

furniture for kids.



## **Bunk Bed Assembly Instructions**

Thank you for your purchase of a smartstuff bunk bed. smartstuff bunk beds are designed, engineered and certified to meet the safety guidelines of the Consumer Product Safety Commission as well as ASTM International standards. Keep these instructions for future reference.

smartstuff<sup>™</sup>

# READ THESE INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING THIS PRODUCT AND UNDERSTAND THESE SAFETY WARNINGS:

- 1. Follow the information on the WARNING LABEL appearing on the upper bunk end structure and on the carton. DO NOT REMOVE WARNING LABEL FROM BED
- Always use the specified mattress size and mattress support to help prevent the likelihood of entrapment or falls. The slat roll provided must be used with this bed.
- 3. Surface of the mattress must be at least 5 inches below the upper edge of the guard rails.
- 4. Do not allow children under 6 years of age to use the upper bunk.
- 5. Only one person at a time is permitted on the upper bunk.
- 6. Periodically check to ensure that the guardrails, ladder, and other components are in their proper position, free from damage. Also, make sure the connectors are tight and secure.
- 7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8. Always use the ladder for entering and leaving the upper bunk.
- 9. Do not use substitute parts. Contact your smartstuff dealer or Universal Furniture for replacement parts.
- 10. Use of a night light may provide an added safety precaution for a child using the upper bunk.
- 11. Use guardrails on both sides of the upper bunk.
- 12. If the bunk bed is placed next to a wall, the guard rail that extends the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
- 13. The use of a water mattress or sleep flotation mattress is prohibited.
- 14. <u>STRANGULATION HAZARD</u>—Never attach or hang items to any part of the bunk bed that is not designed for use with the bed; for example, but not limited to: hooks, belts, and jump ropes.
- 15. Keep these instructions for future use.



## Bunk beds have these labels permanently attached as required for safety guidelines.

4/6 bunk warning label



#### **WARNING**

To help prevent serious injuries from entrapment or falls:

- Never allow a child under6 years on the upper bunk.
- Use only mattress which is 74" 75" long and 52 1/2" 53 1/2" wide on the upper bunk.
- Ensure the mattress thickness does not exceed 10" and mattress is at least 5" below the upper edge of the guard rails.
- Use guard rails on both sides of the upper bunk.
- Prohibit horseplay on or under bed(s).
- Prohibit more than one person on the upper bunk.
- Use a ladder for entering and leaving upper bunk.

STRANGULATION HAZARD—Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to: hooks, belts and jump ropes.

#### DO NOT REMOVE THIS LABEL

3/3 bunk warning label



#### **WARNING**

To help prevent serious injuries from entrapment or falls:

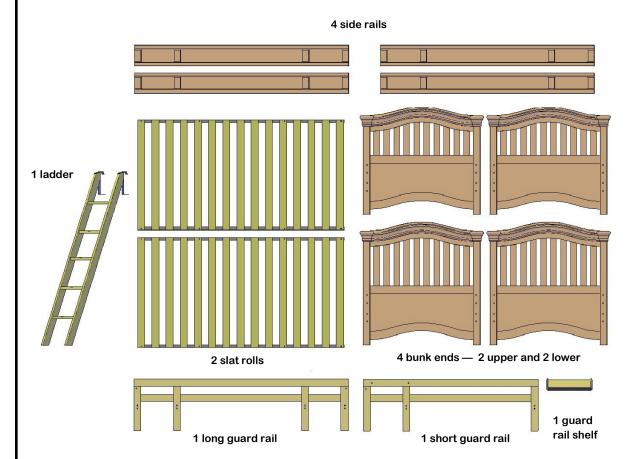
- Never allow a child under6 years on the upper bunk.
- Use only mattress which is 74" 75" long and 37 1/2" 38 1/2" wide on the upper bunk.
- Ensure the mattress thickness does not exceed 10" and mattress is at least 5" below the upper edge of the guard rails.
- Use guard rails on both sides of the upper bunk.
- Prohibit horseplay on or under bed(s).
- Prohibit more than one person on the upper bunk.
- Use a ladder for entering and leaving upper bunk.

