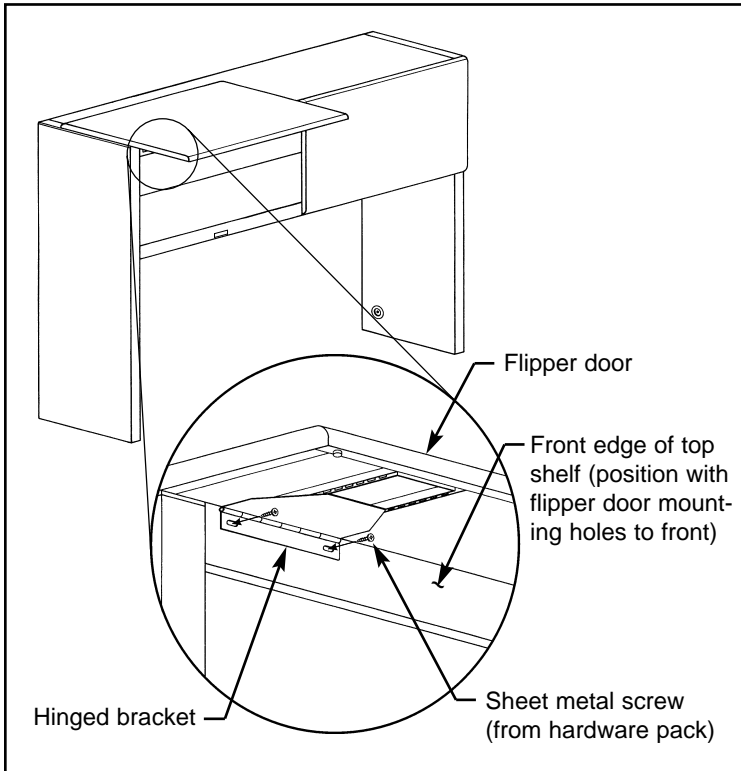


FLIPPER DOORS

INSTALLATION INSTRUCTIONS

Illustration 1



Read all instructions and review illustrations before installing.

Tools required for assembly:
Phillips screwdriver

This assembly includes:
(1 per door) Lock assembly
(1 per door) Lock clip
(4 per door) Sheet metal screw

⚠ WARNING

Failure to install product as instructed, use of hardware other than that which is provided with the product, or failure to comply with all warning instructions can result in personal injury and/or property damage. Sharp edges may cause injury. Take care when handling metal parts.

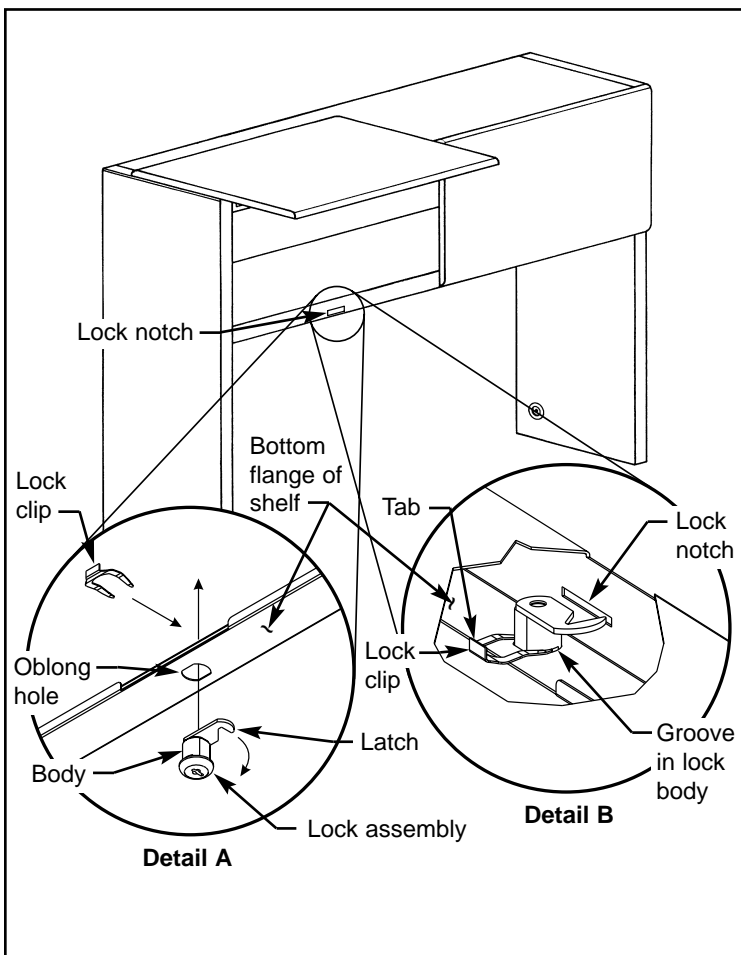
Flipper Door Installation (refer to Illustration 1):

