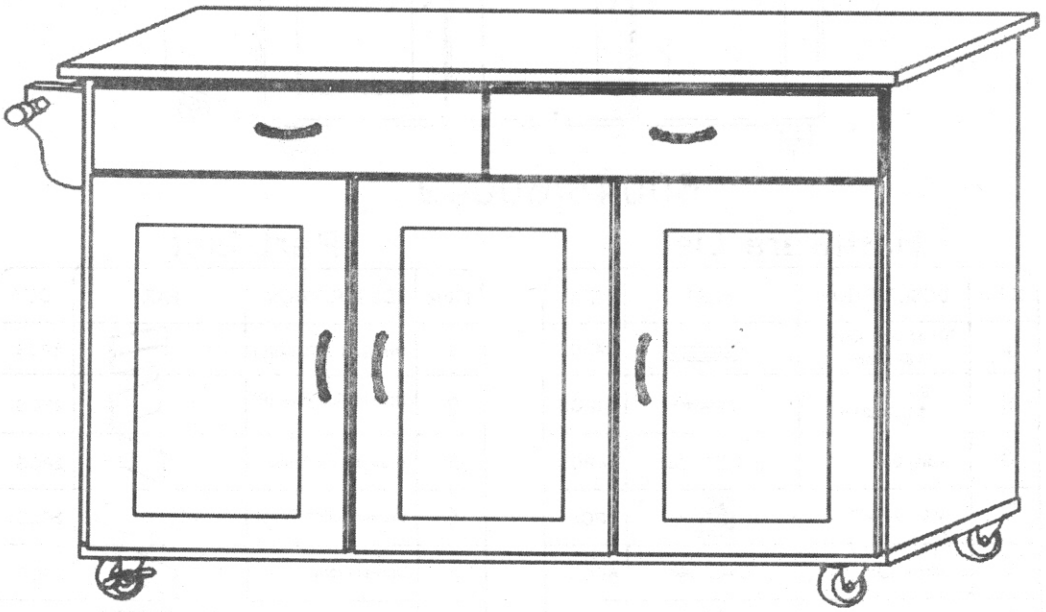
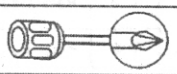
Assembly Instruction of Extra Large Kitchen Cart
60048/60049



Note:

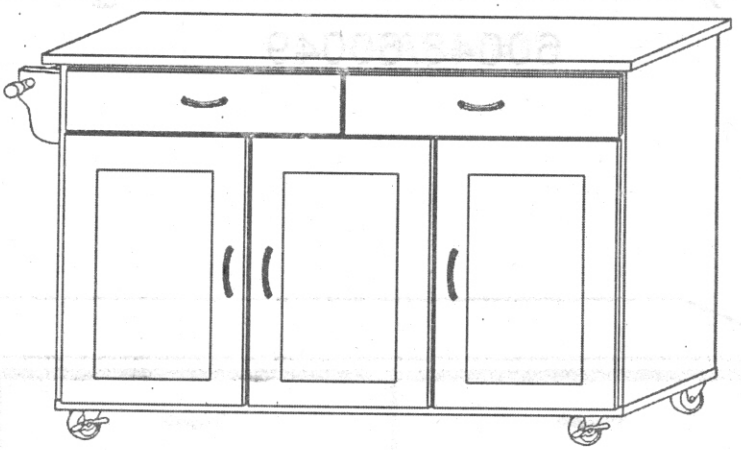
1) Please be advise to have at least 2 persons to assemble this unit

2) Tools not included, but essential for assembling this unit:

"Philips" Screwdriver	

3)Place a large cloth or blanket on the floor or flat surface to protect parts from scratching

4)Before assembling this unit, please check that all parts and hardware are present



60048/60049

Hardware List

ITEM	DESCRIPTION	PART	QTY
A	Wooden Dowel (Φ6*30mm)		34PCS
B	Screw (Φ3. 5*30mm)		10PCS
C	Long Bolt		14PCS
D	Big Camlock		4PCS
E	Short Bolt		4PCS
F	Small Camlock		14PCS
G	Handle		5PCS
H	Handle bolt		10PCS
I	Drawer Stopper		4PCS
J	Screw (Φ3.5*12mm)		24PCS
K	Screw (Φ3.5*35mm)		10PCS
L	Castor Screws (Φ5*15mm)		16PCS
M	Shelf pin		12PCS
N	Left Hinges		2PCS
O	3"castor with Brake		2PCS
P	3"castor w/o Brake		2PCS
Q	Screw (Φ3*12mm)		16PCS
R	Plastic Runner		2PCS
S	Wooden Dowel (Φ8*30mm)		4PCS
T	Allen Wrench		1PC
U	Allen Bolt		4PCS
V	Magnetic Catch		3PCS
W	Metal Bar		3PCS
X	Right Hinges		4PCS

