

LIMITED WARRANTY

STATEMENT OF LIMITED LIABILITY

The Lincoln Electric Company (Lincoln) warrants to the end user (purchaser) of all new welding and cutting equipment, electrode and flux (collectively called the "Goods") that it will be free of defects in workmanship and material.

This warranty is void if the equipment has been subjected to improper installation, improper care or abnormal operations.

WARRANTY PERIOD ⁽¹⁾ ⁽²⁾ ⁽³⁾ ⁽⁴⁾ ⁽⁵⁾

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period. All warranty periods start from the date of purchase from a Lincoln Authorized Distributor or Lincoln Authorized Service Facility to the original end user or from the date of manufacture if proof of purchase is not available and are as follows:

7 Years

- Main power rectifiers on all large non-inverter low frequency (50 and 60 Hz) type welders. (AC's, CV's, DC's - 250 amps and over - R3R's)

3 Years

- All Lincoln welding machines, wirefeeders and plasma cutting machines unless listed below. Arc Products Cross Slide Assembly, Slide Control, Seam Tracker and Viking™ Helmets.

2 Years

- Pro-Cut® 25, Viking™ 1740 Helmet

1 Year

- Handy MIG's®, Handy Core®, Weld Pak™ HD
 - All water coolers (internal or external models)
 - All gas flow regulators.
 - All stick electrode, welding wire and flux. (Contact your local Lincoln Sales Representative)
 - Additional MIGuarantee® Warranty for SuperArc® and SuperGlide® MIG Wire Products. (Call 1-877-86-SUPER for details)
 - Arc welding and cutting robots and robotic controllers.
 - All Environmental Systems equipment, including portable units, central units and accessories. (Does not include consumable items listed under 30 day warranty.)
 - All welding and cutting accessories including wire feed modules, undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets and Magnum® products. (Does not include expendable parts and guns/torches listed under 90 and 30 day warranties)
 - All PRO TORCH™ TIG torches.
 - All plasma cutting torches.
 - All purchased replacement parts. (See Service Parts Business Terms and Conditions)
 - Magnum® 250LX Spool Gun.
 - Panther™ and Cougar™ Push Pull Guns
 - VRTEX® 360
- #### 90 Days
- All Lincoln gun and cable assemblies and the Magnum® SG spool guns.
- #### 30 Days
- All consumable items that may be used with the environmental systems described above. This includes hoses, filters, belts and hose adapters.
 - All Software.

- Expendable Parts - Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.

No Specified Time Period

- Red Line™ apparel products are warranted against manufacturing defects. Because applications vary, it is the user's responsibility to select the right product for each application. Red Line™ apparel products are not subject to warranty after use.

- Red Line™ safety glasses products are warranted to be free from manufacturing defects.

CONDITIONS OF WARRANTY TO OBTAIN WARRANTY COVERAGE:

The purchaser must contact a Lincoln Authorized Service Facility (LASF). For assistance in locating a LASF logon to www.lincolnelectric.com/en-us/support/locator and use "Service Shop Locator".

Final determination of warranty on welding and cutting products will be made by Lincoln or Lincoln's Authorized Service Facility.

WARRANTY REPAIR:

If Lincoln or Lincoln's Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

At Lincoln's request, the purchaser must return, to Lincoln or its Authorized Service Facility, any "Goods" claimed defective under Lincoln's warranty.

FREIGHT COSTS:

The purchaser is responsible for shipment to and from the Lincoln Authorized Service Facility.

WARRANTY LIMITATIONS

LINCOLN WILL NOT ACCEPT RESPONSIBILITY OR LIABILITY FOR REPAIRS MADE OUTSIDE OF A LINCOLN AUTHORIZED SERVICE FACILITY.

LINCOLN'S LIABILITY UNDER THIS WARRANTY SHALL NOT EXCEED THE COST OF CORRECTING THE DEFECT OF THE LINCOLN PRODUCT.

LINCOLN WILL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES (SUCH AS LOSS OF BUSINESS, ETC.) CAUSED BY THE DEFECT OR THE TIME INVOLVED TO CORRECT THE DEFECT.

