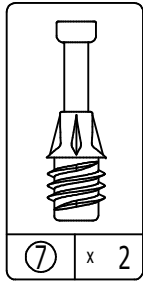
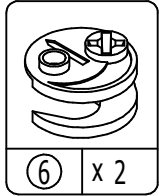
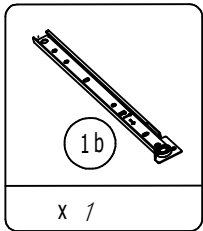




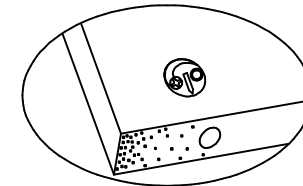
# 3



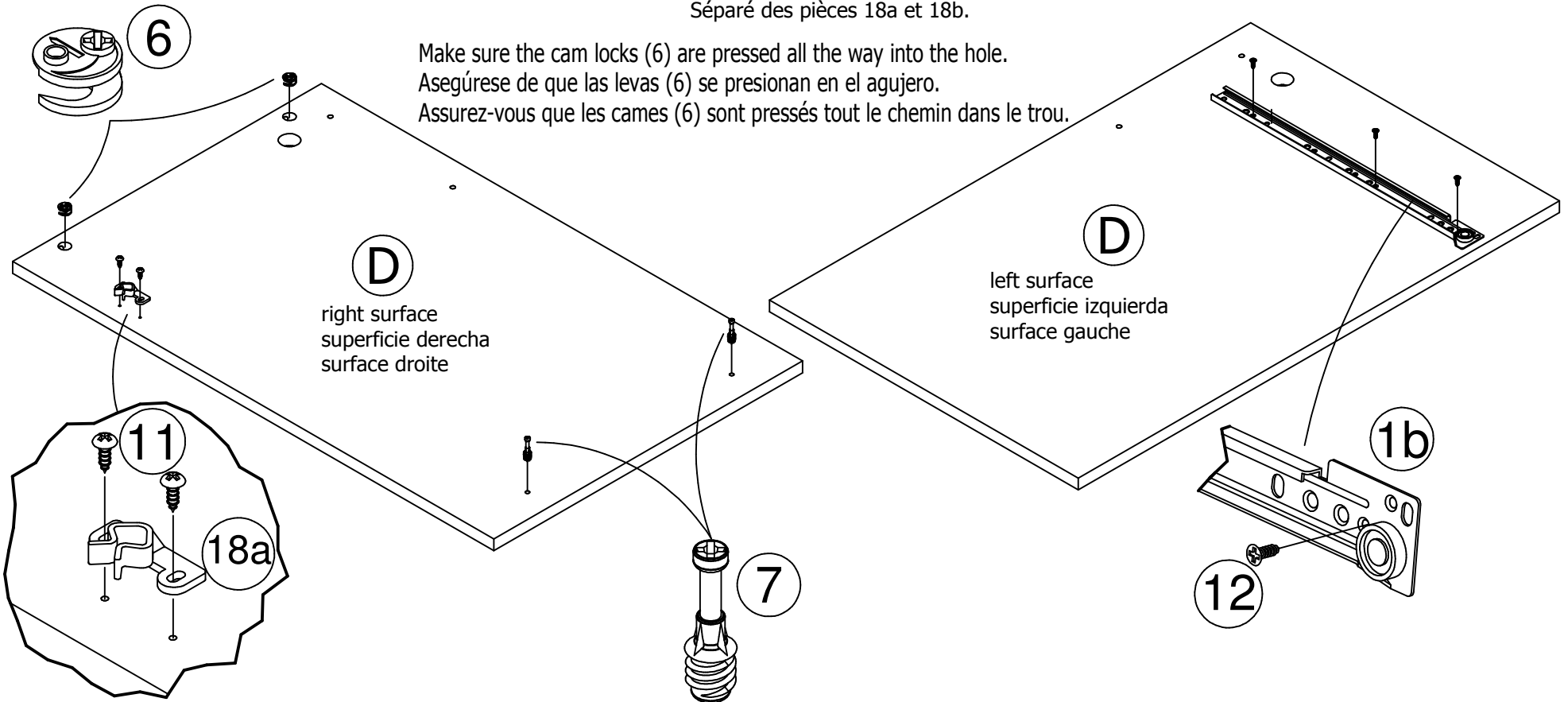
# 4



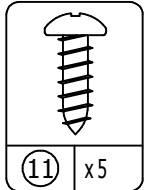
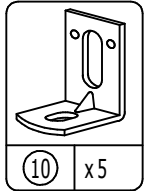
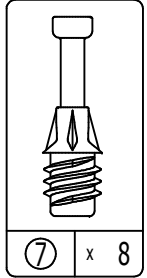
Separate parts 18a and 18b.  
Aparte de las piezas 18a y 18b.  
Séparé des pièces 18a et 18b.



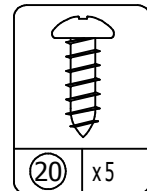
Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME



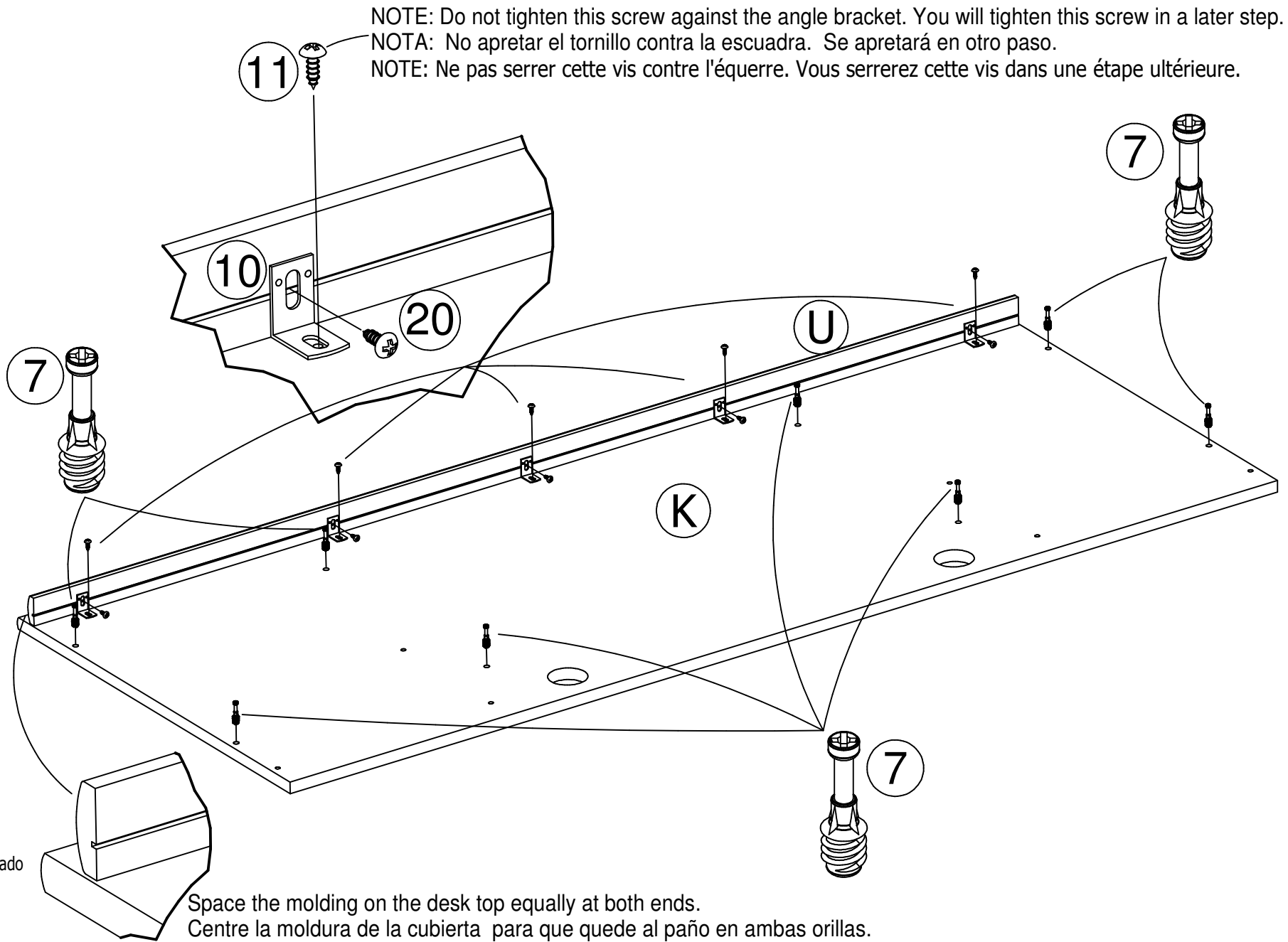
# 5



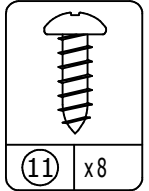
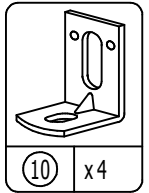
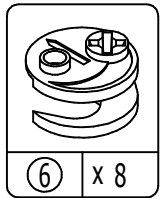
1/2" black screw  
1/2" tornillo negro  
1/2" vis noir



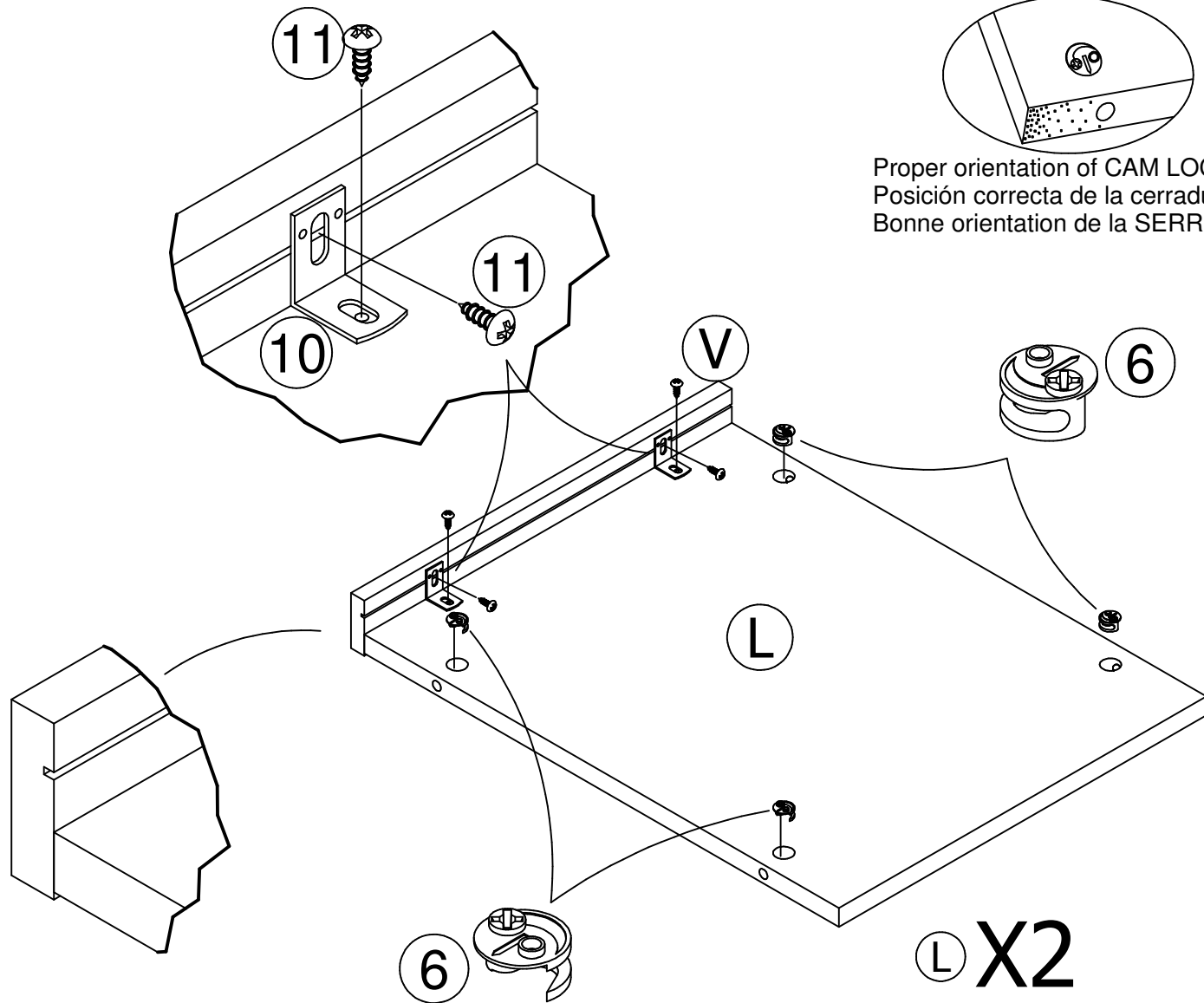
7/16" silver screw  
7/16" tornillo plateado  
7/16" vis argenté



# 6



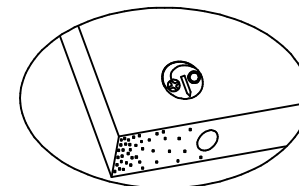
1/2" black screw  
1/2" tornillo negro  
1/2" vis noir



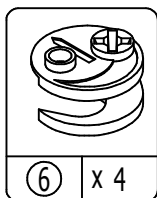
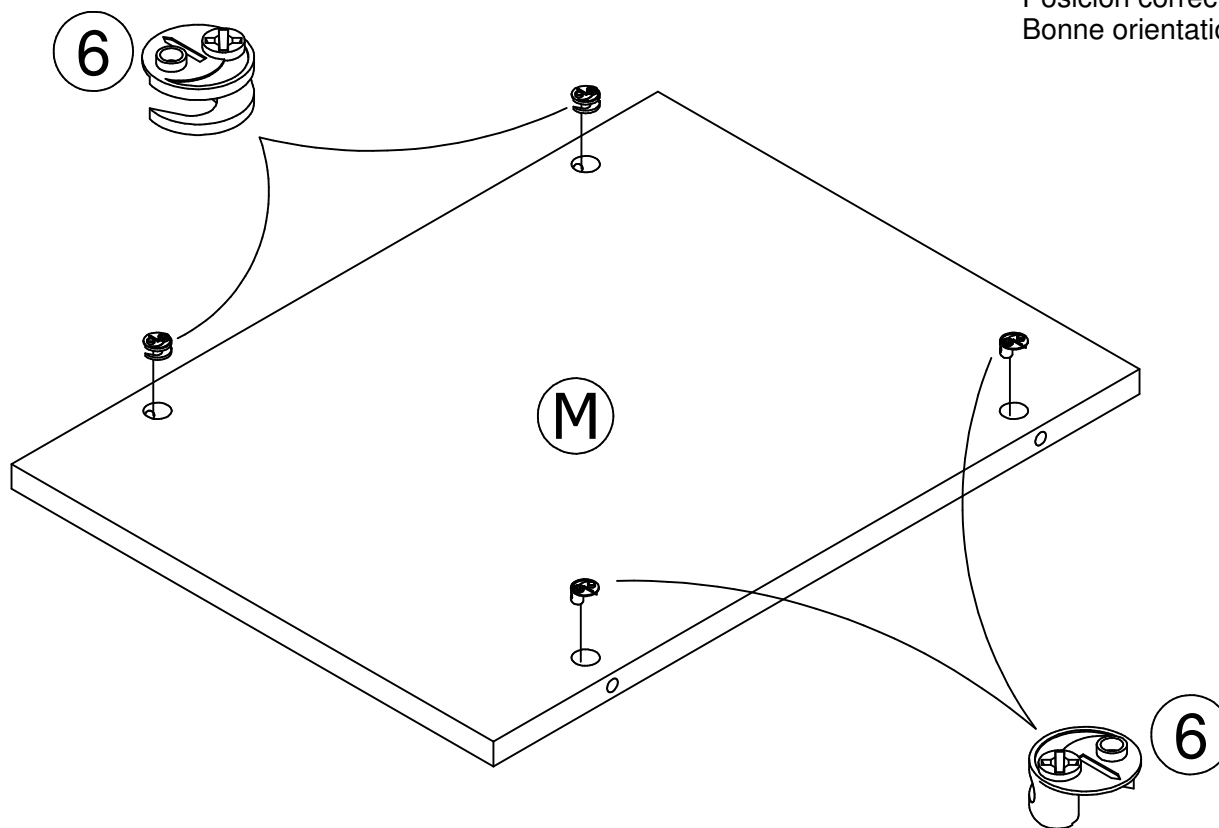
Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME

Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

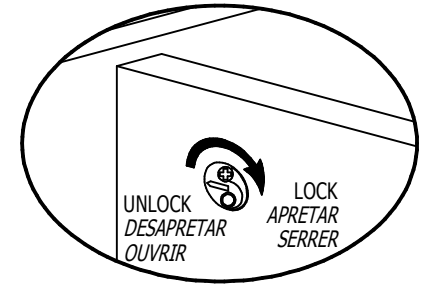
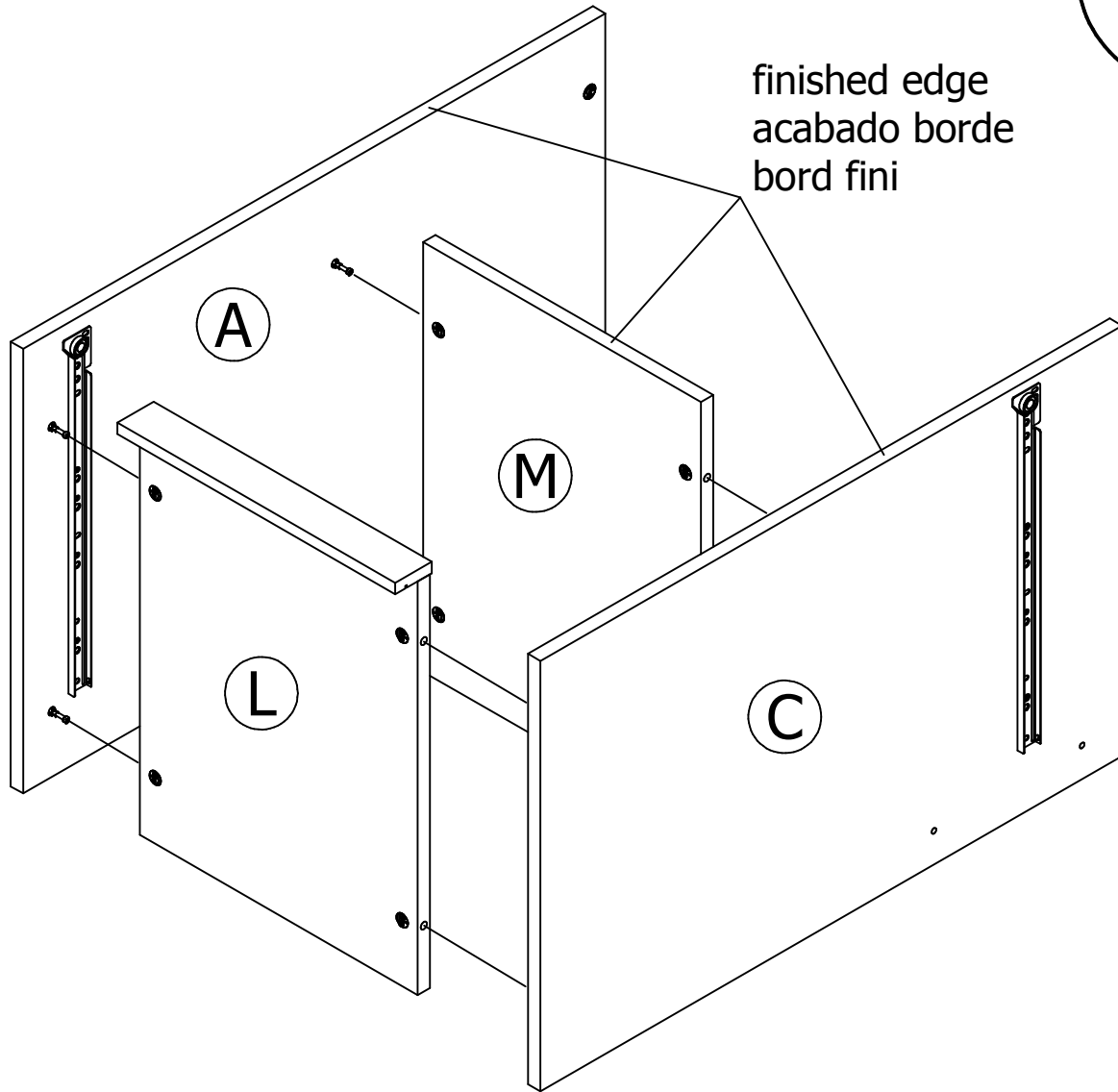
# 7



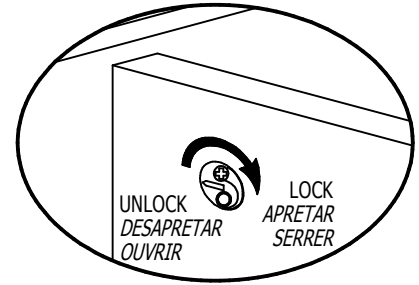
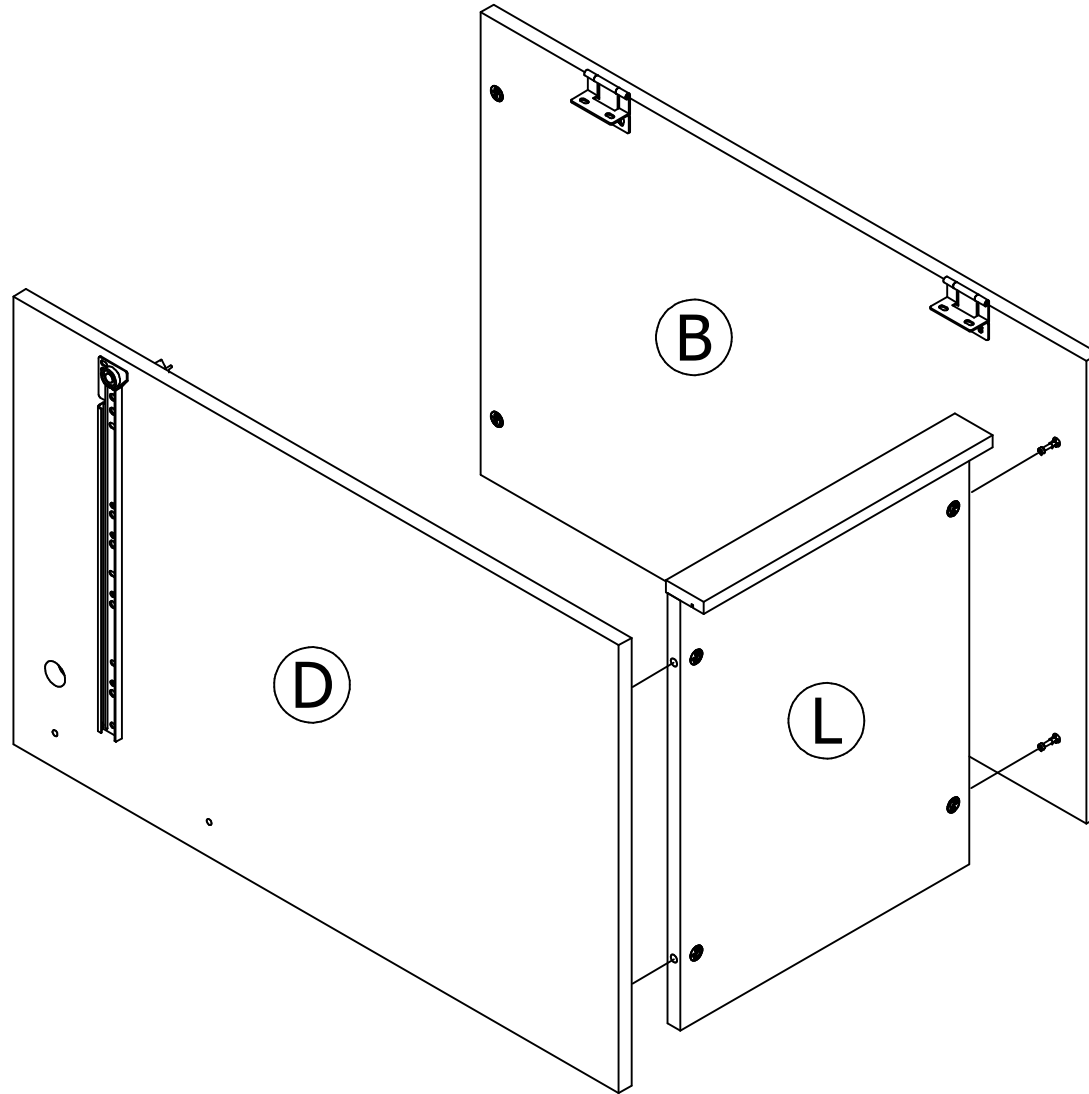
Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME



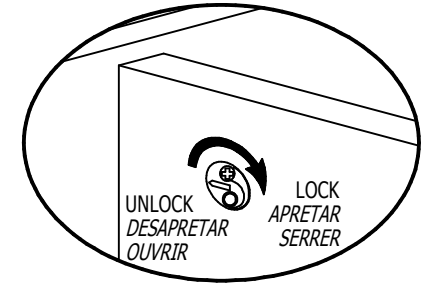
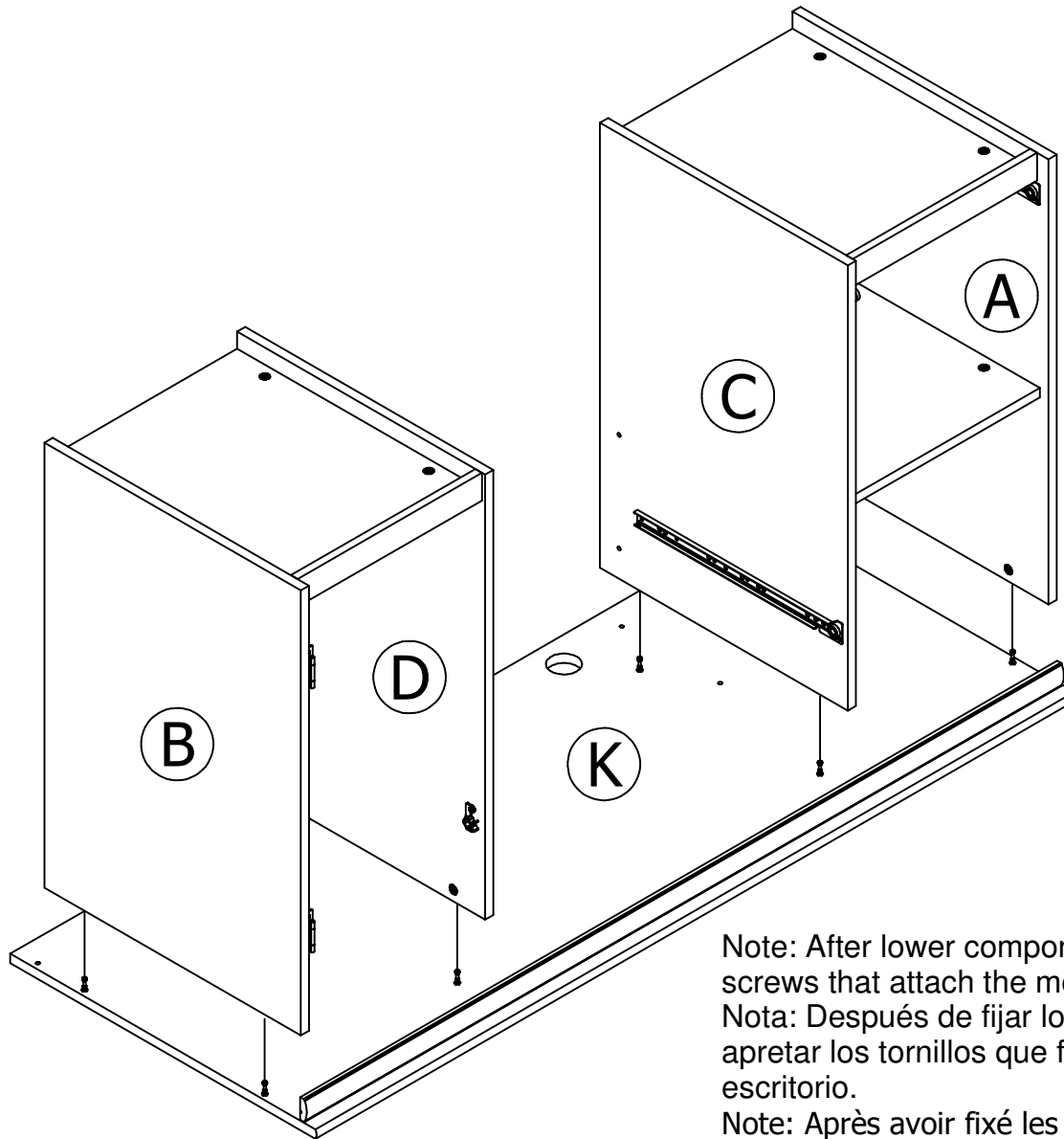
Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.



9



# 10

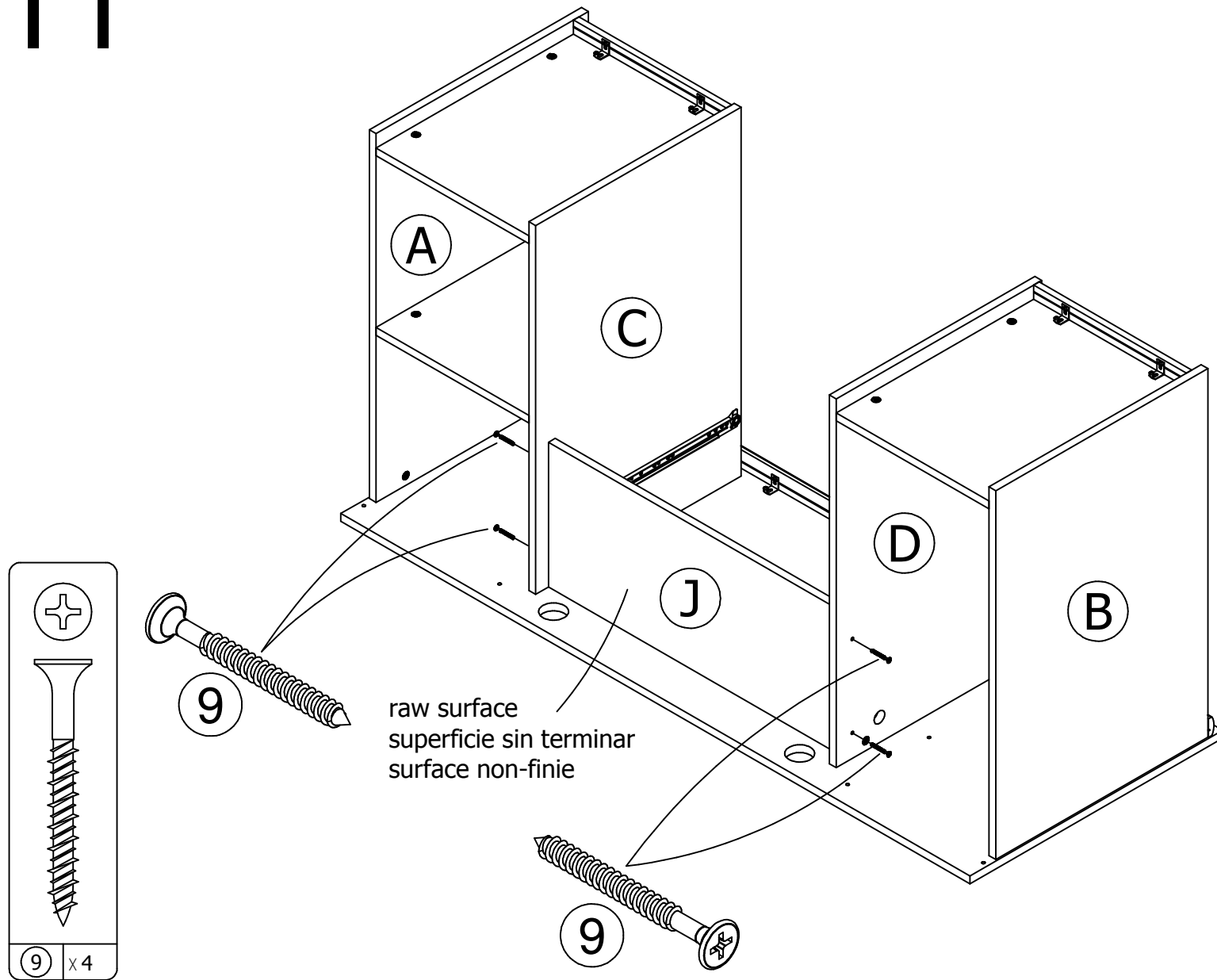


Note: After lower components are attached, tighten screws that attach the molding to the desk top.  
Nota: Después de fijar los componentes inferiores, apretar los tornillos que fijan la moldura a la cubierta del escritorio.

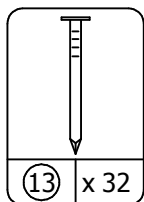
Note: Après avoir fixé les composantes inférieures, serrez les vis qui fixent la ,oulure au dessus du bureau.



