IRON AN.



iControl Disk Brake Inversion Table

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SERVICE

IMPORTANT: FOR NORTH AMERICA ONLY

To request product service and order replacement parts, please call our customer service department at: 1-866-924-1688

Monday through Friday, 8:00 AM-5:00 PM Pacific Standard Time, or email us at: **Service@paradigmhw.com**Please visit our website at www.paradigmhw.com.

Please have the following information ready when requesting for service:

Your name

Phone number

Model number

Serial number

Part number

Proof of Purchase

*Before returning this product to the store please contact customer service at the contact number.

Paradigm Health & Wellness, Inc. 1189 Jellick Ave. City of Industry, CA 91748, USA

LABEL PLACEMENT



IMPORTANT SAFETY INSTRUCTIONS

This inversion table was designed and built for optimum safety. However, certain precautions apply whenever you operate the exercise equipment. Be sure to read the entire manual before assembling and operating this equipment. When using an appliance, basic precautions should always be followed, including the following:

WARNING - To reduce the risk of injury to persons:

- Consult your physician or other health care professionals before using the inversion table.
- Use this appliance only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
- Never operate this appliance if it is damaged, if it is not working properly, if it
 has been dropped or damaged. Return the appliance to a service center
 for examination and repair.
- 4. Do not use outdoors.
- Do not exceed the maximum rated weight (load) and maximum rated height of the user.
- 6. For Household Use Only.
- 7. Always wear proper exercise apparel when using the equipment.
- If any time you feel faint, light-headed or dizziness while operating the
 equipment, stop exercise immediately. You should also stop exercising if
 you are experiencing pain or pressure.
- 9. Only one person should use the equipment at a time.
- Make sure your equipment is correctly assembled before you use it. Be sure all screws, nuts, and bolts are tightened prior to use.
- 11. Watch your body: come up slowly, dizziness after a session means you came up too fast. Wait a while after eating before using the inversion table. If you get nauseous, come up as soon as you feel queasy.
- Always use this equipment on a clear and level surface. Do not use near water.
- 13. Close supervision is necessary when this inversion table is used by, on, or near children, invalids, or disabled persons.
- 14 Never drop or insert any object into any opening.
- 15. **WARNING:** ALWAYS HOLD ON TO THE SAFETY HANDLES AND GO BACK SLOWLY WHEN INVERTING. FAILURE TO COMPLY COULD RESULT IN SERIOUS BODILY INJURY.
- 16. **WARNING** To reduce the risk of personal injury, read and understand all the instructions before using the inversion table.
- 17. **WARNING** Risk of personal injury Do not allow children to use this machine.
- 18. **WARNING** Risk of personal injury Keep children away from machine while in use.
- 19. **WARNING** Risk of personal injury Do not grab brake lever for getting up, use handle bar instead.

IMPORTANT SAFETY INSTRUCTIONS

 WARNING - Risk of personal injury - Keep body parts, hair, loose clothing and jewelry clear of all moving parts.

NOTE: Maximum user weight for this product is 300 lbs (136 kgs.)

Maximum Rated Height for this product is 6'6"/198cm.

WARNING: Before using this equipment you should consult with your personal physician to see if inversion equipment is appropriate for you. Do not use this equipment without your physician's approval. Do not use this equipment if you have any of the following conditions or ailments:

- Extreme obesity
- Glaucoma, retinal detachment or conjunctivitis
- Pregnancy
- Spinal injury, Cerebral Sclerosis, or acutely swollen joints
- Middle ear infection
- High blood pressure, Hypertension, Recent stroke or Transient ischemic attack
- Heart or circulatory disorders for which you are being treated.
- Hiatus hernia or Ventral hernia
- Bone weaknesses including Osteoporosis, Unhealed fractures,
 Modularly pins, or Surgically implanted orthopedic supports.
- Use of anti-coagulants including Aspirin in high doses.

