



## ASSEMBLY INSTRUCTIONS (DJ) MODEL NO. 354-117A

Made in China

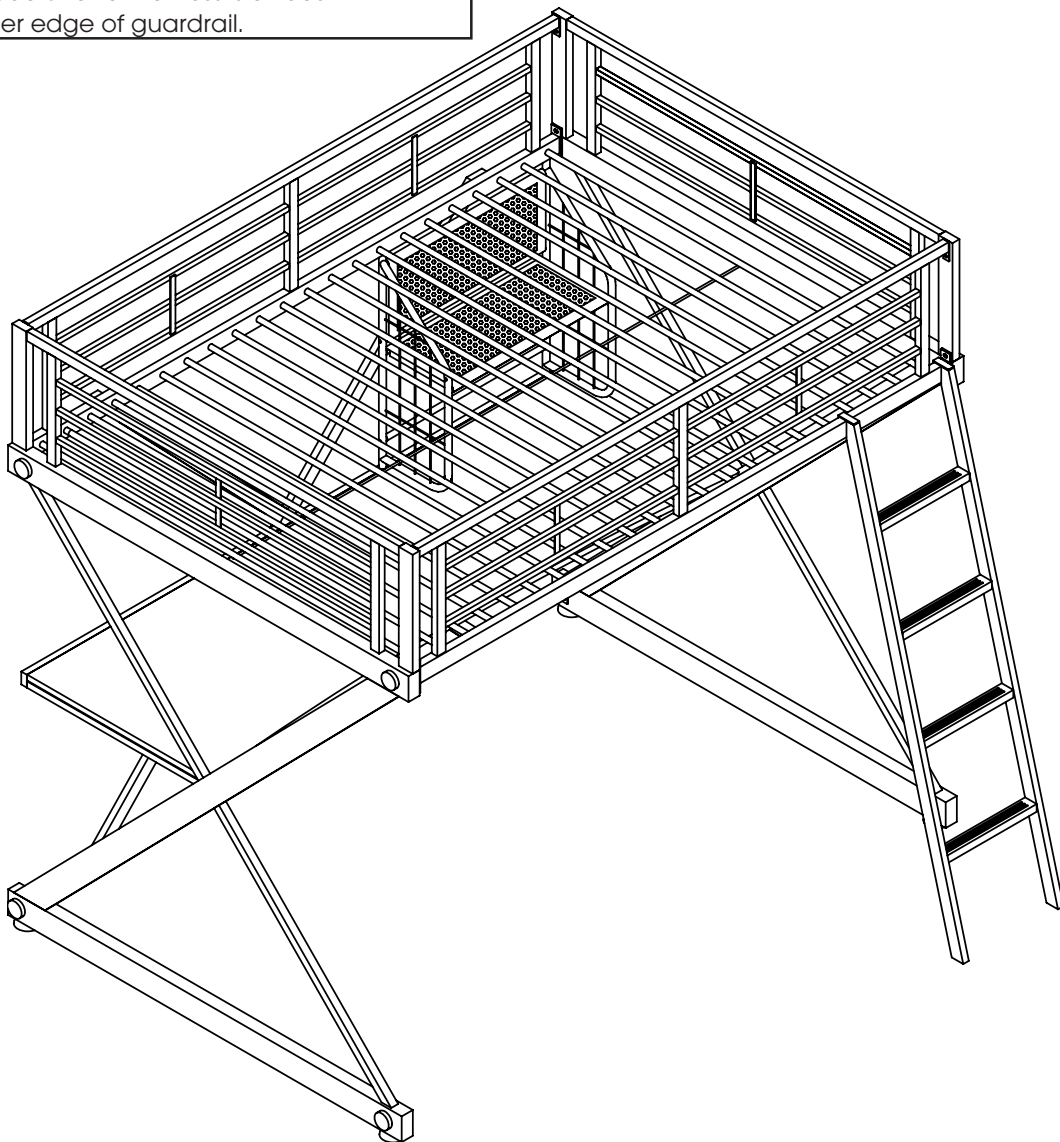
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list and hardware illustrations to be sure all parts are present. If any part(s) are missing or damaged, phone, fax, or mail to our Customer Service Department. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

ATTENTION: SOME LETTERED PARTS LISTED ON THE INSTRUCTION SHEET MAY NOT BE IN PARTS BAG AS THEY MAY ALREADY BE ASSEMBLED. CAREFULLY CHECK PARTS AND PACKING MATERIALS PRIOR TO ORDERING REPLACEMENTS. PRODUCT MUST BE COMPLETED BEFORE FULLY TIGHTENING SCREWS

Tools Required for assembly: Phillips Screwdrivers (not included); Allen Wrench (included).

