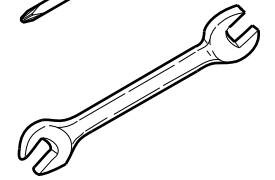
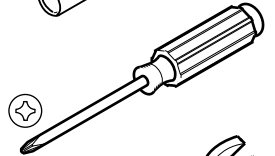
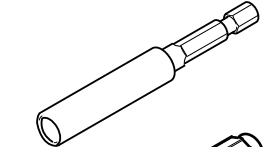
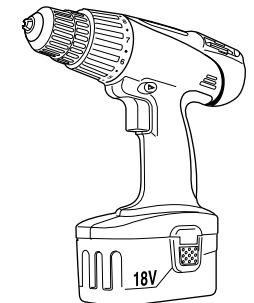
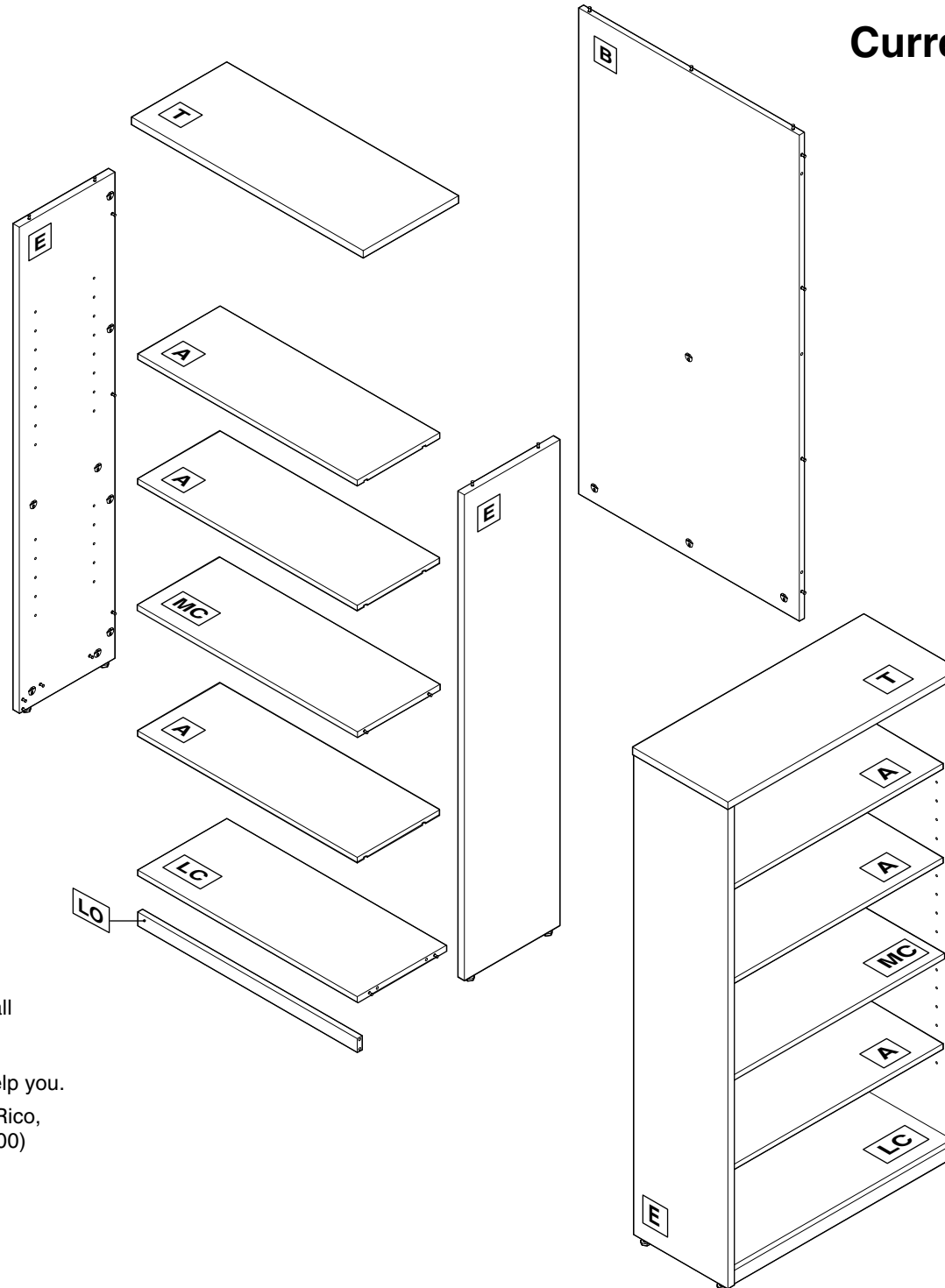


