

# 20 Gallon Capacity Cooler Cart Assembly Instructions

**\*WARNING\* Heavy! Handle with care! Keep children away from assembly area!**

**Tools Required:** adjustable wrench and screwdriver

## **Parts List:**

Cooler Lid (A)	1	Cooler Body (B)	1	Drain Cap (M)(pre-installed)	1
Leg Assemblies (C)	4	Bottom Tray (D)	1	Drain Spout (N) (pre-installed)	1
Caster Wheels with Locks (E)	2	Caster Wheels (F)	2	Rubber Seal (O)**	1
Bottle Cap Collector (G)	1	Bottle Opener (H)	1	Drain Extension Tube (P)	1
M5 x 12 Bolts (I)	18	Pull Handle (L)	2	Rubber Seal (Q)**	1
Lid Knobs (K)	2	M4x16 Bolts (L)	12		

## **Assembly:**

For assembly, place the unit on a soft surface to avoid damage to the finish.

**Step 1** – Place the Cooler Body (B) upside down, so the bottom is facing up.

**Step 2** – Attach the Leg Assemblies (C) by lining up the holes in the leg assemblies (C) and securing with M5x12 Bolts (I), (4) four bolts should be used for each of the Leg Assemblies (C).

**Step 3** – Next attach the Bottom Tray (D) to the Leg Assemblies (C) by lining up the thru holes in the Bottom Tray (D) with the threaded holes in the Leg Assemblies.

**Step 4** – Thread the (2) two Caster Wheels with Locks (E) into the threaded holes on the left side of the assembly. Make sure both of the Casters have locks on them. Secure them using an adjustable wrench to “snug tight.” **Do not over tighten** as you may strip the threads.

**Step 5** – Repeat Step 4 with the remaining regular Caster Wheels (F) for the right side of the assembly.

**Step 6** – Carefully turn the Cooler Cart onto its wheels. Lock the Casters by pressing down on the lock pedal until it clicks into the locked position.

**Step 7** – Optional. Attach the Bottle Cap Collector (G) by slipping the tabs into the slots on the Cooler Body and then push down until it clicks into position.

**Step 8** – Secure the Bottle Opener (H) using (2) Two M5 x 12 Bolts (I). Do not over tighten as you may strip the threads.

**Step 9** – Attach the Pull Handles (L) on both sides using (12) twelve M4x16 Bolts (L). Do not over tighten as you may strip the threads.

**Step 10** – Screw in the two Lid Knobs (K) to the Cooler Lid to “finger tight.” **Do not over tighten** as you may strip the threads.

**Step 11** – Place the assembled lid into position on the Cooler Body.

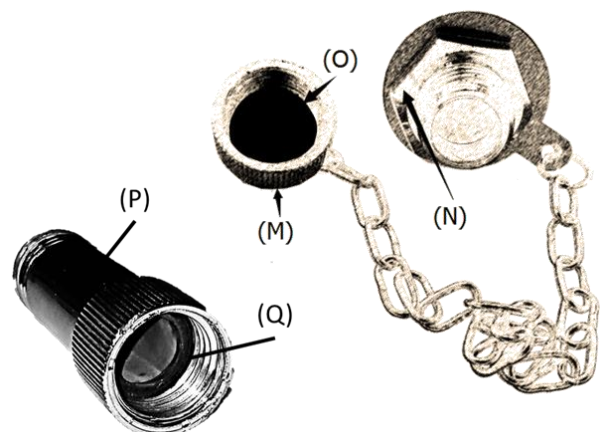
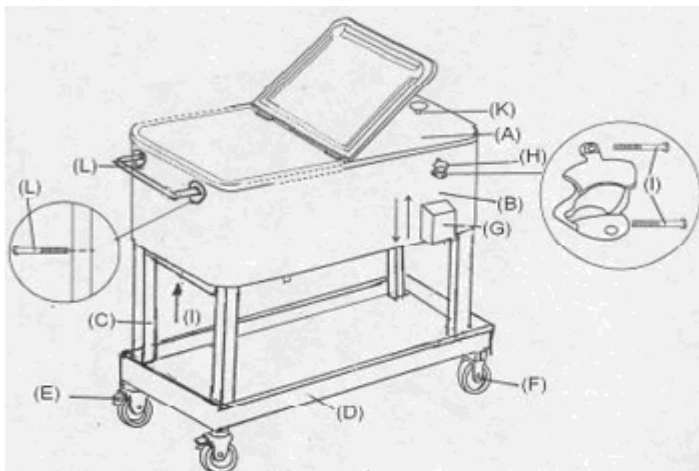
**Step 12** – Install black rubber seal (O) into the Drain Cap (M). \*\*Rubber seal may be pre-installed.

## **When Using the Cooler Cart:**

The Drain Extension Tube (P) is optional. If using, make sure to place the rubber seal (Q) inside the extension tube to prevent leaks (seal may be pre-installed). Screw the Drain Extension Tube onto the drain spout, then screw the Drain Cap onto the open end of the Drain Extension Tube. When finished using the Cooler Cart, unscrew the Drain Cap so water can easily drain. In case of leaking, check that all Rubber Seals are in the Drain Cap and Extension Tube. Contact us if you need replacement seals. Also check that the Drain Spout (N), pre-installed on the Cooler Body, is “snug tight” on the Cooler Body. Use an adjustable wrench on outside hex nut (N) to tighten slightly if leak occurs at this seal. **Do not over tighten** as you may dent or crack the outside or inside surface. Do not overfill cooler. Wheel cooler with care, especially when loaded. Store cooler cart indoors and away from direct sunlight when not in use.

## **Maintenance Recommendation:**

When cleaning your Cooler Cart use clean, non-abrasive soft cloths and clear water. When cleaning, the wiping motion must be in the same direction as the manufacturer’s polishing marks. Some steel or metal products may come with visible polishing lines or “grain”. When visible lines are present, you should ALWAYS wipe in the same direction as the polishing lines. When the grain cannot be seen, gently clean with soft cloths and clear water. Do not use any cleaners that contain chlorides, bleach, acid/citrus/lemon, or salts as these can damage the finish. If you are not sure of your cleaner’s contents, contact your cleaner supplier.



**Please do not return product to place of purchase**

**For any customer service issues such as missing parts, please email [service@oakland-living.com](mailto:service@oakland-living.com). You can also call 1-866-656-8666 to speak with customer service between the hours of 10am and 5pm Eastern Standard Time.**