

39767 PROBLEM PLASTIC REPAIR MATERIAL

- Repairs EPDM, TPO, PP and other problem plastics
- Provides Superior Adhesion
- · Excellent Filling
- · Easy Sanding

- PA RÉPARE L'EPPOM, LE PPO, LE PPE D'AUTRES PLASTIQUES PROBLEMATQUES? SANS ISOCYANATE ES REPARA EPOM, TPO, PP Y OTROS PLÁSTICOS, CON PROBLEMAS / UIRBE DE SOCIAMATOS. DE REPARISET EPOM, TPO, POLYPOPOPLEN UND ANDERE PLASTIKPROBLEME / OTRAS ESCRIPTIONE
- UND ANDER PLASTIKPROBLEME /
 OHNE ISOCYAMAT

 IT RIPARA EPOM, TPO, PPE ALTRE MATERIE
 PLASTICHE DIFFICILI / PRIVO DI ISOCIAMATO
 N. REPAREERT EPOM, TPO, PPE NANDERE
 KUNSTSTOFFEN MET SLECHTE
 HECHTEIGENSCHAPPEN / VRU VAN ISOCYANAAI
- WORKING TIME: 3-5 MIN. / SAND TIME: 15-20 MIN.
 TEMPS DE TRAVAIL: 3-5 MIN. / TEMPS DE PONCAGE: 15
 TIEMPO DE TRABAJO: 3-5 MIN. / TIEMPO PARA LIJAR:

39767 PROBLEM PLASTIC REPAIR MATERIAL

39767 PROBLEM PLASTIC REPAIR MATERIAL adheres to substrates other repair materials cannot. Historically, bonding repair materials to polypropylene and other olefin-based plastics, EPDM, TPO and similar substrates has been difficult. This unique formulation takes the "problem" out of problem plastic repair.

PREPARATION



Clean with 3833() SCUFF & CLEAN and rinse with water. Next clean with 3835() PLASTIC & LEATHER PREP.

Cut or grind away ragged edges. Sand with 80 grit paper 2-3 inches around damaged area. "V" groove damaged area with 24 grit disc at low RPM. Blow off the entire area to be repaired to remove dust and clean again with **3835() PLASTIC & LEATHER PREP**.

Place cartridge into **70029 DUAL-MIX APPLICATOR GUN**. Remove cartridge tip. Prior to installing static mixer, equalize cartridge by dispensing product until both parts flow equally. Install static mixer and cut tip to desired bead size.

CAUTION: Dispense 2-3 inches of test material to make certain color is uniform prior to applying to job. Avoid marbling.

APPLICATION



Reinforce large holes and damaged areas with **70006 PLASTIC REPAIR REINFORCING TAPE.** Dispense **39767**. Apply 2-3 inches beyond the damaged area. Before **39767** sets, lay the **70006** on the material and tamp. Cover the **70006** with another layer of **39767** before first coat dries.

Dispense a sufficient amount of **39767** to fill the repair area, and use a putty knife or spreader to distribute mixture. Press firmly into repair area to eliminate air pockets. Apply repair material higher than surrounding surface to allow for sanding.

Let 39767 cure 15-20 minutes, sand first with 80 grit paper then finish with 180 grit paper.

PROBLEM PLASTIC REPAIR MATERIAL is also available in a 10 oz. kit - 39768.

For additional information, refer to the **39767 TECHNICAL DATA SHEET**, **RAB-2 PLASTIC REPAIR AND REFINISHING PROCEDURES** or contact us at **www.semproducts.com**

