

# VIKING™ Auto-Darkening Welding Helmets

**VIKING™**  
WELDING HELMETS

## Processes

Stick, TIG, Pulsed TIG, MIG, Pulsed MIG, Flux-Cored, Gouging, Grinding

## Product Number

See pg 2 - 5 for all models

See back for complete specs

## Viewing Area

1740 Series: 3.78 x 1.67 in. (96 x 42.5 mm)  
1840 Series: 3.78 x 1.85 in. (96 x 47 mm)  
2450 Series: 3.82 x 2.44 in. (97 x 62 mm)  
3350 Series: 3.74 x 3.34 in. (95 x 85 mm)

## Variable Shades

1740/1840/2450 Series: DIN 9-13,  
3350 Series: DIN 6-13

## Light to Dark Switching

1/25,000 sec.

## Arc Sensors

1740/1840 Series: 2, 2450/3350 Series: 4

## Light State/Grind Mode

DIN 3.5

## TIG Amp Rating

1740 Series: ≥5 Amp AC/DC  
1840/2450 Series: DC>3 Amp;  
AC>5 Amp  
3350 Series: DC> 2 Amp, AC>4 Amp

## Power Supply

1740/1840 Series: Solar Powered  
w/ Battery Assist  
2450/3350 Series: Solar Cells  
w/ Replaceable Lithium Batteries

## Rugged. Light Weight. Feature-packed.

VIKING™ solar-powered auto-darkening helmets are loaded with features, built to demanding specs and packaged with a host of accessories.

### FEATURES

#### ▶ Continuously variable control – For shade and sensitivity.

- Shade control.
  - 1740 9-13 Shade Internal Control
  - 1840 9-13 Shade External Control
  - 2450 9-13 Shade Internal Control
  - 3350 6-13 Series Internal Control
- Sensitivity – Adjustable for different welding environments.
- Delay – Adjustable from dark back to light state.

#### ▶ Light weight –

- 1740 Black - 18.6 oz (528 g)
- 1840 Black - 18 oz (510 g)
- 2450 Black - 20 oz (567 g)
- 3350 Black - 20 oz (567 g)

#### ▶ Grind mode – Great for weld prep or post-weld clean up activities.

#### ▶ Magnifying 'cheater' lens capable

#### ▶ Hard hat adapter capable

#### ▶ What's Included

- Extra Cover Lenses Enclosed (2) inside and (5) outside.
- Replaceable lithium batteries. 2450 - Qty 2, 3350 - Qty 1.

1840, 2450 and 3350 also include:

- Bandana.
- Helmet Sport-Pak bag.



### 1840 SERIES

Tribal® K3024-1

### 2450 SERIES

Street Rod® K3035-1

### 3350 SERIES

Mojo® K3101-1



### 1740 SERIES

Black K3282-1

**2**  
YEAR WARRANTY  
PARTS AND LABOR  
AÑOS DE GARANTIA  
PARTES Y MANO DE OBRA  
ANS DE GARANTIE  
PIECES ET MAIN D'OEUVRE



Solar Powered  
With Battery Assist

**LINCOLN®**  
**ELECTRIC**  
THE WELDING EXPERTS™

**3350 SERIES**



**3350 Black**  
K3034-1

**3350 Tribal®**  
K3074-1

**Motorhead®**  
K3100-1

**Mojo®**  
K3101-1

**Jessi vs. The Robot™**  
K3372-1



**Terracuda™**  
K3039-1

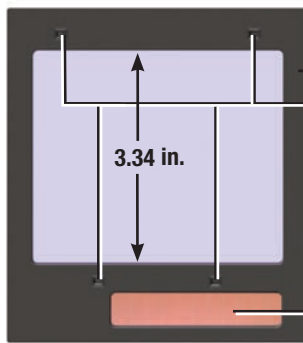


**Twisted Metal®**  
K3248-1



**3350 All American®**  
K3175-1

**4.50 X 5.25 in. (133 X 114 mm) CARTRIDGE**



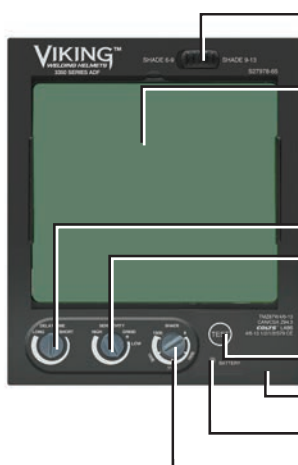
**Rigid Protective Cartridge Frame Holder** – Securely locks cartridge into place (not shown).

