

RETURN

Illustration 1

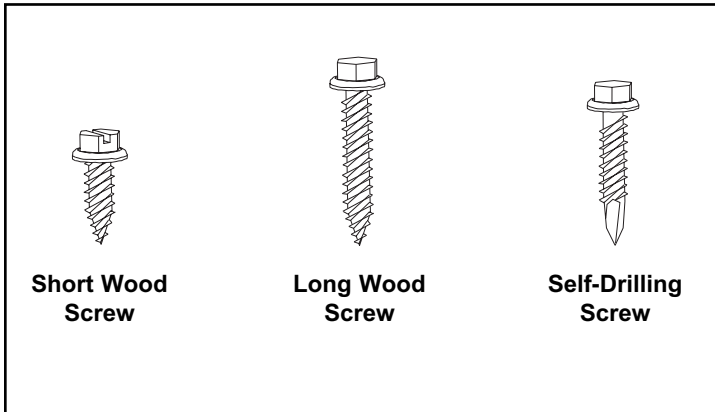


Illustration 2

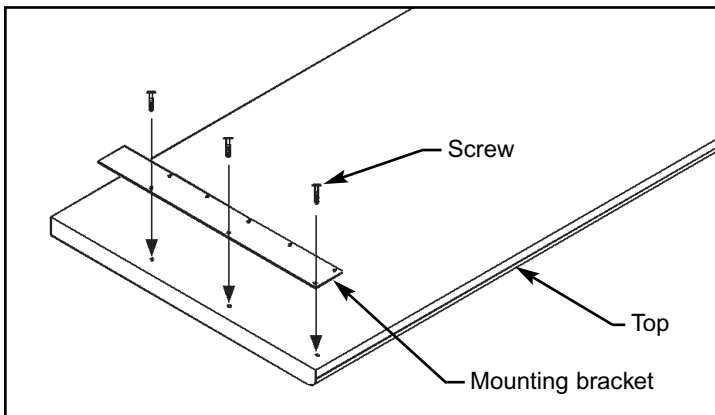
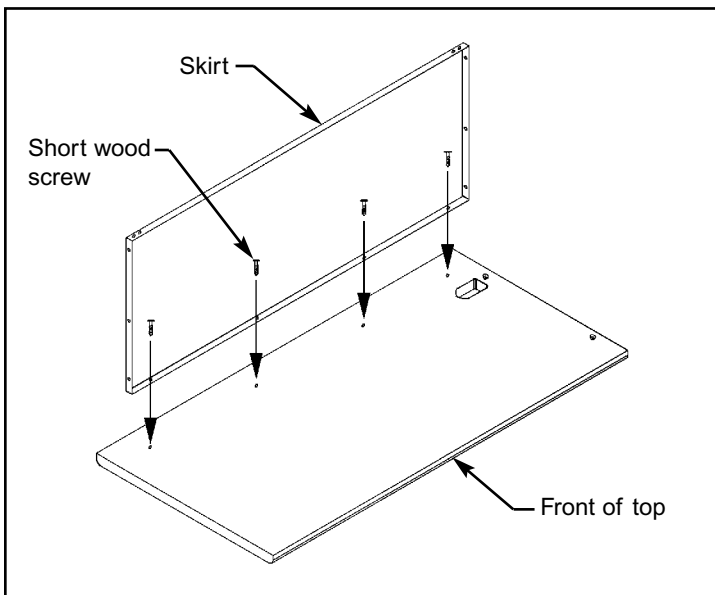


Illustration 3



Read all instructions and review illustrations before installing.

Tools required for assembly:
1/4" Power Nutdriver
Drill

Level

This assembly includes:

- | | |
|----------------------|-------------------------|
| (9) Short wood screw | (4) Self Drilling Screw |
| (2) Corner bracket | (1) End Panel Bracket |
| (2) Leg Leveler | (5) Long wood screw |
| (1) Filler Strip | |

! WARNING

Sharp edges may cause injury. Take care when handling metal parts.

To prevent the possibility of serious eye injury, always wear eye protection when using power tools.

Return Assembly (refer to Illustration 2):

1. Place return top, upside down, on cardboard or a carpeted surface (this is to prevent the top from being scratched).
2. Use the drill and 1/4" power nutdriver to remove screws and mounting bracket from bottom of return top. Save screws and mounting bracket for later use.

