

LPS LABORATORIES MSDS MATERIAL SAFETY DATA SHEET

Section 1 - Product Identification and Use

Trade Name: LPS Tapmatic Natural Cutting Fluid

Chemical Family: Blended Compound

Part Numbers: 44204, 44220, 44230, 44240

Address (Number Street): 4647 Hugh Howell Road

Manufacturer's Name:

LPS Laboratories

Address (City, State, Zip): Tucker, GA 30085-5052

Telephone Number: 770-934-7800 Emergency Telephone Number: 1-800-424-9300 Chemtrec Outside U.S.: (703) 527-3887

Hazardous Materials Description and proper shipping name (49 CFR 172.101): NMFC 50093 SUB 2 BRL/BXS CL55 Compound, Boiler, Preserving Liquid

TSCA Inventory: Health: HMIS Labeling: 0 All of the ingredients are listed on the TSCA inventory. Flammability: 1 Reactivity: 0

Section 2 - Hazardous Ingredients / Identity Information

Ingredients	CAS Numbers	%WW	OSHA PEL	ACGIH TLV	OTHER LIMITS
ingredients	CAS Numbers	70	USHA PEL	ILV	

Natural is a blend of fatty esters, fatty oils, and fatty acids. It is not a hazardous substance as defined by 29CFR 1910.1200.

Section 3 - Physical / Chemical Characteristics

Boiling point (F°): N.E. Vapor pressure (mmHg) @100°F: N.E. Vapor density (Air = 1): N.E. Solubility in water: Slight Appearance and odor: Clear, green liquid with fatty odor. Specific gravity (H20 = 1): Percent volatile by volume (%): Evaporation rate (Water = 1):

.888. 0 Nil

Section 4 - Fire and Explosion Hazard

Flash point (method used): 350° F COC

Flammable limits (of diluent):

UEL LEL N.E. N.E.

Extinguishing media: Dry chemical, foam, carbon dioxide.

Special fire fighting procedures: Water may be ineffective, but may be used to keep fire exposed containers cool. Unusual fire and explosive hazards: Self-contained breathing apparatus should be used by fire fighters.

Primary route(s) of entry: Ingestion					
Health hazard/effects of over exposure:					
Inhalation:	No effects known.				
Eyes:	Not an irritant.				
Skin:	Primary skin irritation 0.8 (barely perceptible)				
Ingestion:	Oral LD 50 (rat) >5 g/kg - non-toxic				
Medical conditions aggravated by exposure: None known.					
Chemicals listed as potential carcinogen: NTP: No IARC: No OSHA: No					
Emergency and first aid procedures:					
Inhalation:	Move to fresh air and provide oxygen if breathing is difficult.				
Eyes:	Flush eyes with plenty of water. If irritation persists, contact physician.				
Skin:	Wash with soap and water.				
Ingestion:	Give two glasses of water and call a physician immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting.				

Section 6 - Reactivity Data

Stability: Stable

Conditions to avoid: None

Incompatibility (Materials to avoid): Strong oxidizing agents **Hazardous decomposition products:** Thermal decomposition may produce carbon monoxide and carbon dioxide. **Hazardous polymerization:** Will not occur.

Section 7 - Precautions for Safe Handling and Use

Steps to be taken in case material is released or spilled: Remove leaking container and contain spill. Soak or mop up with absorbent material and discard.

Waste disposal methods: Dispose of in accordance with local, state and federal regulations. Avoid landfilling of liquids. Reclaim where possible.

RCRA Hazardous Waste No.: N.A.

CERCLA Reportable Quantity: None

SARA TITLE III Chemicals: None

Precautions to be taken in handling and storage: Product should be stored above 20°F and below 120°F. Keep containers closed when not in use.

Section 8 - Control Measures

Respiratory Protection: None required if good ventilation is maintained.

Ventilation: Mechanical (general) is usually adequate.

Protective gloves: As needed to prevent prolonged or repeated contact.

Eye protection: Safety goggles should be worn if there is a possibility of splashing.

Other protective equipment: N.A.

Work/hygienic practices: Wash hands with soap and water after use and/or before breaks, lunch and at the end of work periods. Remove contaminated clothing and launder before reuse.

Section 9 - Preparation Date of MSDS

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January 31, 2003 Fred Fugitt, Technical Services Chemist Ed Williams, Manager of Research and Development LPS Laboratories