



Revision Date: 01/26/2004

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Penetrating Oil
Product type: Lubricant
Company address: Henkel Loctite Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item number: 51221
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

| <u>Hazardous components</u> | <u>%</u> | <u>ACGIH TLV</u> | <u>OSHA PEL</u> | <u>OTHER</u> |
|-------------------------------|----------|---|--|--------------|
| Petroleum oils | 30-60 | 5 mg/m ³ TWA (mist) 10mg/m ³ STEL (mist) | 5 mg/m ³ TWA (mist) | None |
| n-Heptane 142-82-5 | 10-30 | 400 ppm TWA 500 ppm STEL | 2000 mg/m ³ TWA 500 ppm TWA | None |
| Propane 74-98-6 | 10-30 | 2500 ppm TWA | 1000 ppm TWA 1800 mg/m ³ TWA | None |
| 2-Propoxyethanol 2807-30-9 | 1-5 | None | None | None |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

| | | |
|--------------------------------|-----------------------------|---------------|
| Physical state: Aerosol | HEALTH: | 1 |
| Color: Pale yellow | FLAMMABILITY: | 3 |
| Odor: Orange | PHYSICAL HAZARD: | 0 |
| | Personal Protection: | See Section 8 |

DANGER: EXTREMELY FLAMMABLE.
CONTENTS UNDER PRESSURE.
HARMFUL IF INHALED.
HARMFUL OR FATAL IF SWALLOWED.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, inhalation, eyes

Potential Health Effects

Inhalation: May cause irritation to nose and throat. May cause symptoms of intoxication. Dizziness. Nausea. Headache. Indigestion.

Skin contact: May cause irritation due to defatting of the skin.

Eye contact: Direct spray or vapors will irritate and may harm eyes.

Ingestion: May be harmful or fatal if swallowed. May cause an aspiration hazard if swallowed. Aspirated material can enter the lungs and result in pneumonitis.

Existing conditions aggravated by exposure:

Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If discomfort persists seek medical attention.

Skin contact: Remove contaminated clothing and shoes. Wash with soap and water. Get medical attention if symptoms occur.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: Not available

5. FIRE-FIGHTING MEASURES

Flash point: Not applicable to aerosols. Flame Extension: 18 inches. Extremely Flammable

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: 1.8

Flammable/Explosive limits-upper %: 9.5

Extinguishing media: Foam. Dry chemical. Carbon dioxide (CO₂).

Special fire fighting procedures: Use water spray to keep fire exposed containers cool.

Unusual fire or explosion hazards: Contents under pressure. Do not store or use near heat, spark, open flame or other sources of ignition. Do not puncture or incinerate pressurized containers. Exposure to temperatures above 49°C (120°F) may cause container to burst.

Hazardous combustion products: Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Remove sources of ignition. Ventilate area. Prevent product from entering drains or open waters.

Clean-up methods: Clean-up methods - large spillage. Flush with water.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Keep away from heat, spark and flame.

Storage: Keep in a cool, well ventilated area. Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat from sunlight, radiators, stoves, hot water, and other heat sources could cause container to burst.

Incompatible products: None.

For information on product shelf life contact Henkel Loctite Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

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Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s). When workplace hazards warrant the use of a respirator, appropriate respirators must be used, and a program that follows 29 CFR 1910.134 must be followed.

Skin protection: Chemical resistant, impermeable gloves.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Aerosol
Color: Pale yellow
Odor: Orange
Vapor pressure: 106 to 110 psig
pH: Not applicable
Boiling point/range: Greater than 204.4°C (400°F)
Melting point/range: Not available
Specific gravity: 0.800-0.840 (concentrate)
Vapor density: Not available
Evaporation rate: Slower than butyl acetate
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available
VOC content: 46%

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Oxides of carbon. Hydrocarbons

Incompatibility: Strong oxidizers.

Conditions to avoid: Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F).

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

| Hazardous components | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen |
|----------------------|----------------|-----------------|-----------------|
| Petroleum oils | No | No | No |
| n-Heptane | No | No | No |
| Propane | No | No | No |
| 2-Propoxyethanol | No | No | No |

Literature Referenced Target Organ & Other Health Effects

| Hazardous components | Health Effects/Target Organs |
|----------------------|---|
| Petroleum oils | Irritant |
| n-Heptane | Central nervous system, Irritant |
| Propane | Cardiac, Central nervous system, Irritant |
| 2-Propoxyethanol | Allergen, Blood, Developmental, Irritant |

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of in accordance with Federal, State and local regulations.

EPA hazardous waste number: Waste must be tested for ignitability to determine the applicable EPA hazardous waste numbers.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Exceptions: (Not more than 1 Liter) Consumer Commodity ORM-D
Marine pollutant: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Exceptions: (Not more than 500) ID8000

Water Transportation (IMO/IMDG):

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 2-Propoxyethanol (CAS#2807-30-9).

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. Benzene (CAS# 71-43-2). Ethanol, 2-ethoxy- (CAS# 110-80-5).

Canada Regulatory Information

CEPA DSL/NDL Status: Contains one or more components listed on the Non-Domestic Substances list. Those components must be tracked by all Canadian Importers of Record as required by the Canadian Environmental Protection Agency. They may be imported into Canada in limited quantities. Please contact Loctite Health & Regulatory Affairs Department for details.

WHMIS hazard class: A, B.1, D.2.B

Item number: 51221

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16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections:

Revised to new format.

Prepared by:

C.J. Michaels, Senior Health & Regulatory Affairs Specialist

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