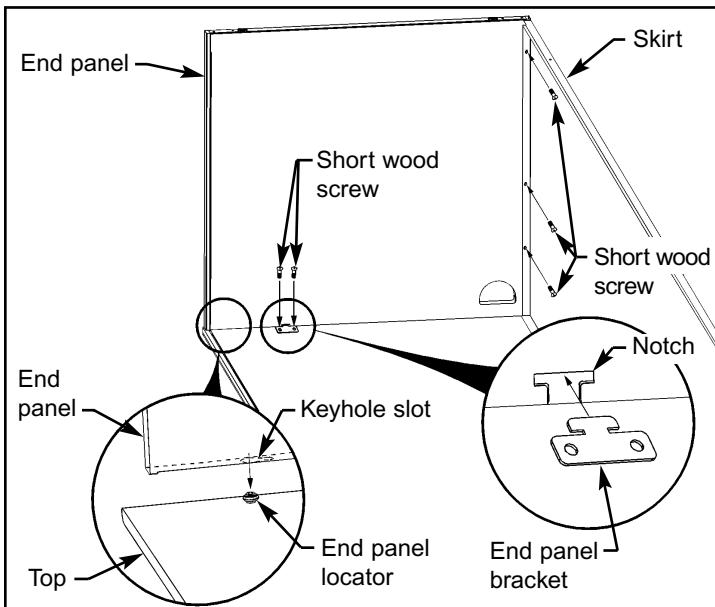
Skirt Installation (refer to Illustration 3):

1. With bent flanges facing front of top, align holes in skirt with pre-punched holes in top.
2. Use the drill and 1/4" power nutdriver to install four short wood screws (from hardware pack) through holes in skirt and into top. Tighten screws securely.

INSTALLATION INSTRUCTIONS

RETURN

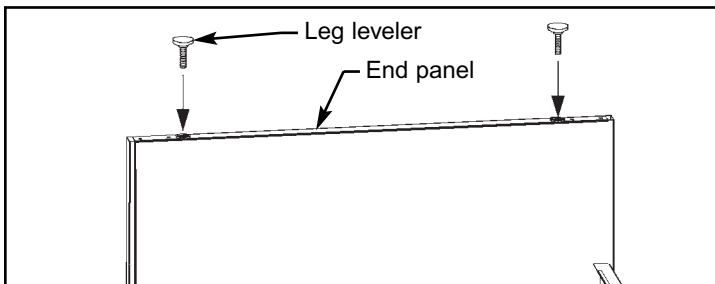
Illustration 4



End Panel Installation (refer to Illustration 4):

1. With the three holes (along rear edge of end panel) facing the skirt, place keyhole slots (on top edge of end panel) over the end panel locators along edge of top. Push end panel towards front of top until end panel is fully seated.
2. Use the drill and $\frac{1}{4}$ " power nutdriver to install three short wood screws (from hardware pack) through holes in side of skirt and into end panel.
3. Install end panel bracket (from hardware pack), as shown, into notch cut into inside top edge of end panel. Lay end panel bracket flat against bottom of top.
4. Use the drill and $\frac{1}{4}$ " power nutdriver to install two short wood screws (from hardware pack) through holes in end panel bracket and into holes in top.

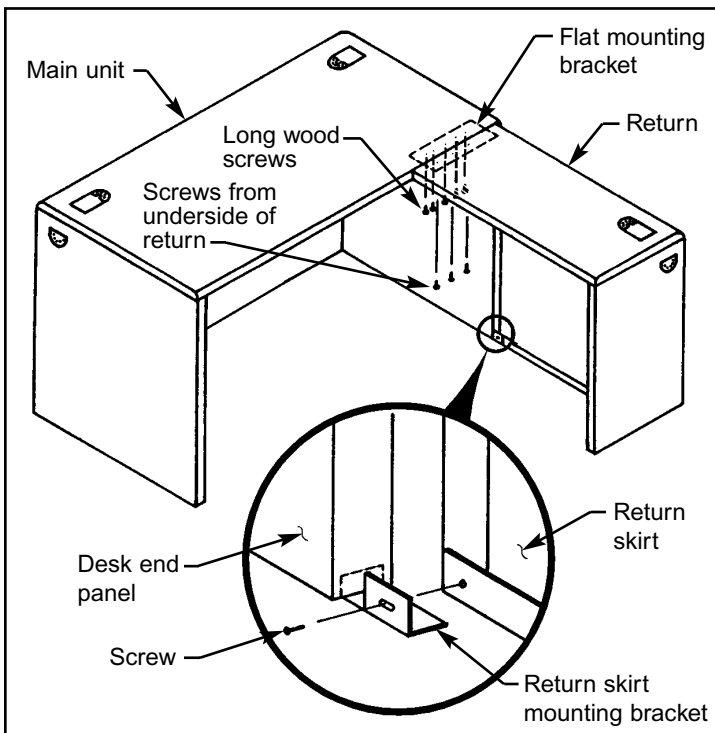
Illustration 5



Leg Leveler Installation (refer to Illustration 5):

1. Insert threaded end of leg leveler (from hardware pack) into hole in bottom edge of end panel.
2. Turn leg leveler clockwise until leg leveler is flat against end panel.
3. Repeat this procedure for remaining leg leveler.