SAVE THESE INSTRUCTIONS



Correct: Locking pin fully engaged

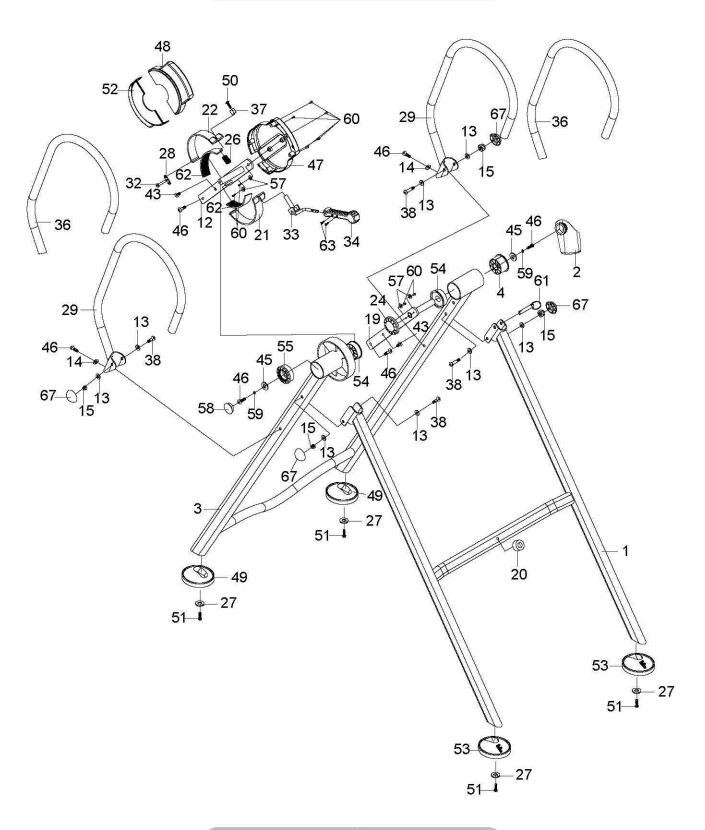


Incorrect: Locking pin <u>not</u> fully engaged

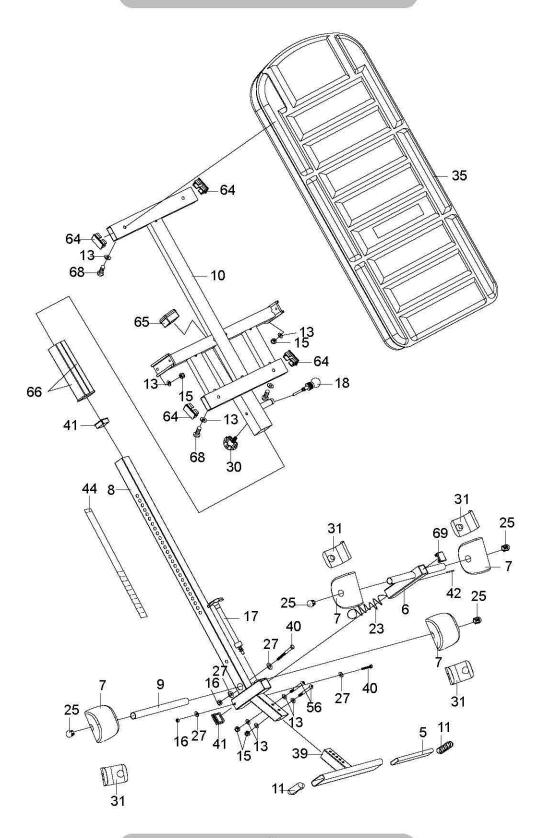
Always check to make sure that the ankle locking pin is fully engaged before each use. Make sure that the front and rear ankle clamps are secured tightly against your ankles to prevent from falling when the tables inverts.

WARNING: Failure to fully engage the locking pin could result in serious injury.