1. Locate flipper door mounting holes along front edge of stack-on unit top shelf and square lock notch cut into front edge of bottom shelf. If holes and notches are missing, refer to Stack-on Unit Shelf Reconfiguration Procedures on side two of this instruction sheet.
2. Slide hinged brackets to bottom of flipper door.
3. Place flipper door on top of stack-on unit as shown.
4. Align two outside slotted holes, on each hinged bracket, with holes along front edge of stack-on unit top shelf.
5. Use the Phillips screwdriver to install sheet metal screws through the slotted holes in flipper door hinge brackets and into holes along front edge of stack-on unit top shelf. **Do not** fully tighten sheet metal screws at this time.
6. If a second flipper door is to be installed (two door assembly only), repeat Steps 2 through 5 for remaining flipper door.
7. Check position of flipper door(s). Door(s) should be centered on stack-on unit and open and close without any interference. Adjust door(s) as necessary.
8. Use the phillips screwdriver to fully tighten all sheet metal screws.

Lock Assembly Installation (refer to Illustration 2):

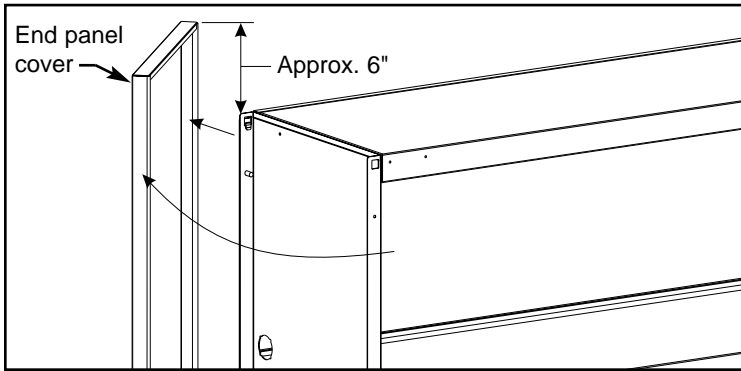
1. Lift flipper door onto stack-on unit top shelf.
2. Insert key into lock assembly. Turn key to determine the direction of latch rotation. Ensure latch rotates in direction shown (through lock notch). Remove key from lock assembly.
3. Insert lock latch through oblong hole in bottom flange of stack-on unit bottom shelf. Pivot lock assembly and insert lock body into oblong hole.
4. Hold lock flat against bottom shelf.
5. With tab facing away from bottom flange, slide lock clip over grooves cut in lock body.

