

COCKPIT CORNER UNIT

INSTALLATION INSTRUCTIONS

Illustration 1

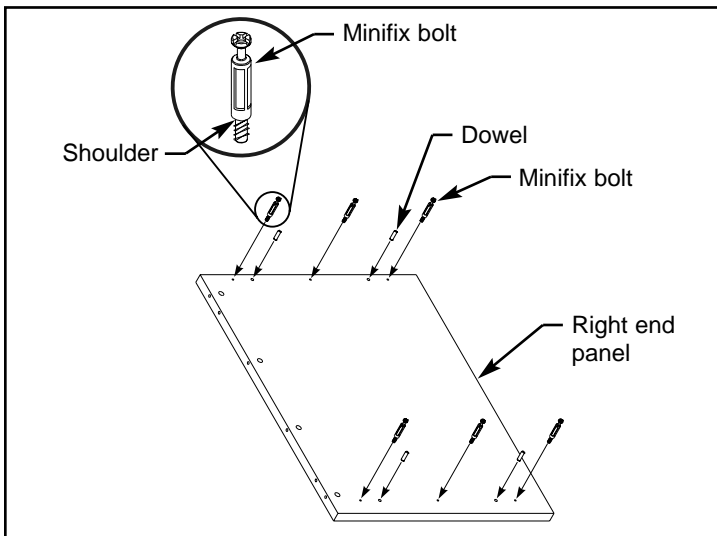


Illustration 2

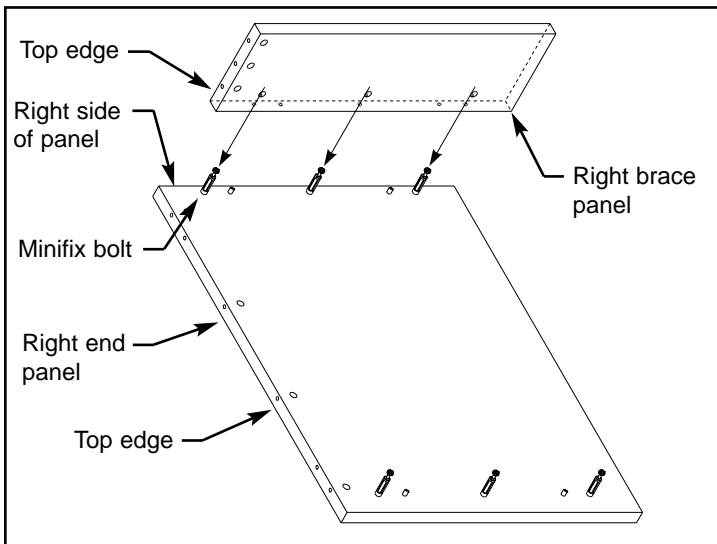
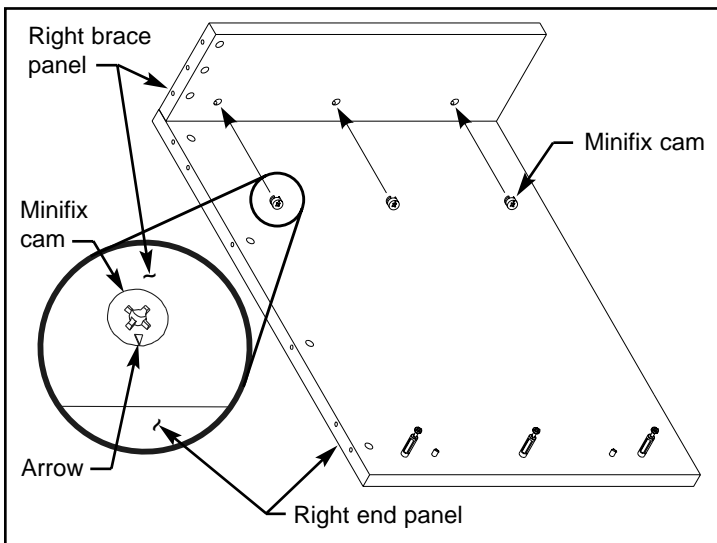


Illustration 3



Read all instructions and review illustrations before installing.

