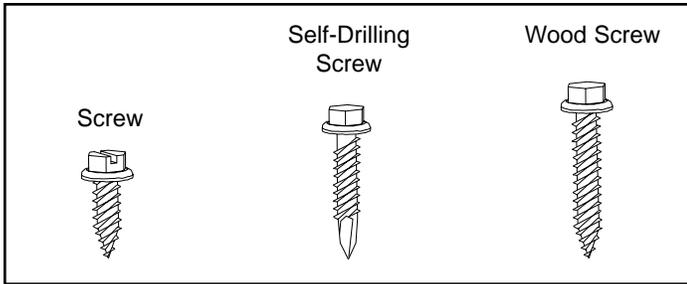


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INSTALLATION INSTRUCTIONS

Illustration 1



Read all instructions and review illustrations before installing.

Tools required for assembly:
 1/4" Power nutdriver Level
 Safety glasses Drill

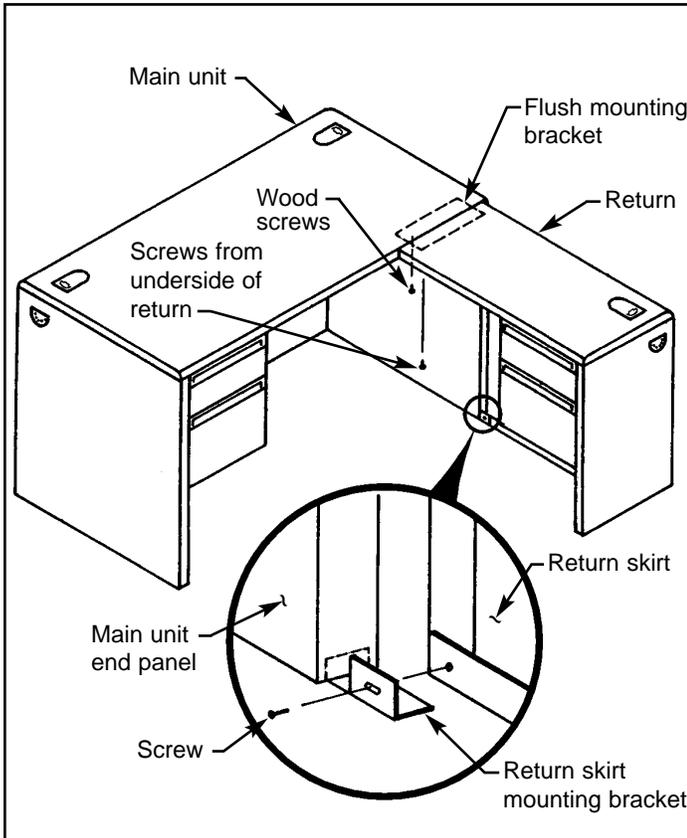
WARNING

Lifting a drawer using a drawer follower or hangrails can cause the drawer follower or hangrails to come loose. The drawer can fall and cause serious injury to you or others. Lift drawer by a fixed part of the drawer.

To prevent the possibility of serious eye injury, always wear eye protection when using power tools.

Sharp edges may cause injury. Take care when handling metal parts.

Illustration 2



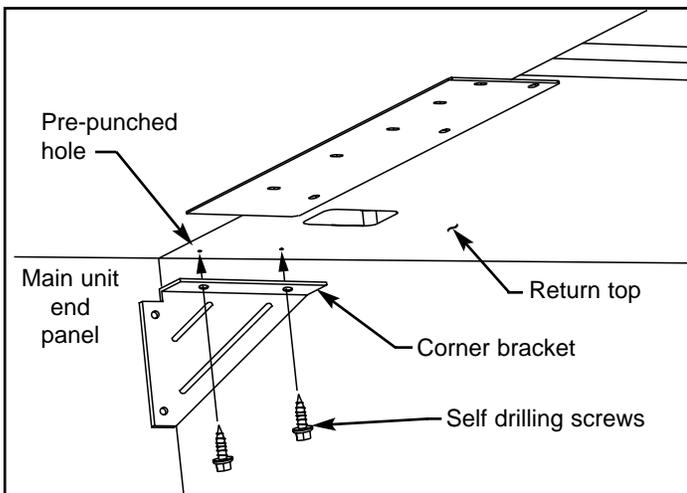
Prepare Main Unit:

1. Position main unit and adjust leg levelers to level main unit (side-to-side and front-to-back). This will ensure proper function and alignment of drawers.