Illustration 2



FLIPPER DOORS

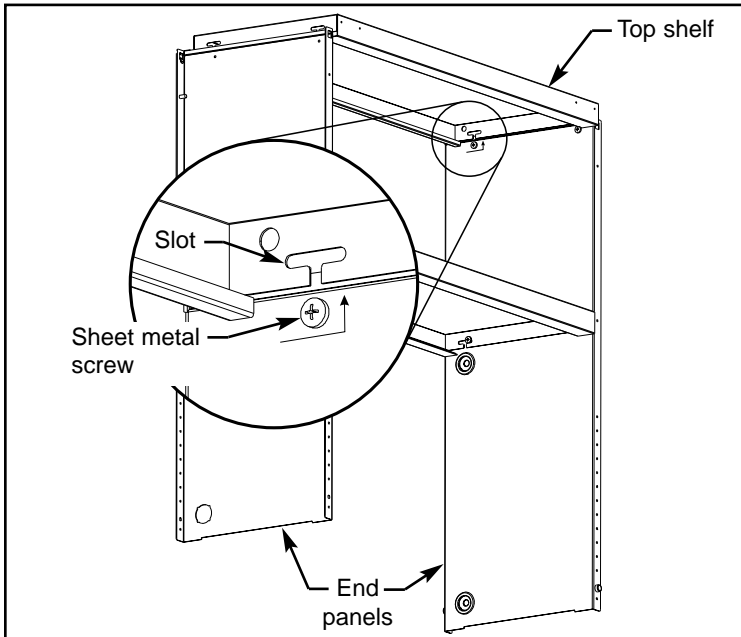
Illustration 3



Stack-on Unit Shelf Reconfiguration:

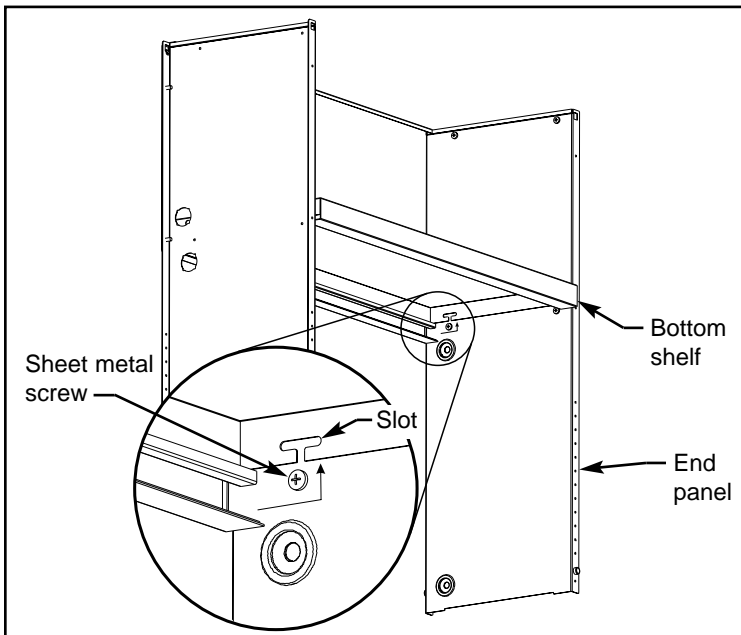
1. Refer to Illustration 3. Remove end panel covers.
Slide end panel covers up approximately 6" above top of end panels.
Pull front edge of end panel covers away from front edge of end panels and pivot end panel covers away from stack-on unit.
Set end panel covers aside.

Illustration 4



2. Refer to Illustration 4. Under stack-on unit top shelf, locate four sheet metal screws securing sides of shelf to end panels.
3. Refer to Illustration 4. Use the Phillips screwdriver to loosen (do not remove) sheet metal screws.
4. Refer to Illustration 4. Carefully slide stack-on unit top shelf forward until shelf slots align with body of sheet metal screws.
5. Refer to Illustration 4. Lift stack-on unit top shelf free of stack-on unit.
6. Turn stack-on unit top shelf 180° to position flipper door mounting holes, along front edge of top shelf, facing out (toward front of stack-on unit) and reinstall top shelf. Ensure sheet metal screws are fully tightened.

Illustration 5



7. Refer to Illustration 5. Under stack-on unit bottom shelf, locate four sheet metal screws securing sides of shelf to end panels.
8. Refer to Illustration 5. Use the Phillips screwdriver to loosen (do not remove) sheet metal screws.
9. Refer to Illustration 5. Carefully slide stack-on unit bottom shelf forward until shelf slots align with body of sheet metal screws.
10. Refer to Illustration 5. Lift stack-on unit bottom shelf free of stack-on unit.
11. Turn stack-on unit bottom shelf 180° to position lock notch(s), along front edge of bottom shelf, facing out (toward front of stack-on unit) and reinstall bottom shelf. Ensure sheet metal screws are fully tightened.
12. Reinstall stack-on end panel covers.