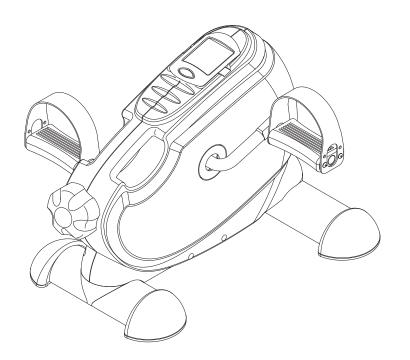
INSTRIDE TOTAL BODY CYCLE Owner's Manual



Product May Vary Slightly From Pictured.

CAUTION: Weight limit is not applicable if product is used properly. This unit is not designed to support a user's weight.

This Product is Distributed Exclusively by



2040 N. Alliance, Springfield, MO 65803 Customer Service 1 (800) 375-7520 www.staminaproducts.com

A WARNING

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment. If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed. Keep others and pets away from equipment when in use. Always make sure all bolts and nuts are securely tightened prior to each use. Follow all safety instructions in this manual.

When calling for parts or service, please specify the following number:

Model#: 15-0135R

STAMINA PRODUCTS MADE IN CHINA

© 2013 Stamina Products, Inc. 2013, 01

TABLE OF CONTENTS

Safety Instructions	2
Before You Begin	4
Equipment Warning, Caution & Notice Labels	5
Hardware Identification Chart	6
Assembly Instructions	7
Operational Instructions	9
Storage 1	
Maintenance 1	

Conditioning Guidelines	12
Warm-Up and Cool-Down	13
Product Parts Drawing	14
Parts List	15
Warranty	16
Notes	17
Fax/Mail Ordering Form	18

SAFETY INSTRUCTIONS

A WARNING This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

A CAUTION Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in bodily injury and property damage.

A WARNING Weight limit is not applicable if product is used properly. This unit is not designed to support a user's weight. To reduce the risk of serious injury, please read all safety instructions before using the inStride® Total Body Cycle.

- 1. Read all warnings and cautions posted on the **inStride® Total Body Cycle**.
- 2. The **inStride® Total Body Cycle** should only be used after a thorough review of the Owner's Manual. Make sure that it is properly assembled and tightened before use.
- 3. Do not stand up on the inStride® Total Body Cycle.
- 4. Keep children away from the **inStride® Total Body Cycle.** Do not allow children to use or play on the **inStride® Total Body Cycle.** Keep children and pets away from the **inStride® Total Body Cycle** when it is in use.
- 5. Set up and operate the **inStride® Total Body Cycle** on a solid level surface. Do not position the **inStride® Total Body Cycle** on loose rugs or uneven surfaces.
- 6. Make sure that adequate space is available for access to and around the **inStride® Total Body Cycle.**
- 7. Before using, inspect the **inStride® Total Body Cycle** for worn or loose components, and securely tighten or replace any worn or loose components prior to use.
- 8. Consult a physician prior to commencing an exercise program and follow his/her recommendations in developing your fitness program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
- 9. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
- 10. Do not wear loose or dangling clothing while using the **inStride® Total Body Cycle**.
- 11. Never exercise in bare feet or socks; always wear proper footwear such as running, walking, or cross training shoes that fit well, provide foot support, and feature non-skid rubber soles.
- 12. Be careful to maintain your balance while using, mounting, dismounting, or assembling the **inStride® Total Body Cycle**, loss of balance may result in a fall and bodily injury.
- 13. The inStride® Total Body Cycle should be used by only one person at a time.
- 14. The **inStride® Total Body Cycle** is for consumer use only. It is not for use in public or semipublic facilities.

Call Us First



Customer Service 1 (800) 375-7520

www.staminaproducts.com

THANK YOU FOR PURCHASING THE inStride® Total Body Cycle

To enact your warranty, please register your product by going to register.staminaproducts.com

To help you get started, we have pre-assembled most of your inStride® Total Body Cycle at the factory with the exception of those few parts left unassembled for shipping purposes. Simply follow the few assembly instructions set forth in this manual. With regular workouts, you will be getting your body into shape and be on your way to achieving a happier and healthier lifestyle.