Components

Letter	Description
E	End Panel
B	Back Panel
T	Top Panel
MC	Middle Fixed Shelf
LC	Lower Fixed Shelf
A	Adjustable Shelf
LO	Kick Plate

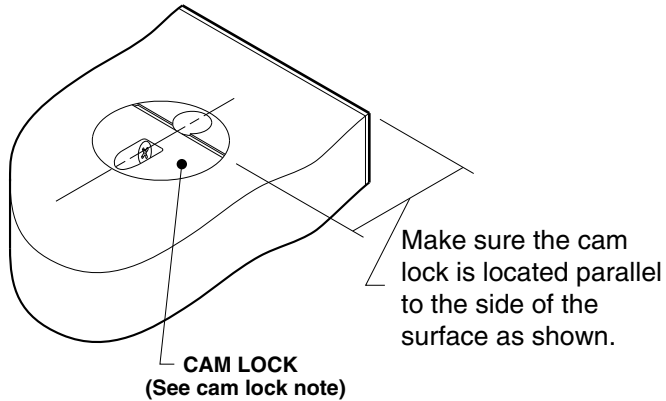


If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at **888.STEELCASE** (888.783.3522) for immediate action by people who want to help you. (Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500) Or visit our website: www.steelcase.com

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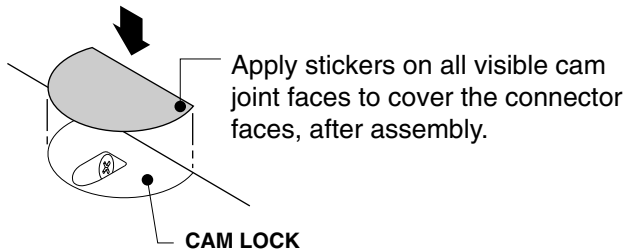
(Tips for Proper Alignment of Parts)



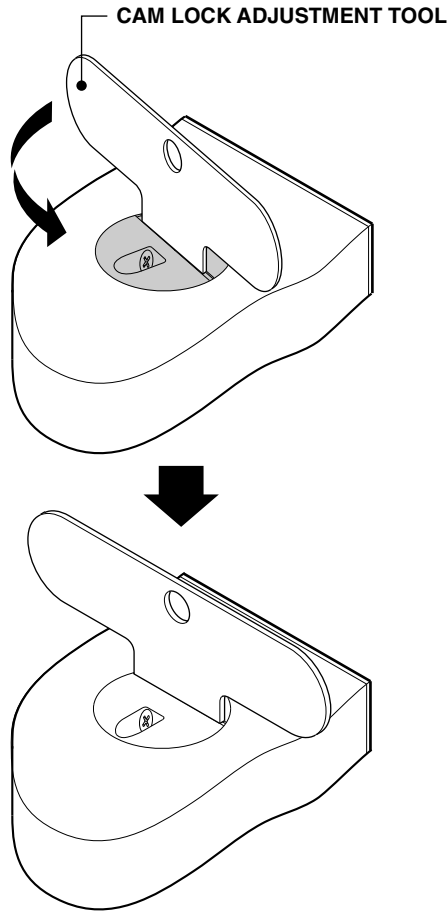
CAM LOCK NOTE:

If cam lock is installed high on the surface, tap it down flush with the surface. If that doesn't work, replace part.

