OVERLAY PANEL GUIDE



2000 SERIES DRAWER MODELS



Safety Precautions

Safety Alert Definitions

Throughout this guide are safety items labeled with a Danger, Warning or Caution based on the risk type:



Danger means that failure to follow this safety statement will result in severe personal injury or death.



Warning means that failure to follow this safety statement could result in serious personal injury or death.



Caution means that failure to follow this safety statement may result in minor or moderate personal injury, property or equipment damage.

Models Covered

This guide covers the following list of models.

U-2275DWRCOL-00 U-2275DWRCOL-02 U-C2275DWROL-00

Overlay Drawer Panel

Drawer Panel Preparation

A full overlay drawer panel completely covers the drawer frame and handle to give you a built-in appearance.

NOTICE

- · The drawer panel must not weigh more than 10 lbs.
- It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.
- Appliance will need up to 34-1/2" to the under side of the counter to leave room for leveling adjustments.
- Determine cabinet toe kick height, measure the difference between the surface the appliance will sit on and the bottom of the adjacent cabinetry. Adjust lower panel height according to the height of your cabinetry's Toe Kick.
- 2. The upper overlay has a fixed width and height, cut the upper overlay to the dimension in the table below.

Upper Overlay

Height Width 14-3/4" 23-3/4"

 The lower overlay width is fixed at 23-3/4", the height will vary depending on the height of your cabinetry's Toe Kick. Use the table below to determine the proper height.

Note: Dimensions will vary based on the levelness of the floor. If floor is uneven, cut panel to the next longer dimension and adjust level legs to achieve proper fit.

Lower Overlay

Toe Kick	Height	Toe Kick	Height
3-3/4"	14-3/4"	4-1/4"	14-3/8"
3-7/8"	14-3/4"	4-3/8"	14-1/4"
4"	14-5/8"	4-1/2"	14-1/4"
4-1/8"	14-1/2"		

 If user-supplied cabinet handles or knobs will be used, attach this hardware to the overlay panel at this time.

NOTICE

User-supplied cabinet handles MUST be counter-bored to make sure mounting hardware is below surface of overlay panel. Failure to do so can cause damage to overlay panel.

Drawer Panel Installation

Removing Existing Drawer Fronts

- Open drawer. Pull drawer gasket out of groove (top edge of drawer only). Start in the middle and pull outward, moving toward the edge. This may take some force.
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- 2. Remove the two screws located at the ends of the handle. Remove the handle.
- Remove existing vinyl panel and cardboard spacer. Discard the spacer.
- 4. Reinstall handle.
- 5. Repeat for both drawers.

Preparing the Drawer Frame for Overlay

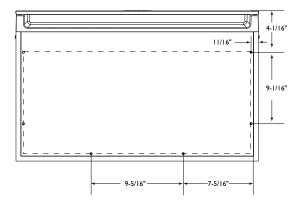
You have received your drawers with or without holes pre-punched into the galvanized steel. If your door does not have the punched holes please use diagram below for hole location dimensions.

Preparing Steel Insert

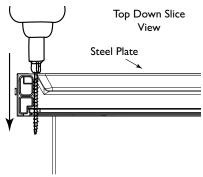
With the drawer open and braced, drill 6 holes into the steel
plate and through the frame using the pre-punched holes as a
guide. If your panel is not pre-punched, see diagram below for
hole locations. Repeat for both drawers.

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Note: Hole location dimensions will not line up with holes in pre-punched panel.



Note: Be sure to drill completely through frame.



Panel Installation

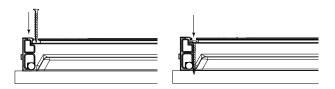
- Place prepared panel against drawer front and secure with clamps.
- Be certain the panel is aligned flush with the top of the drawer handle
- Using a #6 Drill bit, drill 8 pilot holes into the wood panel 3/8" deep.

NOTICE

It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.