**Four Independent Arc Sensors** – Helps avoid blind spots that prevent auto-darkening.

**33 50 Series –**

- 50 designates 4.50 x 5.25 in. cartridge compatible shell.
- 3.34 in. height of viewing area.

**Solar-Powered** – With user replaceable battery. One CR2450 lithium battery required (included with helmet). No on/off switch to remember.



**Shade Range Switch** – Toggle between 6-9 or 9-13.

**Substantial View Size** – 3.74 x 3.34 in. (95 x 85 mm)

**Magnifying 'Cheater' Lens Capable** – Easy to add Lincoln Electric lenses. See back page for details.

**Top Quality LCD Optics** – Deliver a clear, natural view.

**Meets ANSI, CAN/CSA and CE Requirements** – 3rd party testing of cartridge design.

**Continuously Variable Delay** – 0.1 – 1.0 sec.

**Continuously Variable Sensitivity** – For use in different ambient light welding environments.

**Internal Grind Mode** – Use helmet as a grinding shield.

**Battery/Shade Test Control** – Pre-test helmet shade before welding.

**Battery Compartment (CR 2450 lithium battery required Qty – 1)**

**Low Battery Indicator Light**

**Internal Variable Shade Control** – For shade 6-9 or 9-13 based on shade range selected.

## 2450 SERIES



**2450 Black**  
K3028-1



**Heavy Metal™**  
K3029-1



**Street Rod®**  
K3035-1



**Graveyard Shift®**K3099-1

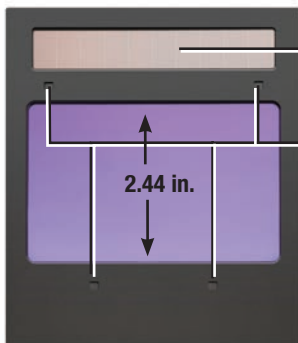


**Hemisfear™**  
K3030-1



**2450 All American®**  
K3174-1

## 4.50 X 5.25 in. (114 X 133 mm) CARTRIDGE



**Solar-Powered** – With user replaceable batteries. Two CR2450 lithium batteries required (included with helmet). No on/off switch to remember.

**Rigid Protective Cartridge Frame Holder** – Securely locks cartridge into place (not shown).

**Four Independent Arc Sensors** – Helps avoid blind spots that prevent auto-darkening.

**24 50 Series** –

- 50 designates 4.50 x 5.25 in. cartridge compatible shell.
- 2.44 in. height of viewing area.



**Low Battery Indicator Light**

**Continuously Variable Delay** – 0.1 – 1.0 sec.

**Internal Variable Shade Control** – For shade 9-13.

**Continuously Variable Sensitivity** – For use in different ambient light welding environments.

**Internal Grind Mode** – Use helmet as a grinding shield.

**Substantial View Size** – 3.82 x 2.44 in. (97 x 62 mm)

**Magnifying 'Cheater' Lens Capable** – Easy to add Lincoln Electric lenses. See back page for details.

**Top Quality LCD Optics** – Deliver a clear, natural view.

**Meets ANSI, CAN/CSA and CE Requirements** – 3rd party testing of cartridge design.

**Battery Compartments (CR 2450 lithium batteries required Qty – 2)**

## 1840 SERIES



1840 Black  
K3023-1



Tribal®  
K3024-1



Cruzin Sticks™  
K3025-1



1840 All  
American®  
K3173-1



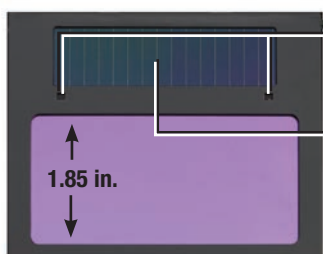
Jessi Combs  
Amp Angel®  
K3027-1



### Jessi Combs Amp Angel®

Designed specifically for female welders.