OVERVIEW DRAWING



OVERVIEW DRAWING



PARTS LIST

No.	Description	Q'ty
1	Front Frame	1
2	Cup Holder	1
3	Rear Frame	1
4	Cup Holder Rotation Cap	1
5	Balance Weight	1
6	Front Rod	1
7	Rubber Heel Holder	4
8	Adjustable Boom	1
9	Rear Rod	1
10	Bed Frame	1
11	Footbar End Cap 20x60xt1.5	2
12	Right Pivot Arm	1
13	Washer Ø8.5xØ20xt1.5	18
14	Curve Washer Ø8.5xØ16xt2.0	2
15	Lock Nut M8 (Galvanize)	8
16	Lock Nut M6	2
17	Spring Knob	1
18	Boom Spring Knob	1
19	Left Pivot Arm	1
20	Rubber Pad	1
21	Right Brake Pad I	1
22	Left Brake Pad II	1
23	Spring Ø10xØ1.0x110Lx85N	1
24	Rotor Cover	1
25	Round End Cap Ø22xt1.5	4
26	Spring Ø13xt2.0x(230)	1
27	Washer Ø12xØ6.5x1.0	8
28	Fixed Plate	1
29	Handlebar	2
30	Knob Ø45x3/8"x19L	1
31	Steel Bracket	4
32	Bolt M6x30	1
33	Lock Mechanism	1
34	Lock Handle Plastic Bar	1

No.	Description	Q'ty
35	Foam Bed	1
36	Handlebar Foam Grip	2
37	Metal Sleeve	1
38	Bolt M8x45	4
39	Foot Bar	1
40	Hex Bolt M6x47	2
41	Square End Cap	2
42	Spring Latch Ø4x32	1
43	Bolt M8x12	2
44	Height Scale	1
45	Washer Ø8.5xØ24x2mm	2
46	Bolt M8x20	6
47	Brake Bracket	1
48	Upper Plastic Cover	1
49	Rear Foot Cap	2
50	Bolt M6x25	1
51	Bolt M6x15	4
52	Lower Plastic Cover	1
53	Front Foot Cap	2
54	Pivot Arm Rotation Cap I Ø60xØ19.5x18	2
55	Pivot Arm Rotation Cap II Ø60xØ19.5x21	1
56	Bolt M8x50	2
57	Washer Ø4.3xØ9xt0.3	4
58	Round Cap	1
59	Spring Washer Ø8.1xØ12.3x2.1	2
60	Screw ST3.5x10	9
61	Locking Pin	1
62	Brake Strap	2
63	Bolt M4x20	2
64	Rectangle End Cap	4
65	Upper Bed Frame End Cap ☐50x50xt2	1
66	Lower Bed Frame Bushing	2
67	Cap ¢ 27x13.5	4
68	Bolt M8x40	4
69	Rectangle End Cap ☐33.4x33.4xt2	1

