



## How to Assemble a Beach Cruiser

All GreenLine Bicycles are 80% assembled by our factory and packed for shipping in a box.

### PARTS OF A BEACH CRUISER



## Preparation

### Tools

Before assembling your Beach Cruiser, we recommend setting up your necessary tools and keep them organized, This will speed up the assembly process. You will find a small box, which contains a pair of pedals, front and rear reflectors, user manual, screwdriver and two wrenches.





## Assembly

1. Take bicycle out of box, remove all packing material.



2. Front Fender – Mounting the front fender to the headset

- a. First, loosen the 4 small nuts and bolts from the front fender and attach supports to fender.
- b. Put the fender and front wheel between the fork to prepare the installation of front wheel.





### 3. Front Wheel – Mounting the front wheel to the fork

- a. Align the front wheel's axle in between the two U-shaped slots at the ends of the front fork, called dropouts.
- b. Make sure the wheel is straight and not touching any other parts of the fork before proceeding. The tire should not touch the inside of the fork or fender.
- c. Slide the ends of the supports for the front fender onto the ends of the axle.
- d. Tighten the nuts onto the ends of the axles. Use two wrenches, one on each nut, to prevent the axle from spinning while tightening the nuts. If the wheel does not spin freely then the nuts are too tight. Loosen until the wheel spins freely.

When this step is finished the front wheel should spin freely without rubbing against any part of the bicycle.

- e. Slide the tab on the top of fender over the bolt on the rear side of the front fork.
- f. Tighten the nut to secure the fender to the fork. Use two wrenches, one on the bolt and one on the nut, to prevent the bolt from spinning while tightening the nut.

#### CAUTION:

- **Hand tightening the nuts and screws will make adjusting the fender much easier. You can finish tightening with a wrench and screwdriver after you make your adjustments for clearance.**
- **Loose fenders can tangle in your wheel spokes and cause your bicycle to come to a sudden stop. Make sure your fenders are always securely fastened before riding.**

### 4. Reflector

Safety Reflectors can help reduce the 69% in-the-dark injury rate among pedestrians and cyclists.

Use a screwdriver to firmly install the white reflector facing the front of the bike and the rear reflector as well.

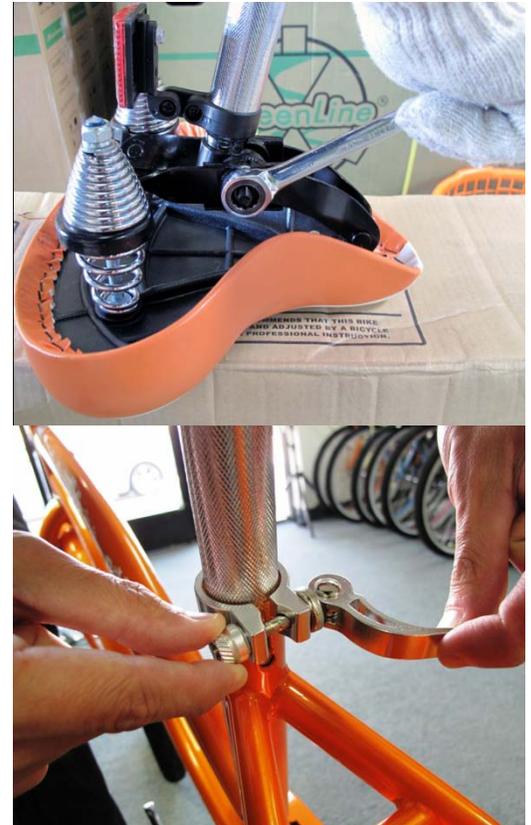




5. Seat – Insertion of the seat and post to the frame

- a. Insert the seat post in the seat post hole located on the bottom of seat and tighten it with a wrench.
- b. Open the quick release clamp at the top of the seat tube by pulling the lever.
- c. There is a post attached to the underside of the seat that fits inside the seat tube. Slide the seat post inside the seat tube on the frame of the bicycle.
- d. Adjust the seat so the nose points forward.
- e. Adjust the height of the seat by sliding the post up and down the tube. The seat should be at the most comfortable height for you, which for most riders is approximately at waist-level when standing.
- f. Loosely fasten the nut on the quick release clamp by hand. Close the quick release clamp to secure the seat post.

**CAUTION – If the nut has been fastened too tightly, the clamp will not close or the seat post could be crushed.**



6. Handlebars – Insertion of the handle bars to the headset

- a. Slide the stem of the handlebars into the top of the head tube, which is located at the front of the bicycle's frame.
- b. Align the handlebars so they are perpendicular to the front wheel. When the wheel is straight, the handlebars should be oriented symmetrically.
- c. Tighten the bolt at the top of the stem to secure the stem to the front fork. **This bolt must be fastened tightly, or the handlebar stem might loosen or become misaligned.**
- d. Rotate the handlebars to your desired height and tighten the bolt that clamps the stem to the handlebars. The height of the handlebars will determine your posture while riding so make sure they are adjusted to a comfortable position.





Once the handlebars and seat are installed check the positions of them by riding the bike. Adjust the positions after riding in order to find the most comfortable configuration.



7. Pedals – Attachment of the pedals to the crank

The pedals will be labeled R for right and L for left. The left pedal will screw on in a counter clockwise motion, and the right will screw on in a clockwise motion.



8. Tires

Make sure to pump the tires, the tires will come in partially pumped but not entirely. Most require **40 psi**, please check the tires for exact pressure specifications.





9. Fully assemble the bicycle and you can go out for a test ride now!

