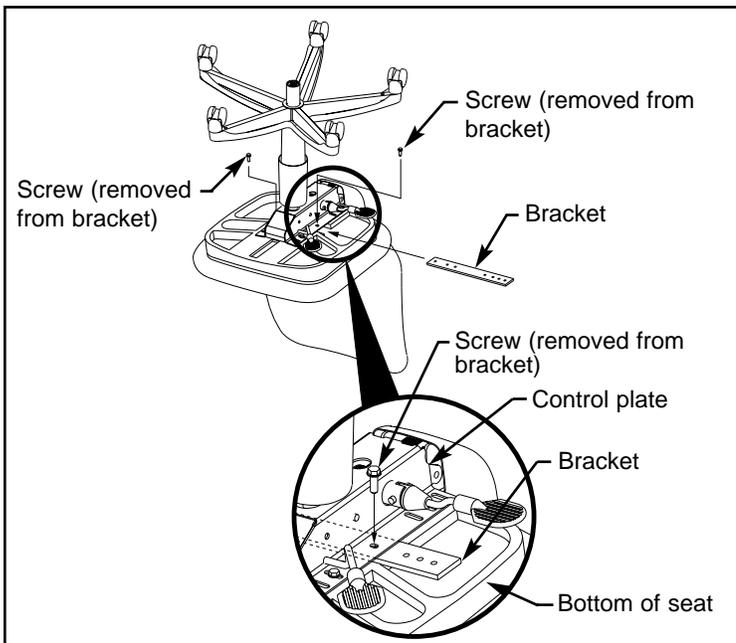


ARM ASSEMBLY

INSTALLATION INSTRUCTIONS

Illustration 1



Read all instructions and review illustrations before installing.

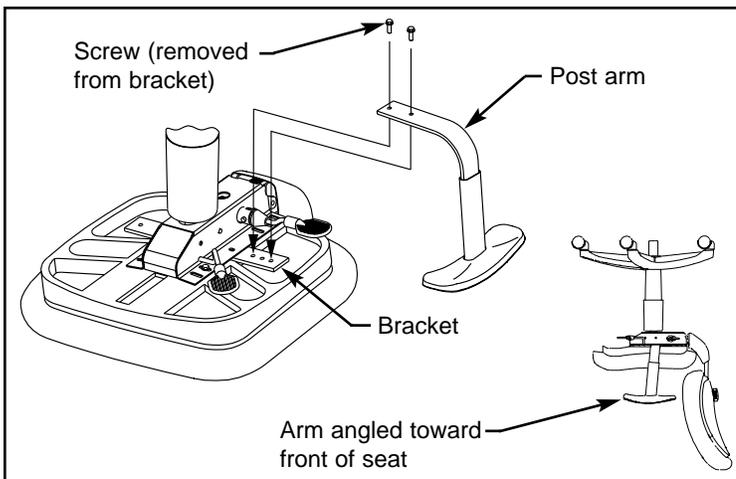
Tools required for assembly:
 $\frac{3}{8}$ " Wrench

This assembly includes:
(1) Right-hand arm assembly
(1) Left-hand arm assembly
(1) Bracket
(6) Screw

Bracket Installation (refer to Illustration 1):

1. Place chair upside down on a clean work surface.
2. Use the $\frac{3}{8}$ " wrench to remove screws in bracket. Set screws aside for later use.
3. Insert bracket into slot between seat bottom and control plate. Align inside holes of bracket with holes in control plate.
4. Use the $\frac{3}{8}$ " wrench to install a screw (removed from bracket), on both sides of control plate, through control plate and into bracket. Tighten screws securely.

Illustration 2



Post Arm Installation (refer to Illustration 2):

1. Align holes in bottom of post arm with the two holes in bracket. Ensure the post arm slants toward front of seat as shown.
2. Use the $\frac{3}{8}$ " wrench to install two screws (removed from bracket) through holes in post arm and into holes in bracket. Tighten screws securely.
3. Repeat Steps 1 and 2 of Post Arm Installation Instructions for remaining post arm.

Loop Arm Installation (refer to Illustration 3):

1. Align holes in bottom of loop arm with the two holes in bracket. Ensure the loop arm slants toward front of seat as shown.
2. Use the $\frac{3}{8}$ " wrench to install two screws (removed from bracket) through holes in loop arm and into holes in bracket. Tighten screws securely.
3. Repeat Steps 1 and 2 of Loop Arm Installation Instructions for remaining loop arm.

Illustration 3