STRANGULATION HAZARD—Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to: hooks, belts and jump ropes.

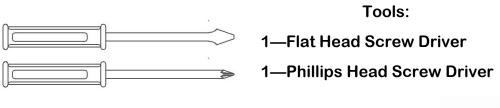
DO NOT REMOVE THIS LABEL

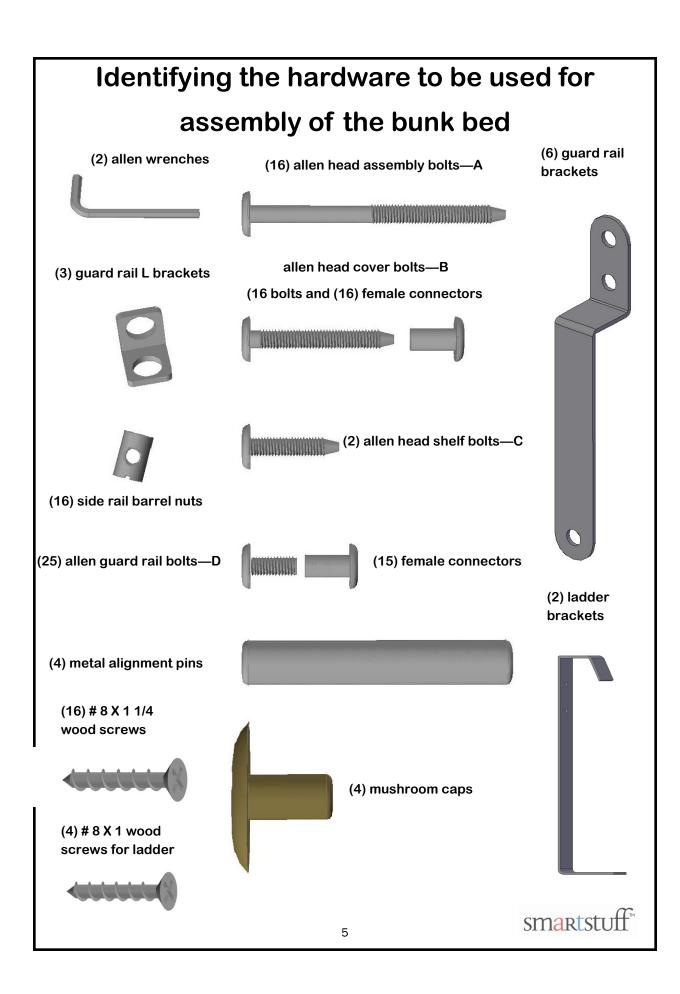
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Identify the individual parts of the bunk bed for reference in assembling your bed. While the illustrations in this manual are generic, the assembly method is the same for all smartstuff bunks.



