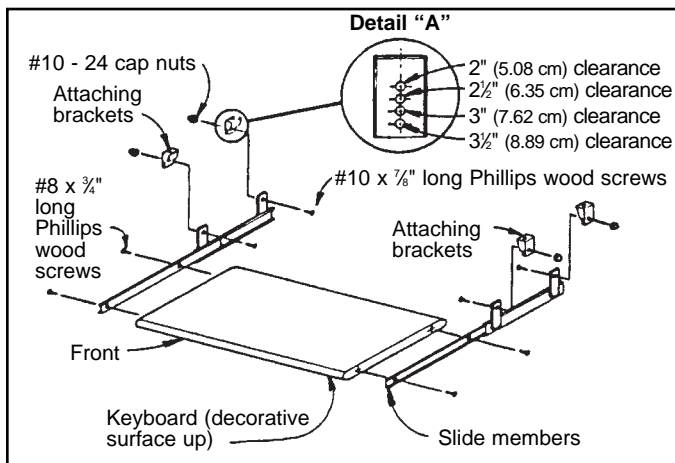


4022 KEYBOARD

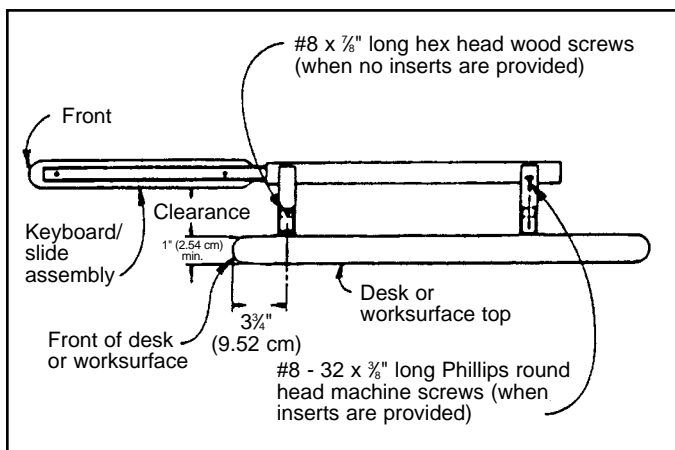
Illustration 1



Keyboard Assembly (refer to Illustration 1):

1. Place keyboard down (with decorative surface up) on a piece of plastic or cardboard.
2. Attach slide members to keyboard using four #8 x $\frac{3}{4}$ " long pan head wood screws. Use the Phillips screwdriver to fully tighten screws.
3. Select a hole in attaching bracket (refer to Detail "A") to obtain desired clearance from top of keyboard assembly to bottom of worksurface.
4. Assemble attaching brackets to slide members using the four #10-24 x $\frac{5}{16}$ " long slotted truss head machine screws and cap nuts. Use the flat blade screwdriver and adjustable wrench to fully tighten.

Illustration 2



Attachment to Worksurface with a Wood Bottom (refer to Illustration 2):

1. Position keyboard/slide assembly at desired location along length of worksurface. Position front attaching brackets $\frac{3}{4}$ " (9.52 cm) from front edge of worksurface and mark hole pattern for each attaching bracket.
2. Set keyboard/slide assembly aside. Use the drill and $\frac{3}{32}$ " bit to drill a $\frac{1}{4}$ " (1.9 cm) deep pilot hole into the bottom of the worksurface at each mark.

IMPORTANT

Do not drill pilot holes deeper than $\frac{1}{4}$ " (1.9 cm).

3. Reposition keyboard/slide assembly and attach brackets to worksurface using four #10 x $\frac{7}{8}$ " long hex head wood screws. Use the $\frac{1}{4}$ " hex head screwdriver to fully tighten screws.

Attachment to Worksurface with a Steel Bottom (not shown):

1. Position keyboard/slide assembly at desired location along length of worksurface. Position front attaching brackets $\frac{3}{4}$ " (9.52 cm) from front edge of worksurface and mark hole pattern for each attaching bracket.
2. Set keyboard/slide assembly aside. Use the drill and $\frac{1}{4}$ " bit to drill a $\frac{1}{2}$ " (1.27 cm) deep pilot hole into the bottom of the worksurface at each mark.
3. Snap a plastic screw insert into each pilot hole.
4. Reposition keyboard/slide assembly and attach brackets to worksurface using four #10 x $\frac{7}{8}$ " long hex head wood screws. Use the $\frac{1}{4}$ " hex head screwdriver to fully tighten screws.

Read all instructions and review illustrations before installing.

Tools required for assembly:

Electric drill	$\frac{3}{32}$ " drill bit
Flat blade screwdriver	$\frac{1}{4}$ " drill bit
Phillips screwdriver	Tape measure
$\frac{1}{4}$ " hex head screwdriver	Adjustable wrench
Safety glasses	

Assembly hardware pack contains:

- (4) #10 x $\frac{7}{8}$ " long hex head wood screws
- (4) #8 x $\frac{3}{4}$ " long pan head Phillips wood screws
- (4) #10 - 24 x $\frac{5}{16}$ " long slotted truss head machine screws
- (4) #10 - 24 cap nuts
- (4) Plastic screw inserts

⚠ WARNING

To prevent the possibility of serious eye injury, always wear eye protection when using power tools.