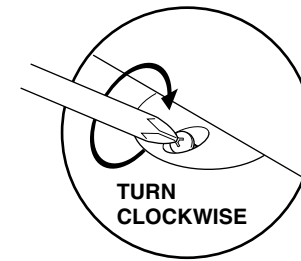
If cam lock is installed low into the surface, screw cam pin out to extend the length of the cam pin.



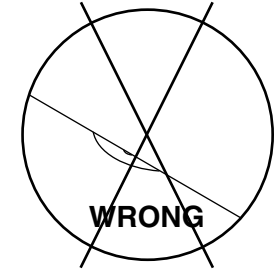
NOTE: When assembly has been completed, make sure to remove all of the E, B, T, ect. stickers from the surfaces of all the parts.



Use mallet, before tightening cam screws, to bring parts together and avoid light leaks.

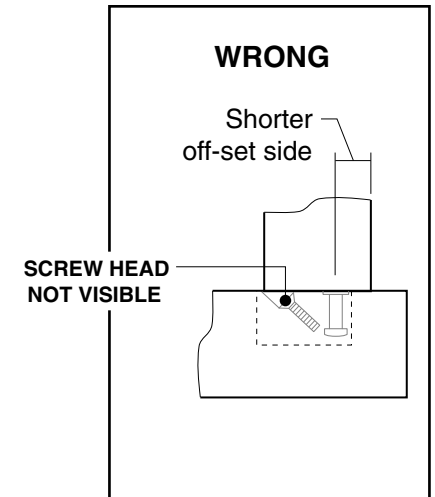
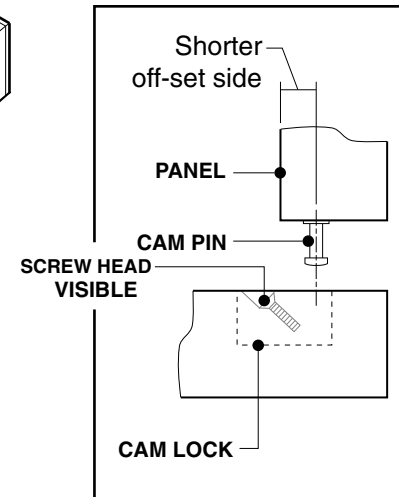


Fasten Cam Locks
(The cam lock screw needs to be turned 3/4 full turn or 270° clockwise for complete engagement.)



If the cam lock screw is not visible, you have installed the panel/shelf wrong and you need to turn the panel/shelf 180°.

NOTE: The cam pin is offset and needs to be installed on the shorter offset side. If the screw heads are not visible, turn the panel/shelf 180°.