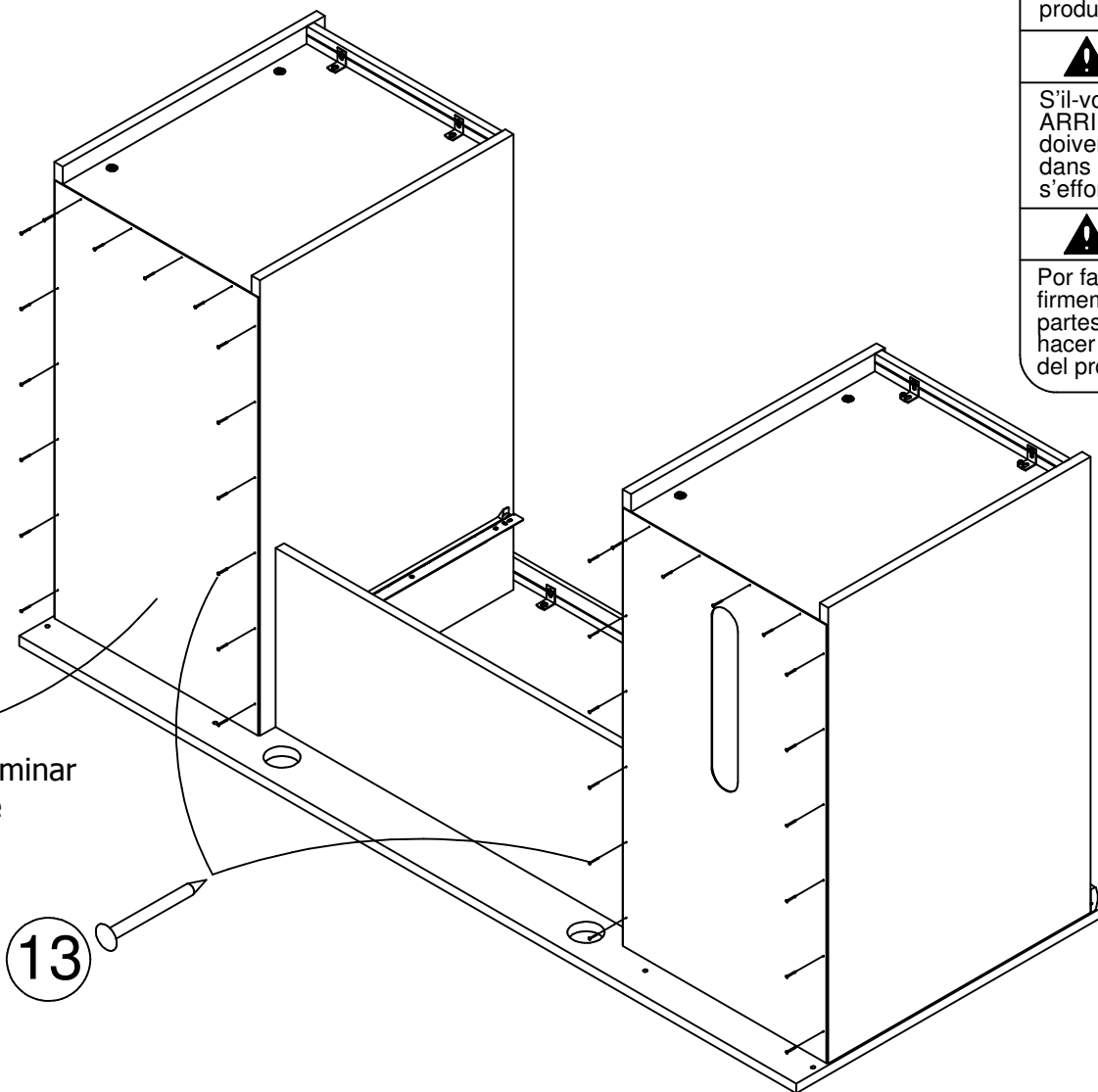
# 11



# 12



raw surface  
superficie sin terminar  
surface non-finie



## ⚠ WARNING

Please make sure that the Backs are attached securely. All nails must be driven into the parts straight and tightened firmly. Failure to do so could cause instability, product collapse, and/or serious injury.

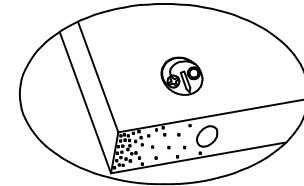
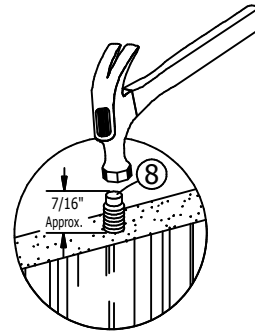
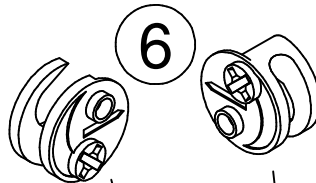
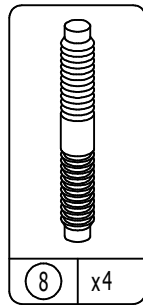
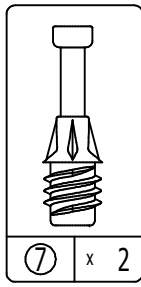
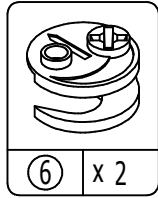
## ⚠ AVERTISSEMENT

S'il-vous-plaît assurez-vous que les PANNEAUX ARRIÈRES sont attachés solidement. Tous les clous doivent être enfoncés perpendiculairement et solidement dans les parties. Sinon le meuble peut devenir instable, s'effondrer subitement et/ou causer des blessures graves.

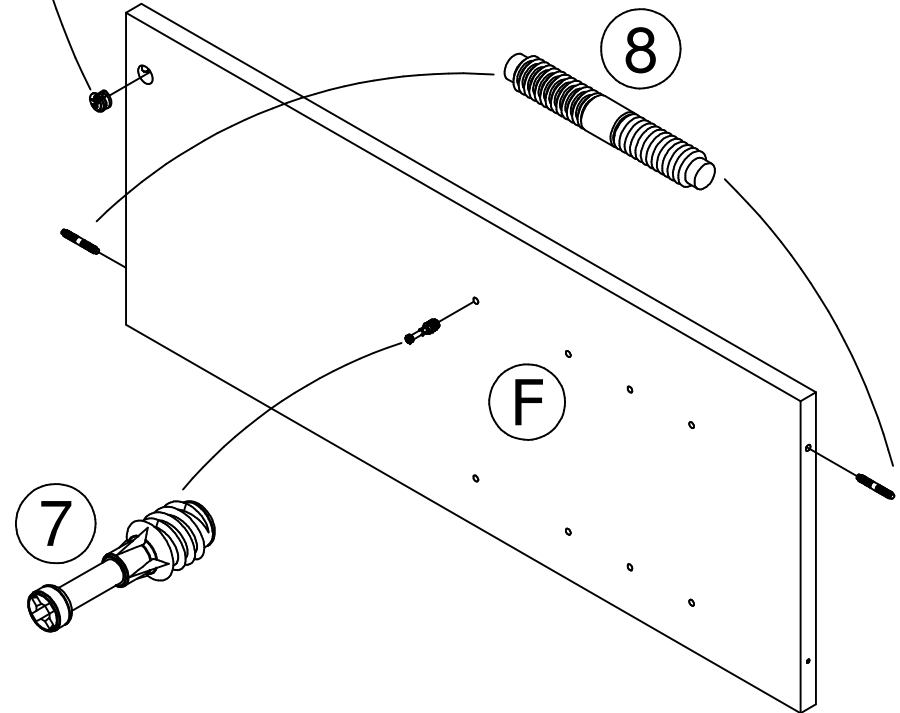
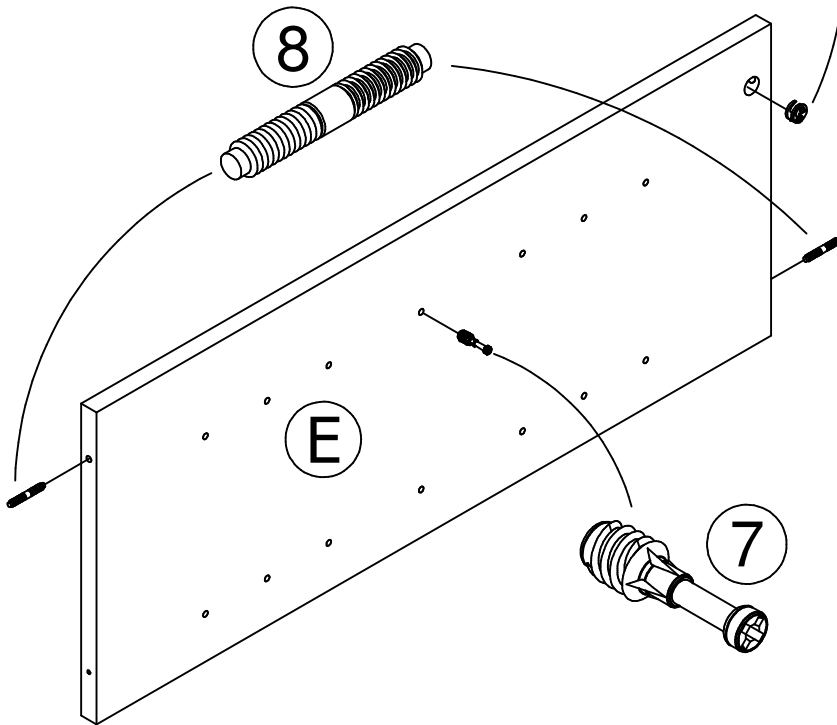
## ⚠ ADVERTENCIA

Por favor asegúrese que las Parte de atrás se atan firmemente. Todos los clavos deben manejarse en las partes recto y deben apretarse firmemente. El fracaso para hacer para que podría causar inestabilidad, derrumbamiento del producto, y/o la lesión seria.

# 13

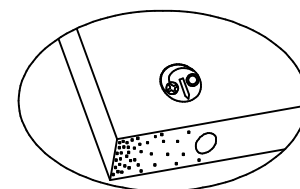
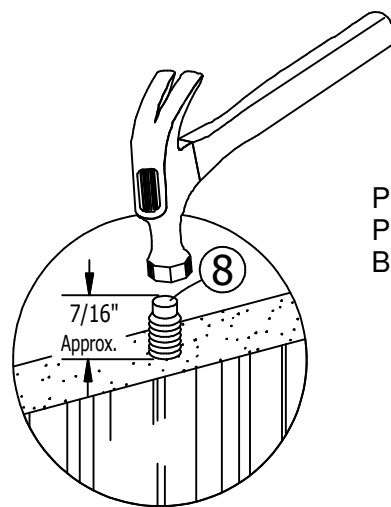
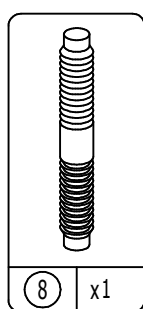
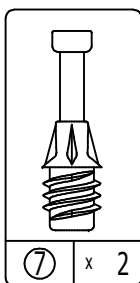
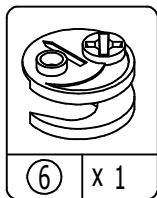


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME

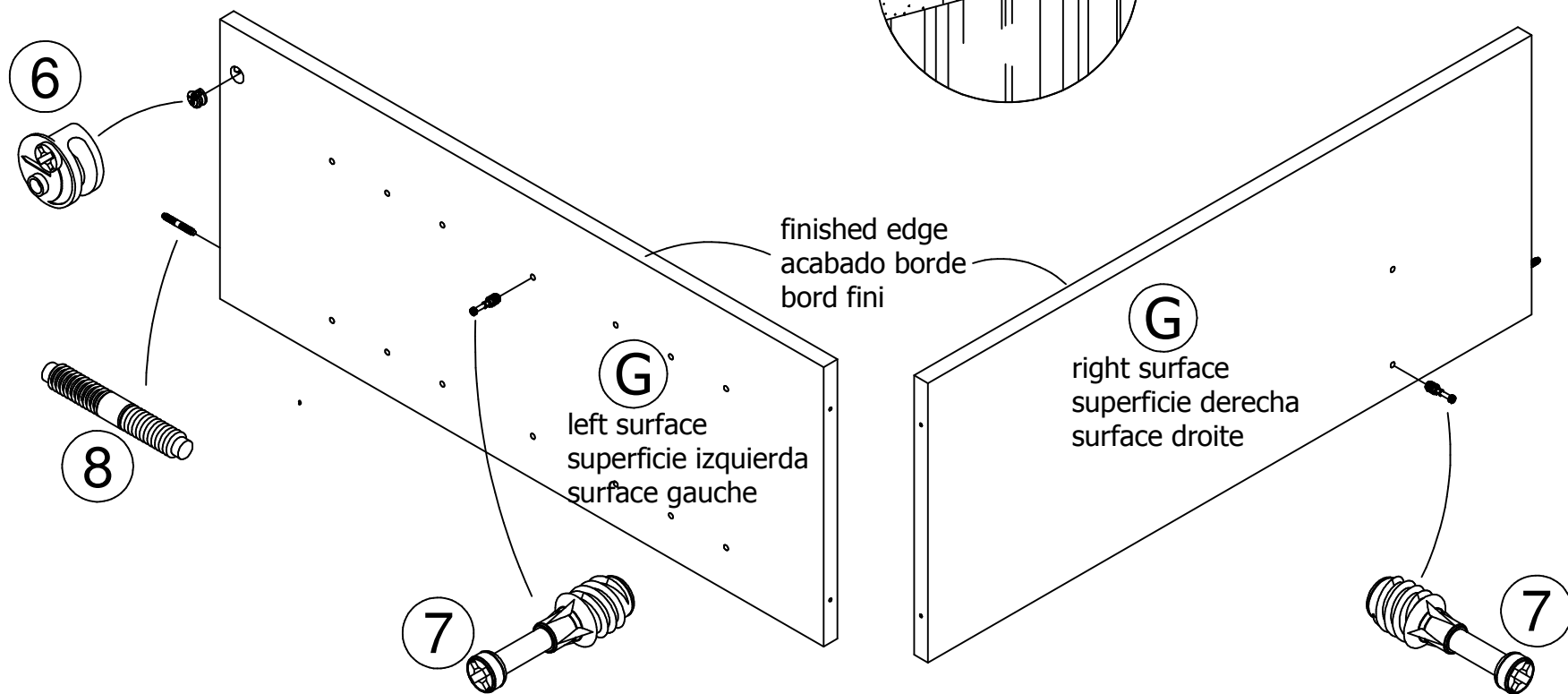


Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

# 14

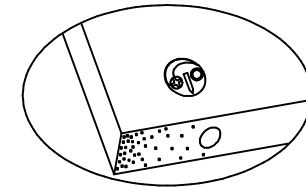
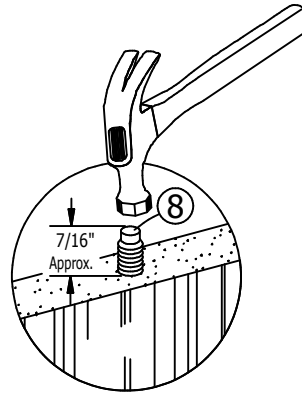
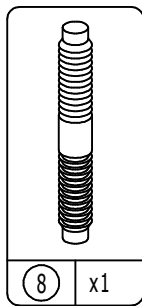
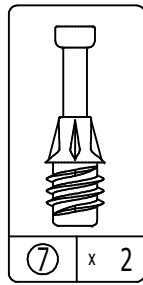
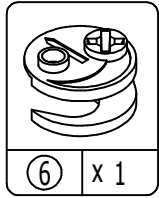