### 110 X 90 mm (4.33 X 3.54 in.) CARTRIDGE



**Two Independent Arc Sensors** – Helps avoid blind spots that prevent auto-darkening.

**Solar-Powered** – With battery assist. No on/off switch to remember.

**External Wired Variable Shade Control** – For shade 9-13.

**External Grind Mode** – Use helmet as a grinding shield.

**18 40 Series –**

- 40 designates 90 x 110 mm cartridge compatible shell.
- 1.85 in. height of viewing area.



**Continuously Variable Delay** – 0.1 – 1.0 sec.

**Continuously Variable Sensitivity** – For use in different ambient light welding environments.

**Substantial View Size** – 3.78 x 1.85 in. (96 x 47 mm)

**Magnifying 'Cheater' Lens Capable** – Easy to add Lincoln Electric lenses. See back page for details.

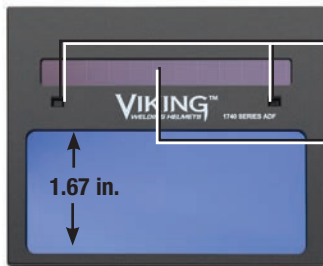
**Top Quality LCD Optics** – Deliver a clear, natural view.

**Meets ANSI, CAN/CSA and CE Requirements** – 3rd party testing of cartridge design.



**1740 Black™**  
K3282-1

**110 X 90 mm (4.33 X 3.54 in.) CARTRIDGE**

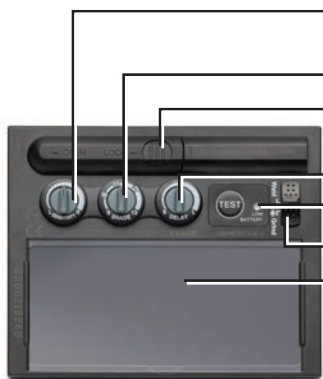


**Two Independent Arc Sensors** – Helps avoid blind spots that prevent auto-darkening.

**Solar-Powered** – With user replaceable batteries. Two AAA Alkaline batteries required (included with helmet). No on/off switch to remember.

**17 40 Series –**

- 40 designates 110 x 90 mm cartridge compatible shell.
- 1.67 in. height of viewing area.