THIS WRITTEN WARRANTY IS THE ONLY EXPRESS WARRANTY PROVIDED BY LINCOLN WITH RESPECT TO ITS PRODUCTS. WARRANTIES IMPLIED BY LAW SUCH AS THE WARRANTY OF MERCHANTABILITY ARE LIMITED TO THE DURATION OF THIS LIMITED WARRANTY FOR THE EQUIPMENT INVOLVED.

THIS WARRANTY GIVES THE PURCHASER SPECIFIC LEGAL RIGHTS. THE PURCHASER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

⁽¹⁾ Equipment manufactured for the Lincoln Electric Company is subject to the warranty period of the original manufacturer.

⁽²⁾ All engines and engine accessories are warranted by the engine or engine accessory manufacturer and are not covered by this warranty.

⁽³⁾ AIR VANTAGE® 500 compressors are warranted by the compressor manufacturer and not covered by this warranty.

⁽⁴⁾ All MK Products are warranted thru MK Products and are not covered by this warranty. Contact 1-800-787-9707.

⁽⁵⁾ Lincoln Electric is not responsible for cable wear and consequential damage resulting from cable wear due to flexing and abrasion. End user is responsible for routine inspection of cables for possible wear and to remedy the issue prior to cable failure.



THE WELDING EXPERTS®

EXTENDED WARRANTY PRICE LIST *



Description	Item#	US \$	CAN \$
STICK WELDERS			
AC-255	X1170	\$24.99	\$27.99
AC/DC/225/125	X1357	\$24.99	\$27.99
IDEALARC™ 250	X1297	\$39.99	\$43.99
INVERTER® V100-S	X1053	\$99.99	\$109.00
INVERTER® V155-S	X1577	\$49.99	\$54.99
INVERTER® V160-S	X2805	\$99.99	\$109.00
INVERTER® V275-S	X1844	\$99.99	\$109.00
R3R-400	X2269	\$189.00	\$199.00
R3R-500	X1286	\$249.00	\$269.00
TIG WELDERS			
INVERTER® V160-T	X1845	\$119.00	\$129.00
INVERTER® V205-T AC/DC	X1855	\$249.00	\$269.00
INVERTER® V205-T DC	X2829	\$249.00	\$269.00
INVERTER® V311-T	X2915	\$399.00	\$659.00
PRECISION TIG® 185	X2345	\$199.00	\$219.00
PRECISION TIG® 225	X2533	\$199.00	\$219.00
PRECISION TIG® 275 (208-230/460-480/575)	X1826	\$269.00	\$299.00
PRECISION TIG® 275 (208-230/460-480/575)	X2619	\$279.00	\$309.00
PRECISION TIG® 275 (208-230/460-480/575)	X2620	\$279.00	\$309.00
PRECISION TIG® 275 (208-230/460-480/575)	X1833	\$379.00	\$419.00
PRECISION TIG® 275 (208-230/460-480/575)	X1833	\$379.00	\$419.00
PRECISION TIG® 275 (208-230/460-480/575)	X2622	\$389.00	\$429.00
PRECISION TIG® 275 (208-230/460-480/575)	X2623	\$389.00	\$429.00
SQUARE WAVE TIG® 175	X1478	\$159.00	\$169.00
MIG (CV) WELDERS			
CV-305	X2400	\$189.00	\$199.00
CV-400	X1346	\$259.00	\$289.00
CV-655	X1480	\$279.00	\$309.00
INVERTER® ST II	X1525	\$589.00	\$649.00