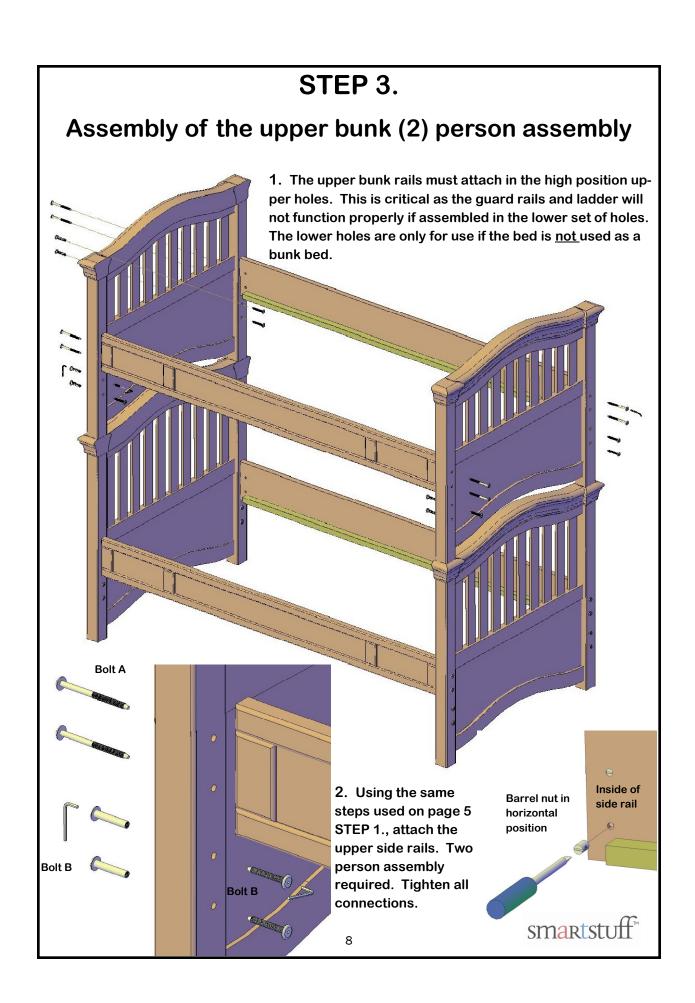
Take inventory of each part. Make sure that the proper quantity of each component is available. If any part is missing, please contact the retailer for service parts. If you find any part is defective, please contact your smartstuff retailer immediately. Do not use parts not supplied with this item for assembly. Give yourself ample room for assembly in the place where the bunk will reside. Replacement parts, including additional guardrails, may be obtained from any of our Universal/smartstuff dealers. Two people are required for safe assembly.





## STEP 1. Assembly of the lower bunk (2) person assembly 1. Using a flat head screwdriver, insert the barrel nuts into Inside of the inside of the side rails. Note how the slot in the barrel side rail nut is in a horizontal position to align the threads to accept the connector bolts. Barrel nut Slot in end 2. The lower bunk rails can be put in the upper position positioned horizontally using the upper holes or lower position using the lower holes depending on customer preference or under bed storage options. Illustration is for setting up the bed in the upper position. Note that the bed ends have the holes in the crown to accept the upper bunk pins. These are the taller of the four ends. Using the allen wrench provided tighten all bolts. NOTE: Counter sink holes to face the outside of bed **Bolt A** 3. Bolt A is the longest bolt and is used to attach the side rails. Bolt B and the B connector are only used to fill in the empty holes not used for the side rail attachment. Make sure when threading the bolt into the barrel nut that the barrel nut is positioned as shown in figure 1. above and the threads tighten easily. smartstuff 6

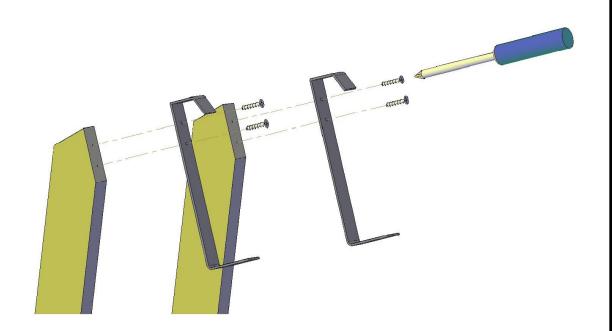
## STEP 2. Assembly of the upper bunk (2) person assembly 1. Install the metal alignment pins in each of the four corners of the tall bed ends. Make sure that the pin seats completely in the end structure. 2. Carefully set the upper bunk ends onto the alignment pins. The bed posts should seat completely over the pin and the pin should not be exposed. Take note that the counter sink holes in the posts face the outside of the bunk bed. See figure 1. below. Figure 1. countersink holes face the outside of assembled bed. smartstuff 7



#### STEP 4.

### Assembly of the ladder brackets

- 1. At the top of the ladder there will be two pre drilled locator holes.
- 2. Position the two ladder brackets as shown in the illustration aligning the holes of the bracket with the pre drilled locator holes in the ladder..
- 3. Using a Phillips head screwdriver, attach the two brackets with the (4) #8 X 1 wood screws provided.