Should you have any questions, please call our Customer Service Department toll-free number, 1 (800) 375-7520

Monday - Thursday, 7:30 A.M. - 5:00 P.M., Central Time. Friday, 8:00 A.M. - 3:00 P.M., Central Time.



ONLINE CUSTOMER SERVICE customerservice@staminaproducts.com www.staminaproducts.com



TELEPHONE CUSTOMER SERVICE Tel: 1 (800) 375-7520



CUSTOMER SERVICE Fax: (417) 889-8064

[
		- T
	E	

MAIL STAMINA PRODUCTS, INC. ATTN: Customer Service P.O. Box 1071 Springfield, MO. 65801-1071





BEFORE YOU BEGIN

Thank you for choosing the **inStride® Total Body Cycle.** We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **inStride® Total Body Cycle** provides a convenient and simple method to begin your journey of getting your body in shape and achieving a happier and healthier lifestyle.

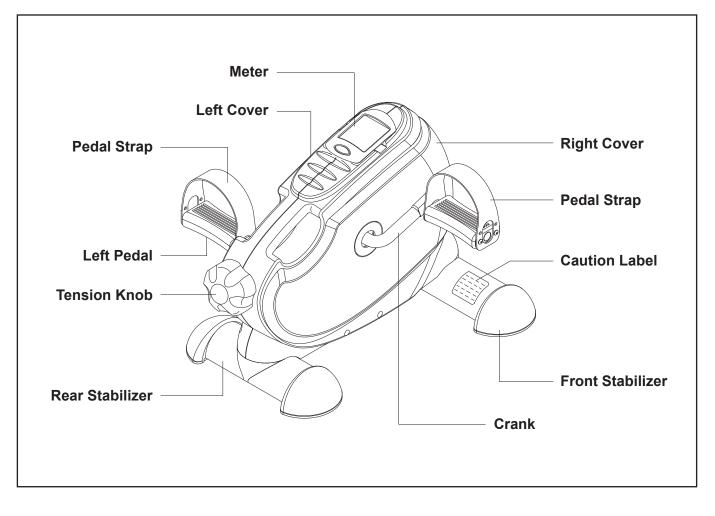
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Read this manual carefully before using the inStride® Total Body Cycle.

Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **inStride® Total Body Cycle**, please do not return the product. Contact us FIRST!

If a part is missing or defective, please go to staminaproducts.com under the Service section and order the part needed, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Service Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



THE FOLLOWING TOOL IS INCLUDED FOR ASSEMBLY:



Combination Wrench

EQUIPMENT WARNING, CAUTION & NOTICE LABELS

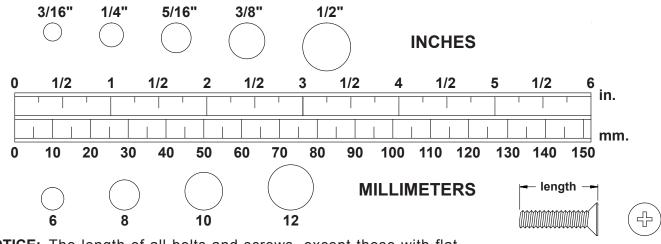
This chart is provided to help identify the warning, caution, and notice labels on the **inStride® Total Body Cycle.** Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

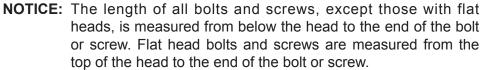
> C1 CAUTION LABEL(33) CAUTION LA

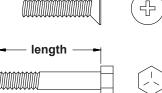
Label is larger than actual size

HARDWARE IDENTIFICATION CHART

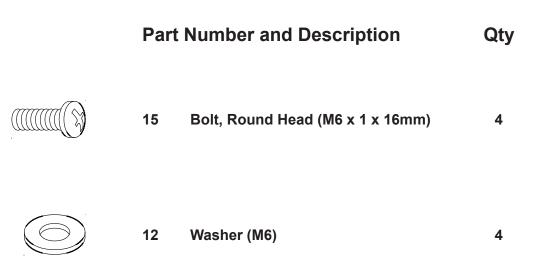
This chart is provided to help identify the hardware used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.







After unpacking the unit, open the hardware bag and make sure that you have all the following items. Some hardware may be already attached to the part.