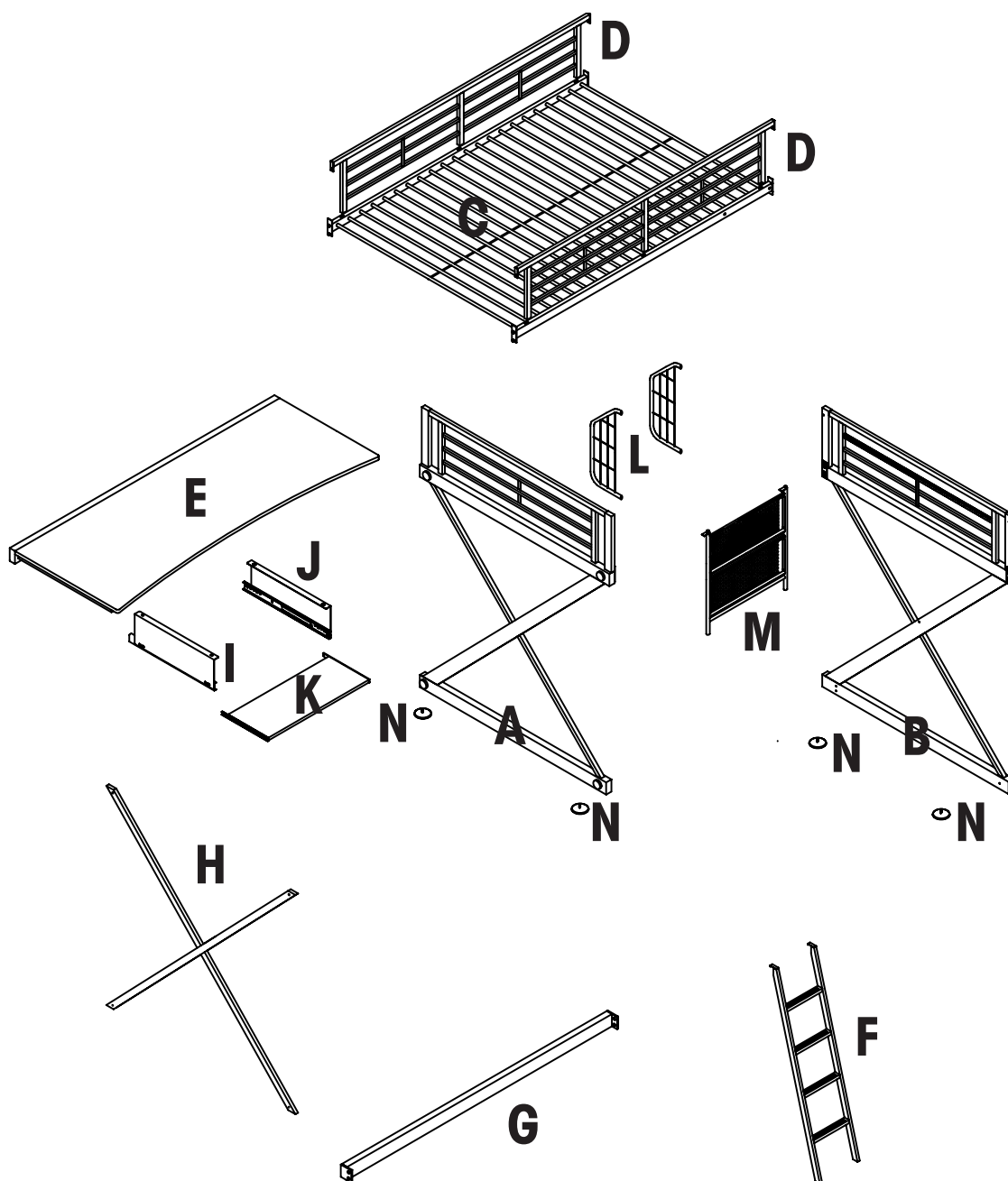
This bed is designed to use only a mattress which is 75-1/2" - 76-1/2" long and 53-1/2" - 54-1/2" wide. ensure thickness of mattress and foundation combined does not exceed 8" and mattress is at least 5" below upper edge of guardrail.

Replacement parts, including additional guardrails, may be obtained from Powell Company.

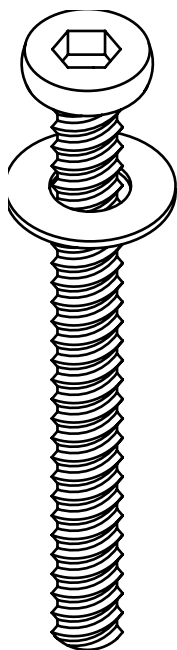


# PARTS

- |                            |                              |
|----------------------------|------------------------------|
| (A) LEFT PANEL             | (H) "X" CROSS BRACE          |
| (B) RIGHT PANEL            | (I) DRAWER LEFT SIDE         |
| (C) BED FRAME              | (J) DRAWER RIGHT SIDE        |
| (D) GUARDRAILS (2)         | (K) KEYBOARD                 |
| (E) DESK TOP               | (L) BOOKCASE SIDE PANELS (2) |
| (F) LADDER                 | (M) BOOKCASE BACK PANEL      |
| (G) HORIZONTAL CROSS BRACE | (N) ADJUSTABLE LEGS (4)      |