Description	Item#	US \$	CAN \$
MULTI-PROCESS (CC/CV) WELDERS			
AC-1200	X1276	\$1,099.00	\$1,209.00
DC-400	X1308	\$309.00	\$339.00
DC-600	X1288	\$319.00	\$349.00
DC-655	X1609	\$329.00	\$359.00
DC-1000	X1386	\$629.00	\$699.00
DC-1500	X1275	\$1,099.00	\$1,209.00
FLEXTEC™ 450	X2882	\$399.00	\$439.00
FLEXTEC™ 650	X3060	\$489.00	\$499.00
INVERTER® V350-PRO	X1728	\$299.00	\$329.00
INVERTER® V450-PRO	X2420	\$589.00	\$649.00
MULTI-WELD™ 350	X1735	\$329.00	\$359.00
POWERWAVE® C300	X2675	\$549.00	\$599.00
POWERWAVE® S350	X2823	\$479.00	\$499.00
POWERWAVE® S500	X2904	\$749.00	\$799.00
POWERWAVE® S55	X2152	\$439.00	\$459.00
POWERWAVE® S55M	X2366	\$499.00	\$499.00
POWERWAVE® 455	X1517	\$489.00	\$489.00
POWERWAVE® 455M	X2202	\$499.00	\$489.00
POWERWAVE® 455M/STT	X2203	\$649.00	\$1,049.00
POWERWAVE® 455 STT	X1518	\$699.00	\$769.00
WIREFEEDER WELDERS			
EASY-CORE™ 125	X2696	\$49.99	\$54.99
EASY MIG® 140	X2697	\$69.99	\$74.99
EASY MIG® 180	X2698	\$79.99	\$89.00
HANDY CORE™	X2278	\$24.99	\$27.99
HANDY MIG™	X2185	\$27.99	\$29.99
MIG-PAK® HD	X2283	\$29.99	\$32.99
MIG-PAK® 10	X0692	\$29.99	\$32.99
MIG-PAK® 15	X0693	\$29.99	\$32.99
MIG-PAK® 140	X2858	\$39.99	\$43.99
MIG-PAK® 180	X2859	\$60.00	\$66.00
POWER MIG® 140C	X2471	\$70.00	\$74.99
POWER MIG® 140T	X2470	\$60.00	\$60.00
POWER MIG® 180C	X2473	\$90.00	\$98.99
POWER MIG® 180T	X2472	\$90.00	\$98.99
POWER MIG® 215	X2318	\$109.00	\$89.00
POWER MIG® 215 XT	X2326	\$119.00	\$129.00
POWER MIG® 255C	X2816	\$189.00	\$199.00
	X2416	\$169.00	\$179.00

* Prices are subject to change.

If you cannot find your product listed, please call the Lincoln Electric Service Department at (888) 935-3877.