ASSEMBLY INSTRUCTIONS

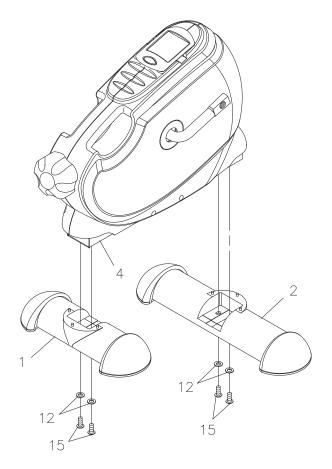
Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com under the Service section and order the part needed, e-mail us at customerservice@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Service Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

STEP 1

Attach the **FRONT STABILIZER(2)**, the longer of the two stabilizers, to the front of the **MAIN FRAME(4)** with **ROUND HEAD BOLTS(M6x1x16mm)(15)** and **WASHERS(M6)(12)**.

STEP 2

Attach the **REAR STABILIZER(1)** to the back end of the **MAIN FRAME(4)** with **ROUND HEAD BOLTS(M6x1x16mm)(15)** and **WASHERS(M6)(12)**.



ASSEMBLY INSTRUCTIONS

STEP 4

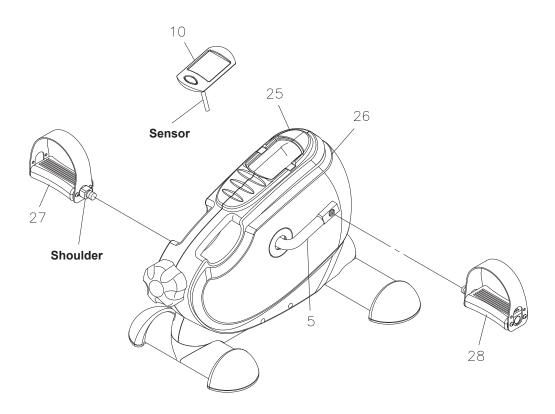
NOTE: The **RIGHT PEDAL(28)** has **R** stamped on the end of the pedal shaft. The **RIGHT PEDAL(28)** has right hand threads and is tightened by turning clockwise. The **LEFT PEDAL(27)** has L stamped on the end of the pedal shaft. The **LEFT PEDAL(27)** has left hand threads and is tightened by turning counterclockwise.

Thread the **RIGHT PEDAL(28)** to the right side of the **CRANK(5)** as shown. Tighten the pedal securely. The shoulder of the **PEDALS(27, 28)** should be in contact with the **CRANK(5)** when securely tightened. Do the same to attach the **LEFT PEDAL(27)** to the left side of the **CRANK(5)**.

STEP 5

NOTE: Refer to the illustration below. Be careful not to damage the Sensor on the **METER(10)** when disassembling or installing the **METER(10)**.

By hand or by using a simple tool remove the **METER(10)** from the **LEFT** and **RIGHT COVERS(25, 26)**. Install an AAA battery into the **METER(10)**, the battery is not included. See page 9 for detailed battery installation instructions. Press the **METER(10)** back into the opening between the **LEFT** and **RIGHT COVERS(25, 26)**.



OPERATIONAL INSTRUCTIONS

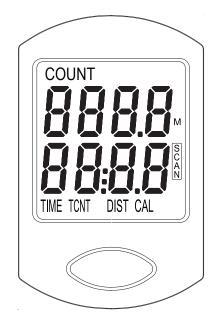
USING THE FITNESS METER

- **POWER ON :** Pedal movement or press the button.
- **POWER OFF :** Automatic shut off after four minutes of inactivity.

FUNCTION BUTTON:

Press to select lower display functions. Lower display functions include SCAN, TIME, COUNT, TOTAL COUNT, DISTANCE, and CALORIES.

Press and hold for three seconds to reset all functions to zero.