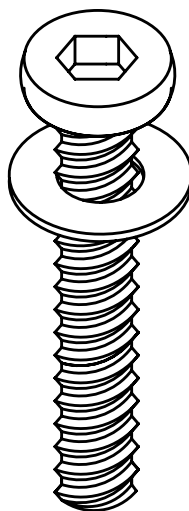


# HARDWARE



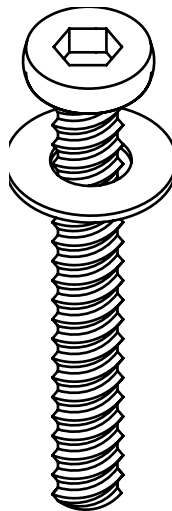
**1/4"X2-1/4" Machine bolt**

**H1**  
**(2 PCS)**



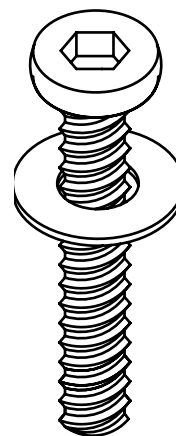
**5/16"X1-1/2" Machine bolt**

**H2**  
**(2 PCS)**



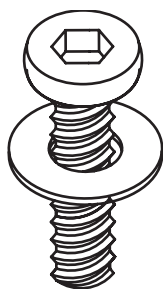
**1/4"X1-1/2" Machine bolt**

**H3**  
**(8 PCS)**



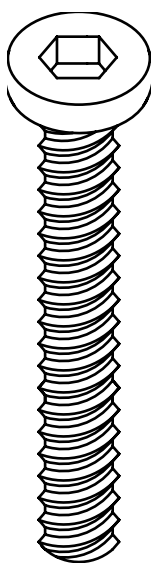
**1/4"X5/8" Machine bolt**

**H4**  
**(8 PCS)**



**1/4"X1-1/2" Machine bolt**

**H5**  
**(4 PCS)**



**1/4"X1-1/2" Machine bolt**

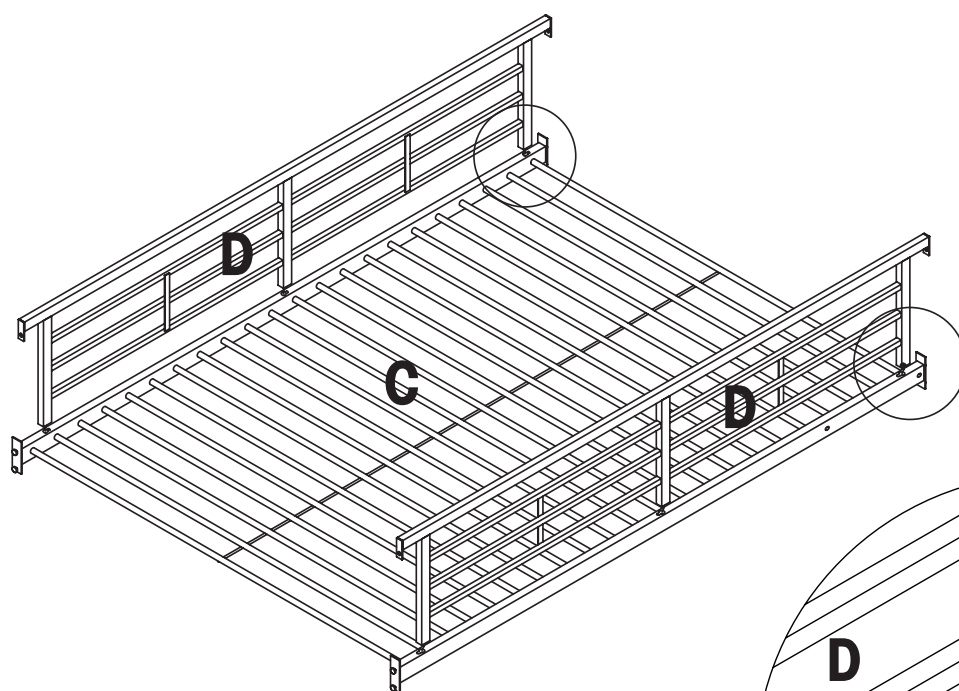
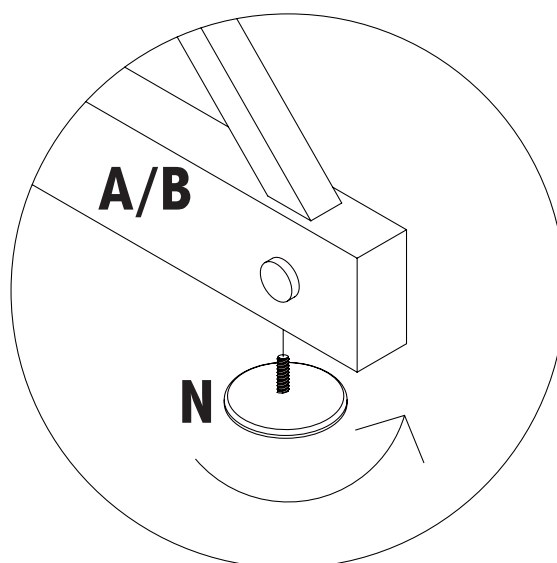
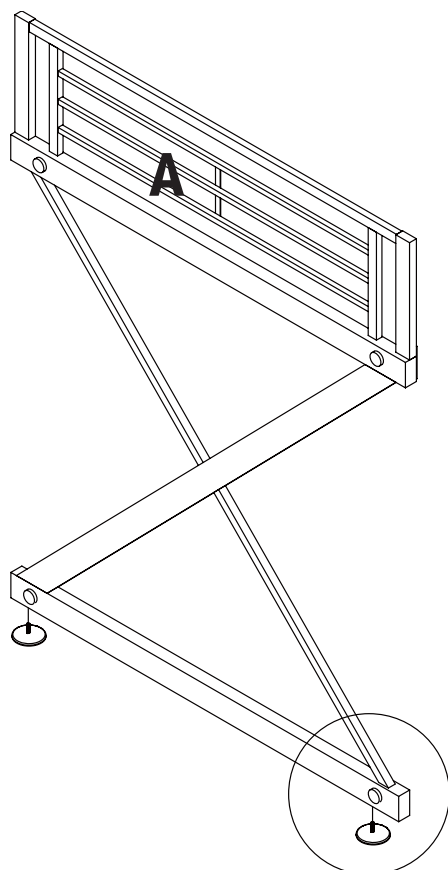
**H6**  
**(6 PCS)**