Tools required for assembly:	
Phillips screwdriver	Rubber mallet

This assembly includes:	
(1) Top	(6) Glide
(1) Right end panel	(2) Reveal
(1) Right brace panel	(10) Dowel
(1) Left end panel	(23) Minifix bolt
(1) Left brace panel	(23) Minifix cam
(6) Glide insert	

⚠ WARNING

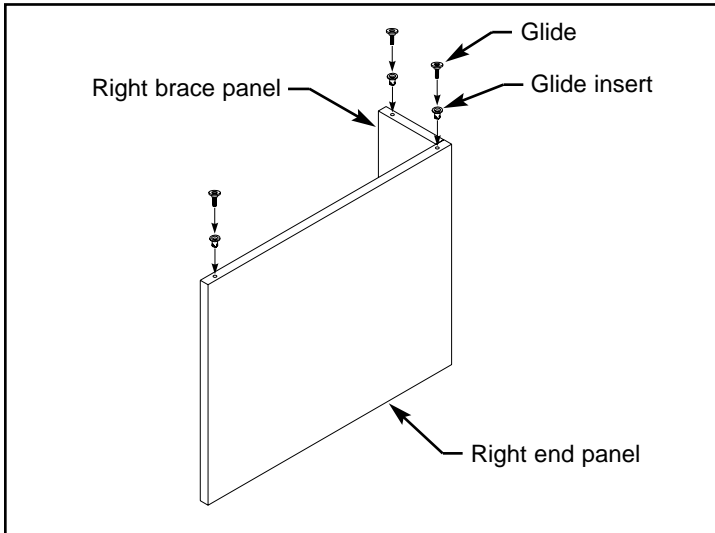
Wood products are heavier than they appear and may be hard to control when moving. Use two or more people when moving wood products or severe personal injury may result. Heavy panels can pinch or crush fingers. Do not place fingers between or under panels during assembly.

Assembly:

- Refer to Illustration 1. Lay right end panel, with holes up, on cardboard or a carpeted surface. Use the rubber mallet to install four dowels (from hardware pack) onto right end panel as shown. Use the Phillips screwdriver to install six minifix bolts (from hardware pack) onto right end panel. Tighten each minifix bolt until minifix bolt shoulder is flush against surface of right end panel.
- Refer to Illustration 2. Attach right brace panel onto right side of right end panel by inserting minifix bolts, attached to right end panel, into holes drilled into side of right brace panel. Ensure the set of three holes in top edge of right brace panel are facing the same direction as the top edge of right end panel.
- Refer to Illustration 3. With arrows facing right end panel, install three minifix cams (from hardware pack) into holes along side edge, facing right end panel, of right brace panel. Use the Phillips screwdriver to tighten minifix cams. Turn minifix cams clockwise to tighten.

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Illustration 4



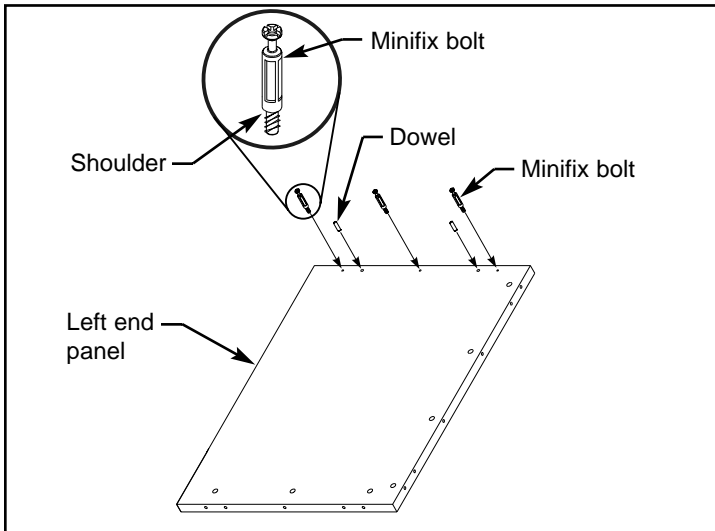
4. Refer to Illustration 4. Locate holes in bottom edges of right end and brace panels.