- Locate the 8 #6x2" screws provided in the overlay panel install kit.
- 5. Using a Phillips head and #6x2 screws, screw the drawer panel to the drawer front.
- Be sure the screws force their way past the opening on the gasket channel and sit flush against the bottom of the gasket channel.

7. Repeat for both drawers.

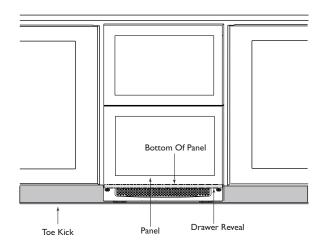


Assembling the Drawer Front

NOTICE

The bottom of the lower overlay panel will line up with the bottom of the adjacent cabinetry and may not line up with the bottom of the actual drawer itself. See graphic below.

1. Starting at the corners and working toward the center, push the drawer gasket back into place. Repeat for both drawers.



Checking Drawer Alignment

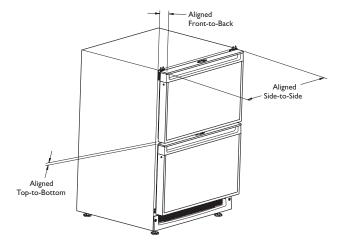
NOTICE

Drawer panel and overlay panel must be aligned properly or the drawer will not operate correctly.

The unit's drawers are aligned at the factory before shipment. However, their alignment could have been disturbed during shipment or during overlay panel installation.

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See Figure below. Check each drawer to confirm that it is aligned:



- **Side-to-Side** When viewed from the top, the drawer front should be square with the sides of the cabinet.
- Front-to-Back When viewed from the side, the drawer front should be straight with the cabinet's sides, not cocked forward or back.
- Top-to-Bottom When viewed from the front, the drawer should be level horizontally.

If either drawer is not aligned, carefully follow instructions provided in the Use & Care Manual to remove that drawer, make the necessary adjustment and re-install the drawer.

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OVERLAY PANEL GUIDE



PRODUCT INFORMATION

Complete Installation Guides, Use and Care Guides, Specifications & Features and Benefits, CAD Drawings, Overlay Panel/Frame and Toe-Kick Specifications and Instructions, Compliance Documentation and Applicable Energy Guides are available for reference and download at u-line.com.

SERVICE INFORMATION

Please consult your Use and Care Guide for troubleshooting information. Answers to Customer Frequently Asked Questions are available at u-line.com under Customer Service. You may contact U-Line directly:

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BUILDING ON THREE GENERATIONS OF INNOVATION

For over five decades and through three generations, U-Line continues to be the leader in innovation, quality and performance in the premium built-in undercounter ice making, refrigeration and wine preservation market. U-Line has captivated those with an appreciation for the finer things with exceptional functionality, style, inspired innovation and attention to even the smallest details. We are known and respected for our unwavering dedication to product design, quality and selection.

In 1962, Henry Uihlein founded U-Line Corporation as an outgrowth of Ben-Hur Freezer Company and was the first to develop and patent an automatic stand-alone undercounter residential ice maker. His foresight and determination to develop new ideas and to succeed when there were no clear guidelines or solutions are evident today. The newest Uihlein generation continues to build upon the family's innovative legacy at the Milwaukee, Wisconsin based business by providing continuity and vision from which new designs and technology continue to be born.

Today the complete U-Line product collection includes Ice Makers, Ice Machines, Wine Captain[®] Models, Combo[®] Models, Refrigerator / Freezers, Refrigerators, Drawer Models and Beverage Centers. The U-Line brand offers products in the 1000 Series, 2000 Series and the Modular 3000 Series. The 1000 Series offers a more targeted priced product with appropriate features, while the 2000 Series offers upscale features, advanced technology and specialized product families. Our Modular 3000 Series provides sleek design and versatile temperature settings with our U-Select[®] control. U-Line's approach to its breadth of products, multiple price points and features allows a choice and product that will fit any lifestyle.

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