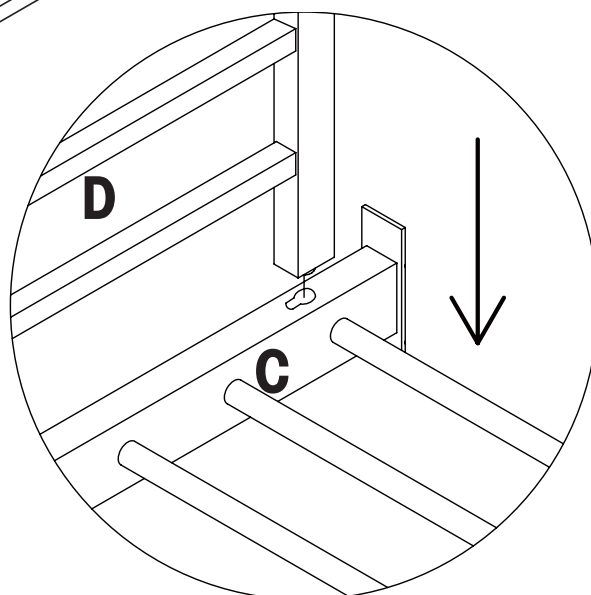
**4MM Allen Wrench**

**H7**  
**(1 PC)**

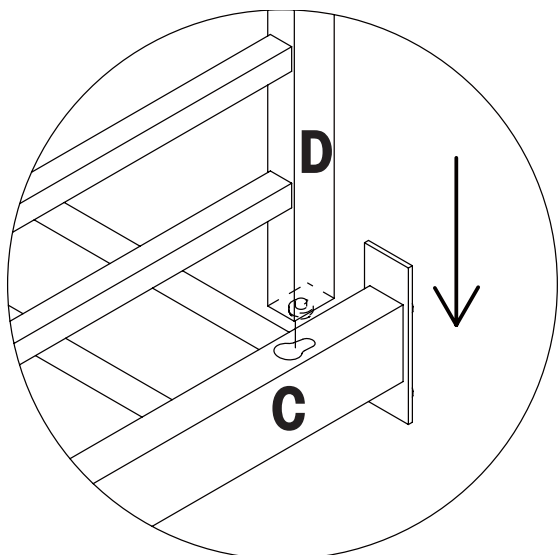
## STEP 1A



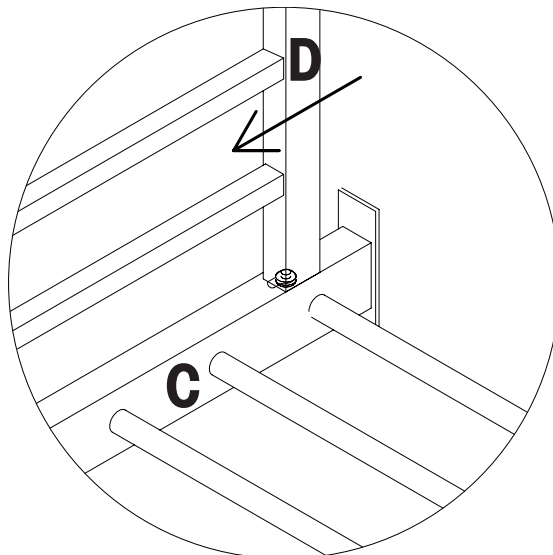
## STEP 1B



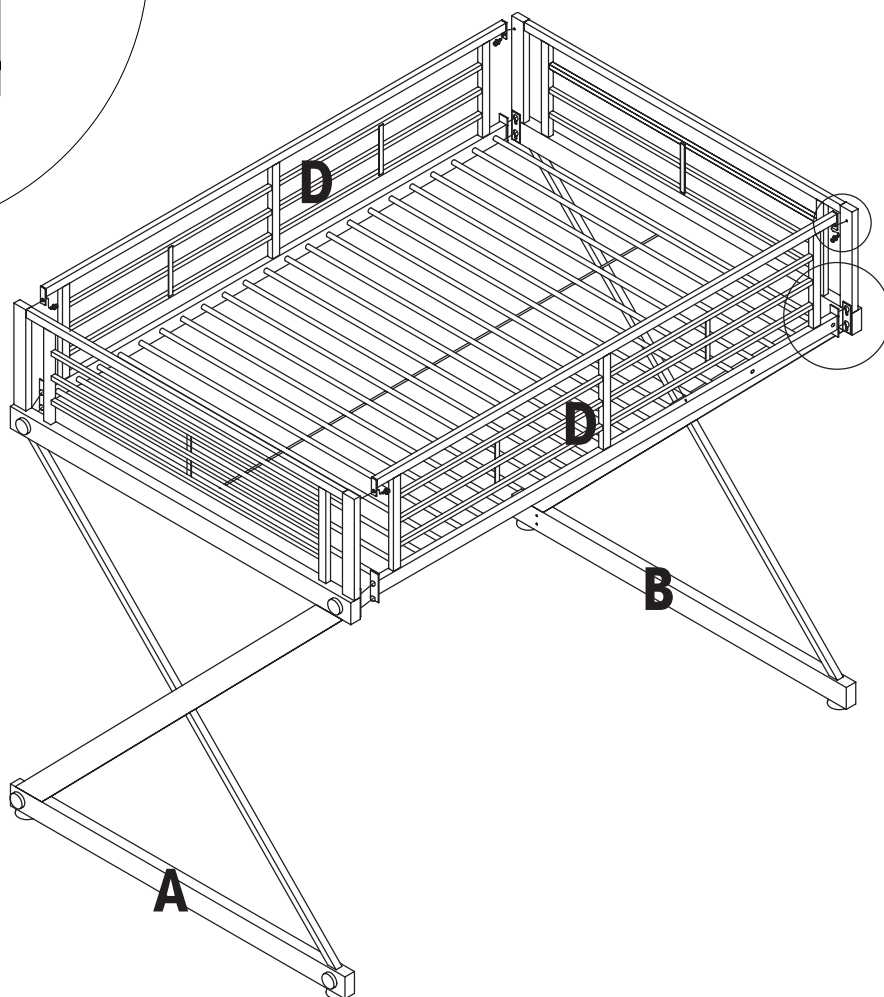
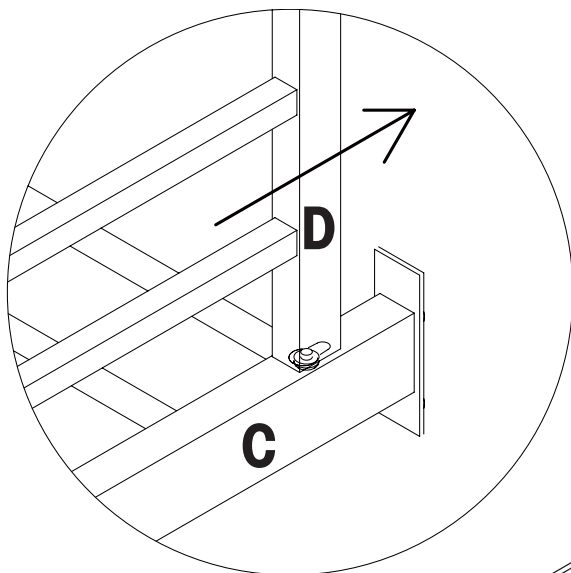
**STEP 1C**