Flush Return Installation:

1. With drawers removed, use two or more people to place return upside down on cardboard or a carpeted surface (this is to prevent the top from being scratched).
2. Refer to Illustration 2. Use the drill and 1/4" power nutdriver to remove screws and flush mounting bracket from bottom of return unit top. Save screws and mounting bracket for later use.
3. Refer to Illustrations 2 and 3. Install flush mounting bracket, removed from return unit in Step 2, onto main unit as shown. Use the drill and 1/4" power nutdriver to install five wood screws (from return hardware pack) through holes in mounting bracket and into pre-punched holes along front edge of main unit top. Fully tighten screws.
4. Use the drill and 1/4" power nutdriver to remove screw securing return skirt mounting bracket to bottom edge of skirt. Save screw and skirt mounting bracket for later use.
5. Place return skirt mounting bracket under main unit end panel as shown.
6. With return in the upright position, rest top of return onto flush mounting bracket attached to main unit. Reinstall screws removed in Step 2 but do not fully tighten.
7. Refer to Illustration 3. Place corner bracket flat against main unit end panel as shown. Align holes on top edge of corner bracket with pre-punched holes in return top.
8. Use the drill and 1/4" power nutdriver to install two self drilling screws (from return hardware pack) through holes on top edge of corner bracket and into return top.
9. After leveling (by adjusting leveling glides) and adjusting the alignment of return, use the drill and 1/4" power nutdriver to tighten all screws.