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME



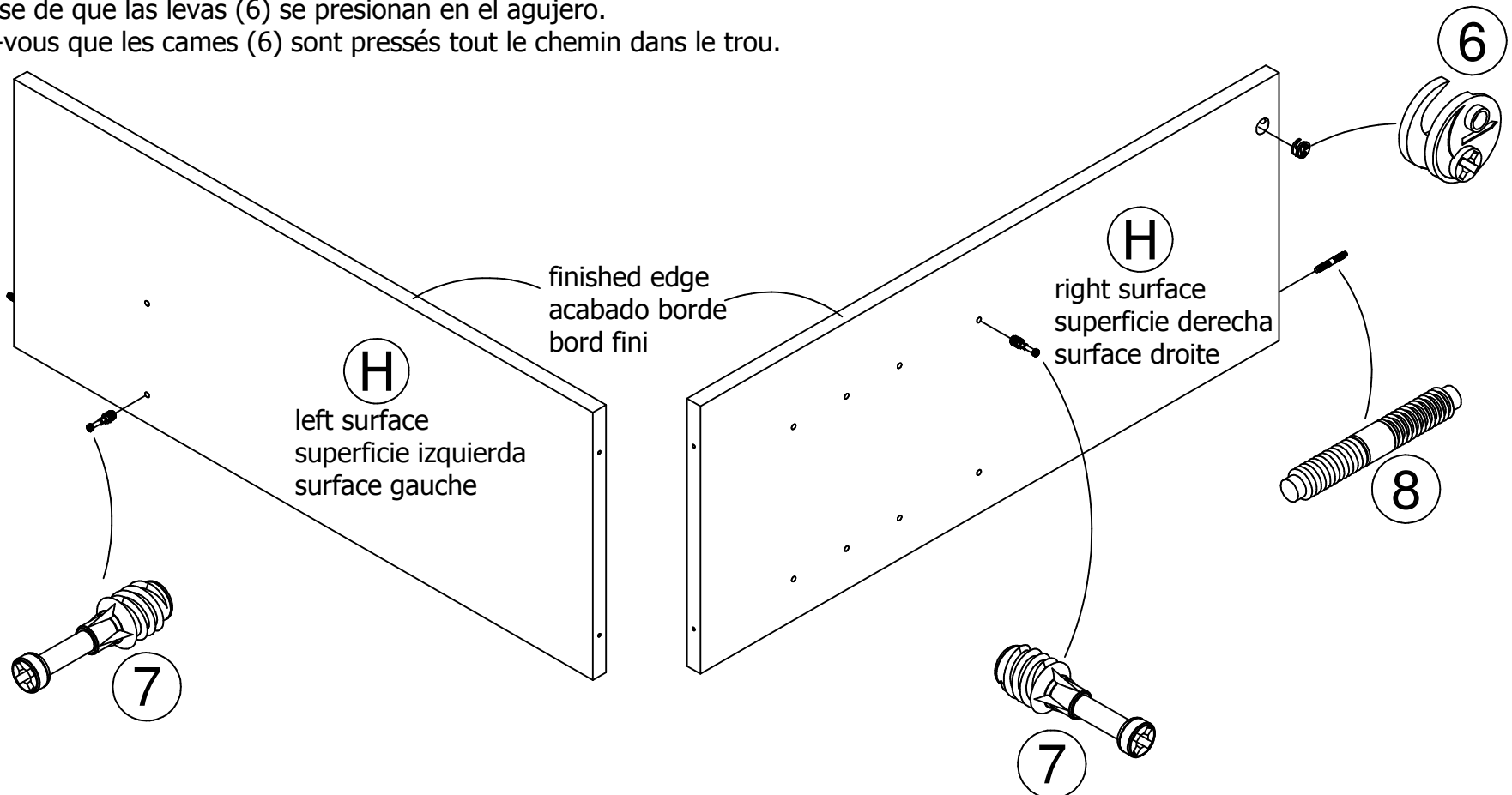
Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

# 15

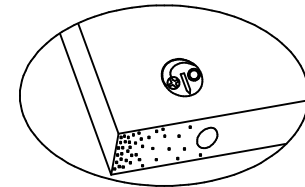
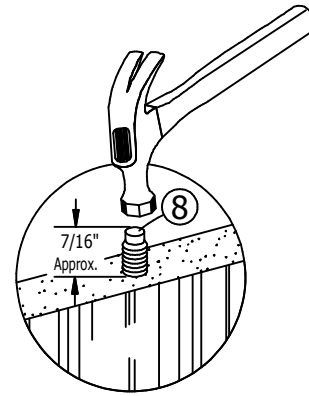
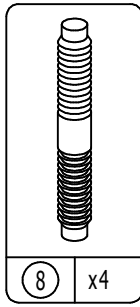
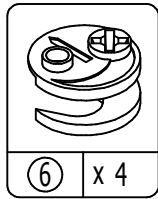


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME

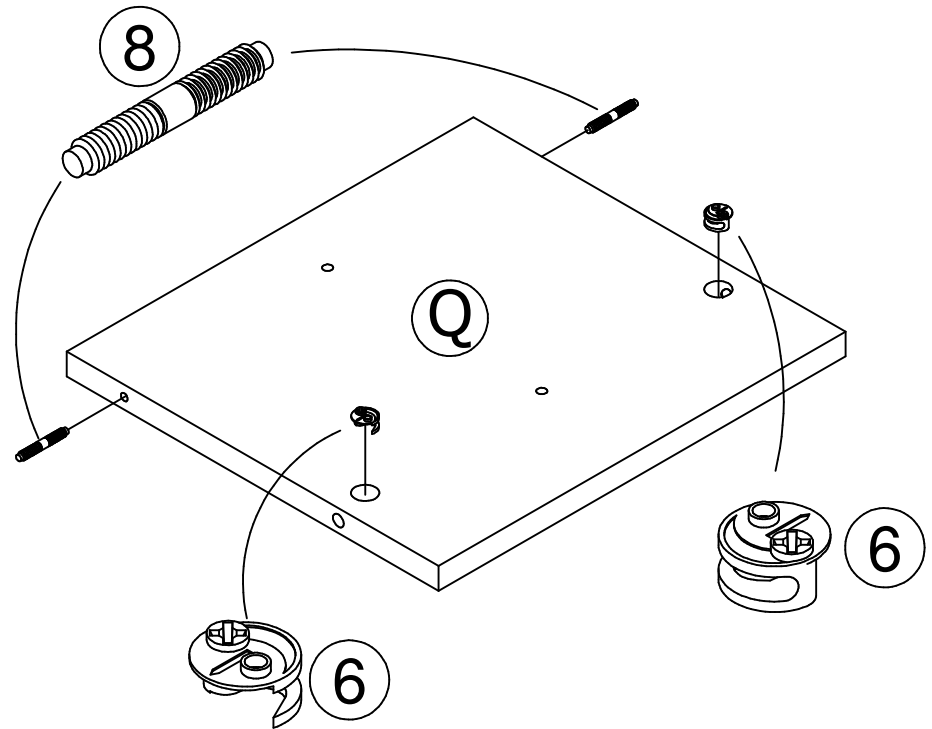
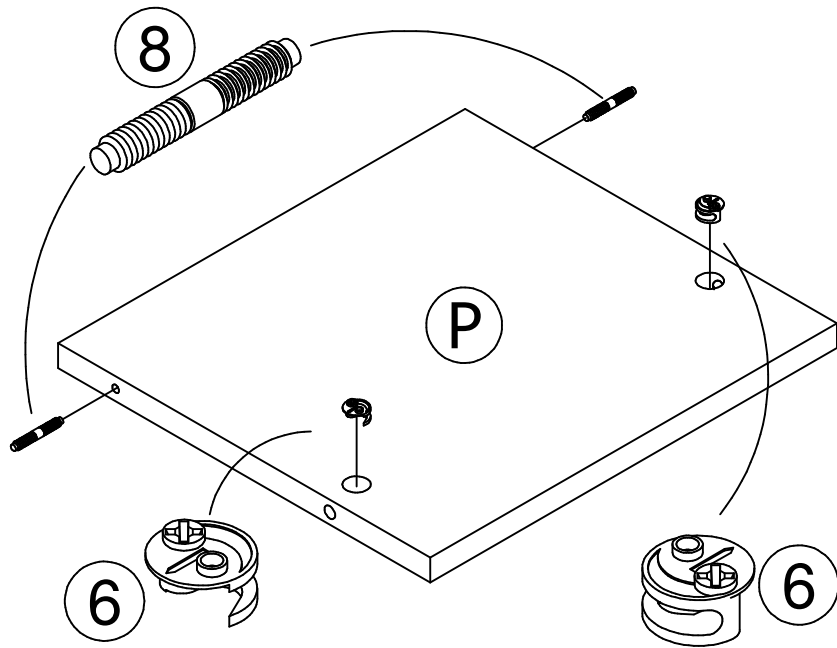
Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.



# 16

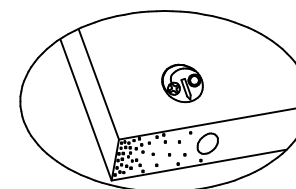
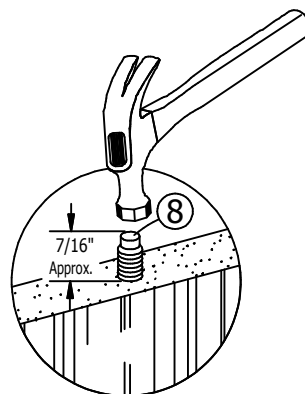
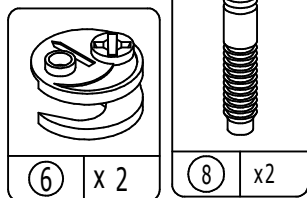


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME



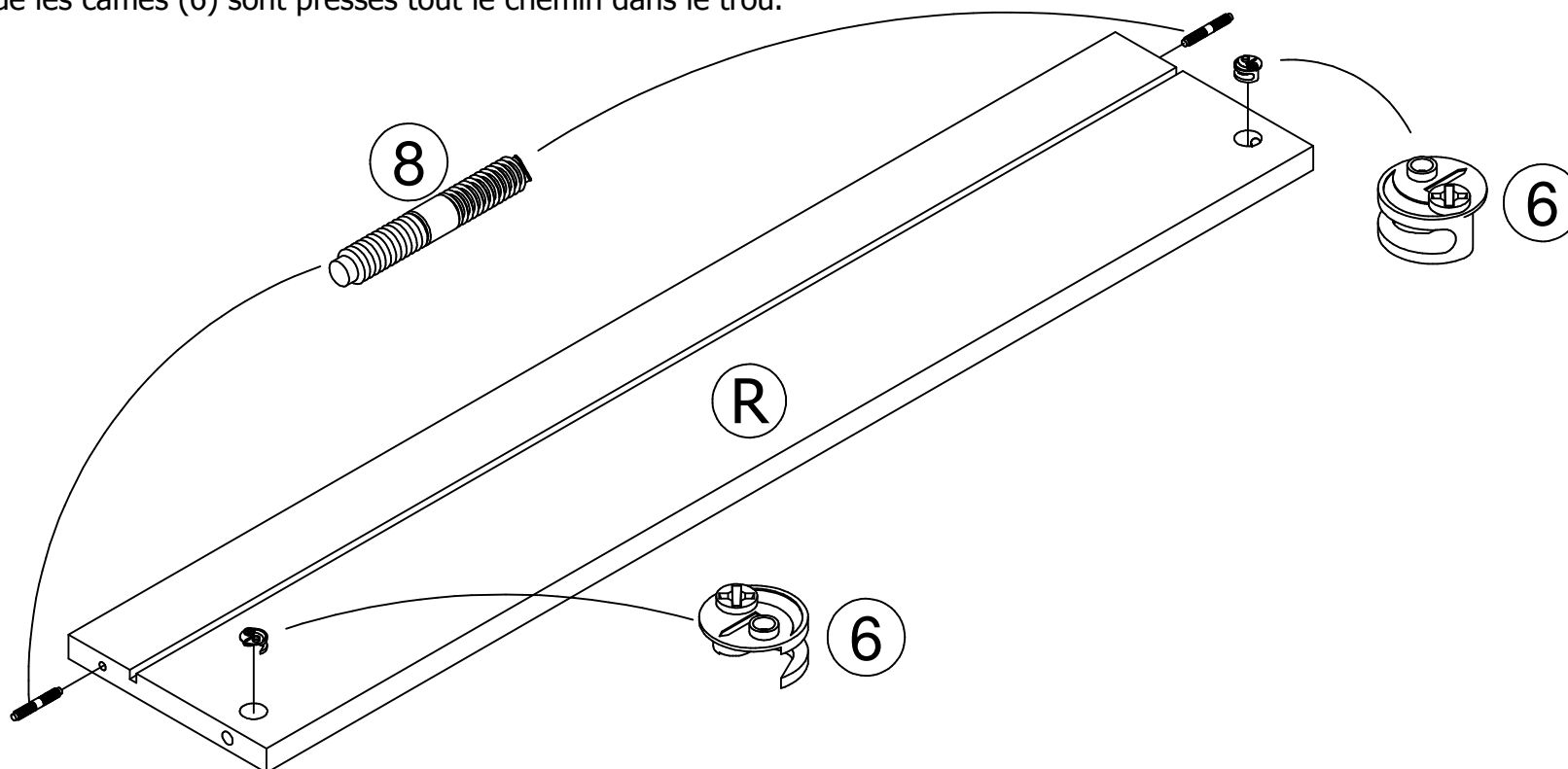
Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

# 17



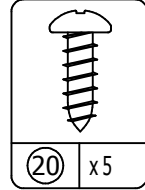
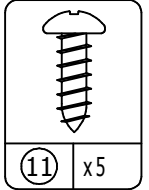
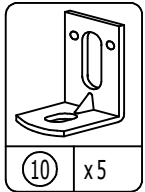
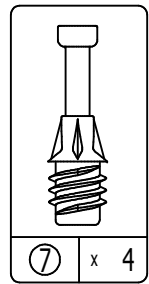
Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.  
Bonne orientation de la SERRURE DE CAME

Make sure the cam locks (6) are pressed all the way into the hole.  
Asegúrese de que las levas (6) se presionan en el agujero.  
Assurez-vous que les cames (6) sont pressés tout le chemin dans le trou.

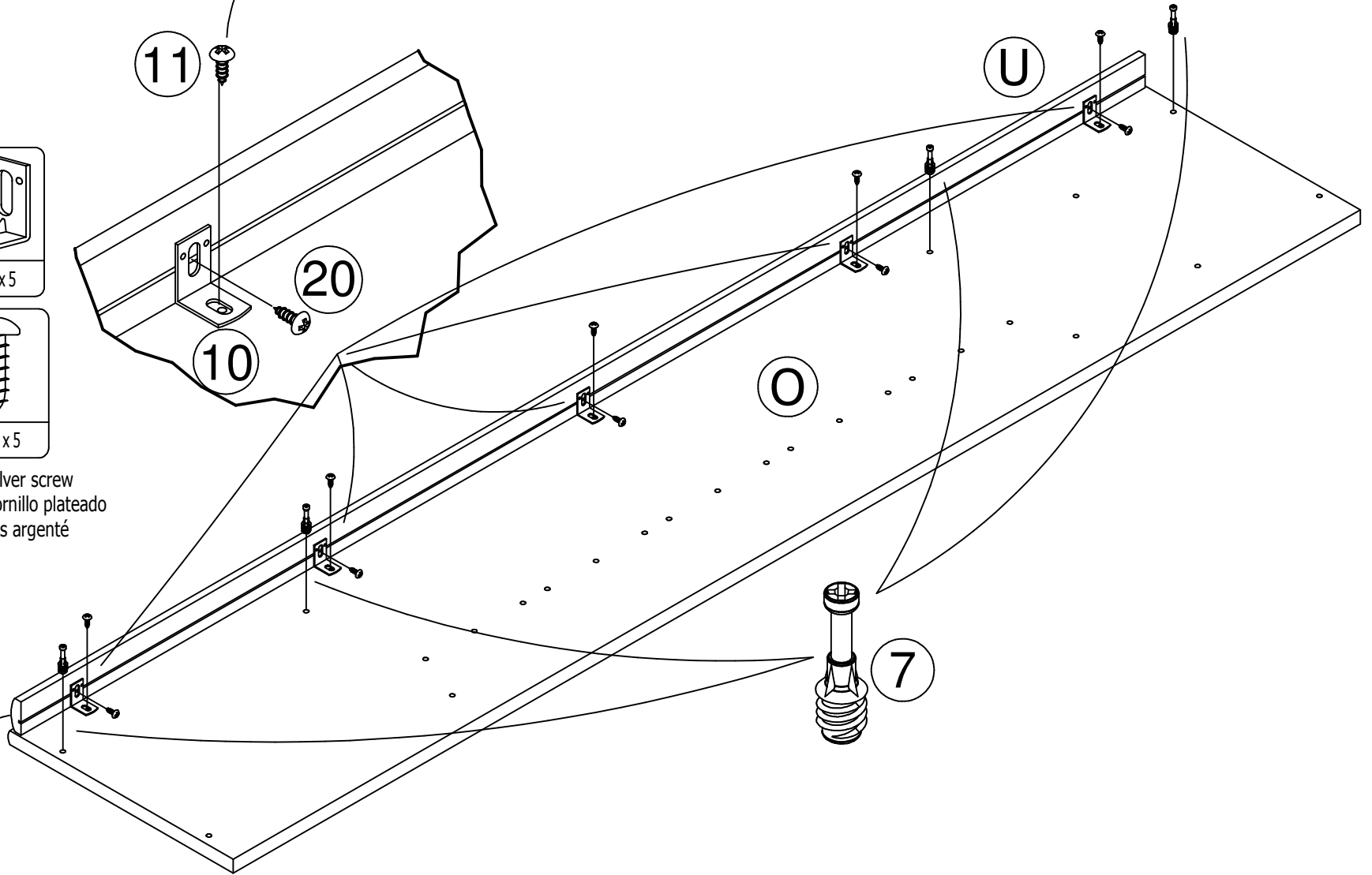


# 18

NOTE: Do not tighten this screw against the angle bracket. You will tighten this screw in a later step.  
NOTA: No apretar el tornillo contra la escuadra. Se apretará en otro paso.  
NOTE: Ne pas serrer cette vis contre l'équerre. Vous serrerez cette vis dans une étape ultérieure.