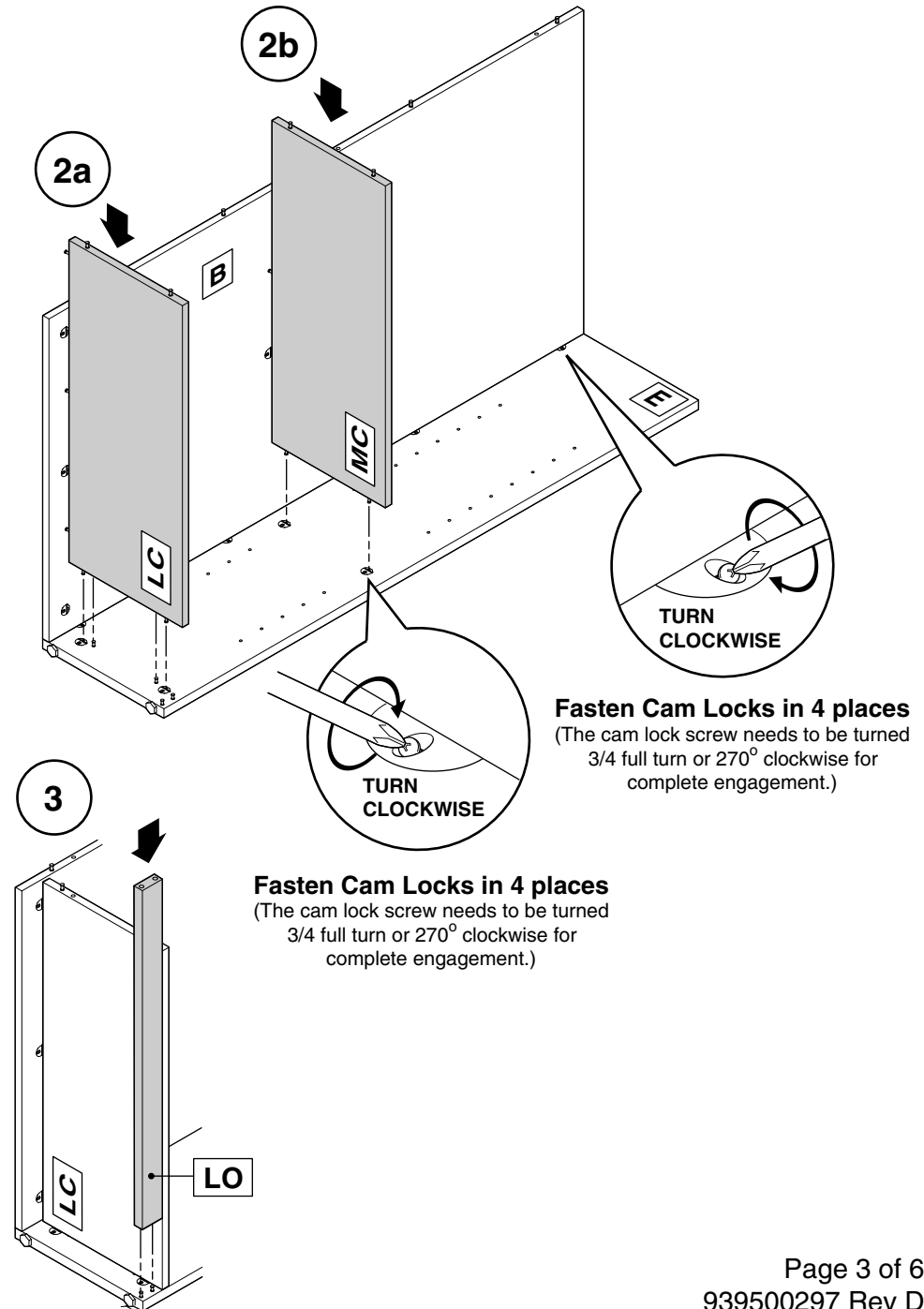
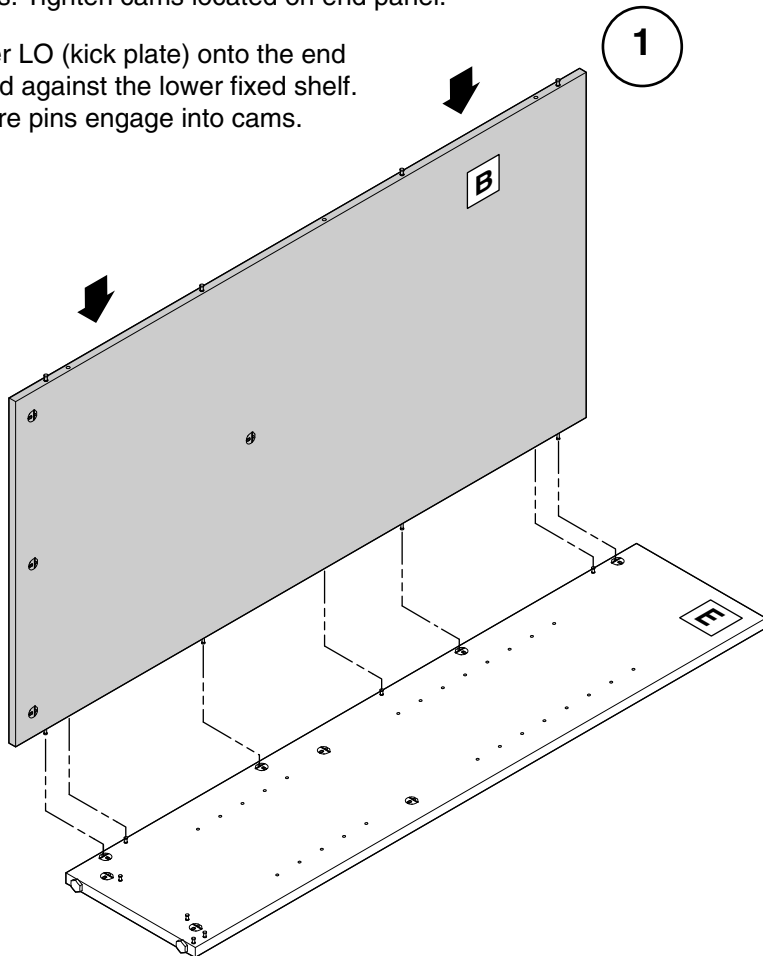