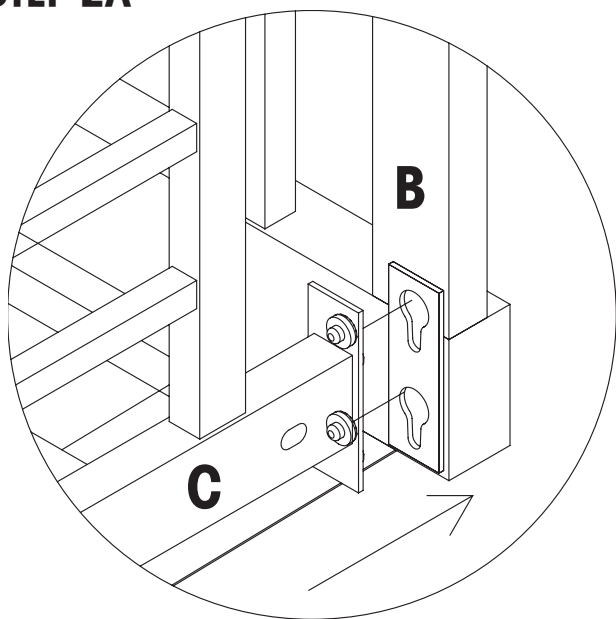
**STEP 1D**



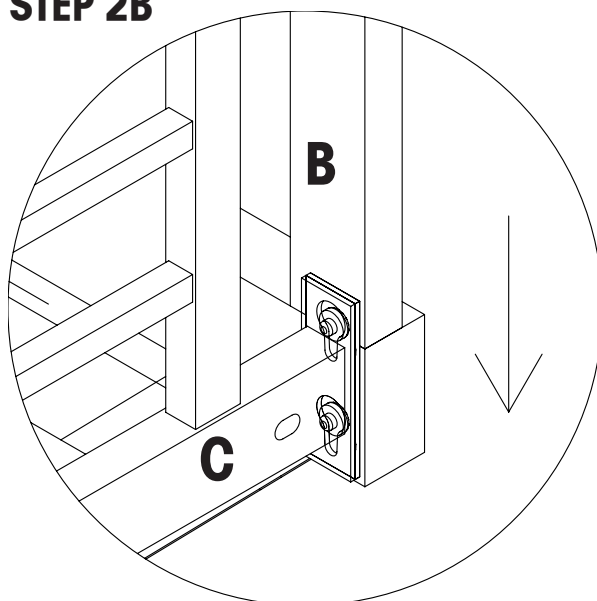
**STEP 1E**



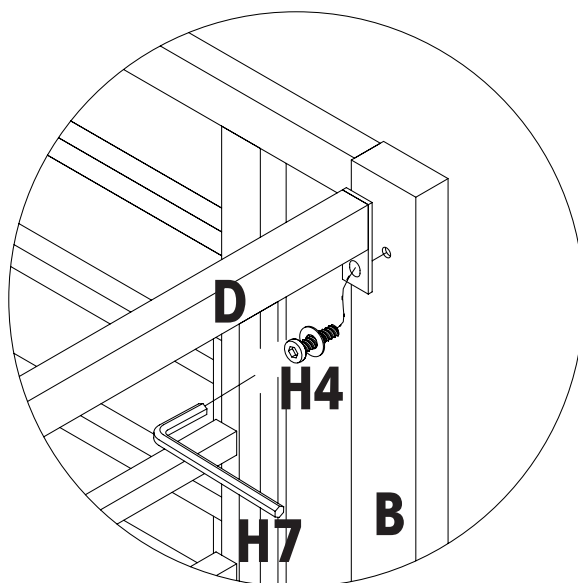
## STEP 2A



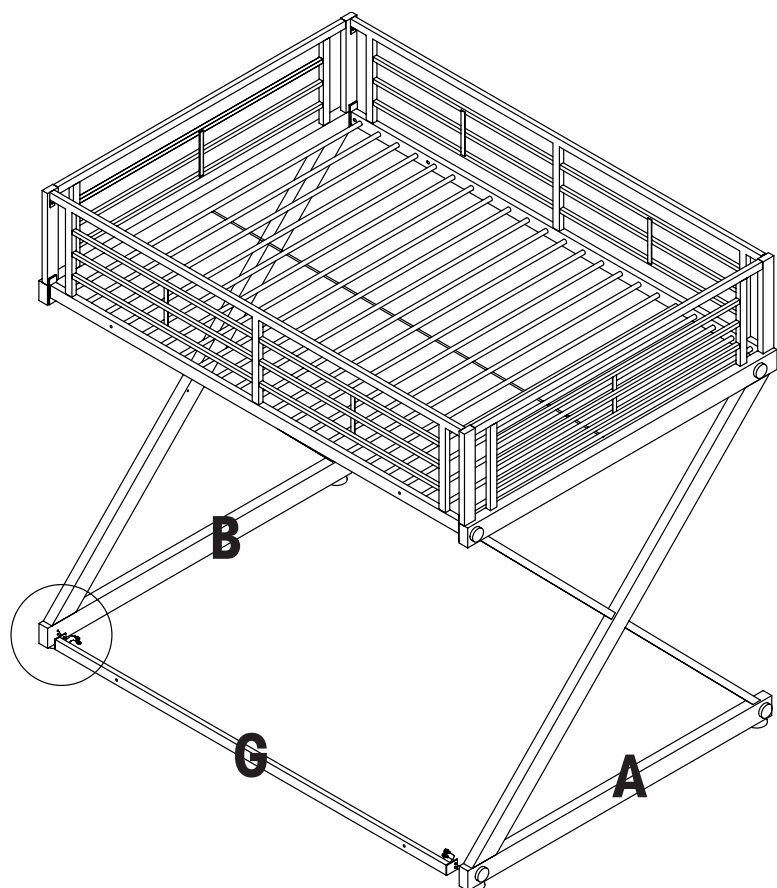
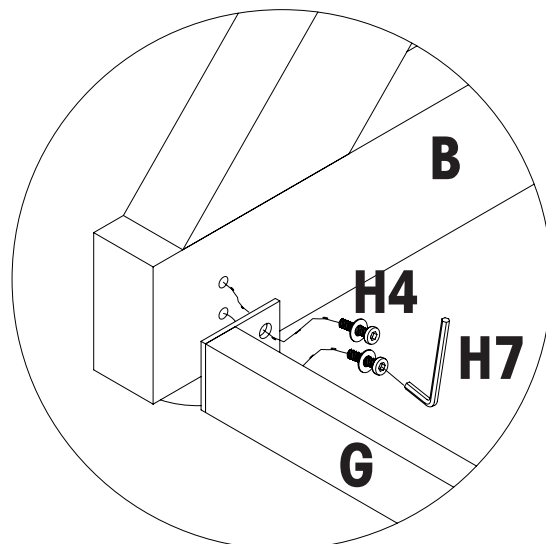
## STEP 2B



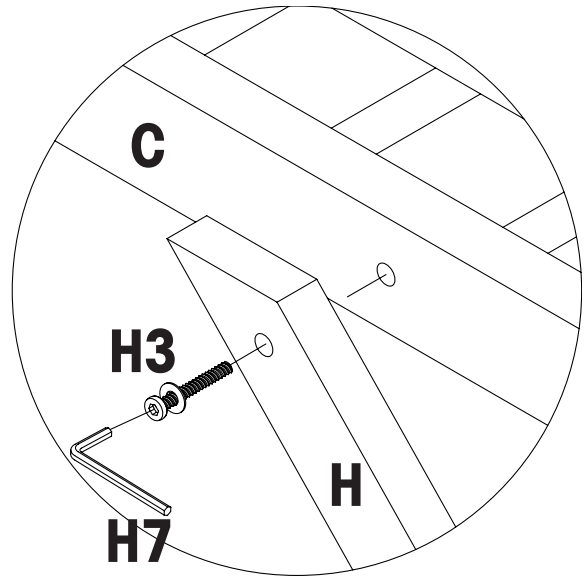
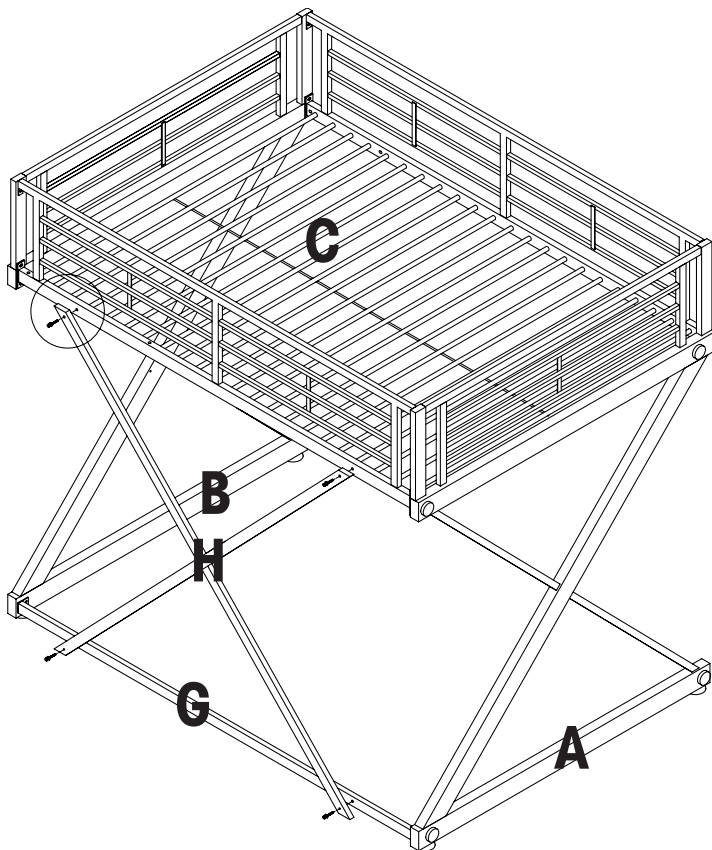
## STEP 2C