Illustration 6

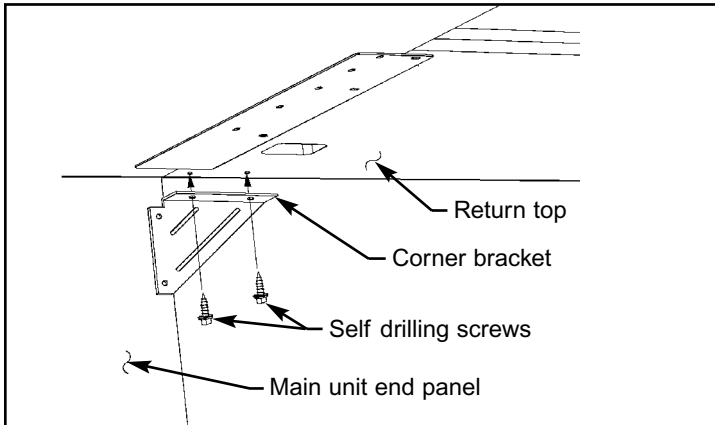


Attaching Return to Main Unit:

1. Refer to Illustration 6. Install mounting bracket, removed from return unit, onto main unit as shown. Use the drill and $\frac{1}{4}$ " power nutdriver to install five long wood screws (from hardware pack) through holes in mounting bracket and into pre-punched holes along front edge of main unit top. Fully tighten screws.
2. Refer to Illustration 6. Use the drill and $\frac{1}{4}$ " power nutdriver to remove screw securing return skirt mounting bracket to bottom edge of skirt. Save screw and return skirt mounting bracket for later use.
3. Refer to Illustration 6. Place return skirt mounting bracket under table desk end panel as shown.
4. Refer to Illustration 6. Use two or more people to position return. With return in the upright position, rest top of return onto mounting bracket attached to the table desk. Reinstall screws removed from return but do not tighten securely.
5. Refer to Illustration 6. Use the drill and $\frac{1}{4}$ " power nutdriver to install screw, removed in Step 3, through return skirt mounting bracket and into bottom edge of return skirt. Do not fully tighten screw.

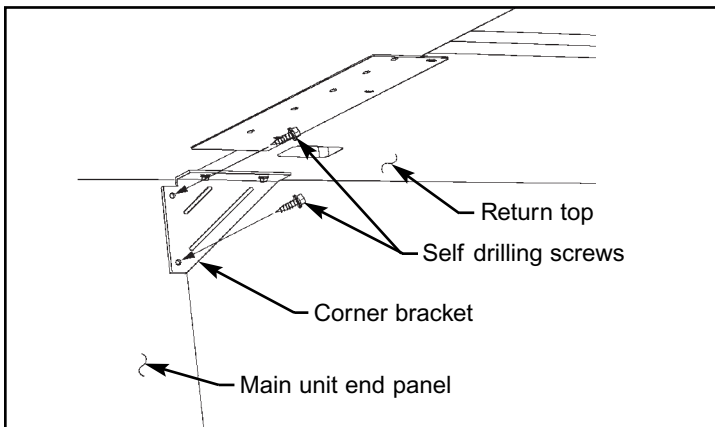
RETURN

Illustration 7



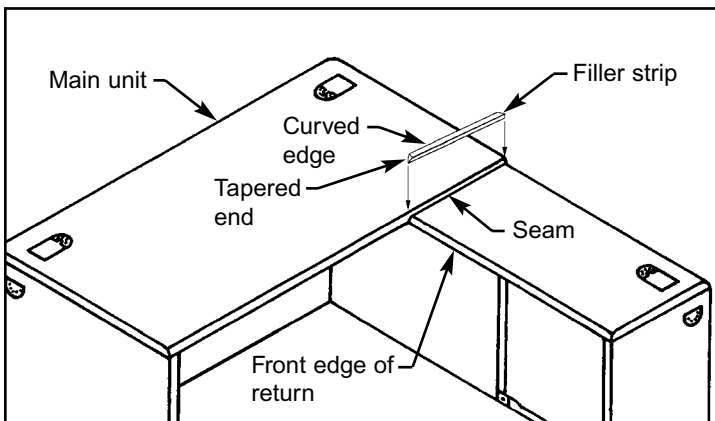
6. Refer to Illustration 7. Locate two holes at desk end of return top, running along rear edge of top. Align top holes in corner bracket (from hardware pack) with holes in return top. Ensure corner bracket rests flat against main unit end panel.
7. Refer to Illustration 7. Use the drill and 1/4" power nut-driver to install two self drilling screws (from hardware pack) through top holes in corner bracket and into return top.
8. After leveling and adjusting the alignment of return, use the 1/4" power nutdriver to tighten all screws.

Illustration 8



9. Refer to Illustration 8. Use the drill and 1/4" power nut-driver to install two remaining self drilling screws (from hardware pack) through side holes in corner bracket and into main unit end panel. Tighten screws securely.

Illustration 9



Filler Strip Installation (refer to Illustration 9):

1. Remove protective backing from mounting tape on filler strip.
2. With curved edge facing main unit, align tapered end of filler strip with front edge of return.
3. Carefully insert filler strip into seam between main unit and return.