Illustration 3



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Illustration 4

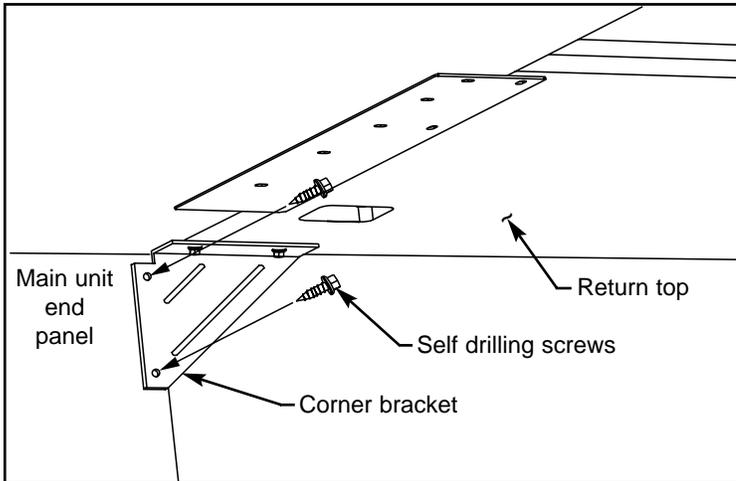


Illustration 5

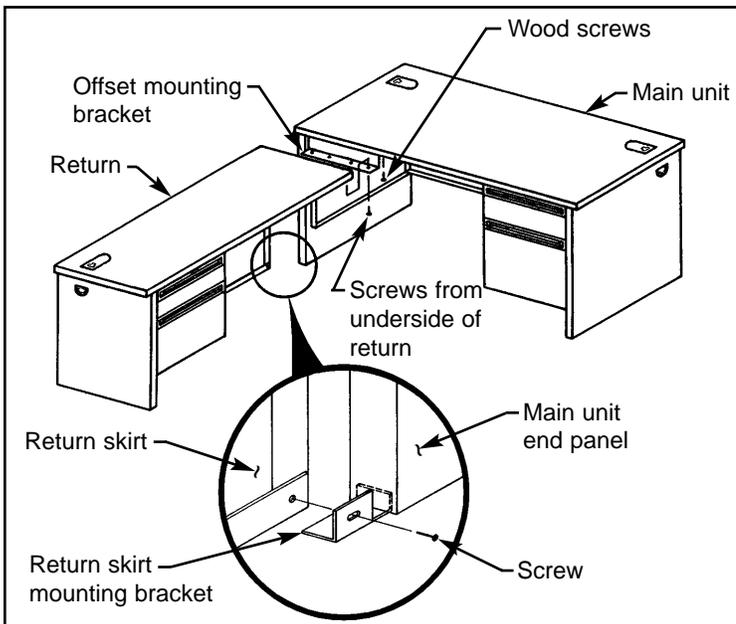
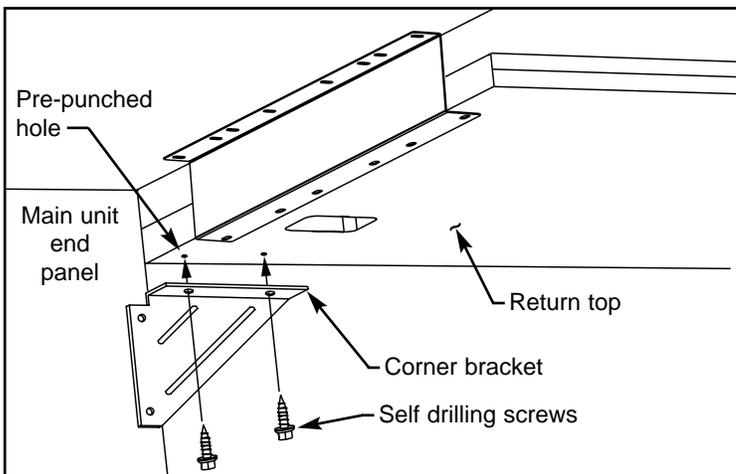


Illustration 6



NOTE

For the next step, it may be necessary to have an assistant hold the return top flush with the desk top.

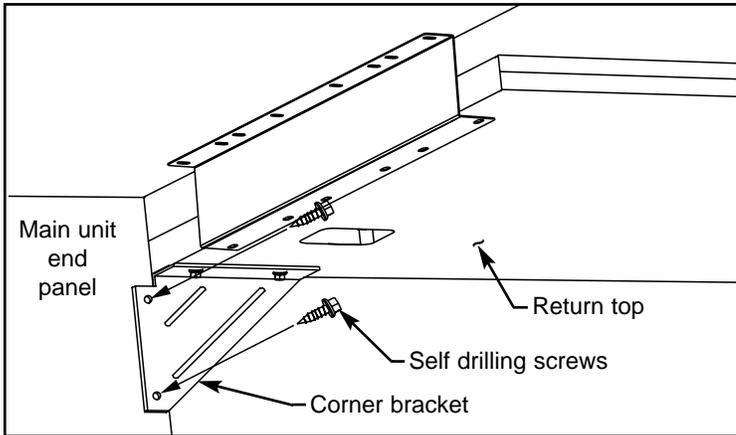
10. Refer to Illustration 4. Use the drill and 1/4" power nutdriver to install two self drilling screws (from return hardware pack) through side holes in corner bracket and into main unit end panel. Tighten screws securely.
11. Refer to Illustration 2. Use the drill and 1/4" power nutdriver to install screw, removed in step 4, through return skirt mounting bracket and into bottom edge of return skirt. Fully tighten screw.
12. Reinstall drawers into return unit.

Offset Return Installation:

1. With drawers removed, use two or more people to place return upside down on cardboard or a carpeted surface (this is to prevent the top from being scratched).
2. Refer to Illustration 5. Use the drill and 1/4" power nutdriver to remove screws and offset mounting bracket from bottom of return unit top. Save screws and mounting bracket for later use.
3. Refer to Illustrations 5 and 6. Install offset mounting bracket, removed from return unit in Step 2, onto main unit as shown. Use the drill and 1/4" power nutdriver to install five wood screws (from return hardware pack) through holes in mounting bracket and into pre-punched holes along front edge of main unit top. Fully tighten screws.
4. Use the drill and 1/4" power nutdriver to remove screw securing return skirt mounting bracket to bottom edge of skirt. Save screw and skirt mounting bracket for later use.
5. Place return skirt mounting bracket under main unit end panel as shown.
6. With return in the upright position, rest top of return onto offset mounting bracket attached to main unit. Use the drill and 1/4" power nutdriver to reinstall screws removed in Step 2 but do not fully tighten.
7. Use the drill and 1/4" power nutdriver to install screw, removed in step 4, through return skirt mounting bracket and into bottom edge of return skirt. Do not fully tighten screw.
8. Refer to Illustration 6. Place corner bracket flat against main unit end panel as shown. Align holes on top edge of corner bracket with pre-punched holes in return top.
9. Use the drill and 1/4" power nutdriver to install two self drilling screws (from return hardware pack) through holes on top edge of corner bracket and into return top.
10. After leveling (by adjusting leveling glides) and adjusting the alignment of return, use the drill and 1/4" power nutdriver to tighten all screws.