NOTE: Assemble as close to assembled units final desired location to avoid moving a heavy unit.

1. Lower the B (back panel) onto E (end panel) as shown. Make sure pins engage into cams (see page 2 for alignment of parts).

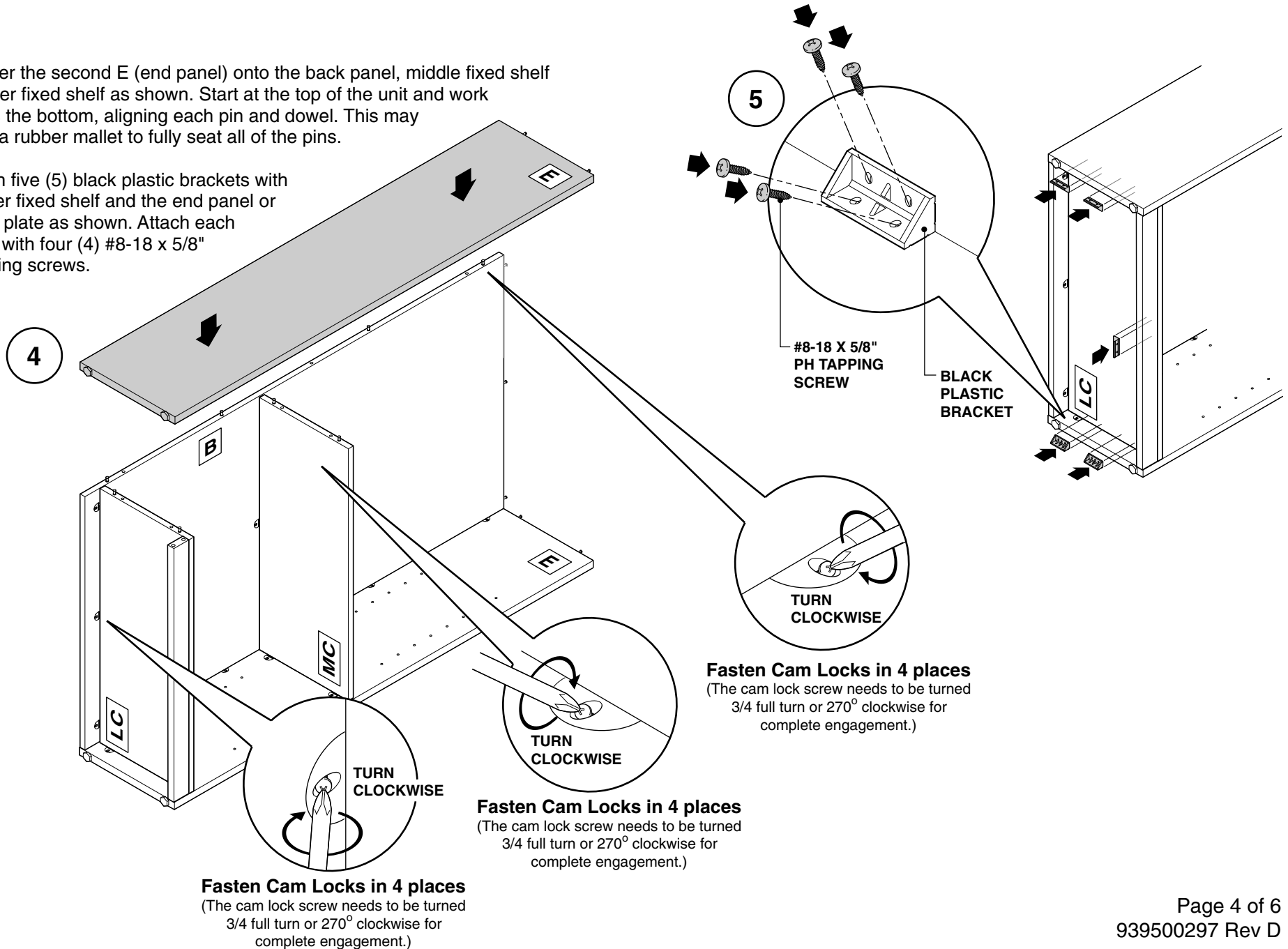
2. Lower LC (lower fixed shelf) (2a) and MC (middle fixed shelf) (2b) onto the end panel and against the back panel. (Rock back panel slightly for installation) Make sure pins engage into cams. Tighten cams located on end panel.