Use the rubber mallet to install glide inserts (from hardware pack) into each hole.

Thread a glide (from hardware pack) into each glide insert. Turn glides clockwise until glides are flat against glide inserts.

After glides are fully installed, set panels upright.

Illustration 5

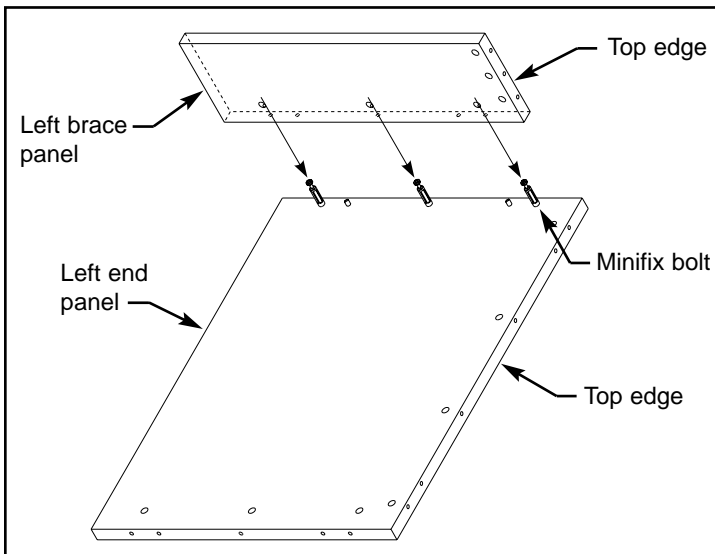


5. Refer to Illustration 5. Lay left end panel, with holes up, on cardboard or a carpeted surface.

Use the rubber mallet to install two dowels (from hardware pack) onto left end panel as shown.

Use the Phillips screwdriver to install three minifix bolts (from hardware pack) onto left end panel. Tighten each minifix bolt until minifix bolt shoulder is flush against surface of left end panel.

Illustration 6

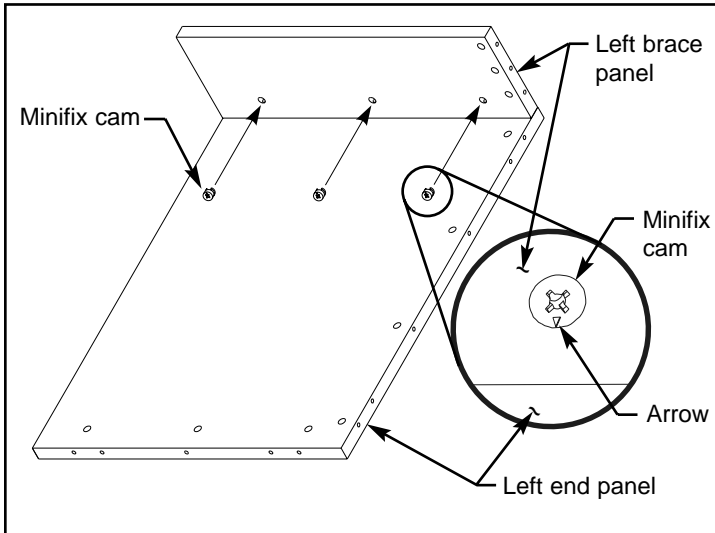


6. Refer to Illustration 6. Attach left brace panel onto left end panel by inserting minifix bolts, attached to left end panel, into holes drilled into side of left brace panel.

Ensure the set of three holes in top edge of left brace panel are facing the same direction as the top edge of left end panel.

