

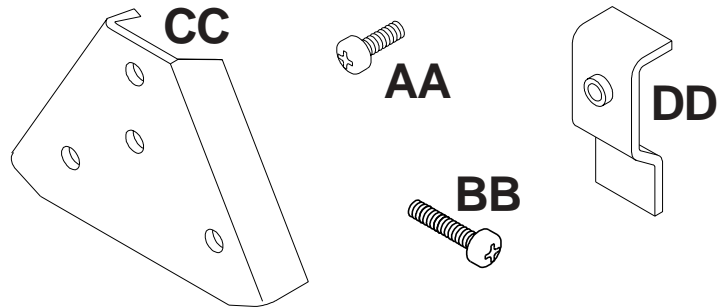
# Assembly Instructions: Hanger Brackets and Clamps for CMJ 455 Suspended Ceiling Plate

Model: ACC 455

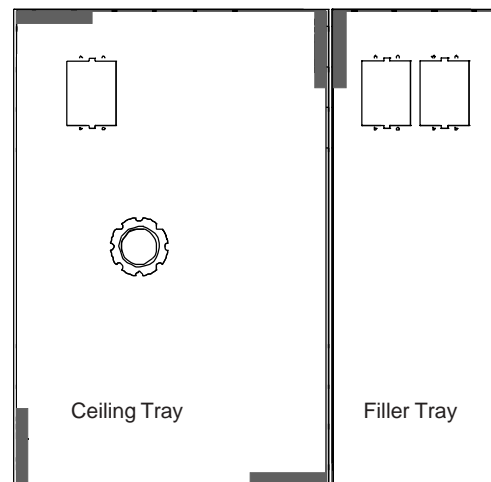
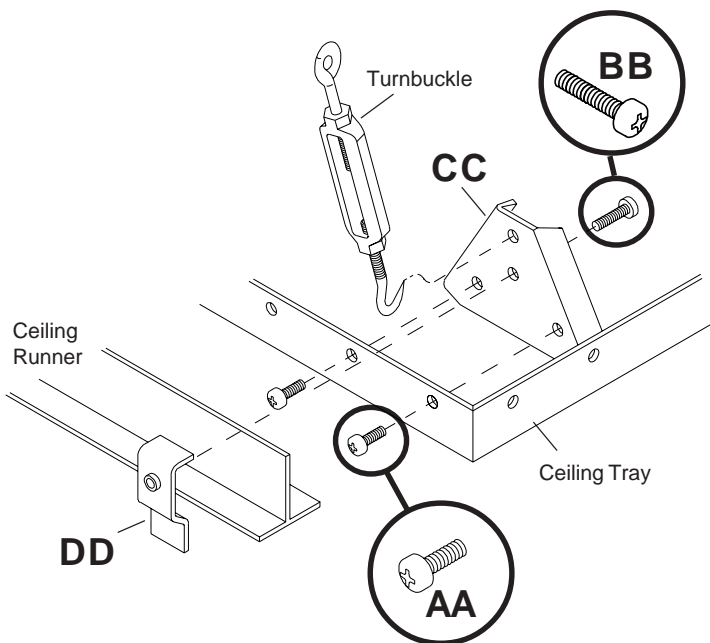
**IMPORTANT!** Read entire instruction sheet before you start installation and assembly.

## PARTS LIST

QTY.	DESCRIPTION	PART #
AA	8 10mm long phillips screw	520-9401
BB	4 20mm long phillips screw	520-9402
CC	4 hanger bracket	1452-278
DD	4 hanger bracket clamp	1452-279



- Attach four Hanger Brackets (**CC**) to four corners of Ceiling Tray using 10mm long phillips screws (**AA**). Place Ceiling Tray into 24" (610mm) x 24" (610mm) opening in ceiling (in place of a ceiling tile) with retaining collar to center, right, or left. Place Filler Tray into gap. Clamp Ceiling Tray to Ceiling Runners using Hanger Bracket Clamps (**DD**) and 20mm long phillips screws (**BB**). Hook Turnbuckles into Hanger Brackets (**CC**). Hook one Turnbuckle through and where indicated by black rectangle.



**TOP VIEW - CEILING TRAY**  
*Black rectangles show correct positions for Hanger brackets.*