3. Lower LO (kick plate) onto the end panel and against the lower fixed shelf. Make sure pins engage into cams.



4. Lower the second E (end panel) onto the back panel, middle fixed shelf and lower fixed shelf as shown. Start at the top of the unit and work towards the bottom, aligning each pin and dowel. This may require a rubber mallet to fully seat all of the pins.

5. Align five (5) black plastic brackets with the lower fixed shelf and the end panel or the kick plate as shown. Attach each bracket with four (4) #8-18 x 5/8" ph tapping screws.



Fasten Cam Locks in 4 places
 (The cam lock screw needs to be turned 3/4 full turn or 270° clockwise for complete engagement.)

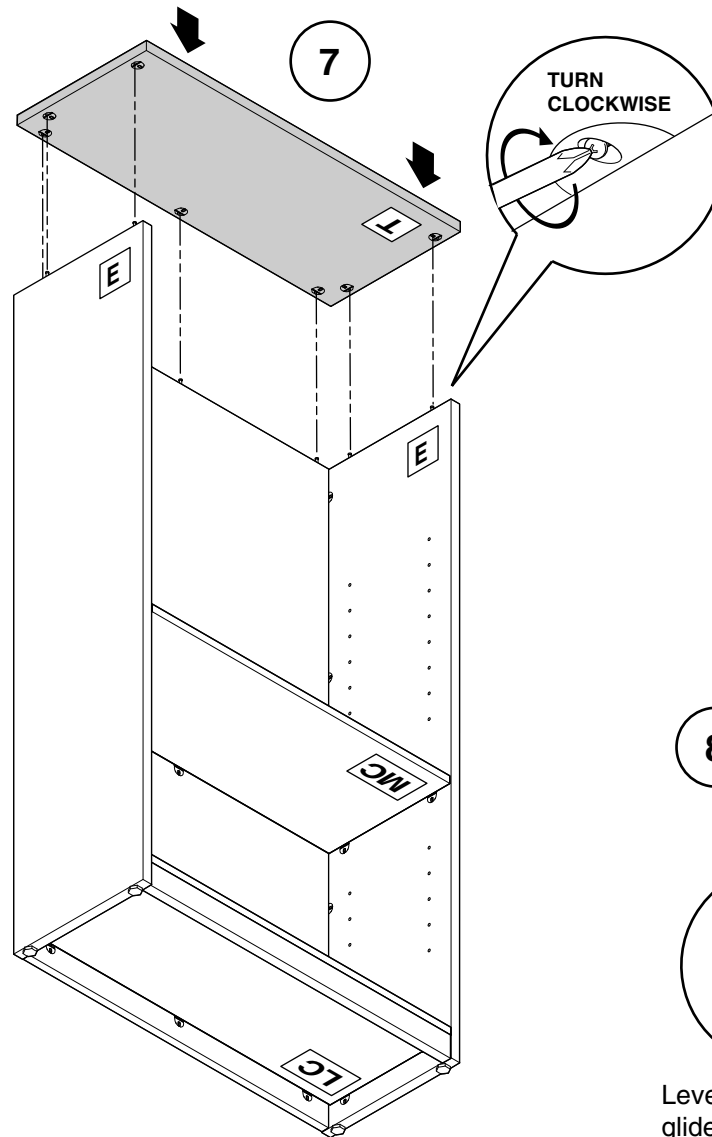
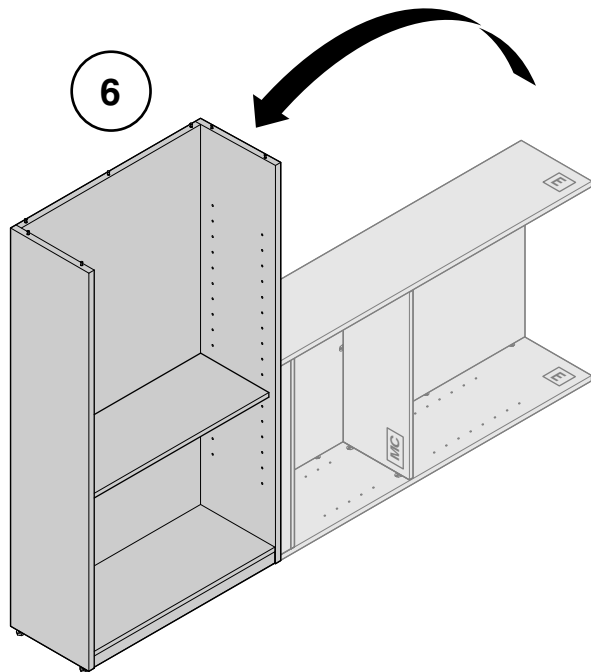
Fasten Cam Locks in 4 places
 (The cam lock screw needs to be turned 3/4 full turn or 270° clockwise for complete engagement.)