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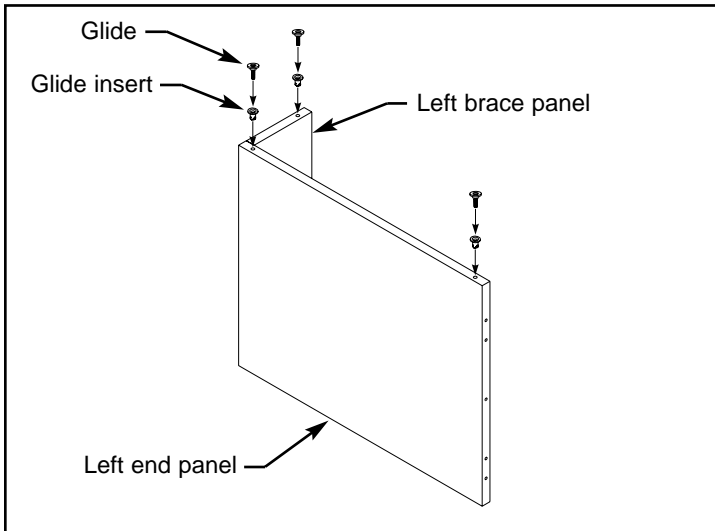
Illustration 7



7. Refer to Illustration 7. With arrows facing left end panel, install three minifix cams (from hardware pack) into holes along side edge, facing left end panel, of left brace panel.

Use the Phillips screwdriver to tighten minifix cams. Turn minifix cams clockwise to tighten.

Illustration 8



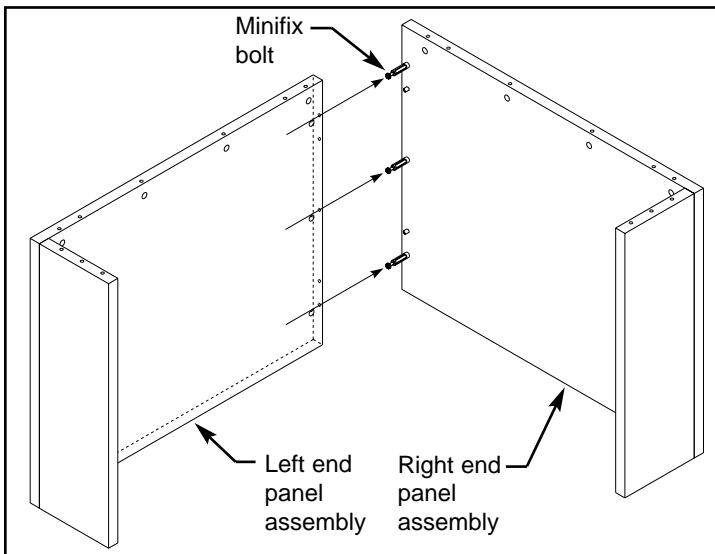
8. Refer to Illustration 8. Locate holes in bottom edges of left end and brace panels.

Use the rubber mallet to install glide inserts (from hardware pack) into each hole.

Thread a glide (from hardware pack) into each glide insert. Turn glides clockwise until glides are flat against glide inserts.

After glides are fully installed, set panels upright.