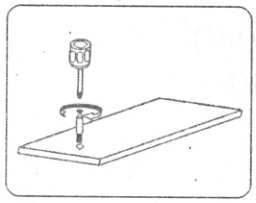
Part List

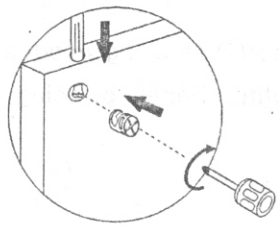
ITEM	DESCRIPTION	PART	QTY
1	Drawer Side Panel(L)		2PCS
2	Drawer Side Panel(R)		2PCS
3	Drawer Back Panel		2PCS
4	Drawer Bottom Panel		2PCS
5	Drawer Front		2PCS
6	Right Panel		1PC
7	Drawer divider		1PC
8	Left Panel		1PC
9	knife Rack		1PC
10	Front Cross Bar		1PC
11	Top Panel		1PC
12	Upper Shelf Panel		1PC
13	Rack support		2PCS
14	Tower Rack Bar		1PC
15	Left Middle Panel		1PC
16	Upper Back Panel		2PC
17	Lower Back Panel		3PC
18	Bottom Panel		1PC
19	Adjustable shelf		3PC
20	Left Door		1PC
21	Right Door		2PC
22	Right Middle Panel		1PC