Fasten Cam Locks in 4 places
 (The cam lock screw needs to be turned 3/4 full turn or 270° clockwise for complete engagement.)

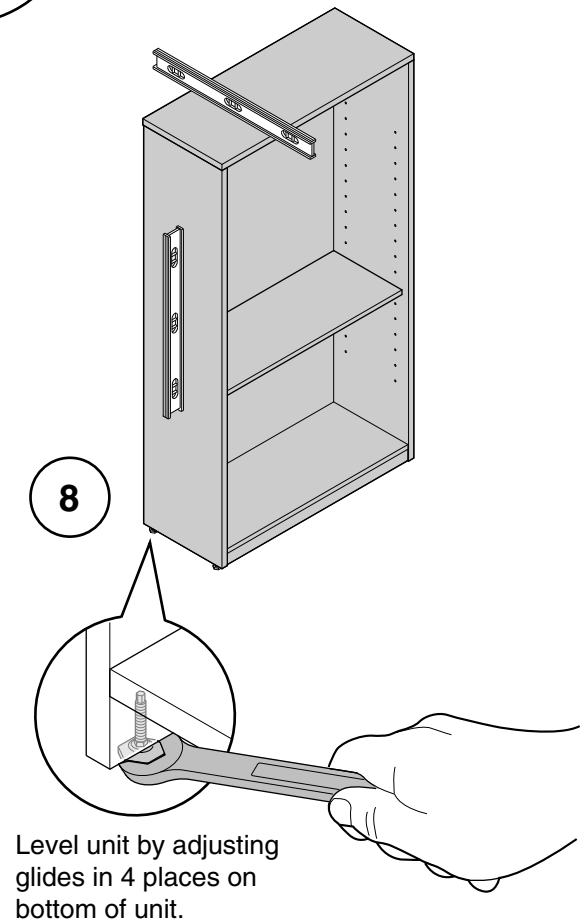
6. Raise the unit into an upright position as shown.

7. Lower the T (top panel) onto the back panel and both end panels as shown. Make sure pins engage into cams and tighten all cams.