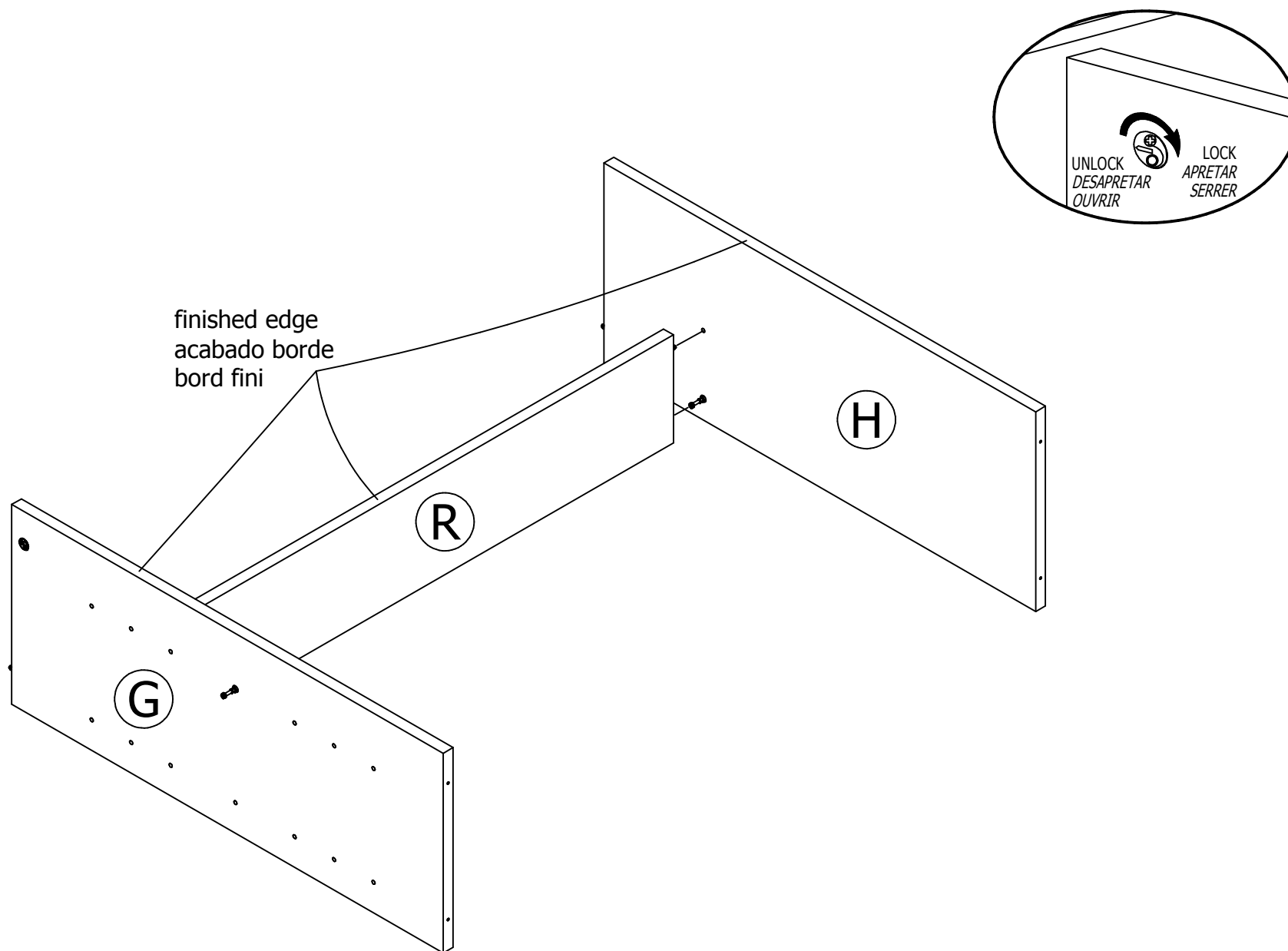
1/2" black screw    7/16" silver screw  
1/2" tornillo negro    7/16" tornillo plateado  
1/2" vis noir    7/16" vis argenté



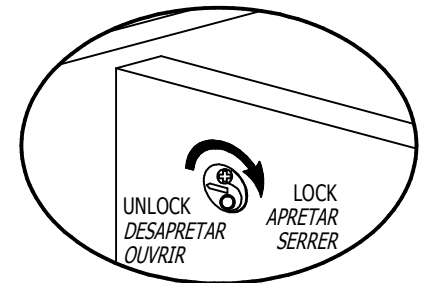
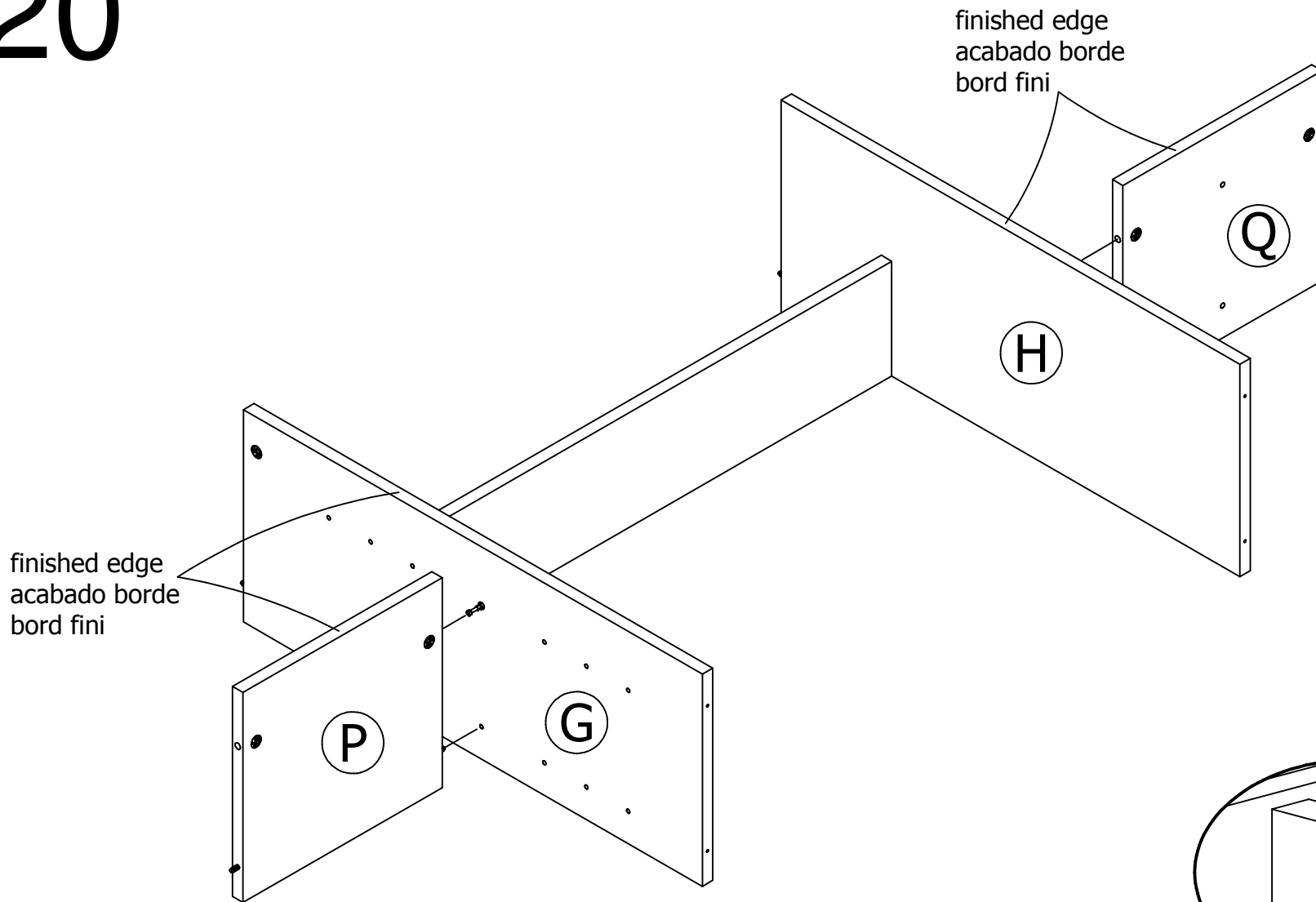
Space the molding on the desk top equally at both ends.  
Centre la moldura de la cubierta para que quede al paño en ambas orillas.  
Centrez la moulure sur le dessus du bureau à une distance égale avec les deux extrémités.



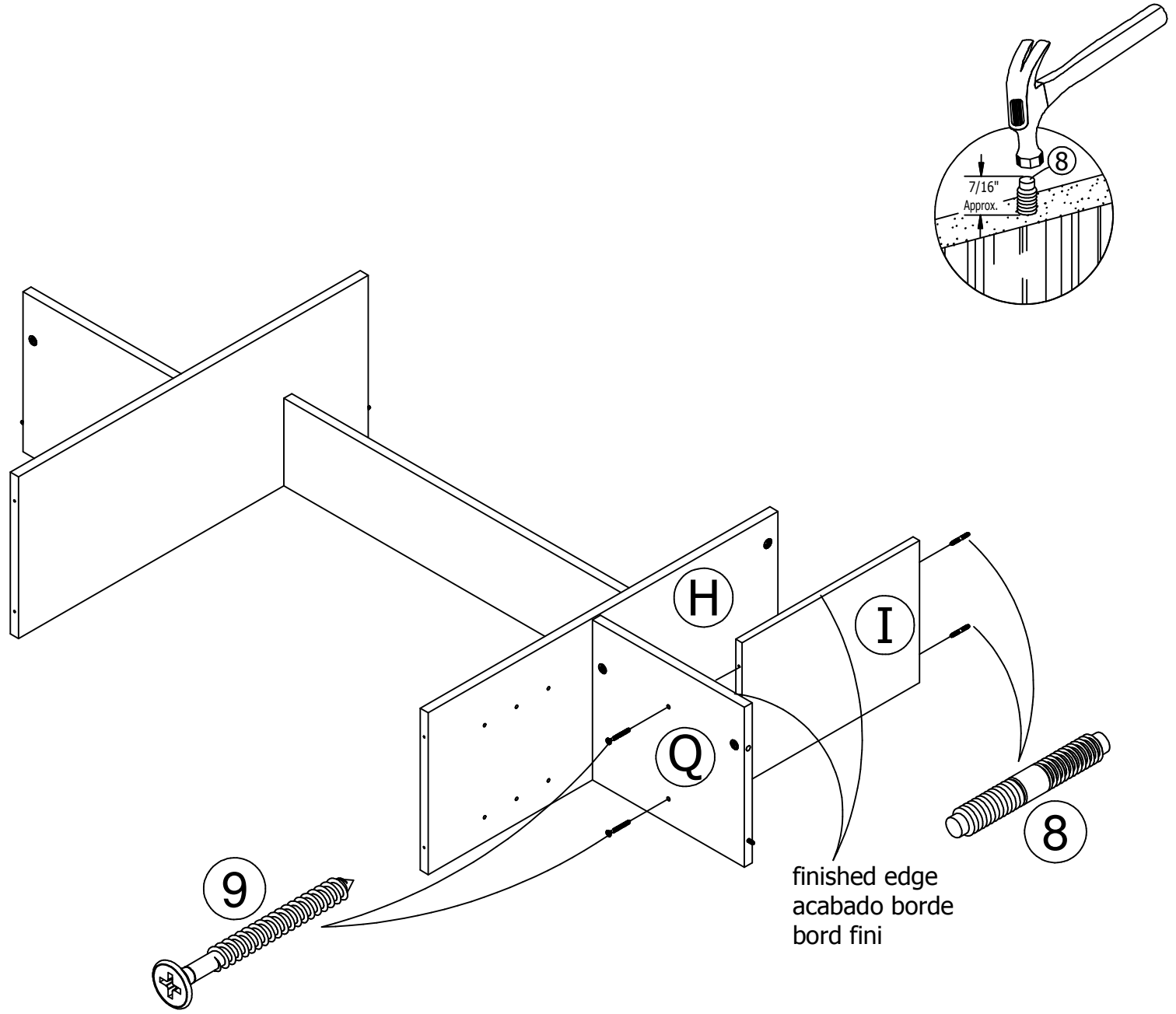
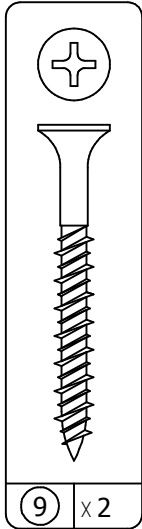
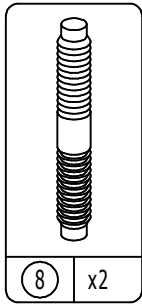
# 19



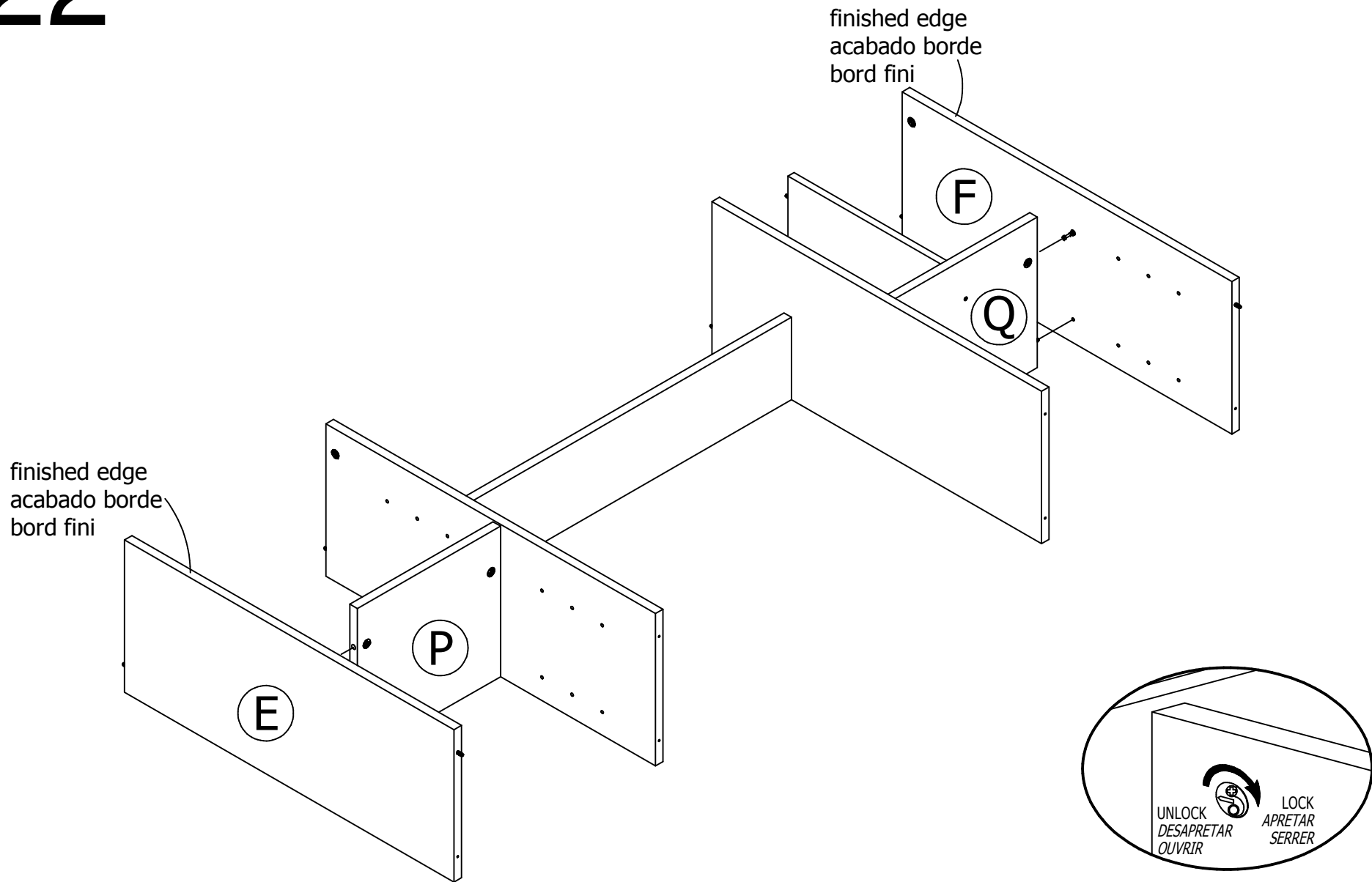
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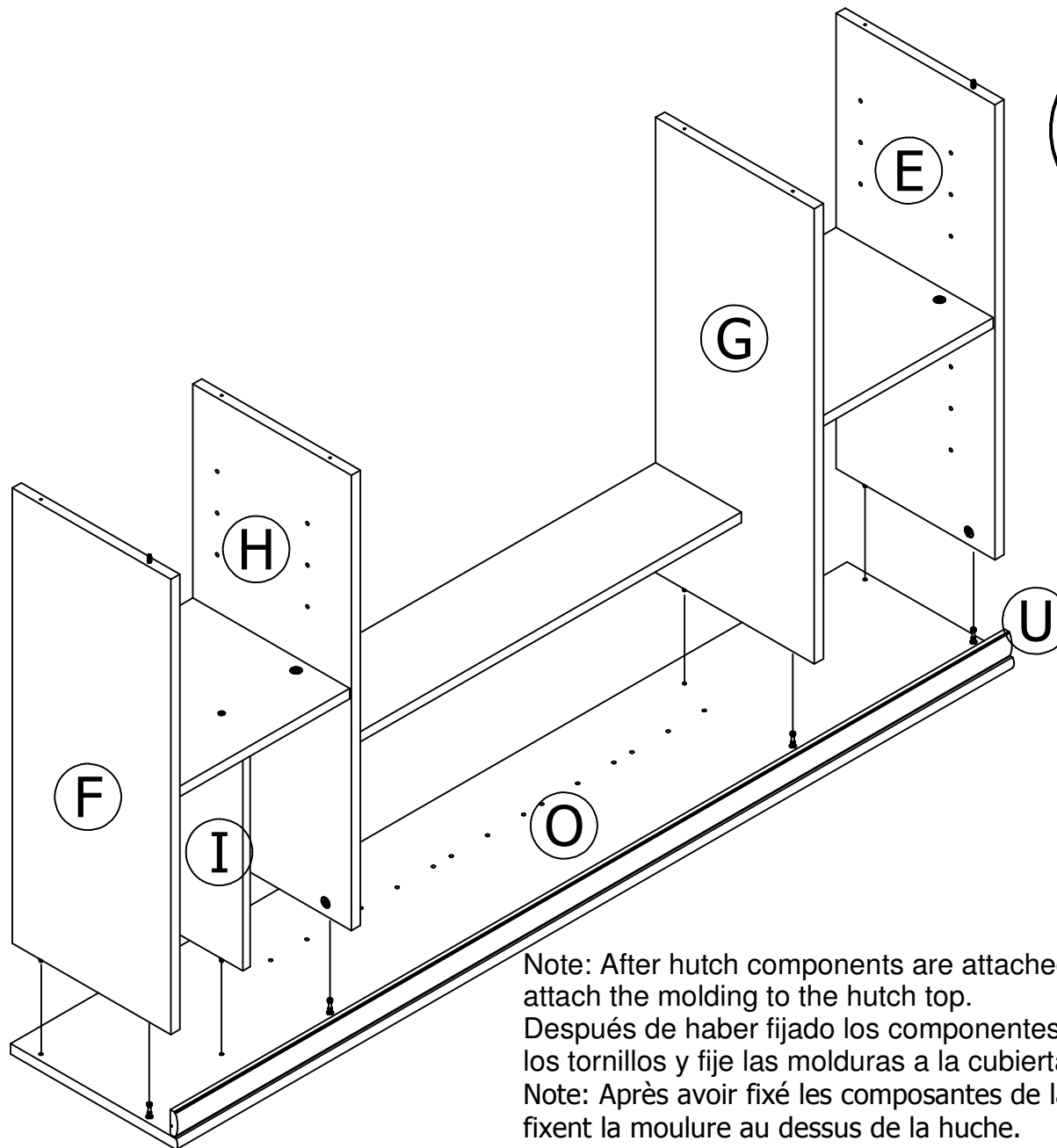
# 21