HARDWARE LIST & TOOLS



(13) Washer 10 PCS



(14) Curve Washer 2 PCS



(15) Lock Nut 6 PCS



(16) Lock Nut 2 PCS



(27) Washer 8 PCS



(38) Bolt 2 PCS



(40) Hex Bolt 2 PCS



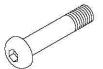
(43) Bolt 2 PCS



(46) Bolt 4 PCS



(51) Bolt 4 PCS

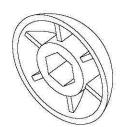


(56) Bolt 2 PCS



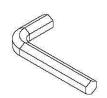
(61) Locking Pin 1 PC



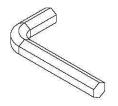


(67) Cap 4 PCS

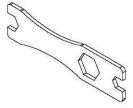




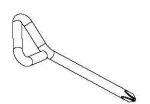
Allen Wrench #5 1 PC



Allen Wrench #6 1 PC



Hex Wrench 2 PCS

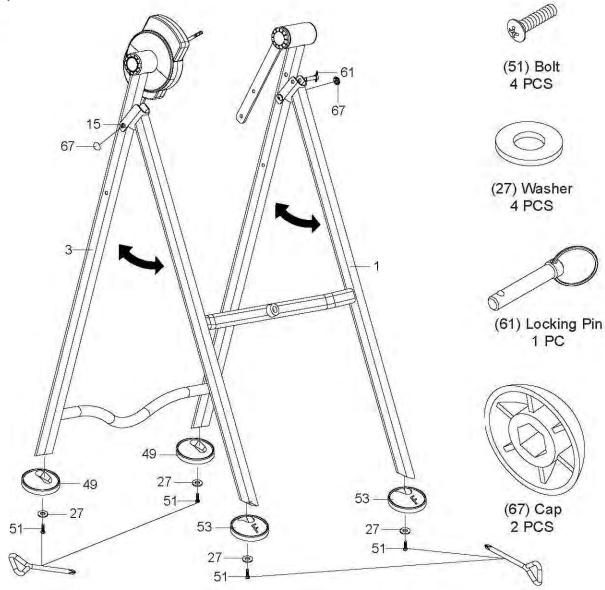


Phillips Screwdriver 1 PC



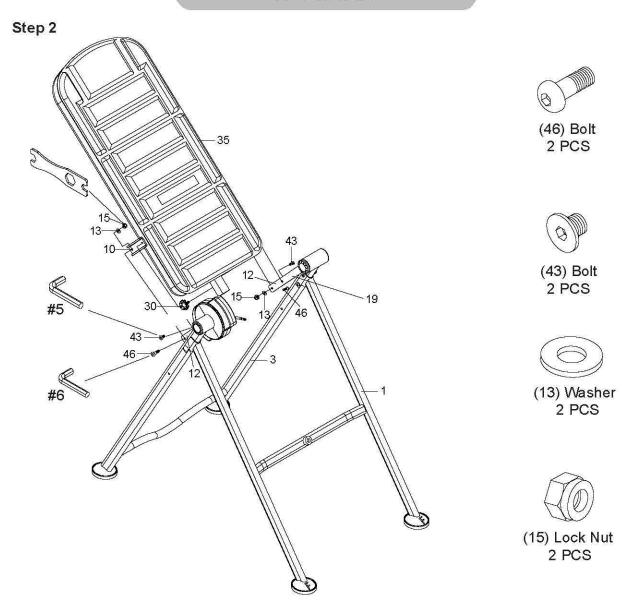
The product weighs more than 44 lbs/20 kgs and should be assembled and moved by two or more people.

Step 1



Attach Front Foot Cap (53) and Rear Foot Cap (49) to the Feet of the Front Frame (1) and Rear Frame (3); tighten Bolts (51) and Washers (27) with the Phillips Screwdriver provided.

Unfold the Frame fully; insert Locking Pin (61) into whole of the joint of the Front and Rear Frames (1, 3). Attach the Cap (67) to the Lock Nut (15).

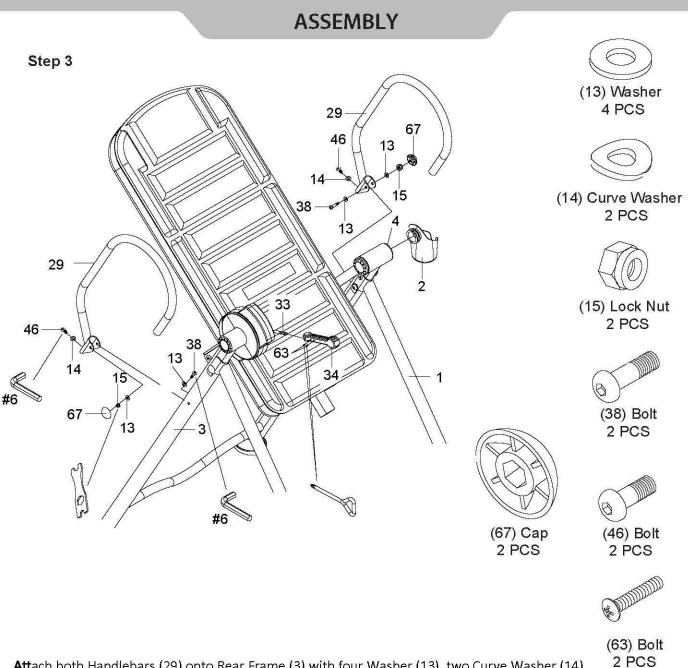


Attach the Bed Frame (10) onto the Right Pivot Arm (12) and Left Pivot Arm (19) by using two Lock Nuts (15), two Bolts (43), two Bolts (46) and two Washers (13);

Tighten Bolts (43) with #5 Allen Wrench provided.