8. Adjust glides in four (4) places to level unit.



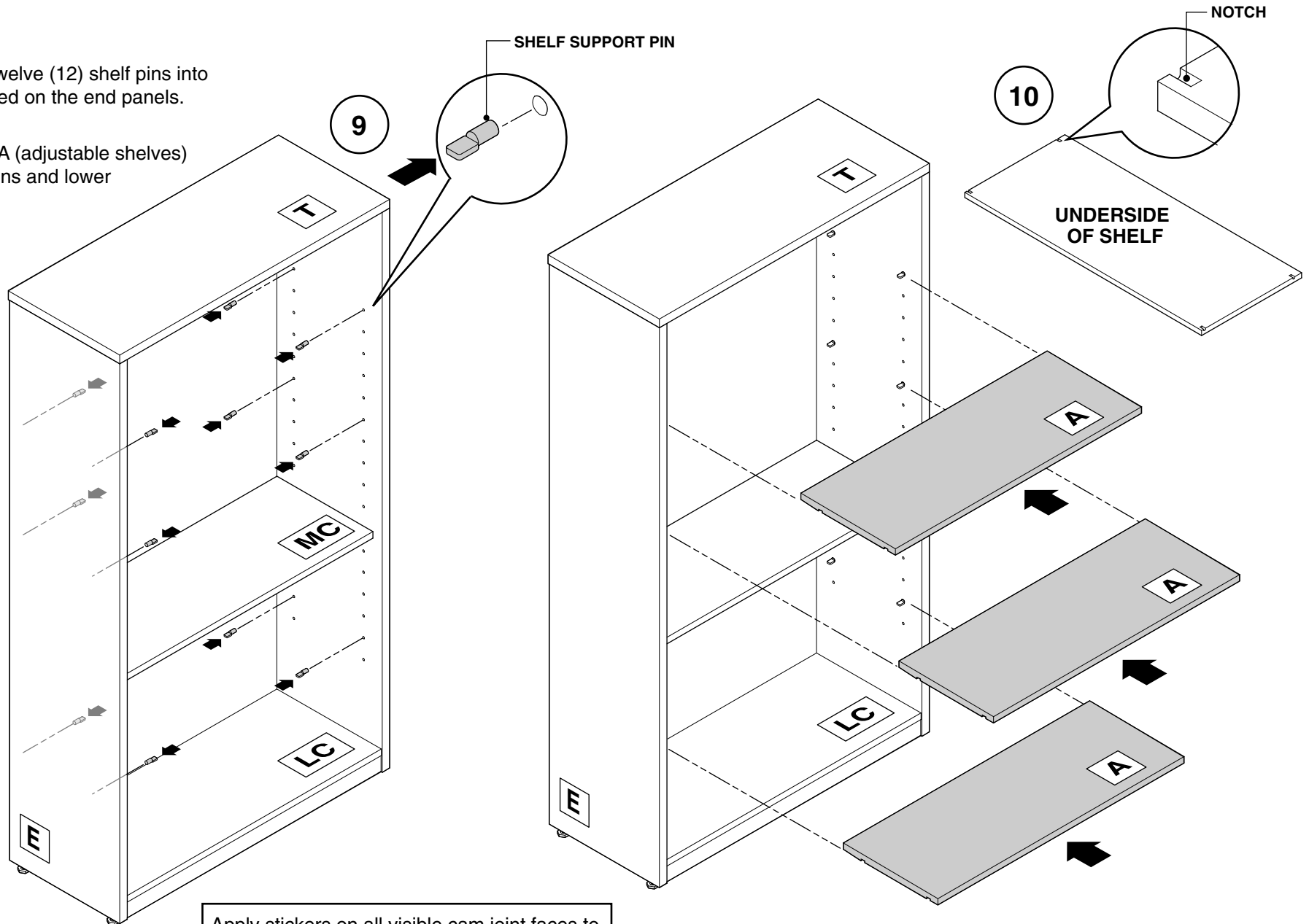
Fasten Cam Locks in 7 places
(The cam lock screw needs to be turned 3/4 full turn or 270° clockwise for complete engagement.)



Level unit by adjusting glides in 4 places on bottom of unit.

9. Insert twelve (12) shelf pins into holes located on the end panels.

10. Align A (adjustable shelves) with shelf pins and lower onto pins.



Apply stickers on all visible cam joint faces to cover the connector faces, after assembly.