

KEYSCO TOOLS DIVISION OF S&H INDUSTRIES, INC.

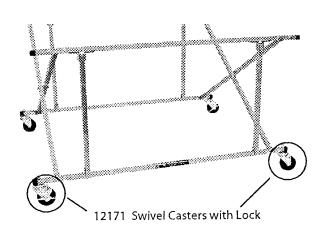
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Rev. 1/19/12

PICKUP BED WORKSTAND - 73783



Tools required for assembly:

7/16", 9/`16", 5/8" wrenches and pliers

Part	Qty.	Description
12208	2	Upper stand support
12212	4	Upright support
12205	2	Lower stand support
12217	2	Assembled scissor supports
12171	2	Swivel caster with lock
12170	2	Swivel caster
10187	4	1/2-13 Hex nut for casters
11381	8	1" End cap
10202	16	3/8-16 Hex nut
10201	4	1/4-20 Hex nut
10218	8	1/4" Washer
10675	4	1/4-20 x 2" Bolts
12124	32	3/8" Washers
12384	16	2" Bolt 3/8

Step 1 – Attach protective end caps

Parts required: 8 plastic end caps, 2 upper bed support bars, 2 lower stand support bars. Attach the plastic end caps to the upper and lower stand supports.

Step 2 – Assemble top support bars

Parts required: 2 upper bed support bars, 2 lower stand support bars, 4 upright support bars, four 2" bolts, 8 washers (1/4"), 4 nuts (1/4")

Connect flat end of upright support into brackets on upper bed support using 2 washers, nut and bolt.

DO NOT OVERTIGHTEN – This is a moving part.

Step 3 – Attach scissor supports (Step 3) to the sides of workstand (Step 2)

Parts required: scissor supports, 2 upper leg supports, 2 lower leg supports, 32 washers, 16 2" bolts (3/8"), 16 nuts (3/8")

Connect the scissor supports to the sides of the stand **one end at a time** (both upper and lower). Repeat the process until all four corners are attached. Be careful not to catch your fingers in the scissor assembly.

Step 4 – Attach casters to completed workstand assembly (optional)

Parts required: completed 73783, 2 swivel casters with lock, 2 swivel casters, 4 caster nuts. Attach the swivel casters with caster nuts. Attach as shown in picture above.