## STEP 5.

## Assembly of the slat roll (2) person assembly

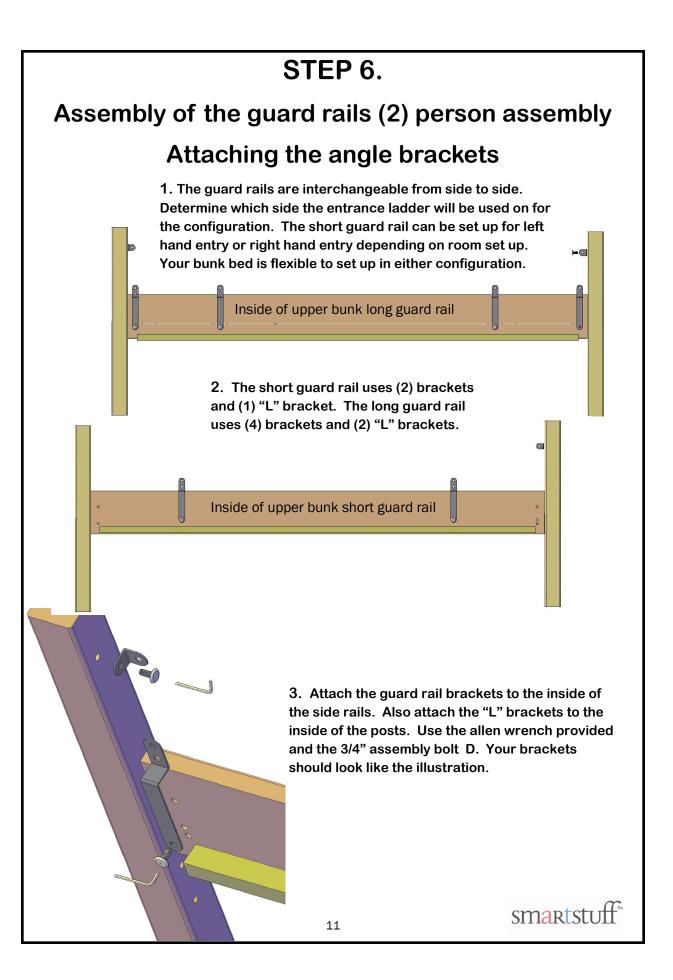


1. Attach the slat roll with the nylon strip facing down. Extend the slats all the way to the ends. Screw the slats in place with the flat head wood screws provided. The ladder may be used to assist in slat roll assembly.



Rotate the ladder up as shown in the picture on the upper left. Drop the ladder down over the side rail. The ladder is ready for use.

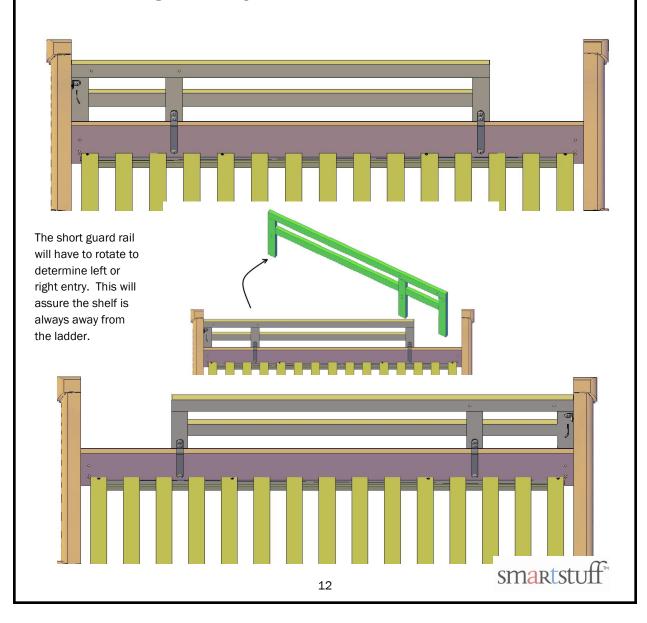




#### STEP 7.

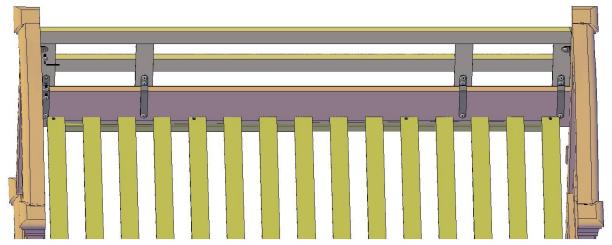
# Assembly of the guard rails (2) person assembly Attaching the guard rails