STEP 1

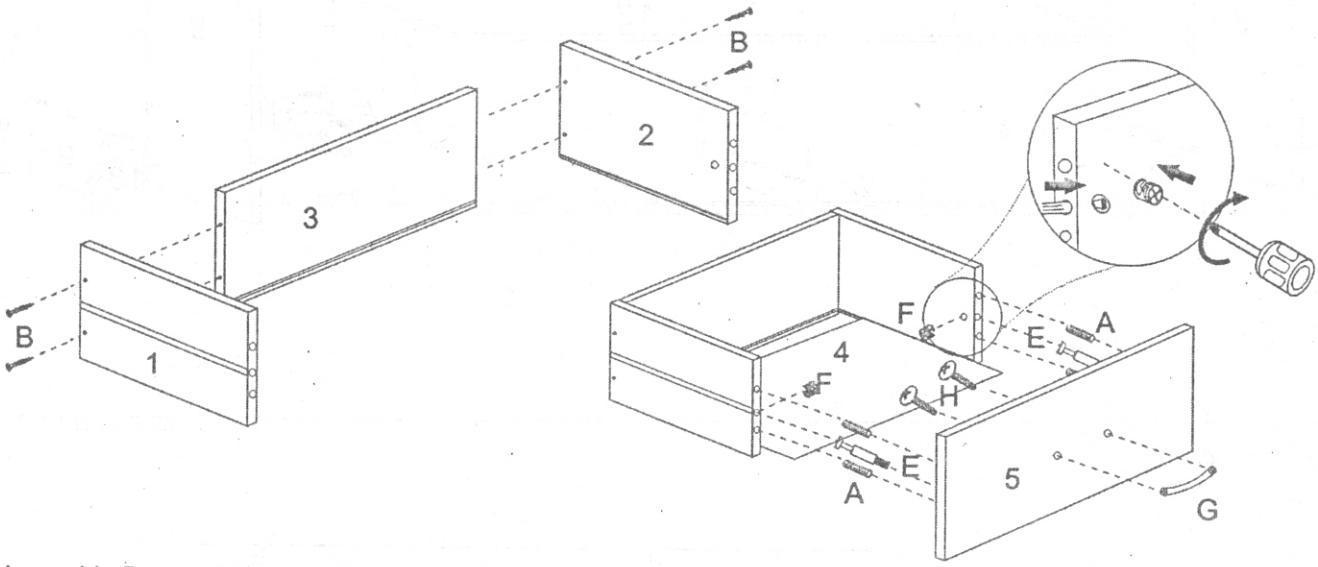
Drawer Assembly Instruction

Assembly of camlock





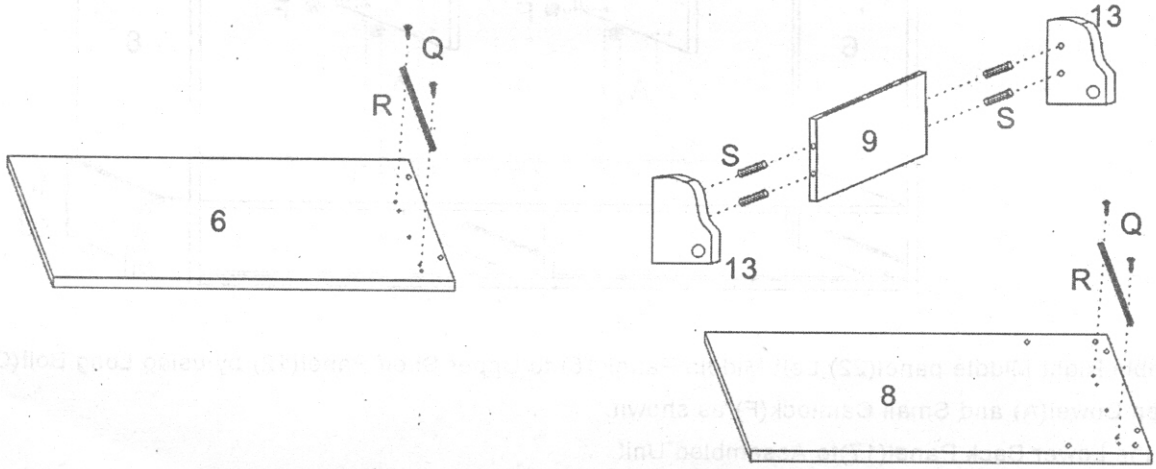
Screw camlock bolt to wood part
Do not tighten camlock unless is instructed
To assemble camlock , ensure long side of the + is facing the bolt before inserting into hole



Assemble Drawer Side panel(1) and Drawer Side Panel R(2) to the Drawer Back Panel(3) By using Screws(B).
Install Short Bolt(E),Wooden Dowel(A) and Small Camlock(D) to Left & Right Drawer Side as shown.
Install the handle(G) to Drawer Front(5) by using Handle Bolt(H).

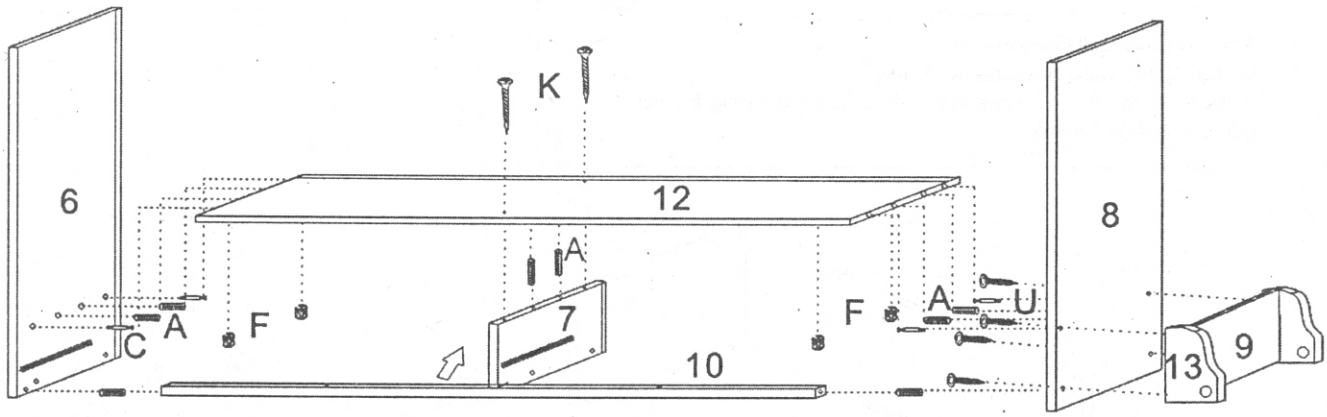
STEP 2

Assemble Plastic Runner(R) to Right panel(6),Left panel(8) by using screws(Q).
Assemble Rack support(B) to Knife Rack (9) by using Wooden Dowel(s).