Tighten Bolts (46) and Lock Nuts (15) with #6 Allen Wrench and Hex Wrench provided.

Install the Knob (30) onto the Bed Frame (10).



Attach both Handlebars (29) onto Rear Frame (3) with four Washer (13), two Curve Washer (14), two Lock Nuts (15), two Bolts (38) and two Bolts (46).

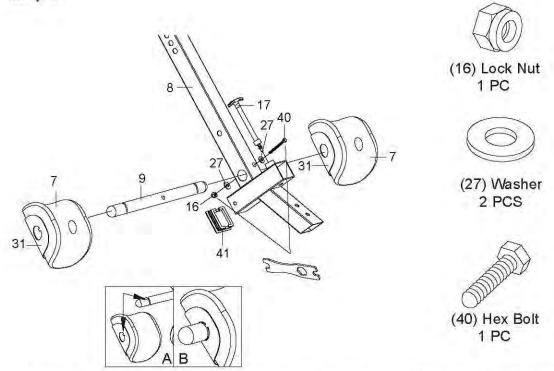
Tighten Bolts (46) with #6 Allen Wrench provided.

Tighten Bolts (38) and Lock Nuts (15) with #6 Allen Wrench and Hex Wrench provided, **attach** the Caps (67) to the Lock Nuts (15).

Install the Cup Holder (2) to the Cup Holder Rotation Cap (4).

Install the Lock Handle P**lastic** Bar (34) onto the Lock Mechanism (33) and secure with two Bolts (63). Tighten Bolts (63) with the Phillips Screwdriver provided.

Step 4

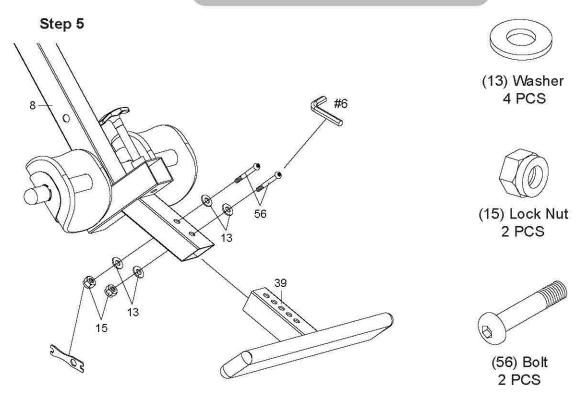


Remove the Square End Cap (41) on the back of square bracket of the Adjustable Boom (8); Slide the Rear Rod (9) through the large round hole on the side of Adjustable Boom (8), and secure the Rear Rod (9) on the Adjustable Boom (8) with one Bolt (40), two Washers (27) and one Lock Nut (16).

Tighten the Bolt, Washers and the Lock Nut with two Hex Wrenches provided.

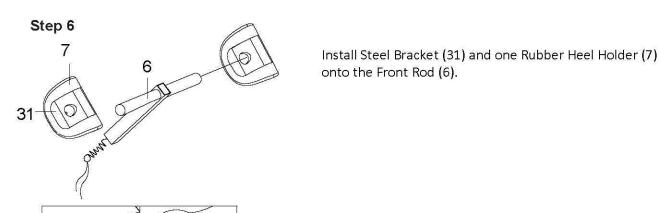
Unite one Steel Bracket (31) and one Rubber Heel Holder (7); slide them onto one end of the Rear Rod (9) until the lock tooth is wedged into the slot in the Rear Rod (9). Note: Make sure the lock teeth are wedged into the slots in the Rear Rod (9) as shown in small figure A and B before use.

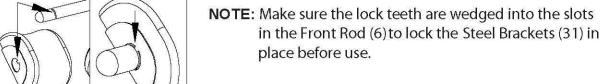
Attach the Spring Knob (17) onto the Adjustable Boom (8).