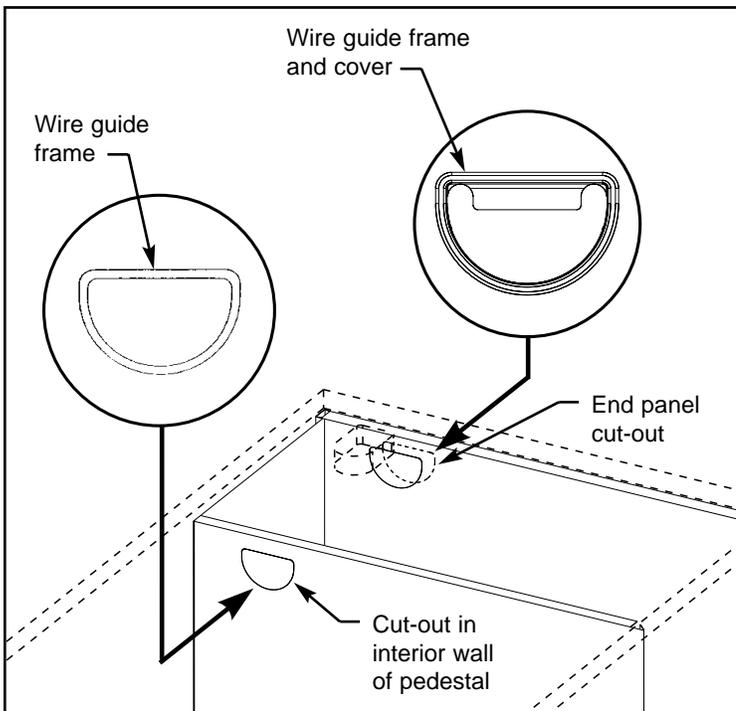
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Illustration 7



11. Refer to Illustration 7. Use the drill and 1/4" power nut-driver to install two self drilling screws (from return hardware pack) through side holes in corner bracket and into main unit end panel. Fully tighten screws.
12. Reinstall drawers into return unit.

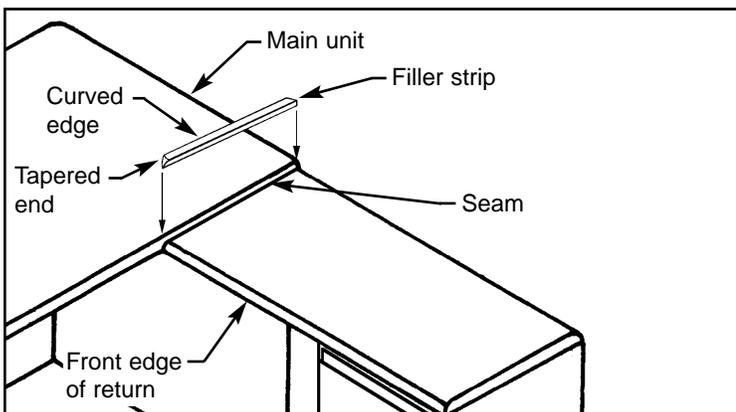
Illustration 8



Wire Guide Frame Installation (refer to Illustration 8):

1. Locate cut-outs on pedestals and end panels.
2. Install a wire guide frame onto cut-out in interior wall (knee space) of each pedestal.
3. Install a wire guide frame and cover onto cut-out of each end panel.

Illustration 9



Filler Strip Installation (refer to Illustration 9):

1. Remove protective backing from mounting tape on filler strip.
2. With curved edge facing main unit, align tapered end of filler strip with front edge of return.
3. Carefully insert filler strip into seam between main unit and return.