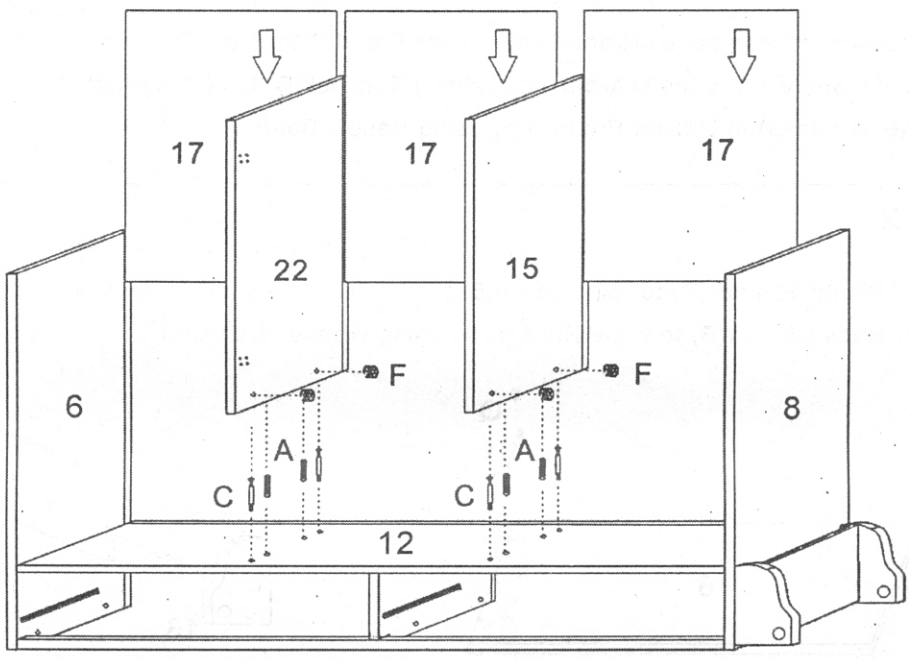


STEP 3

Assemble the Knife Rack Support to Left panel(8) by using Allen Bolt(U).
Assemble Front Cross Bar(10) to both Left(8) and Right(6) Panels by using wooden dowel.
Assemble Upper Shelf Panel(12) to Drawer Divider(7) by using wooden Dowel(A) and screw(K),then assemble with Left(8) and Right(6) Panels by using wooden Dowel(A),Long Bolt(C) and Small Camlock(F).

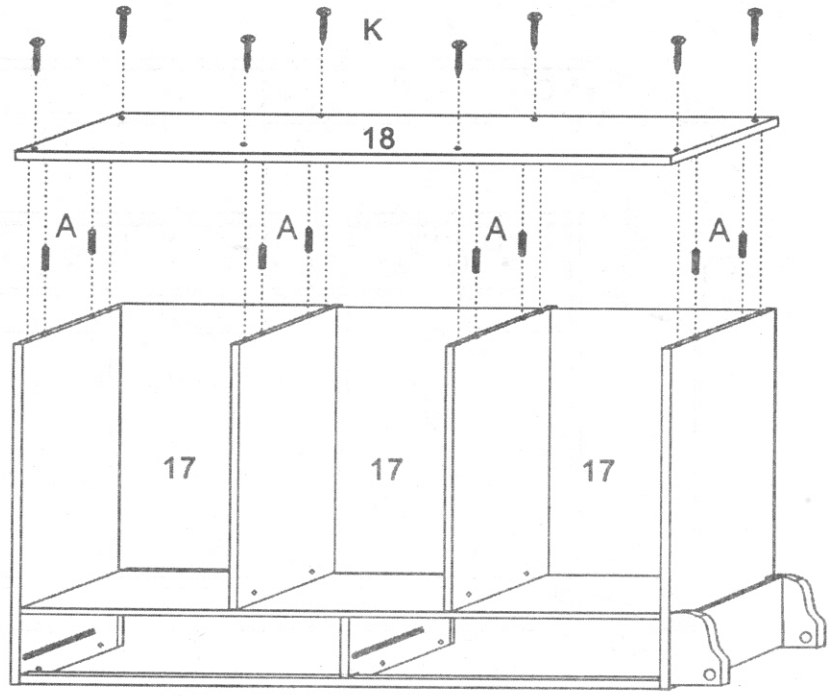


STEP 4



Assemble Right Middle panel(22),Left Middle Panel(15) to Upper Shelf Panel(12) by using Long Bolt(C), Wooden Dowel(A) and Small Camlock(F) as shown.
Insert the Lower Back Panel(17)to Assembled Unit.