IMWS1C Effective date: 3/1/2012

Description	Item#	US \$	CAN \$
WIREFEEDER WELDERS (Con't)			
POWER MIG® 255 XT	X2701	\$249.00	\$269.00
POWER MIG® 256	X3068	\$279.00	\$299.00
POWER MIG® 350MP	X2403	\$329.00	\$359.00
PRO-CORE™	X1473	\$29.99	\$32.99
PRO-CORE™ 100	X2158	\$29.99	\$32.99
PRO-CORE™ 125	X2479	\$74.99	\$79.99
PRO-MIG™ 135	X2159	\$39.99	\$43.99
PRO-MIG™ 140	X2480	\$98.99	\$98.99
PRO-MIG™ 175	X2280	\$129.00	\$139.00
PRO-MIG™ 180	X2481	\$99.99	\$109.00
SP-135T	X1873	\$39.99	\$43.99
SP-140T	X2688	\$50.00	\$66.00
SP-175T	X1875	\$59.00	\$65.99
SP-180T	X2689	\$80.00	\$89.00
SP-135 PLUS	X1874	\$99.99	\$54.99
WELDMARK™ 135+	X1642	\$69.99	\$74.99
WELDMARK™ 225	X2240	\$49.99	\$54.99
WELDMARK™ 225	X2239	\$299.00	\$329.00
WELD-PAK® 100	X2188	\$29.99	\$32.99
WELD-PAK® HD	X0587	\$39.99	\$43.99
WELD-PAK® 100HD	X2189	\$32.99	\$32.99
WELD-PAK® 125HD	X2513	\$49.99	\$54.99
WELD-PAK® 140HD	X2514	\$79.99	\$89.00
WELD-PAK® 155	X0662	\$49.99	\$54.99
WELD-PAK® 175HD	X2338	\$49.99	\$54.99
WELD-PAK® 180HD	X2515	\$89.99	\$98.99
WELD-PAK® 3200HD	X2190	\$99.99	\$43.99
WELD-PAK® 3000HD	X2191	\$99.99	\$43.99
WORKPAK™ 125	X2699	\$49.99	\$54.99
SEMI-AUTOMATIC WIREFEEDERS			
ACTi8™	X2999	\$159.00	\$169.00
COBRAMATIC™	X2259	\$199.00	\$219.00
DH-10 BENCH MODEL	X1499	\$279.00	\$309.00
DH-10 CONTROL BOX	X1496	\$119.00	\$129.00
DH-10 WIRE DRIVE	X1497	\$179.00	\$189.00
LF-22	X2327	\$99.00	\$109.00
LF-24	X2426	\$119.00	\$129.00
LN-7	X0521	\$79.00	\$89.00
LN-7 GMA	X0440	\$79.00	\$89.00
LN-7 GMA (4 ROLL)	X0567	\$119.00	\$129.00
LN-8	X0297	\$129.00	\$139.00
LN-9	X0357	\$189.00	\$199.00
LN-9F	X0359	\$229.00	\$249.00
LN-9 GMA	X0424	\$179.00	\$189.00
LN-9 GMA (4 ROLL)	X0588	\$199.00	\$219.00
LN-10 BENCH MODEL	X1559	\$199.00	\$219.00
LN-10 WIRE DRIVE	X1563	\$109.00	\$119.00
LN-15 (ACROSS THE ARC)	X1870	\$159.00	\$169.00
LN-15 (CONTROL CABLE)	X1871	\$159.00	\$169.00
LN-23P	X0316	\$159.00	\$169.00
LN-25 (W/CONTRACTOR & SOLENOID)	X0428	\$99.00	\$109.00
LN-25 PRO (ACROSS THE ARC)	X0449	\$139.00	\$149.00
LN-25 PRO (CONTROL CABLE)	X2613	\$119.00	\$129.00
LN-25 PRO Dual Power	X2614	\$119.00	\$129.00
LN-35	X2614	\$199.00	\$219.00
LN-742 (4 ROLL)	X0617	\$99.00	\$109.00
POWER FEED™ 10 (DUAL)	X0618	\$129.00	\$139.00
POWER FEED™ 10 (DUAL)	X1541	\$169.00	\$179.00
POWER FEED™ 10M (DUAL)	X1686	\$299.00	\$329.00
POWER FEED™ 10M (DUAL)	X2250	\$299.00	\$329.00
POWER FEED™ 15M	X2254	\$369.00	\$429.00
POWER FEED™ 25M	X2196	\$199.00	\$219.00
POWER FEED™ 25M	X2536	\$249.00	\$269.00
STT™-10	X1560	\$199.00	\$219.00
STT™-10 CONTROL BOX	X1565	\$179.00	\$189.00
SYNERGIC 7 CONTROL BOX	X0678	\$109.00	\$109.00
SYNERGIC 7	X0679	\$79.00	\$89.00
AUTOMATIC WIREFEEDERS			
LT-7 TRACTOR (STANDARD)	X0227	\$659.00	\$729.00
LT-7 TRACTOR (TRACK)	X0395	\$679.00	\$749.00
LT-56 TRACTOR	X0286	\$1,299.00	\$1,429.00
NA-3S & NA-3SF CONTROL	X0210	\$229.00	\$249.00
NA-3SF & NA-4F HEAD	X0208	\$249.00	\$269.00