# 22

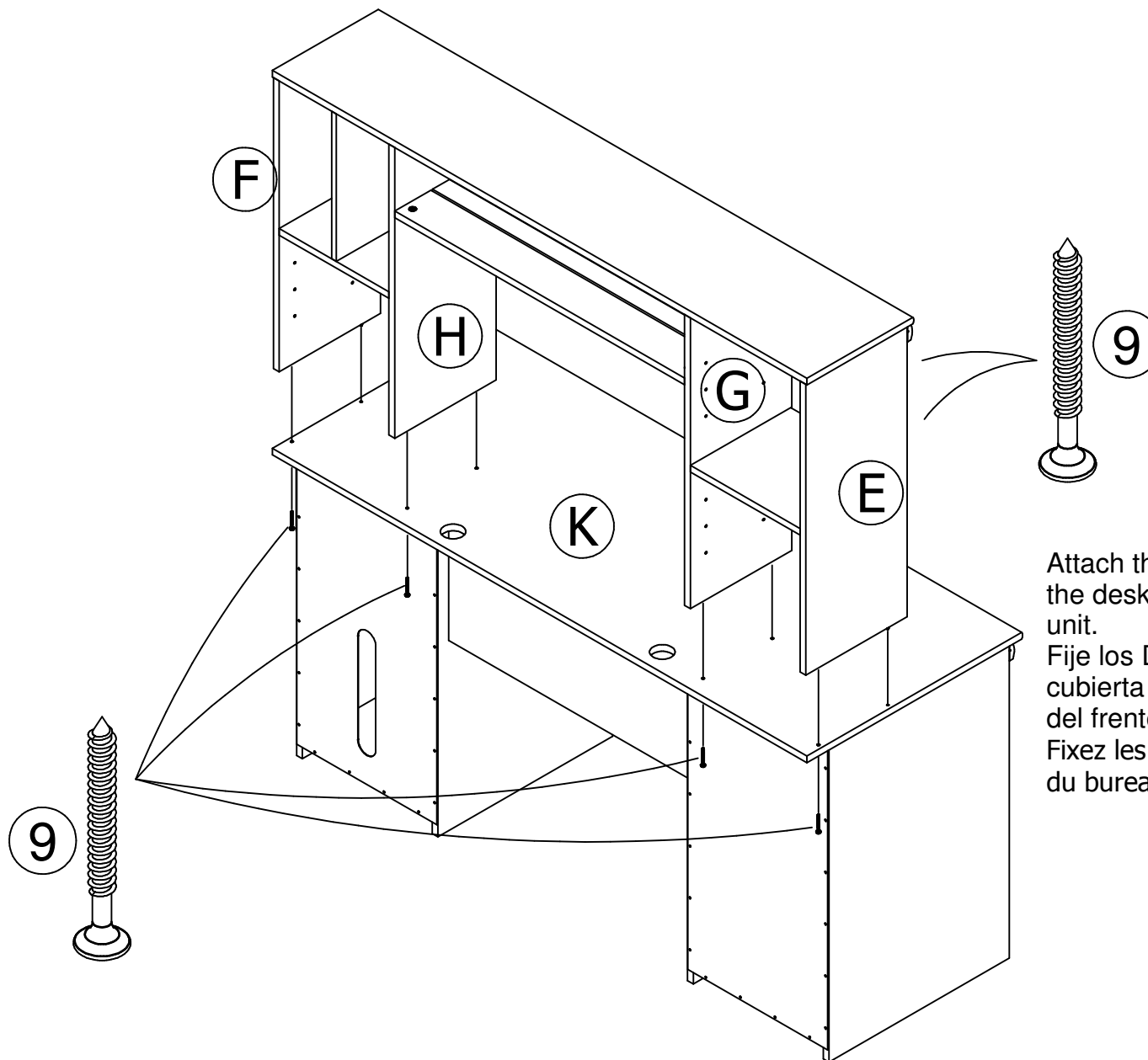
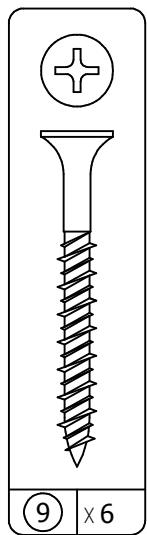


# 23



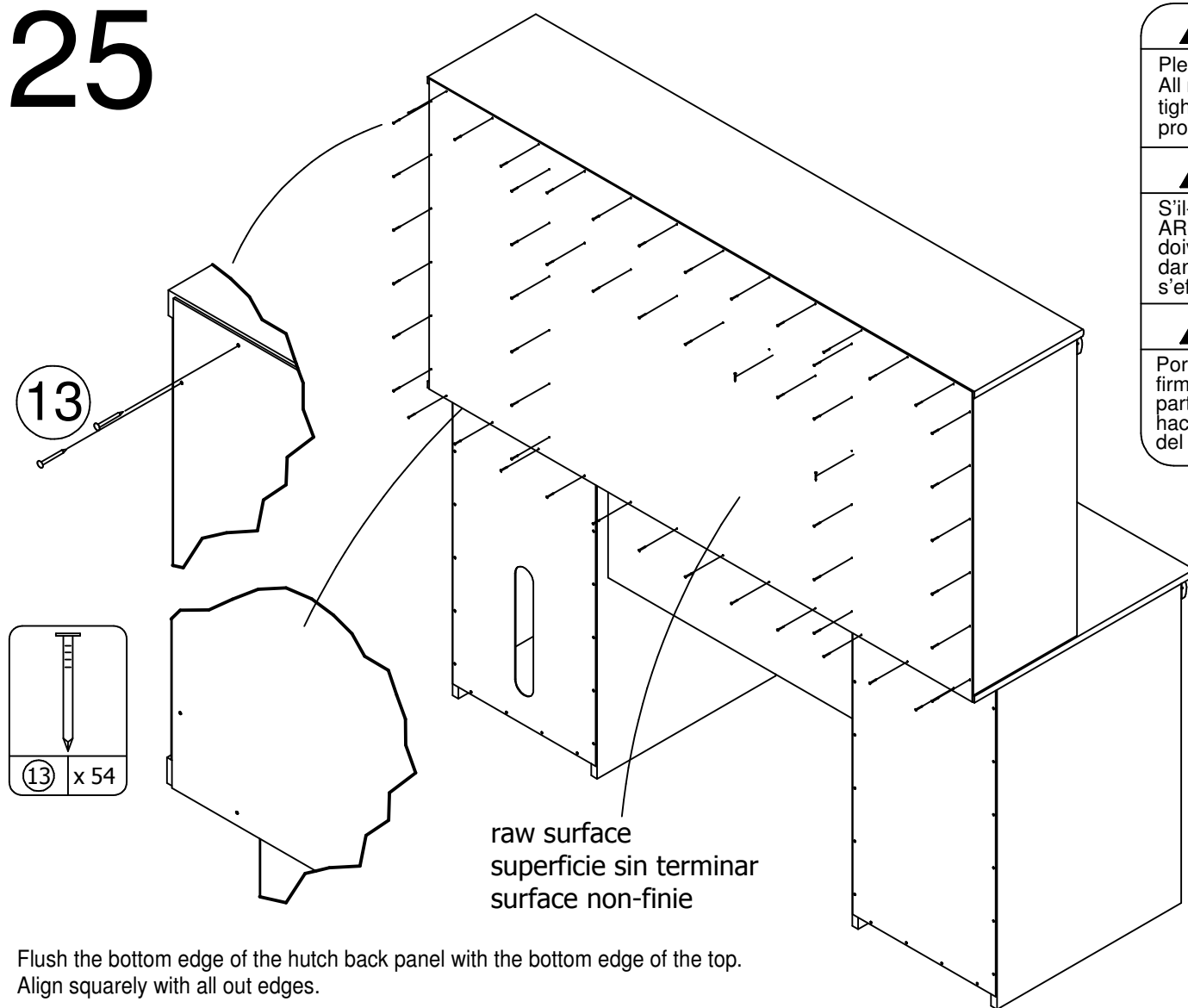
Note: After hutch components are attached, tighten screws that attach the molding to the hutch top.  
Después de haber fijado los componentes del organizador, apriete los tornillos y fije las molduras a la cubierta del organizador.  
Note: Après avoir fixé les composants de la huche, serrez les vis qui fixent la moulure au dessus de la huche.

# 24



Attach the partitions (G & H) to the desk top from the front of the unit.  
Fije los DIVISORES (G y H) a la cubierta del escritorio por la parte del frente de la unidad.  
Fixez les cloison (G&H) au dessus du bureau par en avant du meuble.

# 25



Flush the bottom edge of the hutch back panel with the bottom edge of the top.  
Align squarely with all out edges.

Alinear la orilla inferior del panel trasero del organizador con la orilla inferior de la cubierta. Alinear a escuadra con las orillas.

Alignez le bord inférieur du panneau arrière de la huche avec le bord inférieur du dessus du bureau. Alignez au carré avec tous les bords extérieurs.

## ▲ WARNING

Please make sure that the Backs are attached securely. All nails must be driven into the parts straight and tightened firmly. Failure to do so could cause instability, product collapse, and/or serious injury.

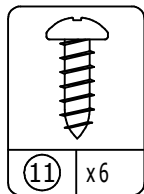
## ▲ AVERTISSEMENT

S'il-vous-plaît assurez-vous que les PANNEAUX ARRIERES sont attachés solidement. Tous les clous doivent être enfoncés perpendiculairement et solidement dans les parties. Sinon le meuble peut devenir instable, s'effondrer subitement et/ou causer des blessures graves.

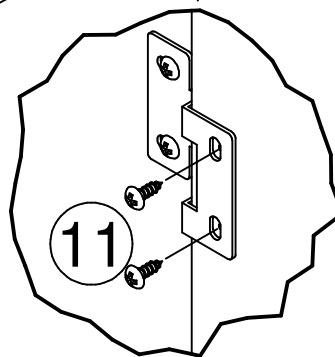
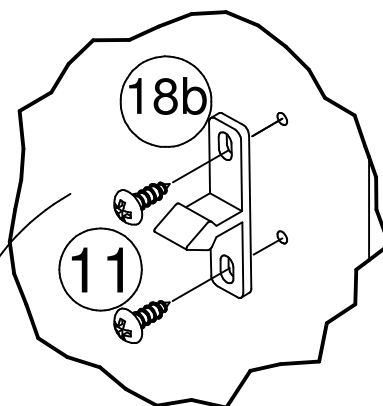
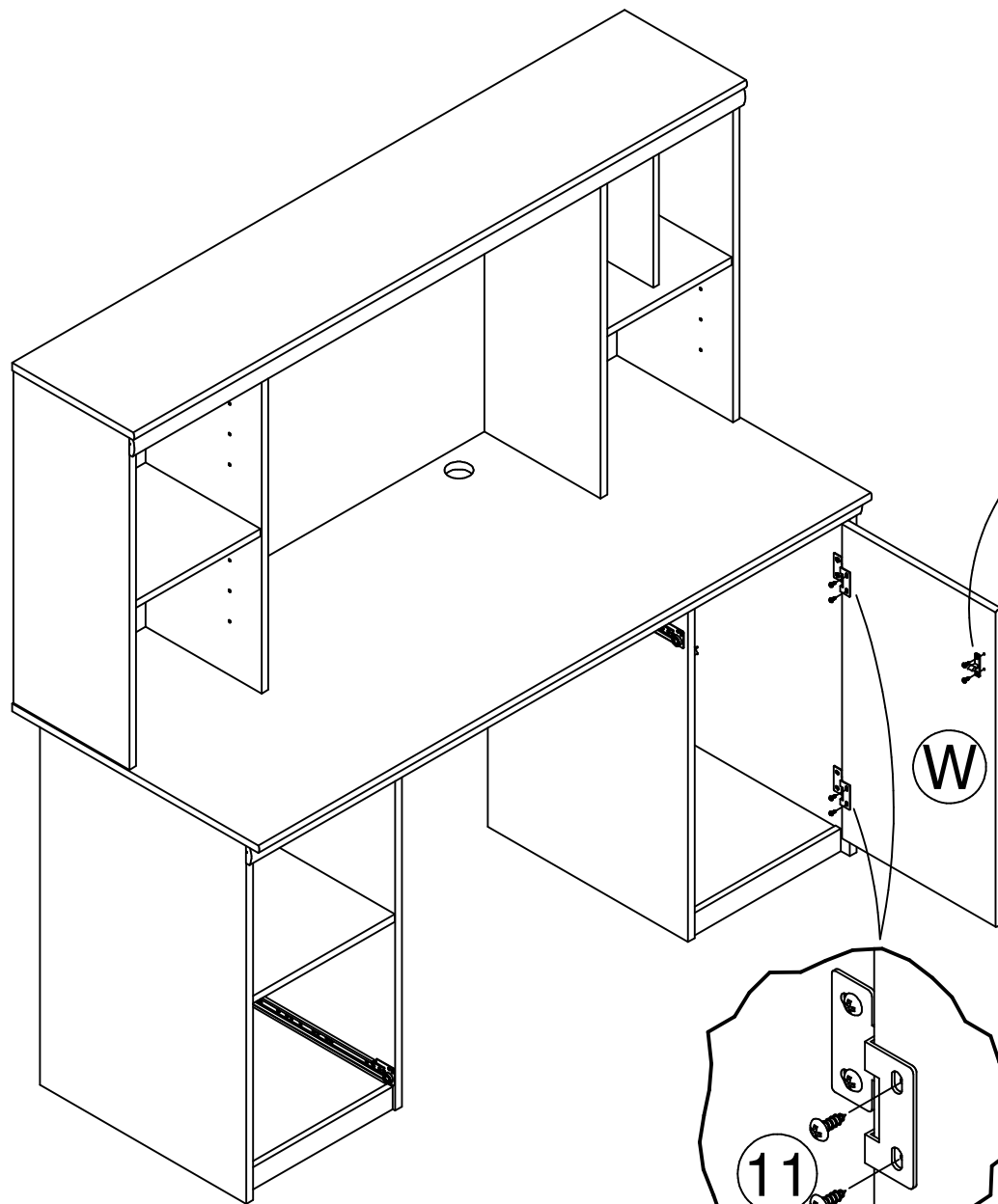
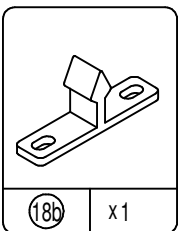
## ▲ ADVERTENCIA

Por favor asegúrese que las Parte de atrás se atan firmemente. Todos los clavos deben manejarse en las partes recto y deben apretarse firmemente. El fracaso para hacer para que podría causar inestabilidad, derrumbamiento del producto, y/o la lesión seria.

