

Assembly Instructions

V44Y76, V44Y76B, V44Y76CB

Important: Make sure all parts are available for assembly
Follow instructions steps very carefully

Step 1: Lay glass “A” upside down on a soft surface
Screw rods “M” into the plates. (Be sure to tighten these down firmly).

Step 2: Place cylinders “D” on front rods “M” and cylinders “G” on back rods “M”
Place large rings “I” on cylinders “D” and small rings “J” on cylinders “G”
Then place glass “B” over cylinders “D” and “G”

Step 3: Place rings “I” on cylinders “D” and rings “J” on cylinders “G”
Place cylinders “C” on front rods “M” and cylinders “F” on back rods “M”
Place rings “I” on cylinders “C” and rings “J” on cylinders “F”
Place last glass “B” on all the rings
Place rings “I” on cylinders “C” and rings “J” on cylinders “F”

Step 4: Place cylinders “E” on front rods “M” and cylinder “H” on back rods “M” and tighten.

Warning: Tighten but be careful to not over tighten

If needed place caps “K” on cylinder “E” and caps “L” cylinder “H”

Step 5: Attach Cable Management (O) to top glass (A) using Rods and Nuts (P). Tighten nuts with wrench (P).

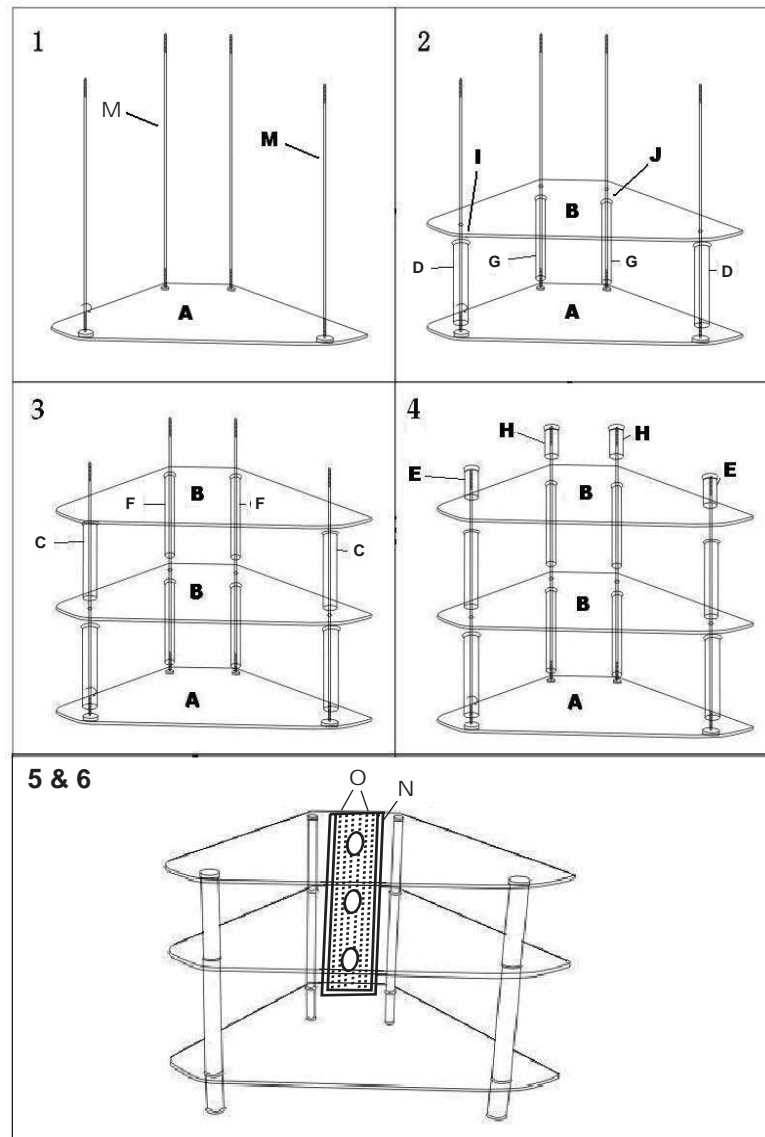
Step 6: Turn upright very slowly

For our most up to date assembly instructions or to request missing, lost, or broken parts, or for any other customer service issue, please visit our website at www.walkeredison.com for immediate attention or call us at 877-207-5906.