NA-3SF & NA-4F HEAD	X0209	\$229.00	\$249.00
NA-3SF w/HI FREQ INSULATION	X0680	\$229.00	\$249.00
NA-5 CONTROL	X0388	\$229.00	\$249.00
NA-5 CONTROL	X0388	\$229.00	\$249.00
NA-5F HEAD	X0331	\$199.00	\$219.00
NA-5NF HEAD	X0332	\$199.00	\$219.00
NA-5SF HEAD	X0346	\$229.00	\$249.00
NA-5R HEAD (2 ROLL - STANDARD)	X0370	\$229.00	\$249.00
NA-5R HEAD (2 ROLL - STANDARD)	X0371	\$109.00	\$119.00
NA-5R HEAD (2 ROLL - HIGH)	X0372	\$119.00	\$129.00
NA-5R HEAD (4 ROLL - STANDARD)	X0542	\$149.00	\$159.00
NA-5R HEAD (4 ROLL - HIGH)	X0543	\$159.00	\$169.00
ENGINE DRIVEN WELDERS			
AIR VANTAGE™ 500	X2325	\$1,999.00	\$2,199.00
AIR VANTAGE™ 650	X2961	\$2,999.00	\$3,599.00
BIG FED™ 500	X2810	\$1,199.00	\$1,319.00
BLUDDOG™ 140	X2708	\$1,999.00	\$2,199.00
CLASSIC™ 300D	X1643	\$999.00	\$1,099.00
CLASSIC™ 300G	X1754	\$999.00	\$1,099.00
COMMANDER™ 300	X2430	\$999.00	\$1,099.00
ENGLE™ 10 000	X2343	\$299.00	\$329.00
ENGLE™ 10 000	X2707	\$199.00	\$219.00
OUTBACK™ 145	X2706	\$249.00	\$269.00
OUTBACK™ 185	X2706	\$299.00	\$329.00
PIPELINER™ 200G & 200D	X0900	\$999.00	\$1,099.00
POWERARC™ 5500	X1429	\$149.00	\$159.00
RANGER™ GX1	X2382	\$299.00	\$329.00
RANGER™ 3 PHASE	X2337	\$299.00	\$329.00
RANGER™ 225	X2857	\$299.00	\$329.00
RANGER™ 225 GX1	X2733	\$299.00	\$329.00
RANGER™ 250	X1725	\$299.00	\$329.00
RANGER™ 250GX1	X2382	\$299.00	\$329.00
RANGER™ 250LPG	X2336	\$999.00	\$799.00
RANGER™ 305G	X11727	\$699.00	\$769.00
RANGER™ 305LPG	X11726	\$999.00	\$769.00
RANGER™ 305LPG	X2337	\$559.00	\$599.00
RANGER™ 10,000 (KOHLEI)	X1419	\$259.00	\$289.00
RANGER™ 10,000 (ROBINSUBARU)	X2468	\$249.00	\$289.00
RANGER™ 10,000 (HONDA)	X2160	\$259.00	\$289.00
SAE-300	X3003	\$1,199.00	\$1,499.00
SAE-400	X1278	\$1,199.00	\$1,319.00
VANTAGE™ 300 (KUBOTA)	X2409	\$999.00	\$1,099.00
VANTAGE™ 300 (DEUTZ)	X2499	\$999.00	\$1,099.00
VANTAGE™ 400 (KUBOTA)	X2711	\$1,099.00	\$1,209.00
VANTAGE™ 500 (PERKINS)	X2410	\$1,099.00	\$1,209.00
VANTAGE™ 500 (CUMMINS)	X2406	\$1,199.00	\$1,319.00
VANTAGE™ 500 (DEUTZ)	X2405	\$1,199.00	\$1,319.00
VANTAGE™ 500 (PERKINS)	X2486	\$1,199.00	\$1,319.00
WELDAPOWER™ 125	X1444	\$149.00	\$159.00
PLASMA CUTTING SYSTEMS			
PRO-CUT™ 25	X1756	\$159.00	\$169.00
PRO-CUT™ 55	X1580	\$299.00	\$329.00
PRO-CUT™ 80	X1581	\$299.00	\$329.00
TOMAHAWK™ 375	X2806	\$189.00	\$199.00
TOMAHAWK™ 625	X2807	\$219.00	\$239.00
TOMAHAWK™ 1000	X2808	\$299.00	\$329.00
ROBOTIC/AUTOMATIC SYSTEMS			
AUTODRIVE™ 4R80/4R220	X2885	\$129.00	\$139.00
AUTODRIVE™ 4R100	X3002	\$139.00	\$149.00
POWER FEED™ 1780	X1780	\$139.00	\$139.00
POWERWAVE™ F35f	X2156	\$999.00	\$1,099.00
POWERWAVE™ 1400	X2669	\$999.00	\$1,099.00
POWERWAVE™ 455M ROBOTIC	X2262	\$999.00	\$1,099.00
POWERWAVE™ 455M ROBOTIC	X2202-3	\$999.00	\$1,099.00
POWERWAVE™ 455M/STT ROBOTIC	X2263	\$1,199.00	\$1,319.00
POWERWAVE™ 455/STT R	X1781	\$1,199.00	\$1,319.00
POWERWAVE™ 655 ROBOTIC	X1519	\$1,199.00	\$1,319.00