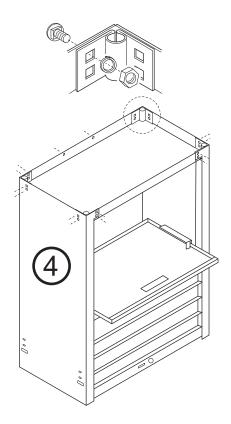


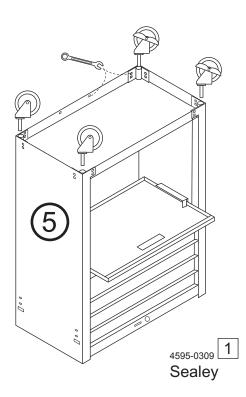
13 DRAWER TOOL CABINET ASSEMBLY INSTRUCTIONS

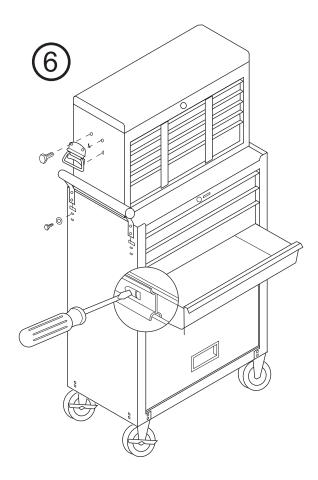
1 LIFT OFF BODY

2 REMOVE BASE

3-5 BASE AND CASTER ASSEMBLY







6.

Attach the chest side handles with (2) bolts each.

Insert the side handle into the cabinet and attach with (4) bolts and washers.

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TO REMOVE A DRAWER

A. Pull the drawer all the way open then push it back to align lance stop with the opening.

B. Push the lance stop in with a screwdriver as shown until lance stop clears the stop on the drawer glide.

C. Repeat on other side and remove drawer. (See figure 6)

To reinstall the drawer, pry out the lance stop (apprx. 1/4") and slide drawer channels back into glides. Firmly push drawer until it reaches the closed position.

MAINTENANCE OF CHEST AND CABINET

DRAWER SLIDES SHOULD BE LUBRICATED PERIODICALLY. ANY GOOD QUALITY HOUSEHOLD TYPE LUBRICANT CAN BE USED. HARDWARE (NUTS, BOLTS, SCREWS) SHOULD BE TIGHTENED PERIODICALLY TO MAINTAIN TROUBLE FREE OPERATION.

* TO AVOID TIPPING, OPEN ONE DRAWER AT A TIME AND CLOSE ALL DRAWERS WHEN MOVING.