Assembly Diagram

Model No: V44Y76, V44Y76B, V44Y76CB



A		Top Glass	1
B		Middle/Bottom Glass	2
C		10" Cylinder	2
D		7" Cylinder	2
E		3" Cylinder	2
F		10" Cylinder	2
G		7" Cylinder	2
H		3" Cylinder	2
I		Large Rings	8
J		Small Rings	8
K		Large Cap (Attached to E)	2
L		Small Cap (Attached to H)	2
M		Rod	4
N		Cable Mgmt.	1
O		Rods (xs), Nuts	2
P		Wrench	1

**** Note:** Some parts may be pre-assembled for shipping purposes and must be disassembled for assembly. Extra parts have also been included. Both black (B) and clear black (CB) models come with chrome AND black ring sets ("I" and "J").



While assembling your stand, please note that the decorative rings require correct placement on the cylinders for the stand to fit together properly.

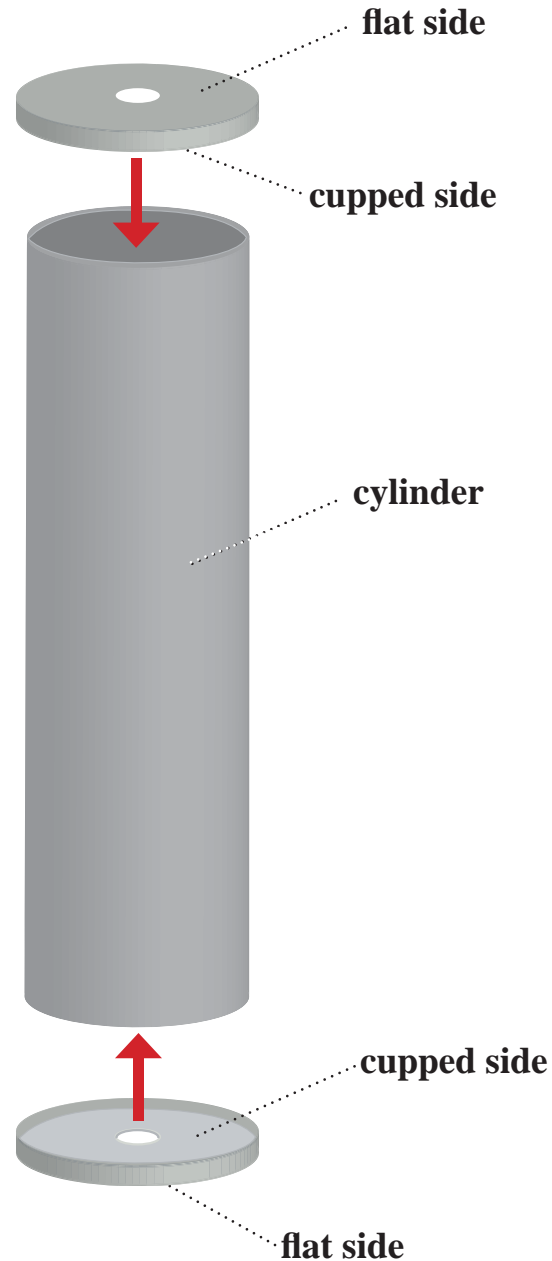
Each decorative ring has a flat side and a cupped side.

The flat side of the ring must always face toward the glass.

The cupped side of the ring must always face toward the cylinder and be seated completely against the cylinder.

For our most up to date instruction, to request missing, lost, or broken parts, or for any other Customer Service issues, please visit our website at www.walkerredison.com or call us at 877-207-5906.

Additional Info



finished cylinder assembly