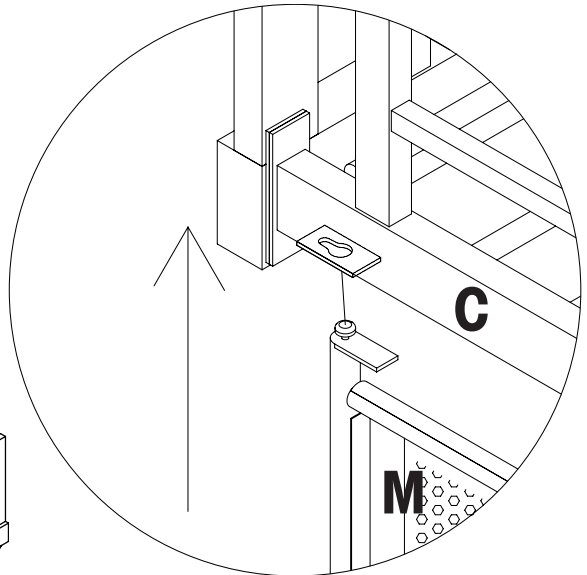
## STEP 2D



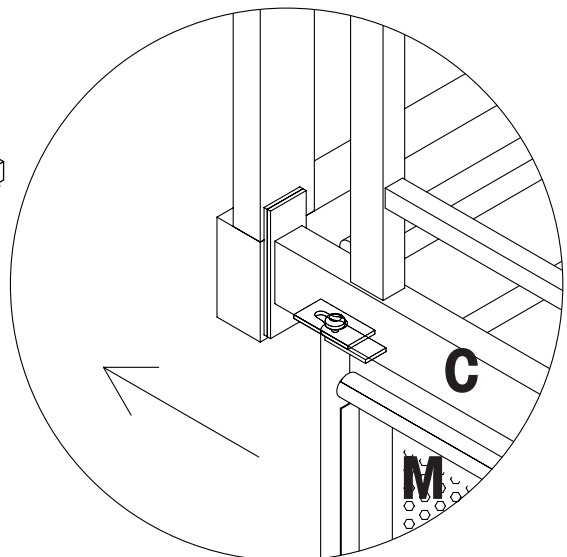
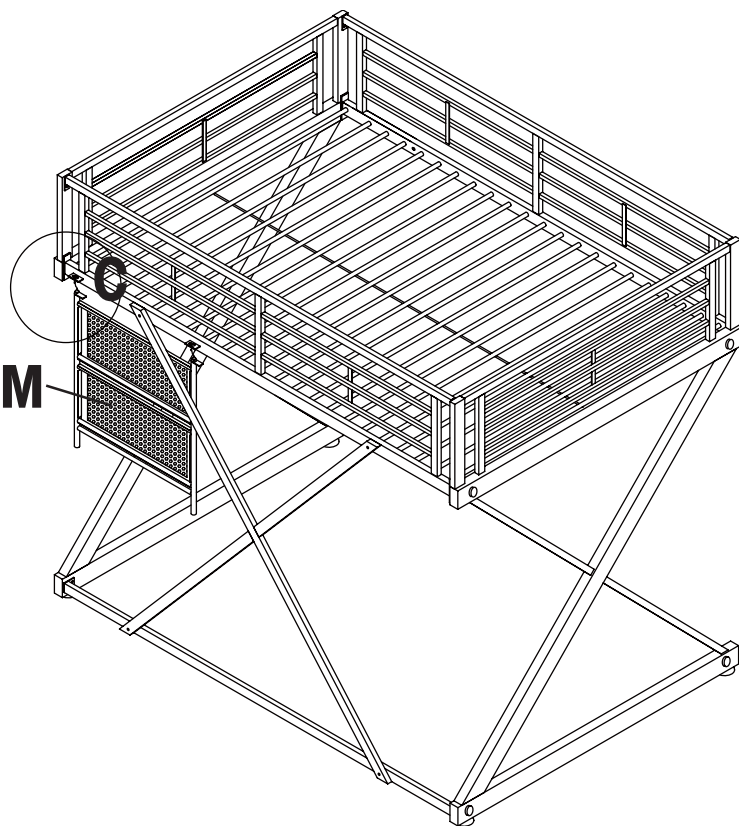
**STEP 2E**