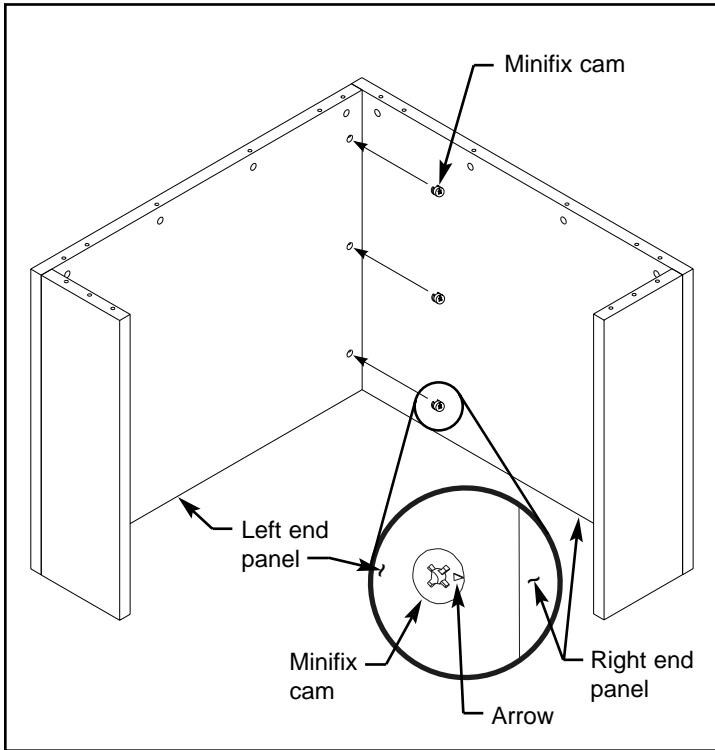
Illustration 9



9. Refer to Illustration 9. Connect left end panel assembly to right end panel assembly by inserting minifix bolts, attached to right end panel, into holes drilled into the right side of left end panel.

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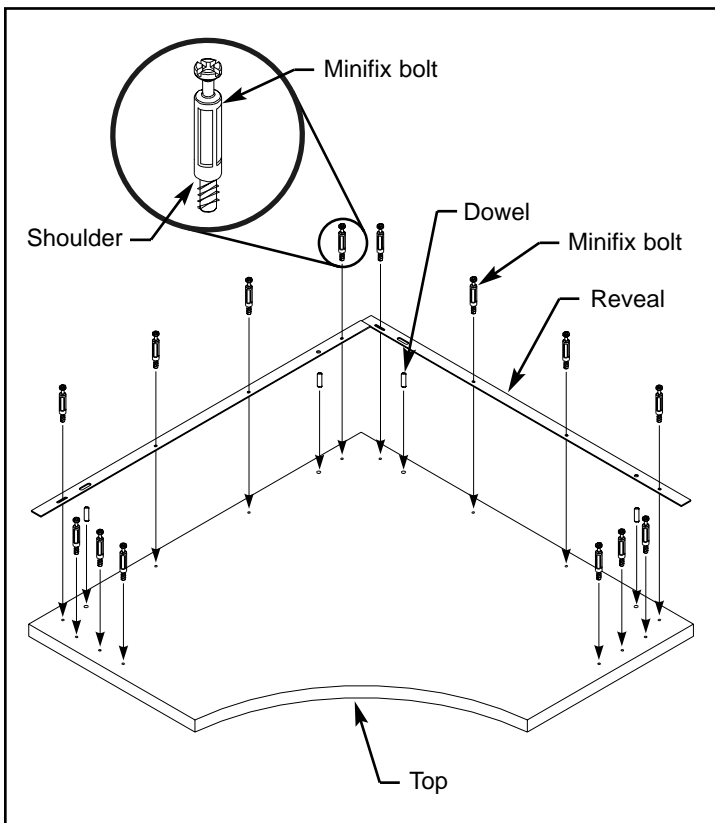
Illustration 10



10. Refer to Illustration 10. With arrows facing right end panel, install three minifix cams (from hardware pack) into holes along side edge, facing right end panel, of left end panel.

Use the Phillips screwdriver to tighten minifix cams. Turn minifix cams clockwise to tighten.

Illustration 11



11. Refer to Illustration 11. Lay top, with holes up, on cardboard or a carpeted surface.

Use the rubber mallet to install four dowels (from hardware pack) onto top as shown.