FUNCTIONS:

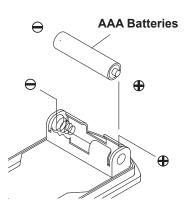
- **COUNT:** Upper readout displays the total crank revolutions you have completed during the current workout from zero to 9999 revolutions.
 - **SCAN:** Automatically scans each function of **TIME**, **COUNT**, **TOTAL COUNT**, **DISTANCE**, and **CALORIES** in sequence with change every six seconds. Press and release the button until **"SCAN"** appears on the display.
- **TIME:** Displays the time from one second up to 99:59 minutes.
- **TOTAL COUNT:** Displays the total accumulated crank revolutions you have taken from zero to 9999 revolutions. The total accumulated crank revolutions is retained when the meter is turned off.
 - **DISTANCE:** Displays the distance from zero to 99.99 miles.
 - **CALORIES:** Displays the calorie consumption from zero to 9999 cal. The calorie readout is an estimate for an average user. It should be used only as a comparison between workouts on this unit.
 - **NOTE:** 1. The meter will shut off automatically after four minutes of inactivity. All function values will be kept. Press the button and hold it down for three seconds to reset all functions to zero, except **TOTAL COUNT.**
 - 2. The **TOTAL COUNT** will be reset to zero after battery is removed for battery replacement or storage of the unit.

HOW TO INSTALL AND REPLACE BATTERIES:

- 1. By hand or by using a simple tool remove the **METER(10)** from the **LEFT** and **RIGHT COVERS(25, 26).**
- 2. The **METER(10)** operates with an AAA battery, the battery is not included. Refer to the illustration to install or replace the battery.

NOTE:

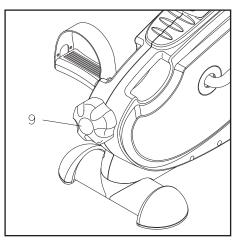
1. Rechargeable batteries are not recommended.



OPERATIONAL INSTRUCTIONS

LOAD ADJUSTMENT

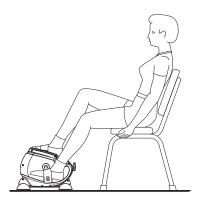
To increase the load, turn the **TENSION KNOB(9)** clockwise. To decrease the load, turn the **TENSION KNOB(9)** counterclockwise.

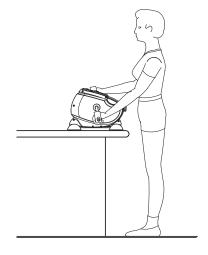


EXERCISE WORKOUT

Lower Body: Place the inStride® Total Body Cycle on the floor in front of a chair. Sit in the chair and pedal the bike with your feet. Caution: Do not stand up on the inStride® Total Body Cycle.

Upper Body: Place the **inStride® Total Body Cycle** on a table or desk. Grasp the pedals firmly with your hands and pedal the bike. This exercise can be performed while seated or standing.





STORAGE

- 1. To store the inStride® Total Body Cycle, simply keep it in a clean dry place.
- To move the inStride® Total Body Cycle, Grasp the handle which is built into the LEFT and RIGHT COVERS(25, 26). Do not use the PEDALS(27, 28) to move the inStride® Total Body Cycle. The PEDALS(27, 28) will move and the CRANK(5) may pinch your hand or fingers.
- 3. To avoid damage to the electronics, remove the battery from the **METER(10)** before storing the **inStride® Total Body Cycle** for one year or more.

MAINTENANCE

The safety and integrity designed into the **inStride® Total Body Cycle** can only be maintained when the **inStride® Total Body Cycle** is regularly examined for damage and wear. Special attention should be given to the following:

- 1. Adjust the **TENSION KNOB(9)** and verify that it functions properly and the resistance changes.
- 2. Use a wrench to verify that the **PEDALS(27, 28)** are tightened securely. If tightening is required, remember that the left pedal has left hand threads and is tightened by turning counterclockwise.
- 3. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
- 4. Verify that the **CAUTION LABEL(33)** is in place and easy to read. Call Stamina Products immediately at **1-800-375-7520** for a replacement **CAUTION LABEL(33)** if it is missing or damaged.
- 5. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
- 6. Worn or damaged components shall be replaced immediately or the **inStride® Total Body Cycle** removed from service until repair is made.
- 7. Only Stamina Products supplied components shall be used to maintain/repair the **inStride® Total Body Cycle.**
- 8. Keep your inStride® Total Body Cycle clean by wiping it off with an absorbent cloth after use.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