# 26

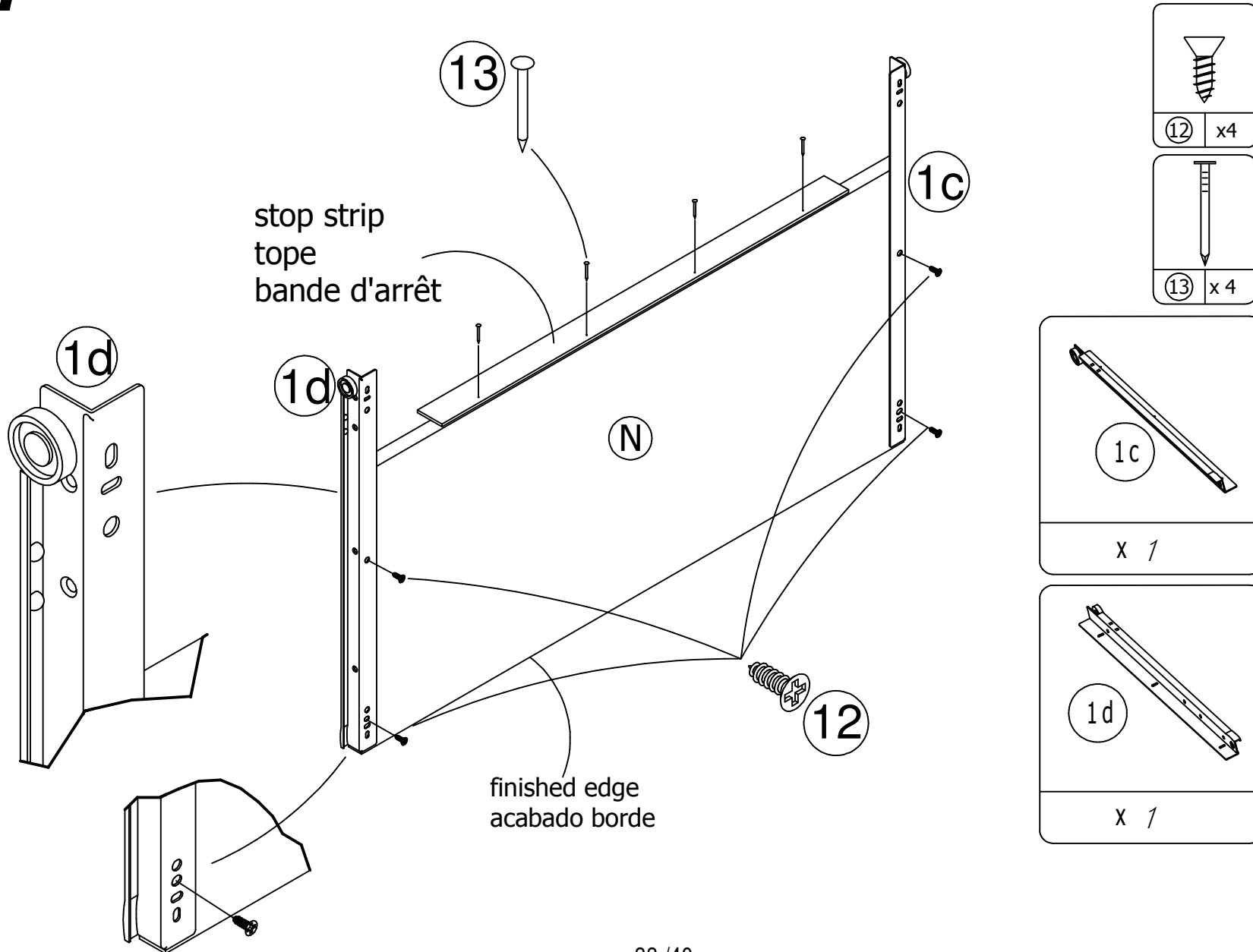


1/2" black screw  
1/2" tornillo negro  
1/2" vis noir

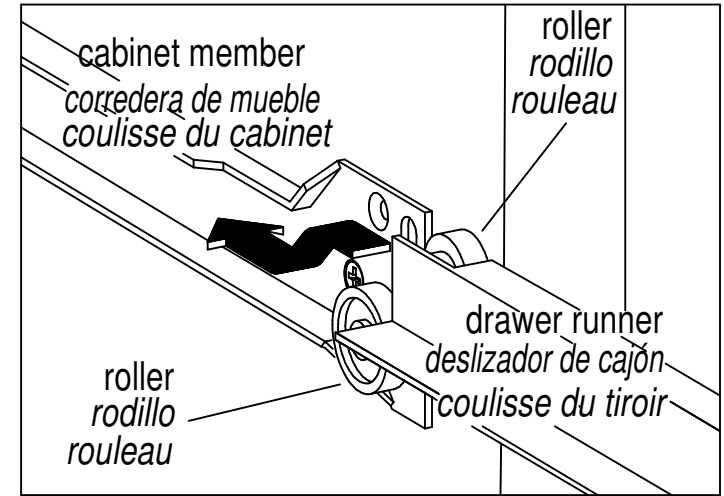
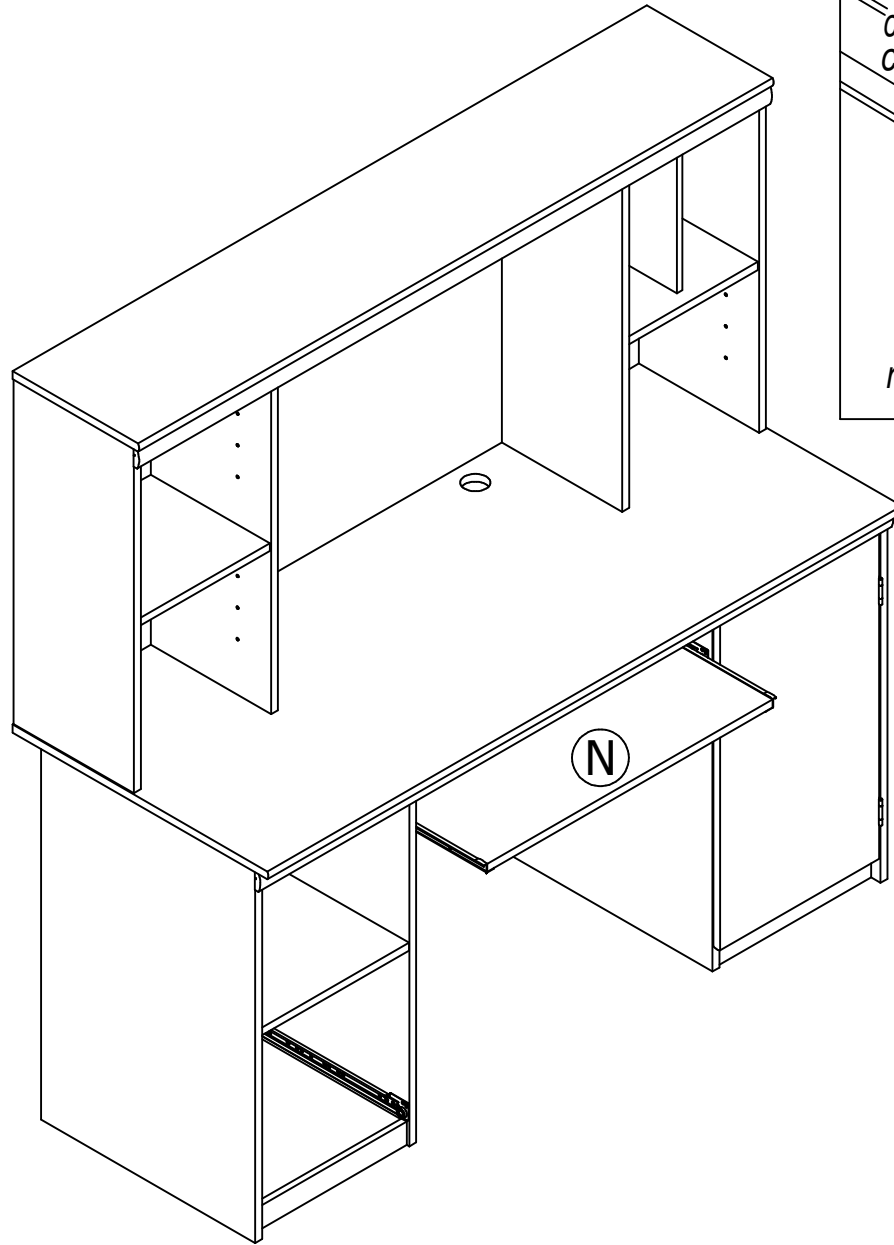




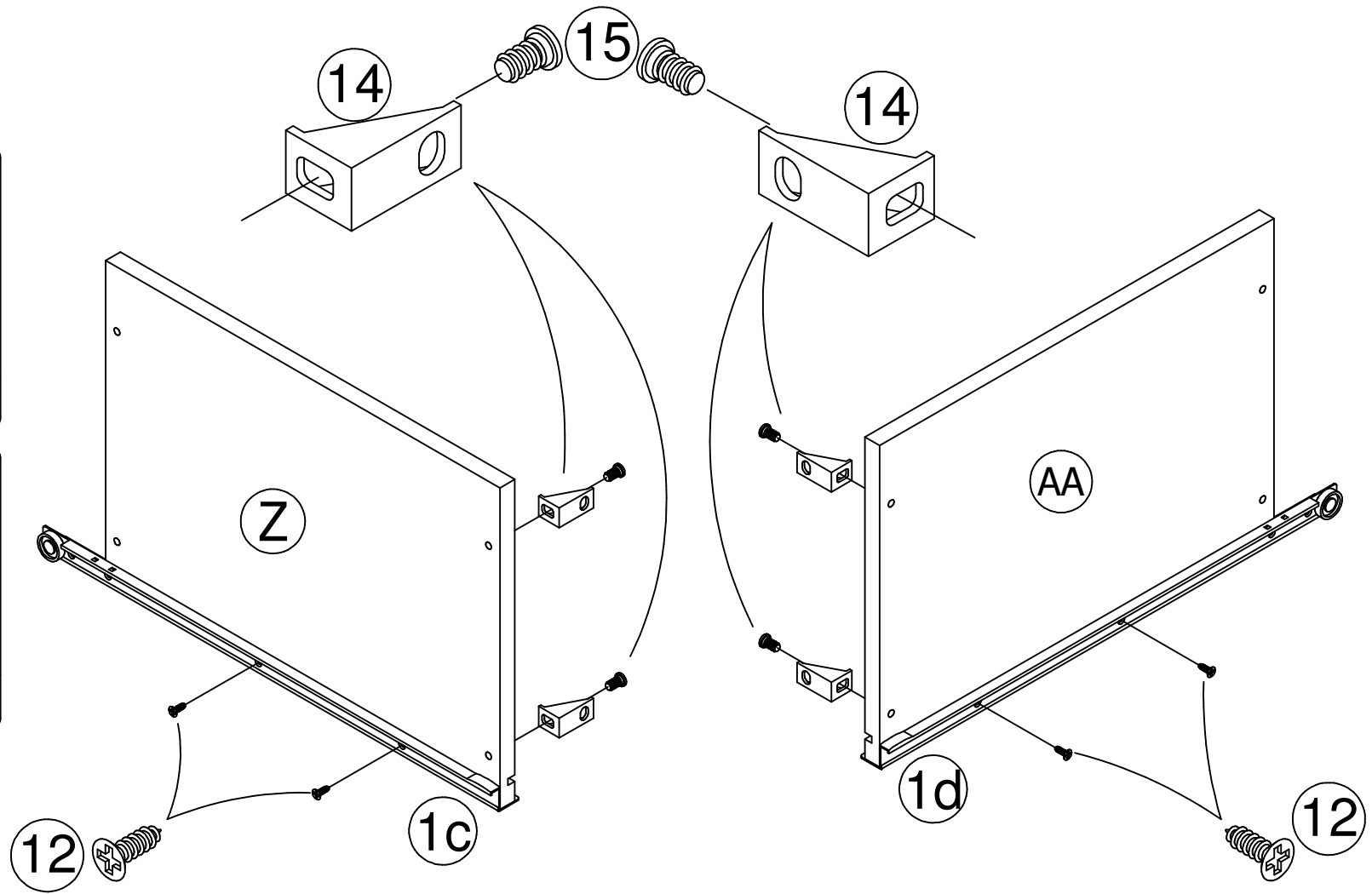
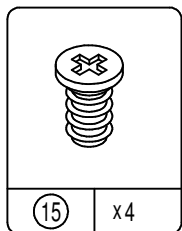
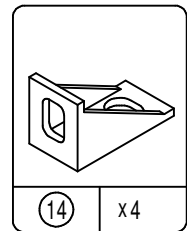
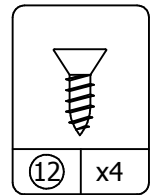
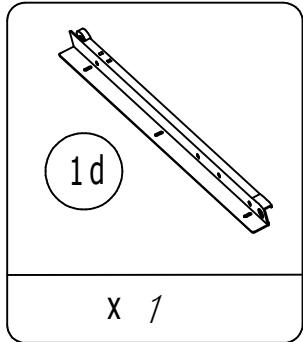
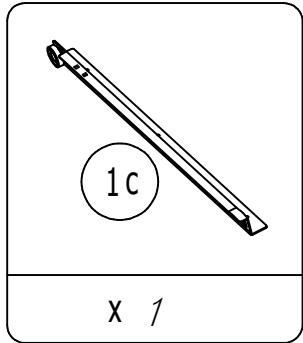
# 27