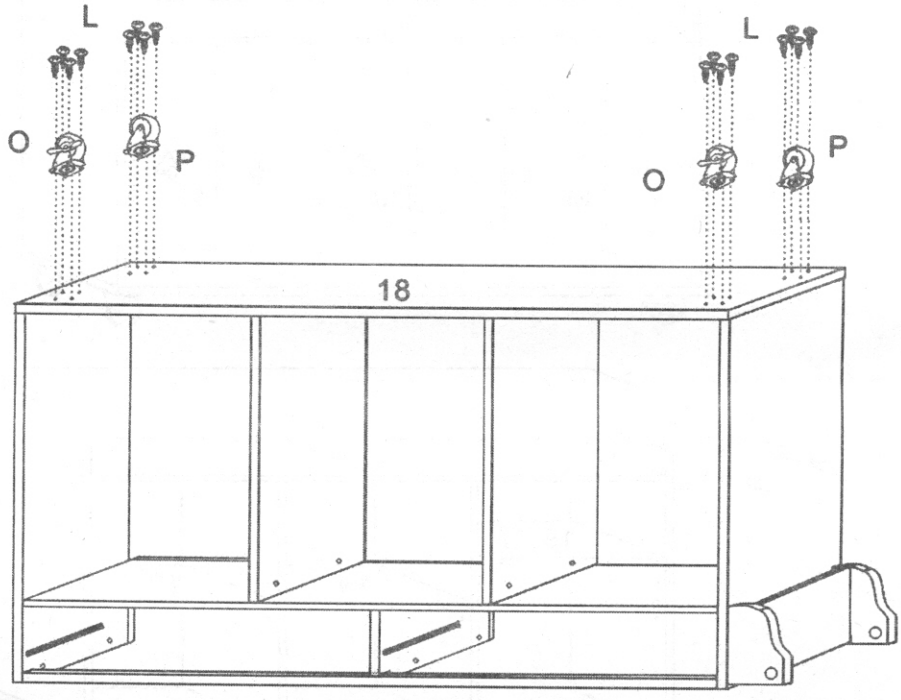
STEP 5



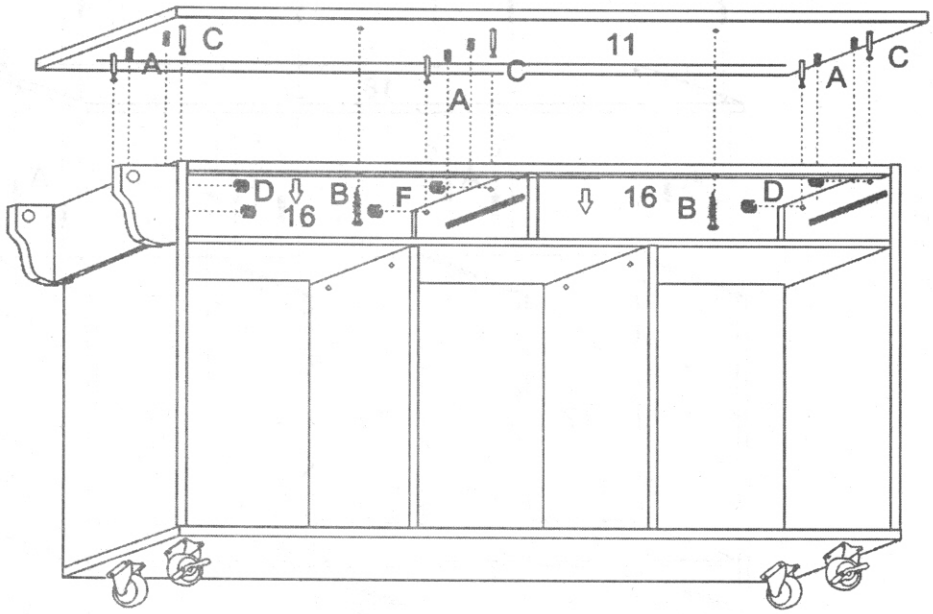
Insert Wooden Dowel(A) and assemble the Bottom Panel(18) to assembled unit by using screw(K) as shown

STEP 6

Assemble the Castor with Brake(O) at front position and Castor without Brake(P) at Rear Position by using Castor Screw(L).