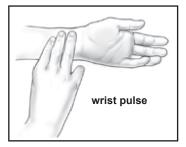
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Age	Target Heart Rate Zone (55%-90% of Maximum Heart Rate)	Average Maximum Heart Rate 100%
20 years	110-180 beats per minute	200 beats per minute
25 years	107-175 beats per minute	195 beats per minute
30 years	105-171 beats per minute	190 beats per minute
35 years	102-166 beats per minute	185 beats per minute
40 years	99-162 beats per minute	180 beats per minute
45 years	97-157 beats per minute	175 beats per minute
50 years	94-153 beats per minute	170 beats per minute
55 years	91-148 beats per minute	165 beats per minute
60 years	88-144 beats per minute	160 beats per minute
65 years	85-139 beats per minute	155 beats per minute
70 years	83-135 beats per minute	150 beats per minute

Target Heart Rate Zone Estimated by Age*

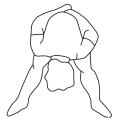
* For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used: 220 - Age = predicted maximum heart rate

WARM-UP and COOL-DOWN

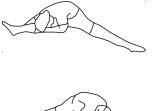
Warm-Up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place.

Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

Suggested Stretching Exercises



Lower Body Stretch Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs. DO NOT BOUNCE! When the pull on the back of the legs lessens, gradually try a lower position.



Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds. DO NOT BOUNCE! Do this stretch 10 times. Repeat the stretch with the left leg.





Bent Torso Pulls While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



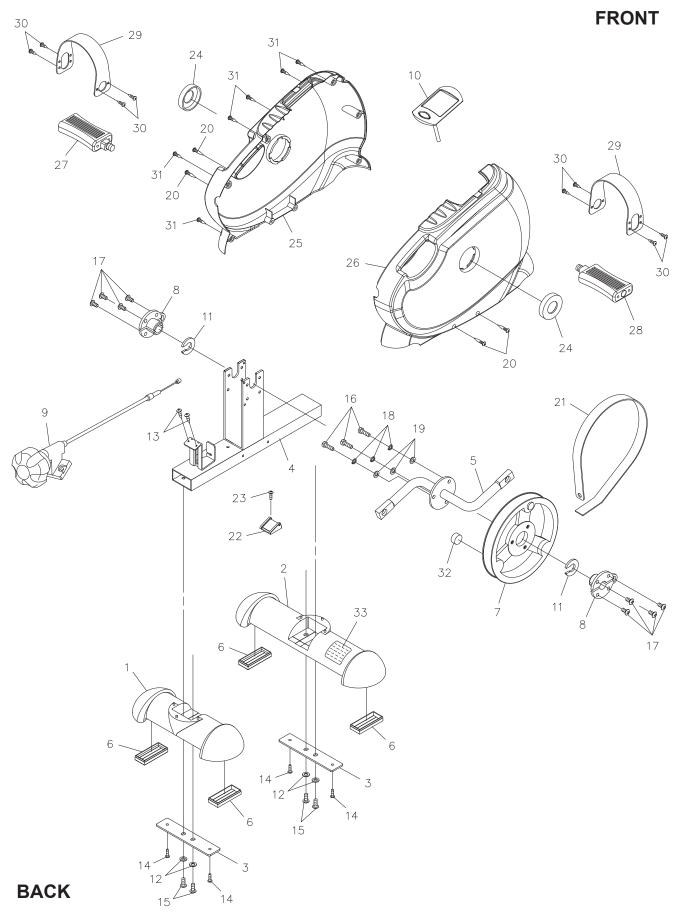
Bent Over Leg Stretch

Stand with feet shoulderwidth apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. DO NOT BOUNCE! Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

Remember to always check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.