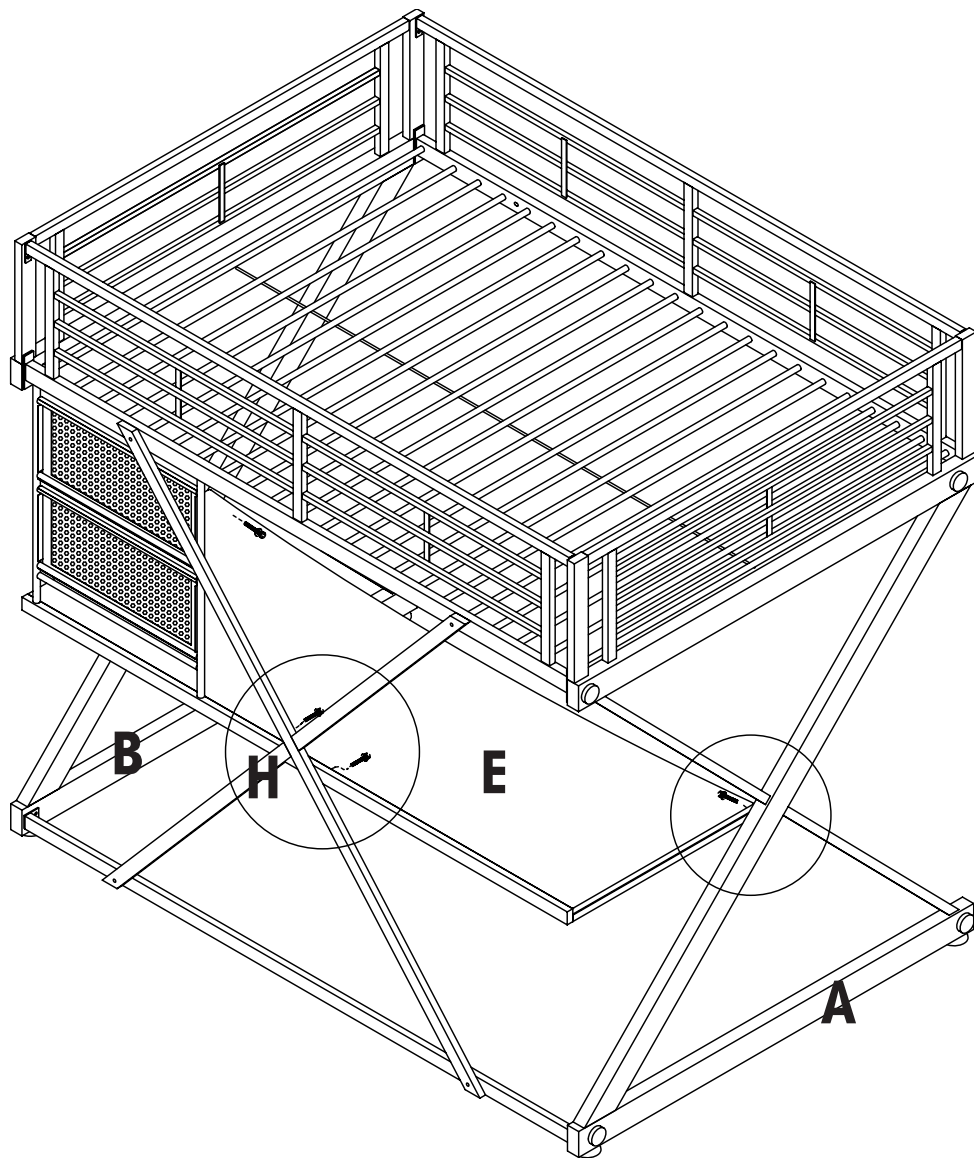


**STEP 2F**



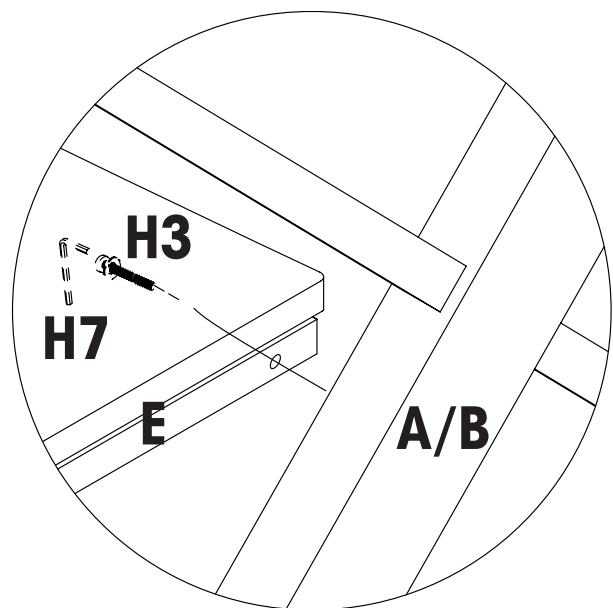
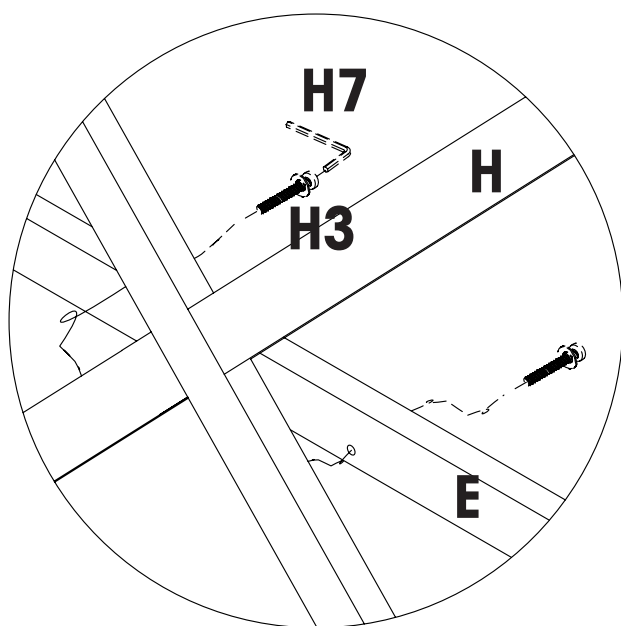
**STEP 2G**