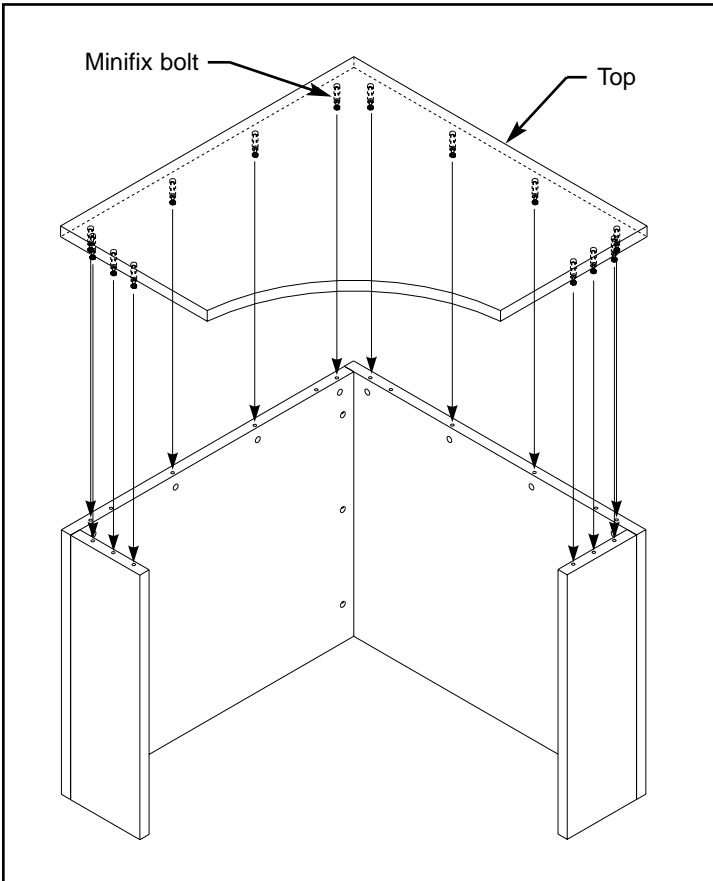
Place reveals over dowels. Ensure ends of reveals do not overlap at rear corner of top. If reveals overlap, remove top reveal, turn, flip, and reinstall reveal over dowels.

Use the Phillips screwdriver to install eight minifix bolts (from hardware pack) through each reveal and onto top. Tighten each minifix bolt until minifix bolt shoulder is flush against surface of reveal.

Use the Phillips screwdriver to install six minifix bolts (from hardware pack) into holes along front edges of top. Tighten each minifix bolt until minifix bolt shoulder is flush against surface of top.

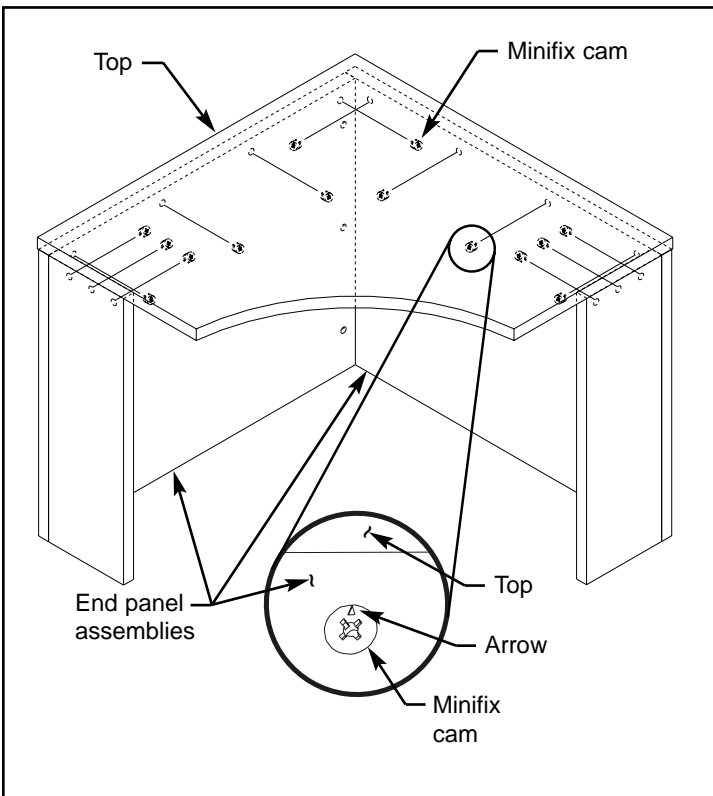
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Illustration 12



12. Refer to Illustration 12. Attach top to right and left end panel assemblies by inserting minifix bolts, attached to top, into holes drilled into top edges of end panel assemblies.

Illustration 13



13. Refer to Illustration 13. With arrows facing top, install fourteen minifix cams (from hardware pack) into holes along top edge, facing top, of end panel assemblies.

Use the Phillips screwdriver to tighten minifix cams. Turn minifix cams clockwise to tighten.