PRODUCT PARTS DRAWING



PARTS LIST

1 Rear Stabilizer 1 2 Front Stabilizer 1 3 Support Plate 2 4 Main Frame 1 5 Crank 1 6 Non-Skid Cap 4 7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M6 x 1 x 10mm) 4 15 Bolt, Round Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1	PART#	PART NAME	QTY
3 Support Plate 2 4 Main Frame 1 5 Crank 1 6 Non-Skid Cap 4 7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Round Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 20mm) 3 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1		Rear Stabilizer	1
4 Main Frame 1 5 Crank 1 6 Non-Skid Cap 4 7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 15mm) 2 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal		Front Stabilizer	
5 Crank 1 6 Non-Skid Cap 4 7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 15mm) 4 15 Bolt, Round Head (M5 x 15mm) 4 16 Bolt, Hex Head (M6 x 1 x 10mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Pedal 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap <		Support Plate	
6 Non-Skid Cap 4 7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M6 x 1 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 20mm) 3 16 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33		Main Frame	
7 Resistance Hub 1 8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round H		Crank	
8 Bushing Set 2 9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Round Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8		Non-Skid Cap	
9 Tension Knob 1 10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 10mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 2 25 Left Cover 1 1 26 Right Cover 1 1 27 Left Pedal 1 1 29 Pedal Strap 2 2 30 Screw, Round Head (M4 x 12mm)		Resistance Hub	
10 Meter 1 11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 12mm) 6 32 Magnet 1 3	8	Bushing Set	2
11 Spacer 2 12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1	9	Tension Knob	
12 Washer (M6) 4 13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	10	Meter	
13 Screw, Round Head (M5 x 15mm) 2 14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 20mm) 3 18 Lock Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	11	Spacer	2
14 Screw, Round Head (M5 x 16mm) 4 15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	12	Washer (M6)	4
15 Bolt, Round Head (M6 x 1 x 16mm) 4 16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	13	Screw, Round Head (M5 x 15mm)	2
16 Bolt, Hex Head (M6 x 1 x 20mm) 3 17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	14	Screw, Round Head (M5 x 16mm)	4
17 Bolt, Round Head (M6 x 1 x 12mm) 9 18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	15	Bolt, Round Head (M6 x 1 x 16mm)	4
18 Lock Washer (M6) 3 19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	16	Bolt, Hex Head (M6 x 1 x 20mm)	3
19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	17	Bolt, Round Head (M6 x 1 x 12mm)	9
19 Washer (M6) 3 20 Screw, Round Head (M4 x 20mm) 4 21 Tension Strap 1 22 Buckle 1 23 Screw, Round Head (M5 x 15mm) 1 24 Cover Cap 2 25 Left Cover 1 26 Right Cover 1 27 Left Pedal 1 28 Right Pedal 1 29 Pedal Strap 2 30 Screw, Round Head (M4 x 12mm) 8 31 Screw, Round Head (M4 x 16mm) 6 32 Magnet 1 33 Caution Label 1 34 Combination Wrench 1	18		3
21Tension Strap122Buckle123Screw, Round Head (M5 x 15mm)124Cover Cap225Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet134Combination Wrench1	19	Washer (M6)	
22Buckle123Screw, Round Head (M5 x 15mm)124Cover Cap225Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	20	Screw, Round Head (M4 x 20mm)	4
23Screw, Round Head (M5 x 15mm)124Cover Cap225Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	21	Tension Strap	1
24Cover Cap225Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	22	Buckle	1
25Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	23	Screw, Round Head (M5 x 15mm)	1
25Left Cover126Right Cover127Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	24	Cover Cap	2
27Left Pedal128Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	25		1
28Right Pedal129Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	26	Right Cover	1
29Pedal Strap230Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	27	Left Pedal	1
30Screw, Round Head (M4 x 12mm)831Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	28	Right Pedal	1
31Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	29	Pedal Strap	2
31Screw, Round Head (M4 x 16mm)632Magnet133Caution Label134Combination Wrench1	30	Screw, Round Head (M4 x 12mm)	8
32Magnet133Caution Label134Combination Wrench1	31		
33Caution Label134Combination Wrench1			1
34Combination Wrench1		•	1
35 Manual 1			1
	35	Manual	1