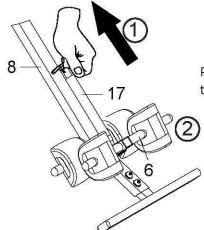
Slide the Foot Bar (39) into the **bottom** of the Adjustable Boom (8) and align two of the holes on the Foot Bar (39) with two holes on the Adjustable Boom (8). Secure the Foot Bar (39) in place using two Bolts (56), two Lock Nuts (15) and four Washers (13).

Tighten Bolts and Lock Nuts with the #6 Allen Wrench and Hex Wrench provided.

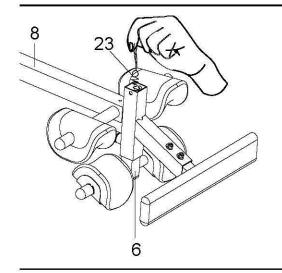




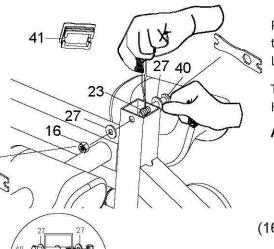
Step 7



Pull up Spring Knob (17) and insert the Front Rod (6) into the Adjustable Boom (8).



Insert the Front Rod (6) all the way in, pull the plastic string through.



Pull the string as you insert the Bolt (40) with a Washer (27) through the Spring (23). Secure with a Washer (27) and a Lock Nut (16).

Tight the Bolt (40), washers (27) and the Lock Nut (16) with two Hex wrenches provided.

Attach the Square End Cap (41) onto the Adjustable Boom (8).



(16) Lock Nut 1 PC

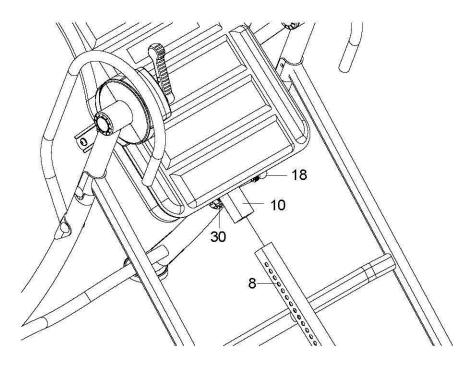


(27) Washer 2 PCS



(40) Hex Bolt 1 PC

Step 8



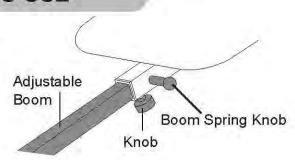
Loosen the knob (30). Pull the Boom Spring knob (18) and slide the Adjustable Boom (8) in. Slide the Adjustable Boom (8) up to the desired height. Release the Boom Spring Knob (18) and make sure it "pops" into the hole. Tighten the Knob (30) for additional safety.

HOW TO USE

Set the Adjustable Boom to your height

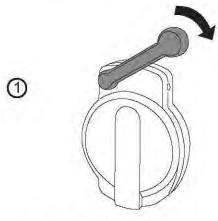
Turn Knob counter-clockwise to loosen the Adjustable Boom.

Pull Boom Spring Knob as you adjust the Adjustable Boom to desired height.
Turn Knob clockwise to de-rattle the Adjustable Boom.

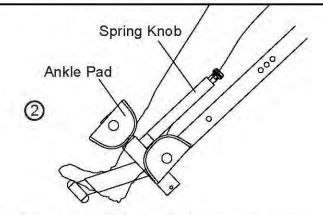


Note: When you invert, readjust the height adjustment boom up if the bed doesn't rotate. Adjust the height adjustment boom down if the bed rotates too fast.

Mounting the table



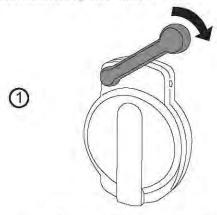
Make sure the Lever is at LOCK position.