**Continuously Variable Sensitivity** – For use in different ambient light welding environments.

**Internal Variable Shade Control** – For shade 9-13.

**Battery Compartment** (AAA Alkaline batteries required Qty – 2)

**Continuously Variable Delay** – 0.1 – 1.0 sec.

**Low Battery Indicator Light**

**Internal Grind Mode** – Use helmet as a grinding shield.

**View Size** – 3.78 x 1.67 in. (96 x 42.5 mm)

**Magnifying ‘Cheater’ Lens Capable** – Easy to add Lincoln Electric lenses. See back page for details.

**Top Quality LCD Optics** – Deliver a clear, natural view.

**Meets ANSI, CAN/CSA and CE Requirements** – 3rd party testing of cartridge design.

## REPLACEMENT PARTS

Sales Number	Description	Dimensions	Package Qty.	Works With					
				1740 Series	1840 Series	2450 Series	3350 Series	700G Series	750S Series
KP3284-1	1740 ADF CARTRIDGE	DIN 110 x 90	1	•					
KP2853-1	700G/1840 ADF CARTRIDGE	DINS 110 X 90	1		•			•	
KP2932-1	2450 SERIES ADF CARTRIDGE	STD 4 X 5	1			•	•		
KP3045-1	3350 SERIES ADF CARTRIDGE	STD 4 X 5	1				•		
KP2899-1	750S SERIES ADF CARTRIDGE	STD 4 X 5	1					•	
KP2897-1	INSIDE CLEAR COVER LENS	96 x 51.6 x 1.0 mm (3.78 x 2.03 x .04 in.)	5		•				•
KP2898-1	OUTSIDE CLEAR COVER LENS	114 x 133 x 1.0 mm (4.5 x 5.25 x .04 in.)	5			•	•		•
KP2913-1	OUTSIDE CLEAR COVER LENS	112 x 91.3 x 1.5mm (4.41 x 3.59 x .06 in.)	5					•	
KP2931-1	INSIDE CLEAR COVER LENS	98.5 x 66.5 x 1.0mm (3.88 x 2.62 x .04 in.)	5			•			
KP3043-1	OUTSIDE CLEAR COVER LENS	114 x 100 x 1.5 mm (4.5 x 3.94 x .06 in.)	5		•				
KP3044-1	3350 INSIDE CLEAR COVER LENS	94.7 x 89.7 x 1.0 mm (3.73 x 3.53 x .04 in.)	5				•		
KP3283-1	1740 INSIDE CLEAR COVER LENS KIT	95.9 x 47.2 x 1.00 mm	5	•					
KP3046-100	CHEATER LENS 1.00 MAG	2 X 4.25 FRAME, 1.0 MAG	1		•	•	•	•	
KP3046-125	CHEATER LENS 1.25 MAG	2 X 4.25 FRAME, 1.25 MAG	1		•	•	•	•	
KP3046-150	CHEATER LENS 1.50 MAG	2 X 4.25 FRAME, 1.5 MAG	1		•	•	•	•	
KP3046-175	CHEATER LENS 1.75 MAG	2 X 4.25 FRAME, 1.75 MAG	1		•	•	•	•	
KP3046-200	CHEATER LENS 2.00 MAG	2 X 4.25 FRAME, 2.0 MAG	1		•	•	•	•	
KP3046-225	CHEATER LENS 2.25 MAG	2 X 4.25 FRAME, 2.25 MAG	1		•	•	•	•	
KP3046-250	CHEATER LENS 2.50 MAG	2 X 4.25 FRAME, 2.5 MAG	1		•	•	•	•	
KP2930-1	SWEATBAND	N/A	2	•	•	•	•	•	•
KP2854-1	SWEATBAND	N/A	2					•	•
KP2929-1	HEADGEAR W/SWEATBAND	N/A	1	•	•	•	•		
KP2851-1	HEADGEAR W/SWEATBAND	N/A	1					•	
KP3047-1	HARD HAT ADAPTER	N/A	1	•	•	•	•		•
S27978-54	BLACK REPLACEMENT SHELL	N/A	1		•				
S27978-58	OUTSIDE COVER LENS SEAL	N/A	1	•	•				
S27978-55	ADF HOLDER	N/A	1	•	•				
S27978-31	BLACK REPLACEMENT SHELL	N/A	1			•	•		
S27978-32	OUTSIDE COVER LENS SEAL	N/A	1			•	•		
S27978-33	ADF HOLDER	N/A	1			•	•		
S27978-95	BLACK REPLACEMENT SHELL	N/A	1	•					

## PRODUCT SPECIFICATIONS

Series	Lens Switching Speed (sec)	Variable Shade/Control	Magnifying "Cheater" Capable Lens	Grind Mode Shade/Control	Light Sensitivity Control	Delay Control Dark to Light (sec)	Arc Sensors	TIG Amp Rating	Cartridge Size in. (mm)	View Size in. (mm)	Temperature Range	Weight oz. (g)
VIKING™ 1740	1/25,000	9-13 / Internal	Yes	4 / Internal	Continuous	0.1 - 1.0 Fully Adjustable	2	≥ 5 Amp AC/DC	DINS 4.33 x 3.54 (110 x 90)	3.78 x 1.67 (96 x 42.5)	Operating: -10°C - +55°C (14°F - 131°F) Storage: -20°C - +70°C (-4°F - 158°F)	18.6 (528)
VIKING™ 1840		9-13 / External	3.5 / External	DC > 3 Amp AC > 5 Amp				3.78 x 1.85 (96 x 47)				
VIKING™ 2450		9-13 / Internal	3.5 / Internal	4			US 5.25 x 4.50 (133 x 114)	3.82 x 2.44 (97 x 62)	20 (567)			
VIKING™ 3350		6-13 Internal								DC > 2 Amp AC > 4 Amp		



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