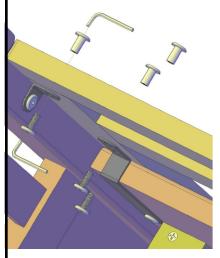
Determine the position of the short guard rail and where the ladder will be positioned now. Proceed to next page after making the determination of left or right entry, note the short guard rail rotates to make the left or right entry.



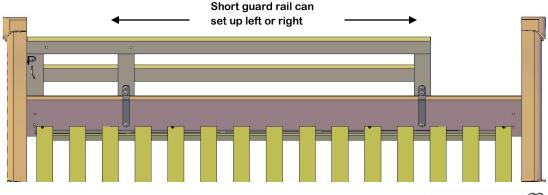
### STEP 8.

# Assembly of the guard rails (2) person assembly Attaching the guard rails





- 1. Using the connector bolt D attach the guard rails to the upper bunk brackets. Attach the upper post bracket first for support then the longer angle brackets on the side rail.
- 2. The guard rails are interchangeable from side to side. Determine which side the entrance ladder will be used on for the configuration. The short guard rail can be set up for left hand entry or right hand entry depending on room set up. Your bunk bed is flexible to set up in either way.
- 3. If bed will be placed next to the wall, the guard rail that runs the length of the bed must be placed against the wall to prevent entrapment between the bed and wall.



#### STEP 9.

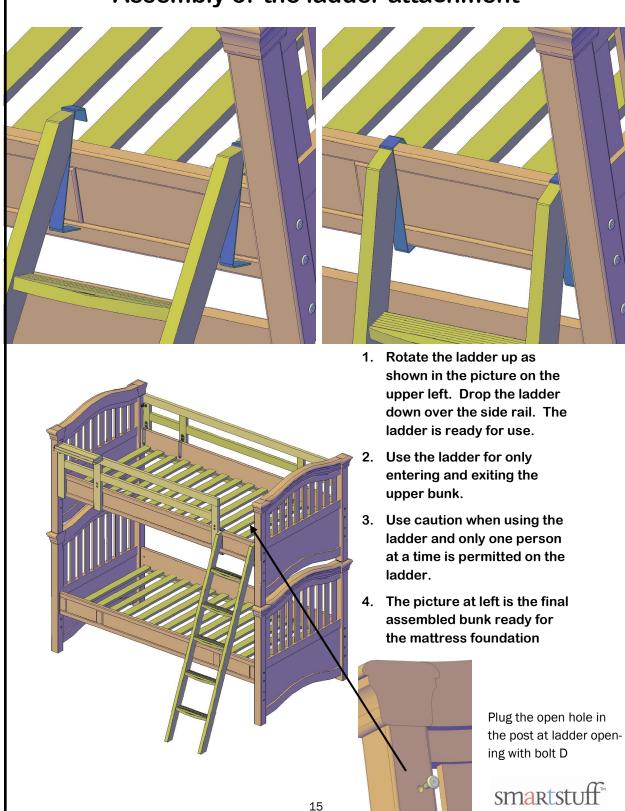
#### Assembly of the guard rail shelf accessory

1. Using 2- "C" bolts, attach the shelf to the short guard rail. Attach the shelf to the outside of the bunk bed. Do not use the shelf for heavy objects or for any object than can fall and cause injury to the lower bunk occupant.

- 2. Place the shelf away from the Ladder opening to prevent knocking off any item on the shelf while entering or exiting the upper bunk.
- 3. NOTE: it is not necessary to use the shelf feature. The shelf is offered as an accessory item and should be used in a responsible manner. Omitting the shelf will not in any way affect the performance of the bunk bed.