STEP 7

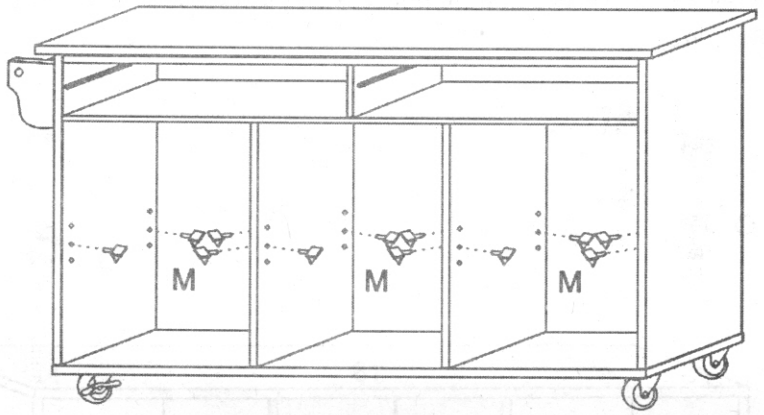


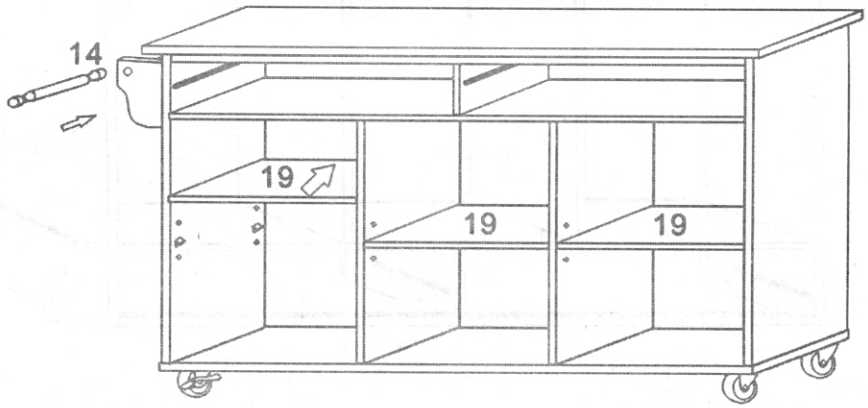
Insert Upper Back Panel(16) to assembled unit as shown.

Install the Long Bolt(C) and Wooden Dowel(A) to Top panel(11) and assemble with assembled unit by using screw(B),Big Camlock(D) and Small Camlock(F) as shown.

STEP 8

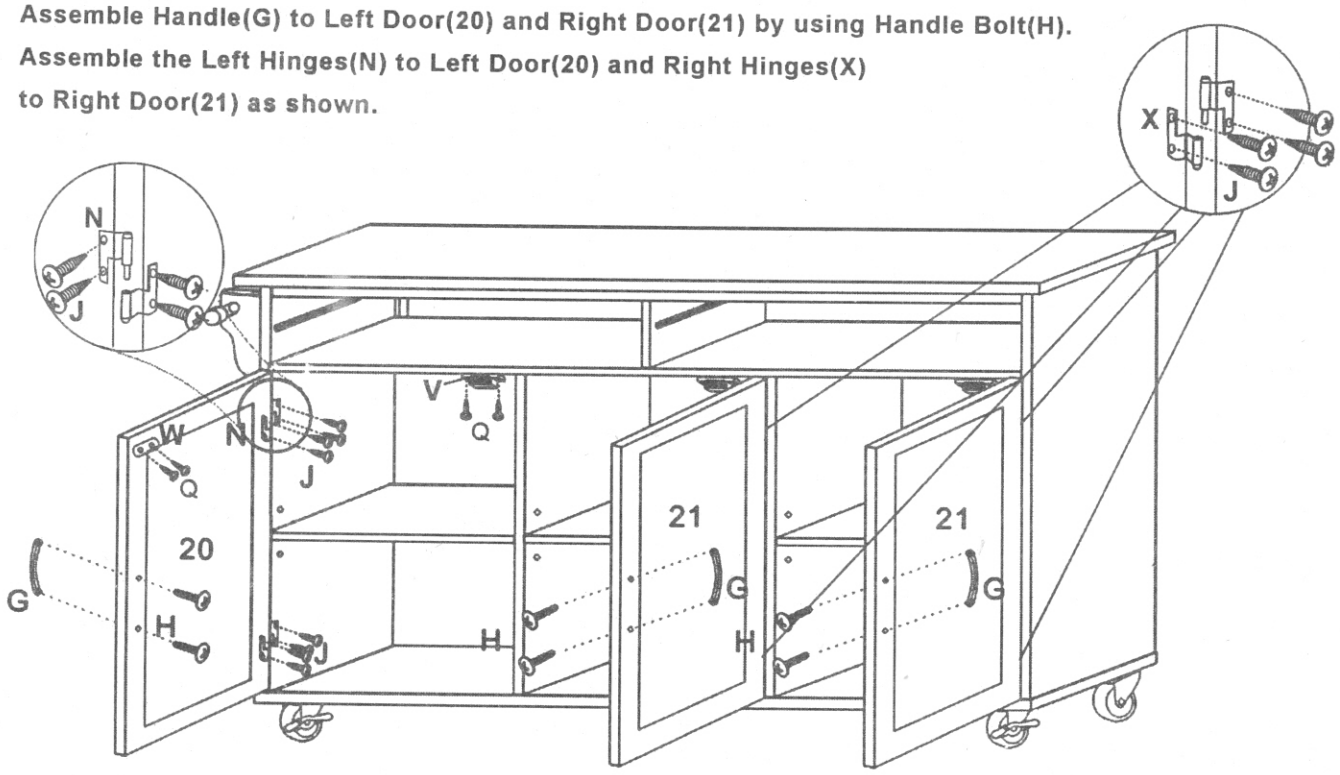
Insert the Shelf Pin(M),Tower Rack Bar(14),Shelf(19) to Assembled Unit as shown.





