# HOLSAG CANADA

Seating Manufacturer

# **Specifications: Campus 4 Chair**

## **Description**

The Campus 4 chair matches the Campus 2-Position chair to complete this line of school study chairs. Both models are extremely durable yet comfortable, making them suitable for frequent, extended use.

## **Dimensions**

Difficusions		
Height	33"	84 cm
Depth	22.75"	58 cm
Width	20"	50.8 cm
Seat Width	17.5"	44.5 cm
Seat Depth	18"	46 cm
Seat Height	18"	46 cm
Chair Weight	18 lbs	8.2 kg
Carton Weight		
with 1 chair	28 lbs	12.7 kg
with 2 chairs	46 lbs	20.9 kg
Carton Size for 1 Chair		
18.25" x 22.25" x 37.5"		
46 cm x 56 cm x 95 cm		
Carton Volume for 1 Chair		
8.8 cubic feet		
Carton Size for 2 Chairs		
18.5" x 24.5" x 37.5"		
46 cm x 62 cm x 95 cm		
Carton Volume for 2 Chairs		
9.7 cubic feet		
Note: Packing of chairs is based on		
the shipping method.		

## Fabric

COM (Customer's Own Material) fabric required: .75 vd (.7 m)

Note: This is the estimated amount based on 54" (137 cm) wide material. The actual amount required may vary depending on special pattern matching and the width of the material.

Cushion Foam: 1 1/8" thick on seat and 3/4" thick on back

#### Wood

Species: 100% European Beech Hardwood (uniform layers inside and out)

Legs, back and seat supports: Made of 22 plys to a finished thickness of 1 1/16".

Leg rail: Made of 21 plys with a finished thickness of 15/16".

Seat panel (upholstered): Made of 8 plys to a finished thickness of 7/16". The front edge is rounded for comfort.

Chair back (upholstered): Back panel is made of 8 plys to a finished thickness of 7/16".

Seat and Chair Back (All Wood): Made of 15 plys to a finished thickness of 7/8".

Note: Seats and backs are available in upholstered and in all wood versions. Combinations of upholstered and wood can be specified. Prices and lead times will be determined upon request.

The seat and back are removable for easy repair and reupholstery.

### Construction

The chair is assembled with dowels that are connected with metal to metal hardware and reinforced with high solids glue.

## **Finish**

Current standard wood frame stain colors are: Natural and Oak. Other colors are available upon request.

# **8-Step Finishing Process**

- 1. The bare wood components of the chair are thoroughly sanded using 120 grit paper.
- 2. One coat of stain is sprayed onto all sides of the wood components.
- 3. The chair components are inspected and any necessary color adjustments made.
- One coat of a nitrocellulose sealer is sprayed onto all wood parts to completely seal the wood.
- 5. Once dry, the sealer is sanded using 320 grit paper.
- 6. A nitrocellulose lacquer is sprayed on.
- 7. The wood and upholstered components are then assembled.
- 8. A final inspection is performed prior to packaging to ensure a high level of quality control.



*Note:* Specifications are subject to change without notice.

### Holsag Canada

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