#### **STEP 11.**

#### Installing a mattress foundation

#### Bedding specification for a twin 3/3:

The following mattress size must be used with this bunk bed:

MATTRESS: 74" - 75" LENGTH X 37 1/2" - 38 1/2" WIDTH X 10" THICKNESS (Max. Thickness)

- The slat roll provided must be used with this bed. Do not substitute any other foundation for the slat roll as the bed is designed for stability and safety using the provided slat roll foundation.
- 2. It is not necessary to use a "bunky" board foundation with this item as the slat roll is designed to support the specified mattress above.
- 3. Be sure to maintain at least 5" of space from the top of the mattress to the top of the guard rail for maximum safety of the occupant of the upper bunk.

#### Bedding specification for a full 4/6:

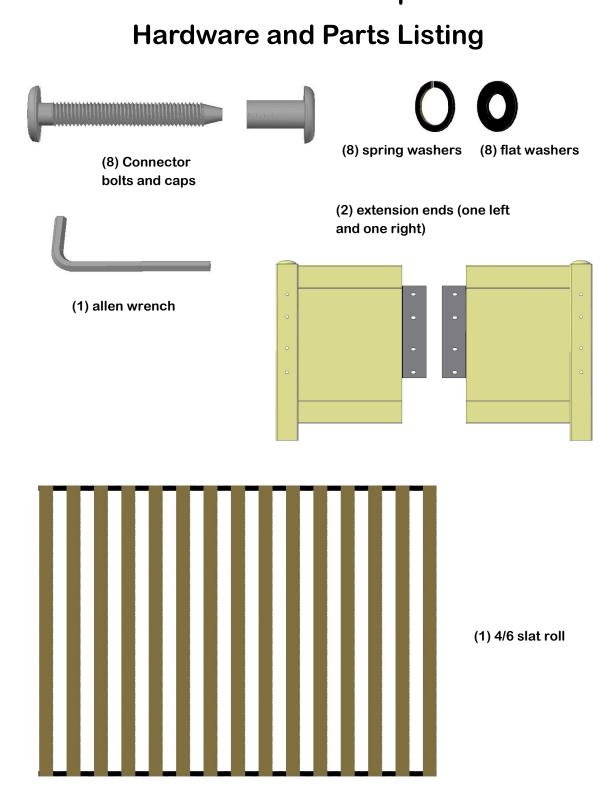
The following mattress size must be used with this bunk bed:

MATTRESS: 74" - 75" LENGTH X 52 1/2" - 53 1/2" WIDTH X 10" THICKNESS (Max. Thickness)

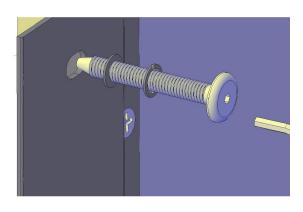
- The slat roll provided must be used with this bed. Do not substitute any other foundation for the slat roll as the bed is designed for stability and safety using the provided slat roll foundation.
- 2. It is not necessary to use a "bunky" board foundation with this item as the slat roll is designed to support the specified mattress above.
- 3. Be sure to maintain at least 5" of space from the top of the mattress to the top of the guard rail for maximum safety of the occupant of the upper bunk.