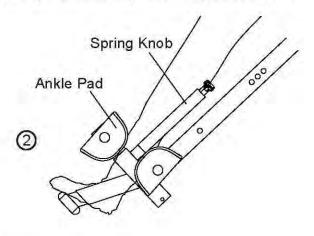
Pull the Spring Knob to unlock, allow the Ankle Pads to press against your ankles. Make sure the Spring Knob locks into the hole.

Wearing shoes will help ankles stay more secure.

Dismounting the table



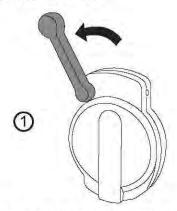
Make sure the Lever is at LOCK position.



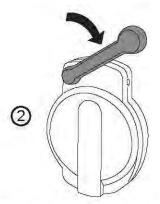
Pull the Spring Knob.
Press Ankle Pads forward.

HOW TO USE

Get to inversion

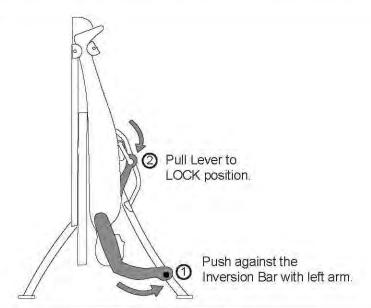


Push Lever to UNLOCK position.
With both hands on handles, slowly lie down.



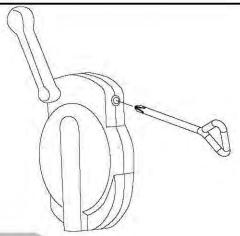
When you're at desired angle, pull Lever forward to LOCK position to lock the bed.

Get to vertical inversion



Calibrating the iControl Disk Brake

The brake might become loose after long period of time of use. To calibrate, insert the Phillips screwdriver into the hole as indicated on the diagram, turn the calibrating inside clockwise no more than ¼ turn.



OPERATION AND ADJUSTMENTS

The Handlebars

For added convenience and safety, a set of Handlebars has been added to the inversion table. These Handlebars are located at the top of the Rear Frame. The Handlebars are there to help you return to the upright position from any degree of inversion, if you wish to return to the upright position, and the bed is moving too slowly, or not moving at all, simply grab the Handlebars and pull onthem until you return to the upright position.

NOTE: The inversion table should always return to the upright position when you move your hands below your waist. If it does not, the inversion table is probably not adjusted correctly to your height.

* Always hold on to the handlebars and go back slowly. Failure to comply could result in serious physical injury.

GENERAL PRECAUTIONS

- It is recommended that someone be with you while you are using this inversion table for the first few times.
- 2. Make sure that the Rubber Heel Holders are holding your feet securely.
- 3. Make sure that the Adjustable Boom is properly set to your height.
- 4. Make sure that the Adjustable Boom is held securely by both the Boom Spring Knob and the Knob.
- 5. Make sure that there is enough room for the bed to rotate completely.

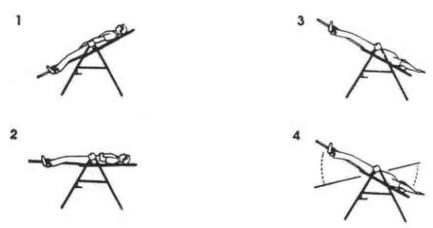
BALANCING THE INVERSION TABLE

The inversion table is like a very sensitively balanced fulcrum. It responds to very slight changes in weight distribution. So, it is very important to make sure that the height is adjusted properly. To do this, mount the inversion table, lock your ankles into the heel holders, and lie back with your hands at your sides. Slowly place your hands across you chest. While in this position, your head should still be above our feet. If your feet are above your head, dismount and adjust the height again.

