

Installation Instructions for

Model 15330/15340/15350 Dock Ladders

ASSEMBLY INSTRUCTIONS

- 1. Check parts against parts list.
- 2. Read instructions completely before starting assembly.
- NOTE: This product uses locknuts for a secure assembly. Locknuts thread on harder than conventional nuts and require a screwdriver and wrench for attachment.
- 4. Loosely secure all fasteners until assembly is complete.

Refer to Fig. 1: Assemble both right and left sides.

- 1. Determine which ladder you have. (3, 4 or 5 step)
- 2. Slide tubes "A" through hole in channel "B" as shown. Secure in holes #1 and #2 with bolts "C" and nuts "D." (Finger tighten only.)
- 3. Attach tubes "E" in channels "B" (Note: notch in channel supports long leg of tube.) as shown. Secure in holes #3 and #4 with bolts "C" and nuts "D." (Finger tighten only.)
- 4. Align steps "F" with holes #5 in vertical as shown. Secure with screws "G." Loosely secure until all steps are in position. Note: If using a 4 or 5 step ladder, leave the third step off and proceed to instruction 5, otherwise skip to instruction 6.
- 5. Insert tubes "M" and "L" into tubes "E" and "A." Install the third step to hold the tubes. Attach the fourth step "F" and, if required, the fifth step.
- 6. Insert flat plug "H" on bottom end of verticals. (Lightly tap in to prevent damage to plug.)
- 7. Tighten all fasteners.

MOUNTING INSTRUCTIONS

- Choose a suitable location with a solid mounting surface. A
 backing plate is recommended for thin surfaces. (NOTE:
 Fasteners are not provided due to the wide variety of
 installations.) Choose a suitable fastener for use with the supplied
 bracket mount.
- 2. Hold the ladder with the verticals in contact with the deck and the channels flat on the mounting surface. Mark the mounting holes using the channel and brackets as a template. Remove ladder.
- 4. Secure ladder in position.

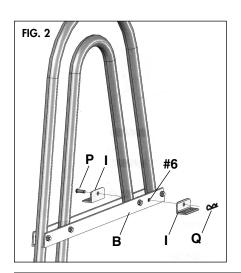
99204 OPTIONAL QUICK RELEASE MOUNTING INSTRUCTIONS

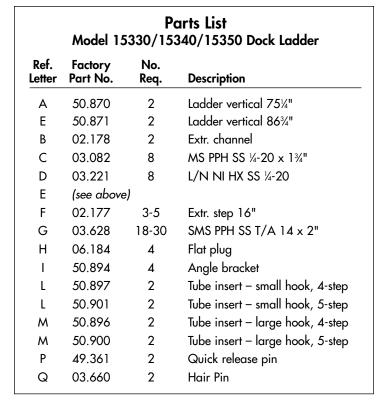
Refer to Fig. 2:

- Attach angle brackets "I" to channel "B." Secure in holes #6 and #7 with quick release pin "P" and hair pin "Q."
- 2. Hold the ladder with the verticals in contact with the deck and the channels flat on the mounting surface. Mark the mounting holes using the brackets as a template. Remove ladder.
- 3. Drill appropriate holes for the
- 4. Secure ladder in position.

To Remove Ladder

 Pull hair pin "Q." Remove quick release pin "P" and stow ladder away accordingly.





#3

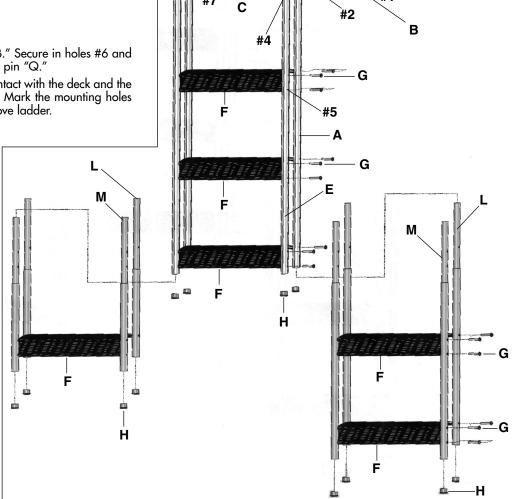


FIG. 1

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