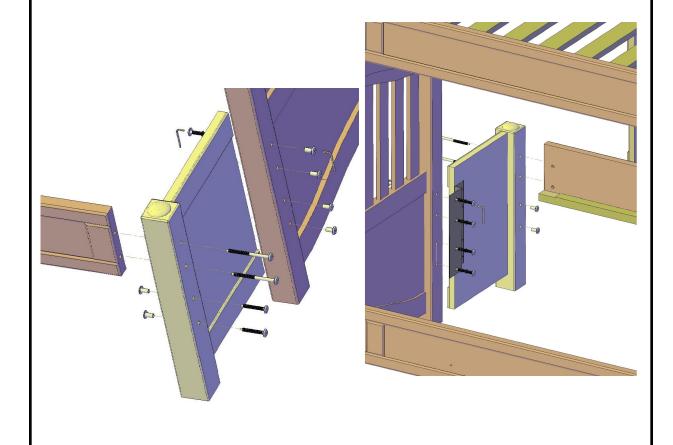




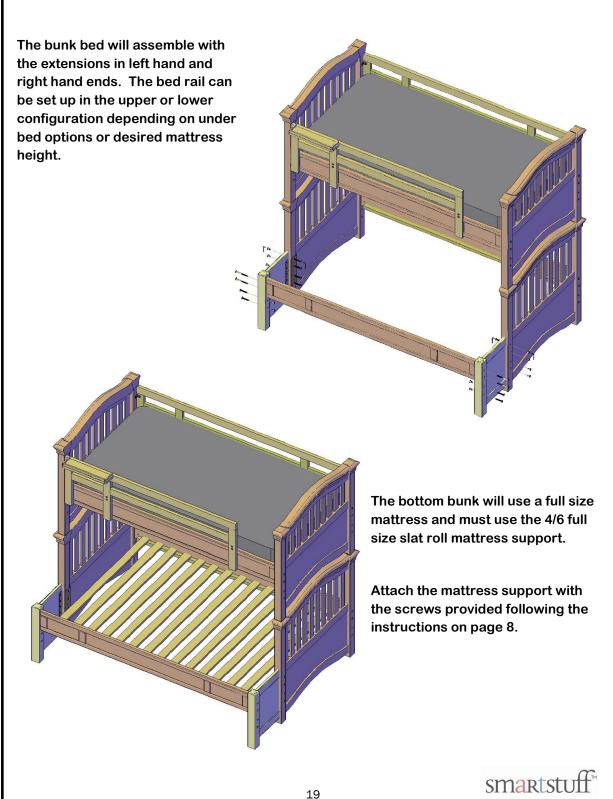
# Extension Kit Option Assembly Instructions 2 person assembly required



- 1. Prepare the connector bolts with the spring washer first then slide on the flat washer as shown.
- 2. Attach the extension with the brackets attached to the lower bed end to be extended as shown with the connector bolts and caps.
- 3. Follow steps on page 5 for assembly of the side rail. Use the bunk bed assembly bolts provided with the bunk bed hardware.

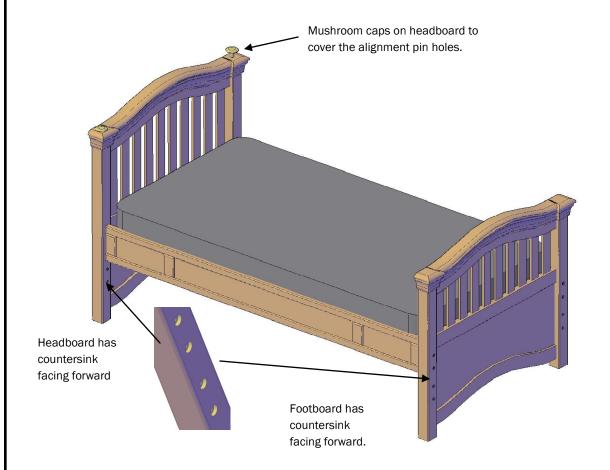


# Extension Kit Option Assembly Instructions 2 person assembly required



# **Extension Kit Option Assembly Instructions** Bunk Bed assembled with the extension kit smartstuff™ 20

#### Smartstuff bunks will make two twin beds



- 1. The bottom bunk is a higher panel and is the head board. Rotate the head board so that the countersink holes are on the front side of the bed facing the mattress opening.
- 2. Use the upper bunk as the foot board and set up with the counter sink holes to the outside of the bed.
- 3. Use the steps previously show on page 5 and page 8 for assembly of the side rails and the slat roll mattress foundation.
- 4. Use the mushroom caps provided to fill the holes in the headboard where the alignment pins were used on the bunk bed assembly.





# smartstuff is a registered product manufactured and marketed by UNIVERSAL FURNITURE INTERNATIONAL, INC 2575 Penny Road High Point, NC 27265