WARRANTY

Stamina Products, Inc. warrants that this product will be free from defects in materials and workmanship under normal use, service, proper assembly and proper operation for a period of 90 days on the parts and one year on the frame from the date of the original purchase from an authorized retailer. THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY TYPE OR CAUSE OR TO ANY DEFECT OR DAMAGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS OTHER THAN PARTS PROVIDED BY STAMINA PRODUCTS, INC. Commercial use includes use of the product in athletic clubs, health clubs, spas, gymnasiums, exercise facilities, and other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal, family, or household purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071, or email us at customerservice@staminaproducts.com. or call us at 1-800-375-7520. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option. NO ACTION FOR BREACH OF THIS LIMITED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER THE DATE THE ALLEGED BREACH WAS OR SHOULD HAVE BEEN DISCOVERED. NO ACTION FOR BREACH OF ANY IMPLIED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER DELIVERY OF THE PRODUCT TO THE PURCHASER. This limited warranty is not transferable. IF ANY PART OF THE PRODUCT IS NOT IN COMPLIANCE WITH THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY, THE REMEDY OF REPAIR OR REPLACEMENT IS THE EXCLUSIVE REMEDY **AVAILABLE TO YOU.** In the event that the purchaser makes any claim under this limited warranty or any implied warranty, the Warrantor reserves the right to require the product to be returned for inspection, at the purchaser's expense, to the Warrantor's premises in Springfield, Missouri. Return of the enclosed warranty registration card is not required for warranty coverage, but is merely a way of establishing the date and place of purchase.

Stamina Products, Inc. SHALL NOT BE LIABLE FOR THE LOSS OF USE OF ANY PRODUCT, LOSS OF TIME, INCONVENIENCE, COMMERCIAL LOSS OR ANY OTHER INDIRECT, CONSEQUENTIAL, SPECIAL OR INCIDENTAL DAMAGES DUE TO BREACH OF THE ABOVE WARRANTY OR ANY IMPLIED WARRANTY.

This limited warranty is the only written or express warranty given by Stamina Products, Inc. This warranty gives you specific legal rights, and you may also have other legal rights which vary from state to state. ANY OTHER RIGHT WHICH YOU MAY HAVE, INCLUDING ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY.

The laws in some jurisdictions restrict the rights of manufacturers and distributors of consumer goods to disclaim or limit implied warranties and consequential and incidental damages with respect thereto. If any such law is found to be applicable, the foregoing disclaimers and limitations of and on implied warranties and consequential and incidental damages with respect thereto shall be disregarded and shall be deemed not to have been made to the extent necessary to comply with such legal restriction.

NOTES

TO CONTACT CUSTOMER SERVICE

For your convenience, Stamina's customer service representatives can be reached by email at customerservice@ staminaproducts.com or by phone at 1-800-375-7520 (in the U.S.). Our customer service representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.

ONLINE
CUSTOMER SERVICE
customerservice@staminaproducts.con
www.staminaproducts.com

221 TELEPHONE CUSTOMER SERVICE Tel: 1 (800) 375-7520





STAMINA PRODUCTS, INC. ATTN: Customer Service P.O. Box 1071 Springfield, MO. 65801-1071

Would you like to recieve email information or special offers from Stamina Products? Register at contact.staminaproducts.com

TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to register.staminaproducts.com. Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer service at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; P.O. Box 1071; Springfield, MO 65801-1071.

PRODUCT REGISTRATION FORM Stamina Products, Inc. P.O. Box 1071 Springfield, MO 65801-1071			
Model Number:			
Product Name:			
Place Purchased:			
Date of Purchase:	Purchase Price: .		
First Name:	Last Name:		
City:	State:	Zip Code:	
Email Address:)	
Would you like to receive email information or special offers from Stamina Products?*YesNo *If yes, be sure your email address is included above.			
-fo	Detach and Mail or Fax the Form Above	-fo	

Detach and Mail or Fax the Form Above

TO ORDER PARTS

If there are missing or damaged parts, you can go to parts.staminaproducts.com and order those parts. If you have questions, please contact customer service. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.

	Detach and Mail or Fax the Form Below	
PARTS ORDER FORM	Stamina Products, Inc. P.O. Box 1071 Springfield, MO 65801-1071	
Mr./Ms:		
Address:		
City:	State: Zip C	ode:
IMPORTANT :	: We must have your phone number to process the order!	
Phone #: ()		
Date of Purchase:		
Model #:		
Purchased From:		
IMPORT	TANT : Before filling out the form below make sure you have the correct inform Refer to the parts list to make sure you're ordering the right parts!	ation.
PART #	DESCRIPTION	QUANTITY
EXAMPLE: 1	Rear Unit Assembly	1
		I