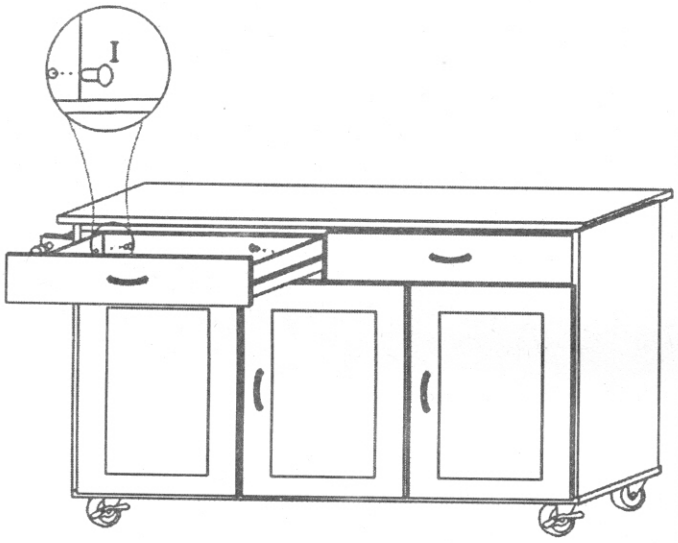
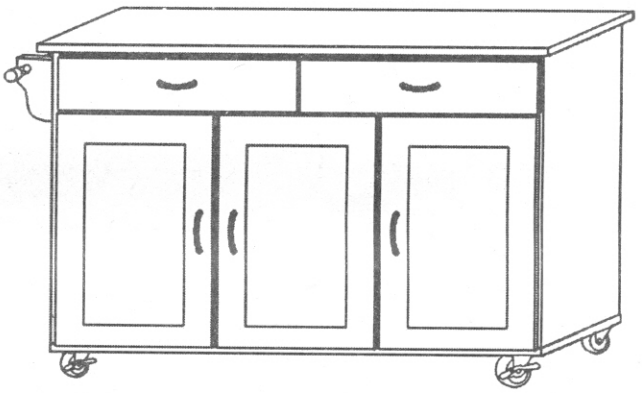
STEP 9

Assemble the Magnetic Catch(V) to Assembled Unit and Metal Bar(W) to Left Door(20) and Right Door(21) by using screw(S).
Assemble Handle(G) to Left Door(20) and Right Door(21) by using Handle Bolt(H).
Assemble the Left Hinges(N) to Left Door(20) and Right Hinges(X) to Right Door(21) as shown.



STEP 10

Insert Door Stopper(I) while inserting both Drawer to the assembled unit.



STEP 11