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402086 ARBOUR INSTALLATION MANUAL

**PLEASE, READ
BEFORE
INSTALLATION**

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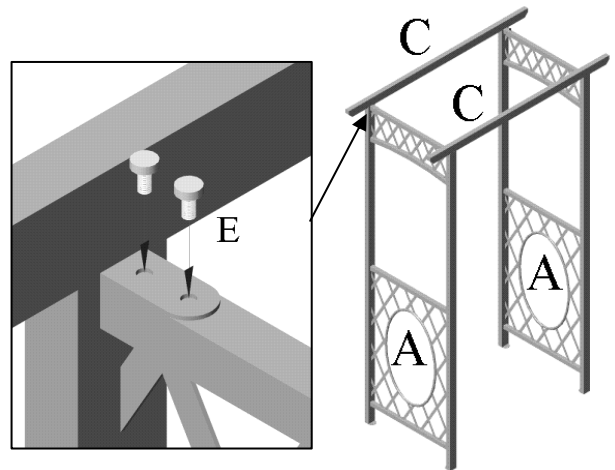
Base Dimensions 3'7 1/4" x 2'; Largest Dimensions 4'7" x 2'5 3/4"

Before Assembly:

- Read instructions and check that all parts are present in the box. If any parts are missing, refer to warranty information on pg 3.
- It is recommended to have more than one person doing the assembly.
- The arbour should be assembled on a level, flat surface.

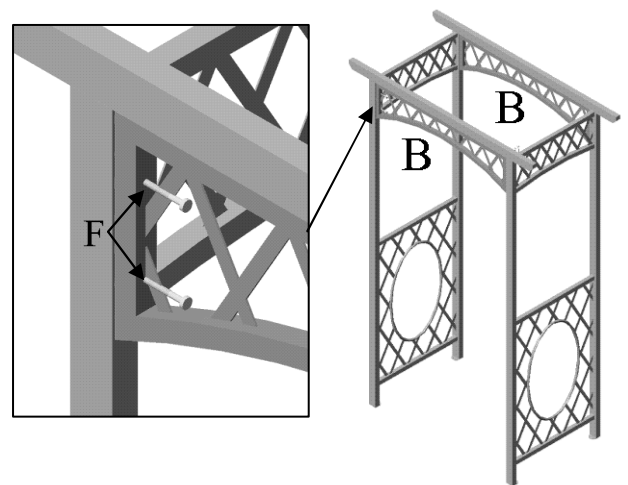
Step 1:

Attach the two beams (C) to the uprights (A), using 4 bolts (E) per beam, as shown in the diagram.



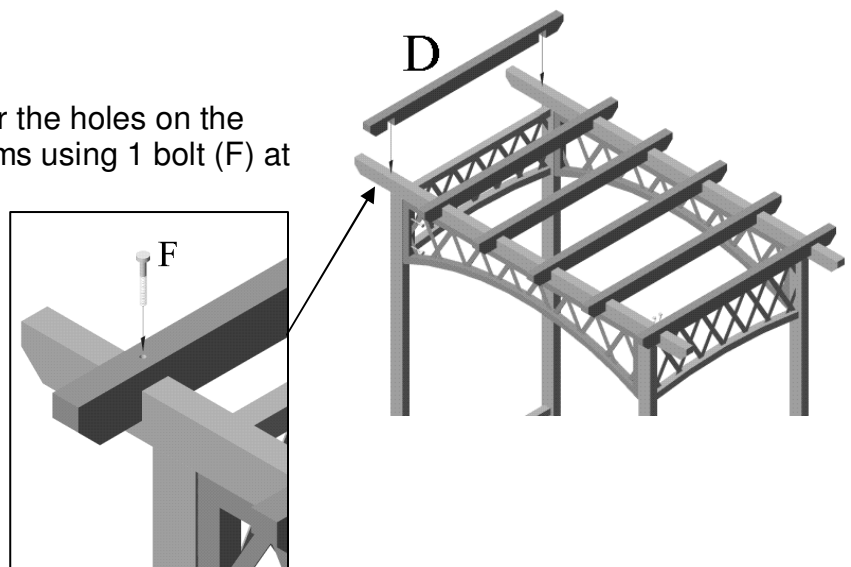
Step 2:

Install the two arches (B) at the top in between the two uprights (A), using 4 bolts (F) per arch, as shown in the diagram.



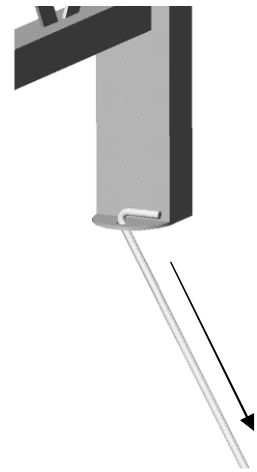
Step 3:



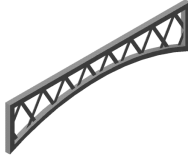

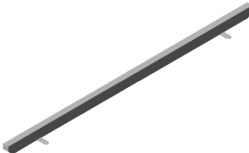

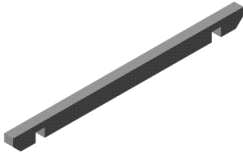

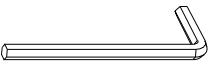
Place the rafters (D) with the cut-outs over the holes on the beams (C). Secure each rafter to the beams using 1 bolt (F) at each end.



Step 4:

Cap each bolt with the bolt caps (G), if desired. Stand the arbour up and anchor each upright (A) to the ground using the nails (H). Note that the nails should be driven into the ground at an angle, as shown.



PART	QTY	DIAGRAM	PART	QTY	DIAGRAM
(12-101) UPRIGHT A	2		(12-106) BOLT E	8	 M6x15mm
(12-102) ARCH B	2		(12-107) BOLT F	20	 M6x35mm
(12-103) BEAM C	2		(12-105) BOLT CAP G	28	
(12-104) RAFTER D	6		(12-088) NAIL H	4	
			(08-181) ALLEN KEY	1	

MAINTENANCE NOTES

1. In case of a defective or damaged part, or for any other questions concerning the product, please contact the manufacturer directly.
2. Please have the parts list and part numbers on hand when ordering or requesting replacement parts.

ONE YEAR LIMITED WARRANTY

This product has been designed and manufactured to meet the highest standards of quality and durability. Subject to the Conditions for Exercising the Warranty and the Limitations on the Warranty set forth below, it is warranted to be free of material and manufacturing defects for a period of **one year** from the date of purchase. Should the product become damaged, or the warranty period has expired, please contact Gazebo Penguin Customer Service Department for a complete schedule of replacement parts and prices.

CONDITIONS FOR EXERCISING THE WARRANTY

In order to properly exercise your warranty, please comply with the following:

Carefully inspect the contents of the carton for missing or damaged components. Should you discover damaged or missing parts, **do not return the product to the place of purchase**, but contact Gazebo Penguin Customer Service Department at the numbers listed below:

Montreal: (514) 276-3485

Elsewhere: 1-800-737-7174

LIMITATIONS ON THE WARRANTY

1. The product is not warranted against damages due to vandalism, abuse, or falling or thrown objects.
2. The product is not warranted against damages due to extreme weather conditions, such as thunderstorms, hail, or strong wind or snow storms.
3. The product is only warranted in the event it is installed in accordance with the Gazebo Penguin's written instructions enclosed with the product.
4. The product is not warranted in the event it has been improperly anchored.