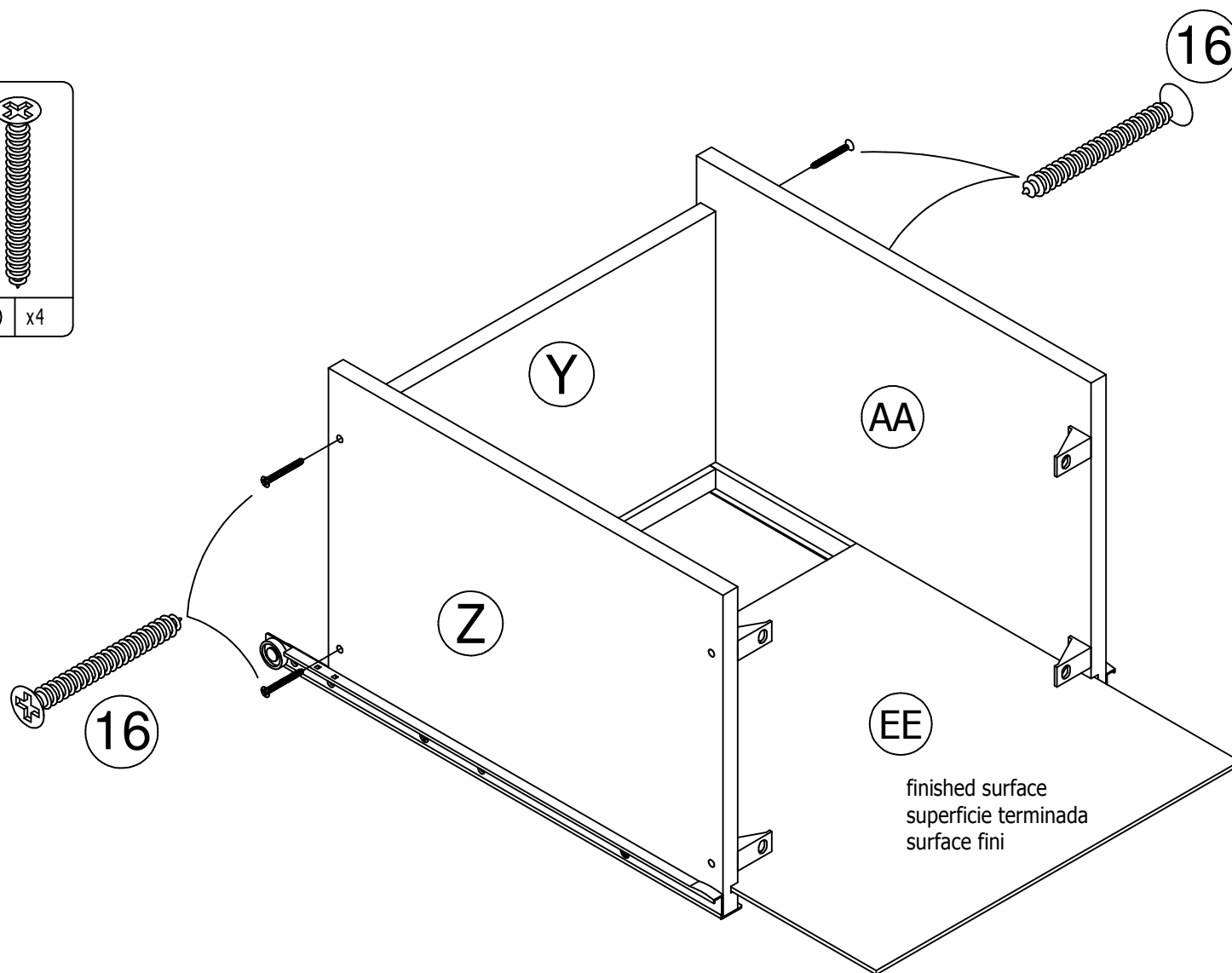
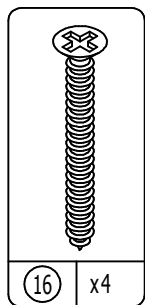
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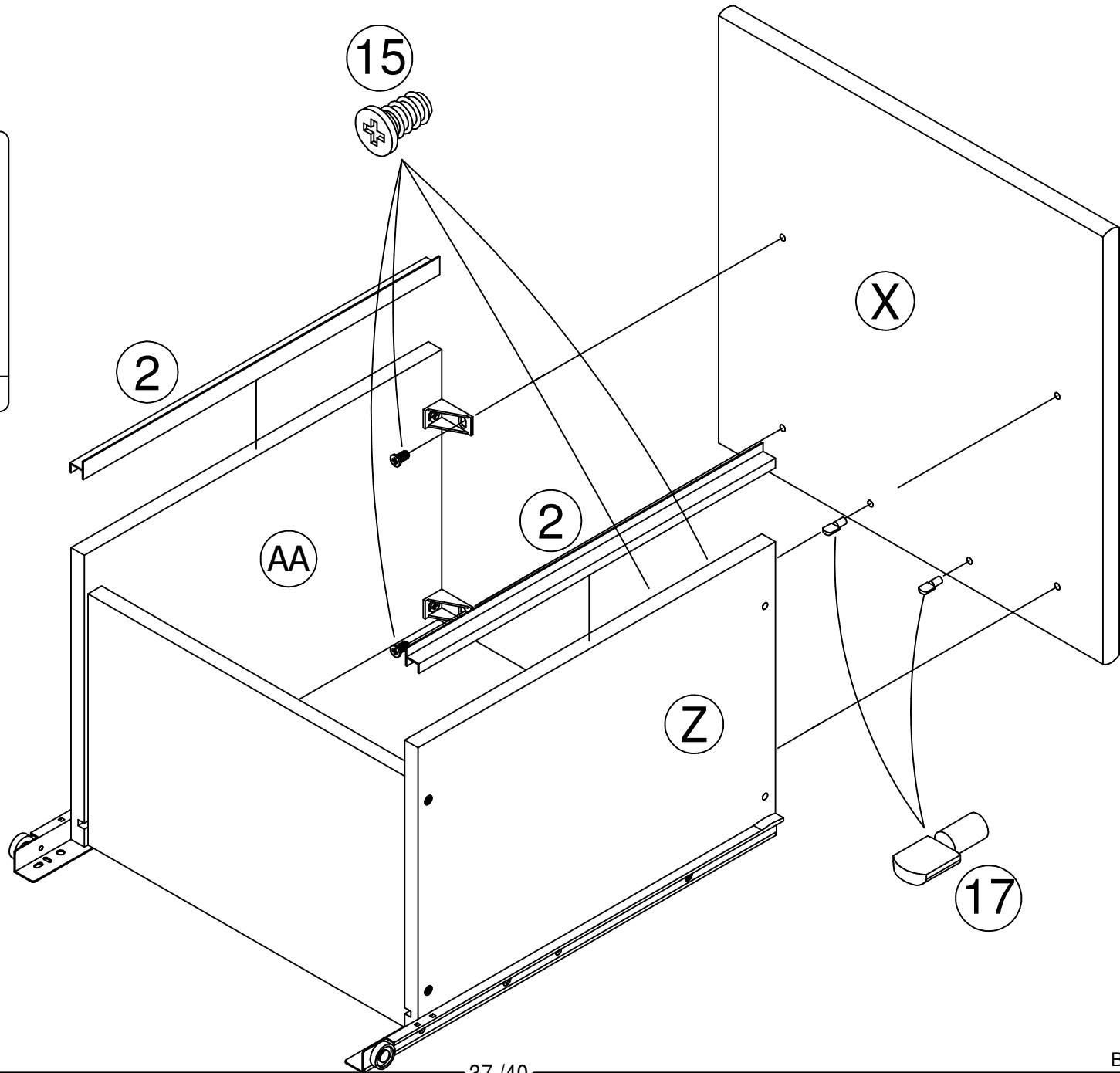
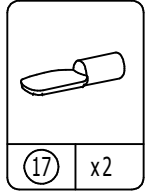
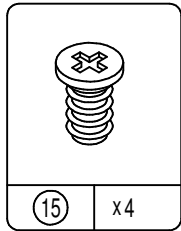
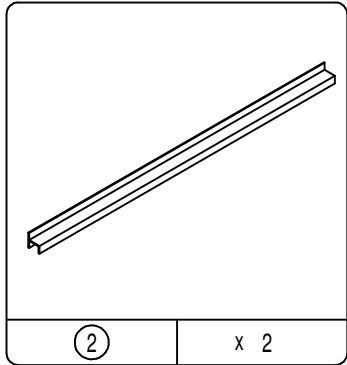
# 29



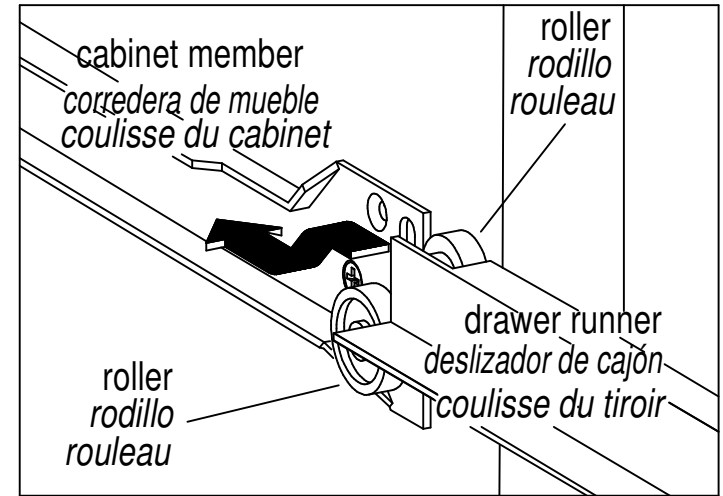
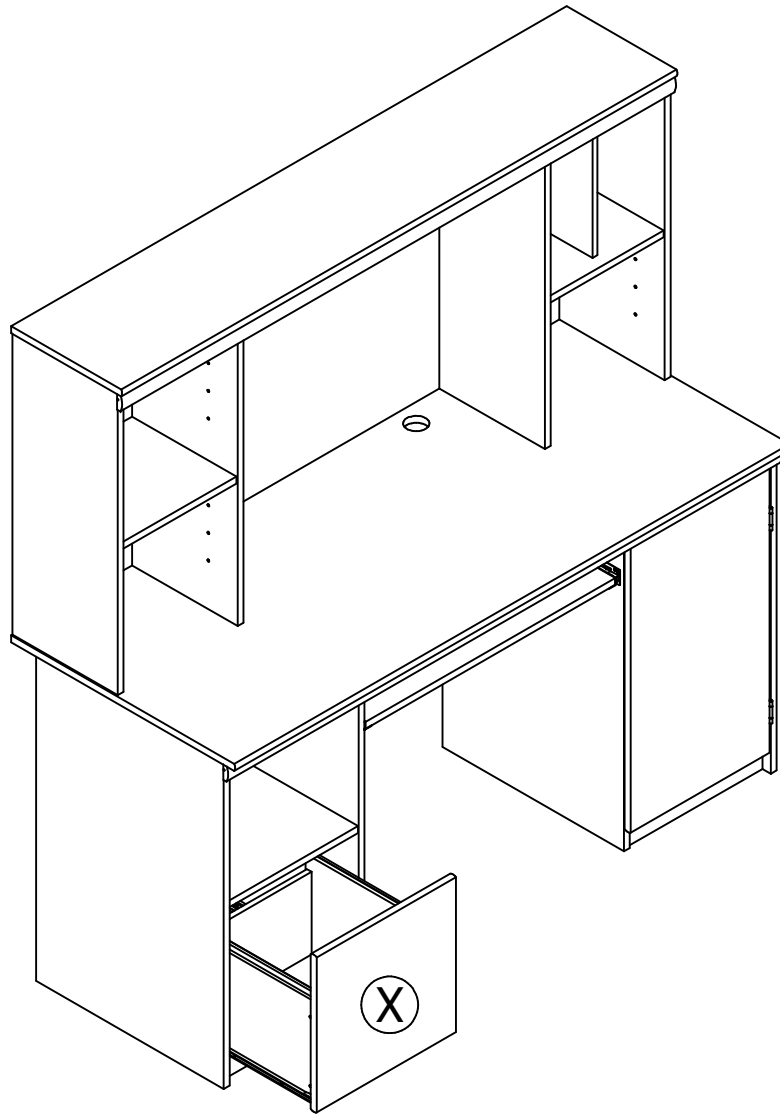
# 30



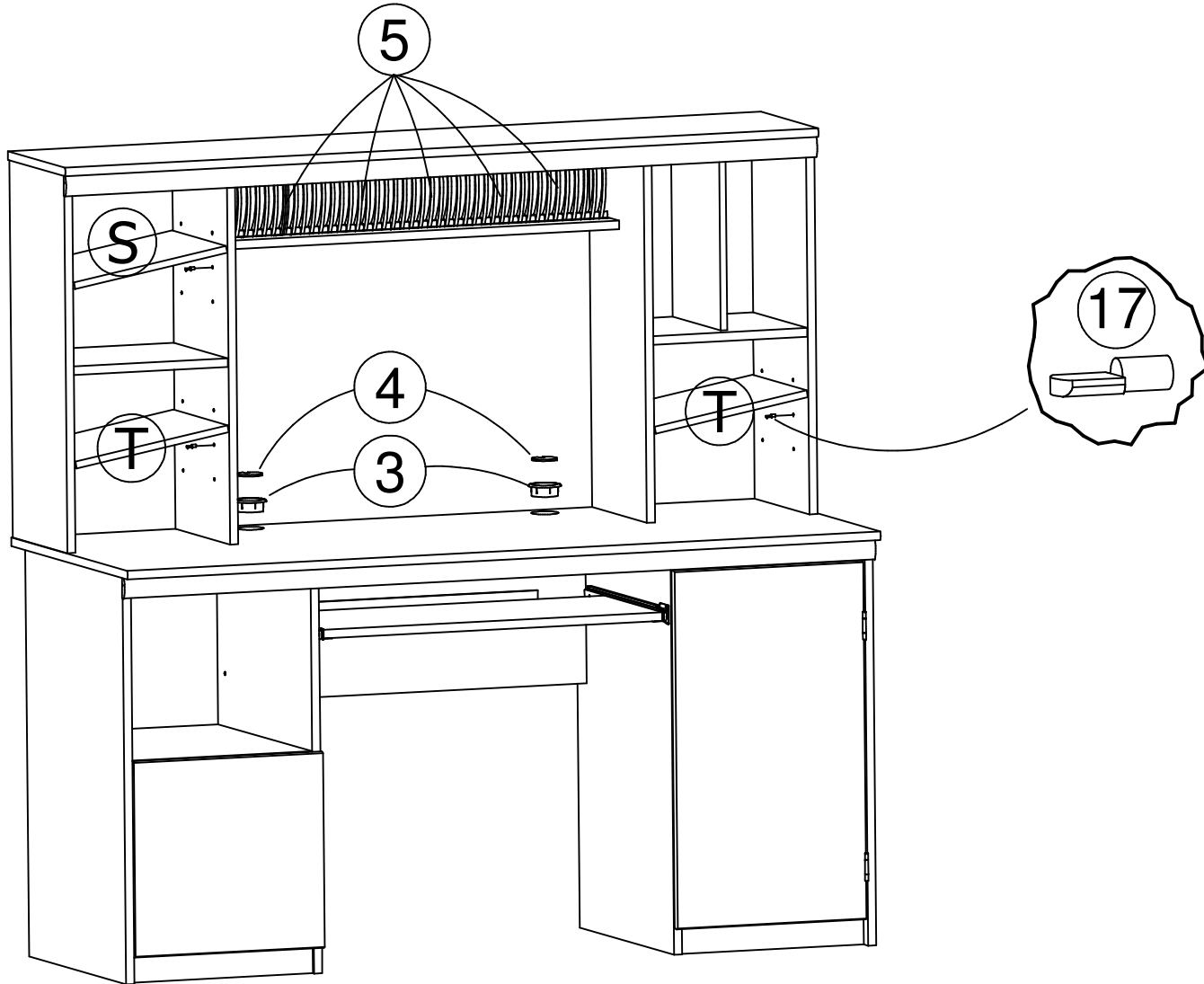
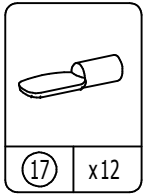
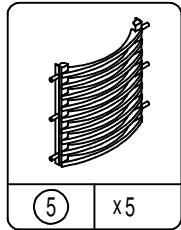
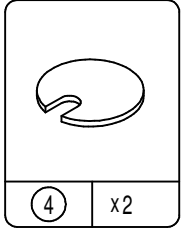
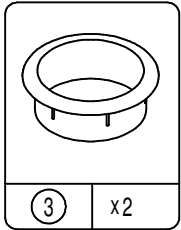
# 31



# 32



# 33

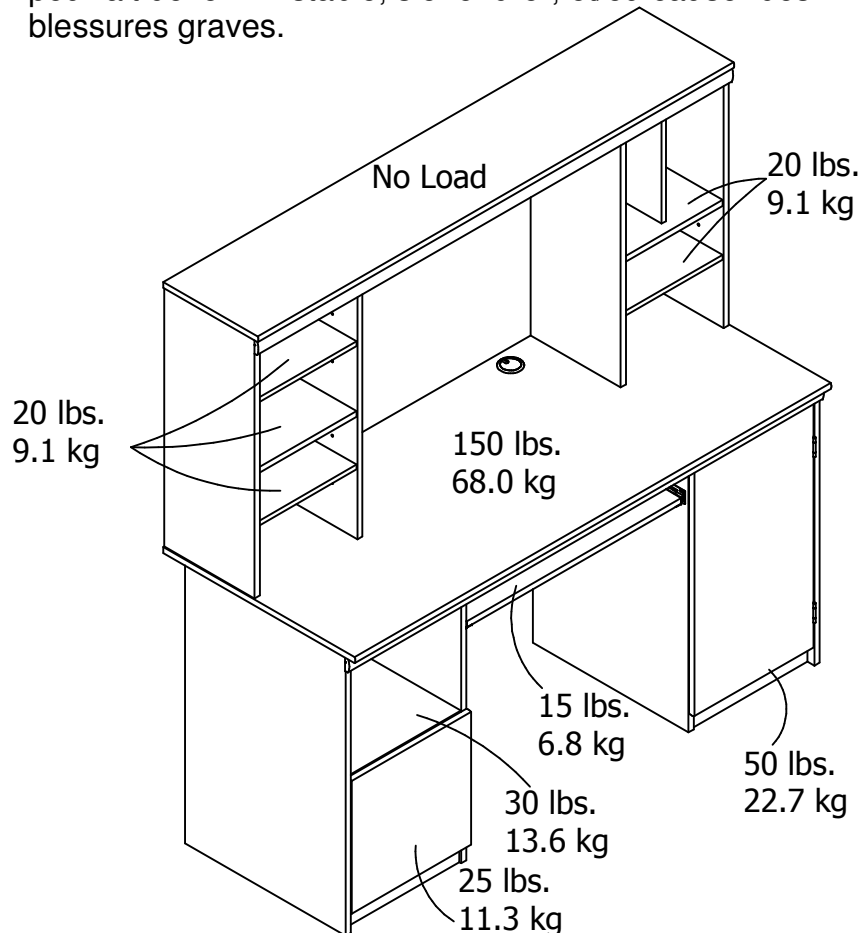


## MAXIMUM LOADS – CARGA MAXIMA - CHARGES MAXIMALES

This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.

Esta unidad ha sido diseñada para soportar la carga máxima anotada. El exceder estos límites puede causar inestabilidad, colapsarse y/o causar serias lesiones.

Ce meuble a été conçu pour supporter les charges maximales indiquées. En excédant ces limites de charge, le meuble pourrait devenir instable, s'effondrer, et/ou causer des blessures graves.



### Certificate of Conformity

1. This certificate applies to the Ameriwood Industries Inc. product identified by this instruction manual.
2. This certificate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).
3. This product is distributed by: Ameriwood Industries Inc.  
410 East First Street South  
Wright City, MO 63390  
636-745-3351
4. Site of Manufacture:
  - Tiffin OH
5. See front page of instruction manual for date of manufacture.