OPERATION AND ADJUSTMENTS

USING THE INVERSION TABLE

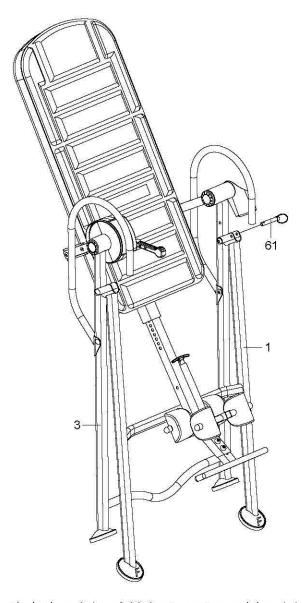
- 1. Start by lying fully back on the bed with your hands at your side, or resting on your thighs.
- Keeping your hands close to your body begin to raise your arms slowly allowing the table to rotate backward. Stop, or lower your arms to control the downward rotation of the table.
- 3. Raise your arms until they are over your head. At this point, the inversion table will be as far back as it can go.
- 4. As you get more comfortable with the use, rock the bed slowly by moving your arms up and down slowly.
- 5. It is recommended that the inversion table be used for five or ten minutes each morning, and again each evening.
- 6. Return to the upright position by slowly moving your hands back down to your thighs.



SUGGESTIONS FOR USE

- 1. Begin slowly: invert only 15~20 degrees to begin with. Stay inverted only as long as you are comfortable. Return upright slowly.
- 2. Make gradual changes: increase the angle only if it is comfortable. Increase angle only a few degrees at a time. Increase the time of use 1~2 minutes up to ten over a period of weeks. Add stretching and light exercise only after you are comfortable with inversion.
- Watch your body. Come up slowly, dizziness after a session means you came
 up too fast. Wait a while after eating before using table. If you get nauseous,
 do not fight it, come up as soon as you feel queasy.
- 4. Keep moving: movement while inverted encourages blood, circulation. Movement may be accomplished by either rhythmic traction or light exercise. Do not exercise strenuously while inverted, limit partial inversion without movement to one or two minutes. Limit full inversion with no movement to only a few seconds.
- 5. Invert regularly: we recommend two or three times a day depending upon your current condition. Try to schedule it for the same time each day.

STORAGE



Pull out the Locking Pin (61), and then fold the Front Frame (1) and the Rear Frame (3).

WARM UP

Quadriceps Stretch

With one hand against a wall for balance, reach behind you and pull your right foot up. Bring your heel as close to your buttocks as possible. Hold for 15 counts and repeat with left foot up.



Inner Thigh Stretch

Sit with the soles of your feet together with your knees pointing outward. Pull your feet as close into your groin as possible.

Gently push your knees towards the floor. Hold for 10 counts.



Toe Touches

Slowly bend forward from your waist, letting you back and shoulders relax as you stretch toward your toes. Reach down as far as you can and hold for 15 counts.



Hamstring Stretches

Sit with your right leg extended. Rest the sole of your left foot against your right inner thigh. Stretch toward your toe as far as possible. Hold for 15 counts Relax and then repeat with left leg extended.



WARRANTY

The manufacturer warrants to the original purchaser that this product is free from defects in material and workmanship when used for the purpose intended, under the conditions that it has been installed and operated in according to manufacturer's Owner's Manual. Manufacturer's obligation under this warranty is limited to replacing free of charge, any parts which may prove to be defective under normal home use. This warranty does not include any damage caused by improper operation, misuse or commercial application. From the date of purchase, the product is warranted to be free from defects for 1 (one) year. All parts and workmanship, including upholstery, foam, ball bearings, pulleys, cables, shocks, all tension mechanisms, wheels, pedals and hardware are to be free from defects for 90 days. This warranty is offered only to the original owner and is not transferable. Proof of purchase is required.

Ordering Replacement Parts

Replacement parts can be ordered by calling or emailing our customer service department

service@paradigmhw.com

1-866-924-1688

Monday through Friday, 8:00 AM - 5:00 PM (PST).

When ordering replacement parts please have the following information ready:

- 1. Owner's Manual
- 2. Model Number
- 3. Description of Parts
- 4. Part Number
- 5. Date of Purchase

FAX FORM

PARTS REQUEST FAX FORM

Please fax this form to (1-626-810-2166)

OR YOU CAN EMAIL CUSTOMER SERVICE REQUESTS TO service@paradigmhw.com

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