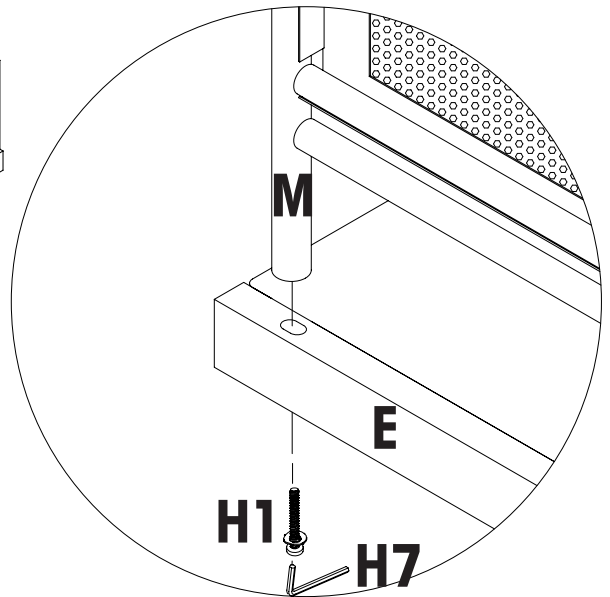
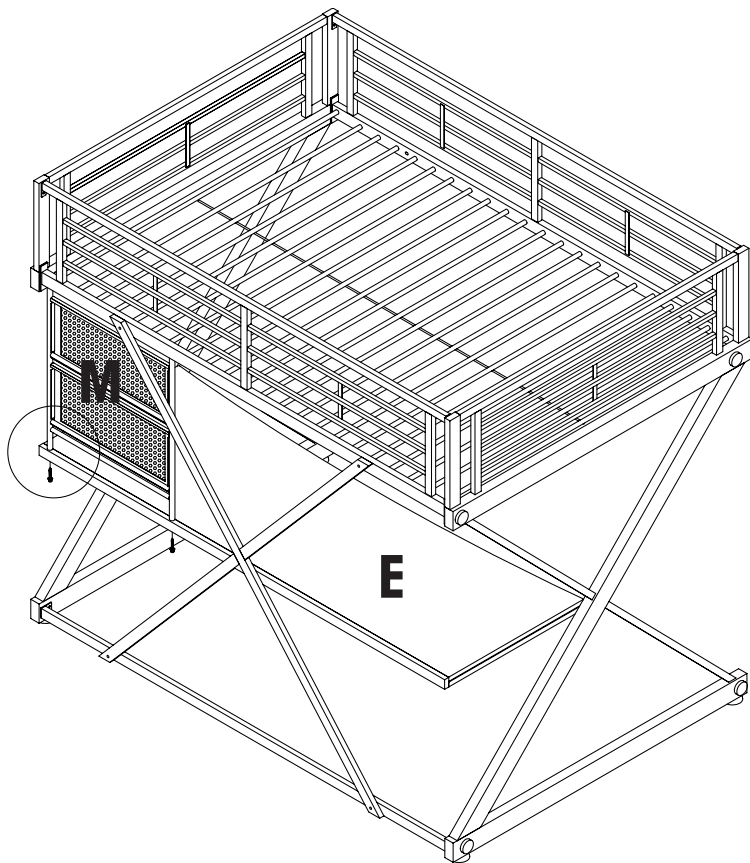
**STEP 3A**

**STEP 3B**

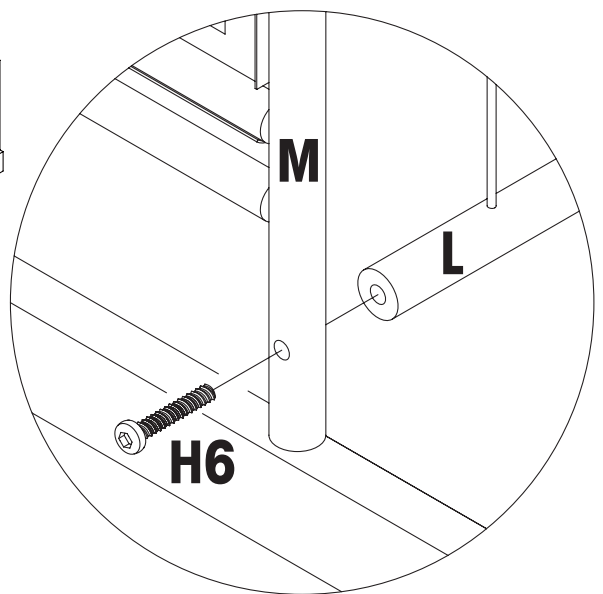
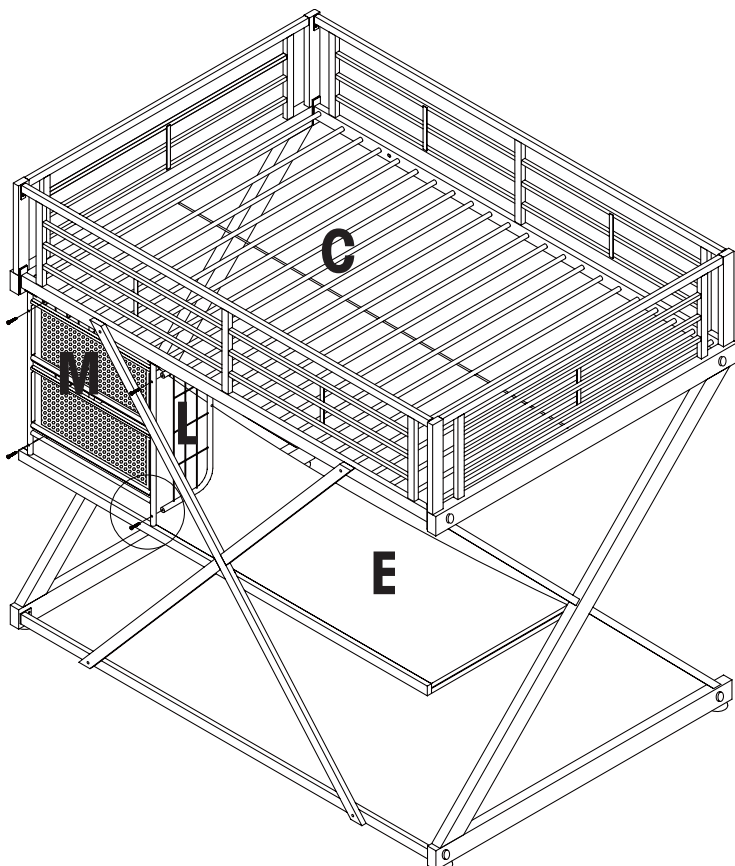




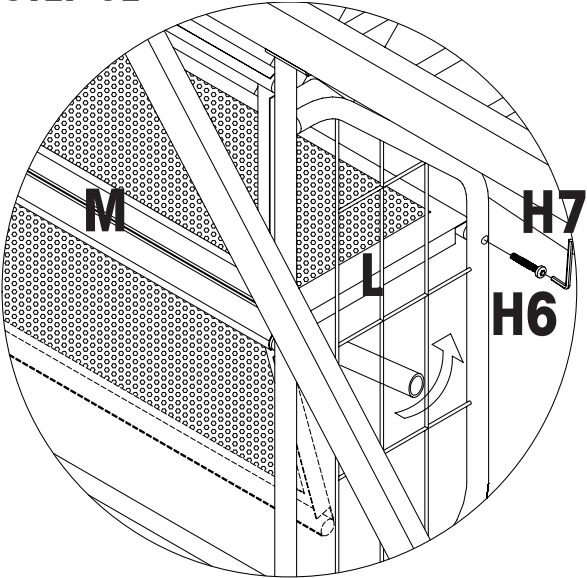
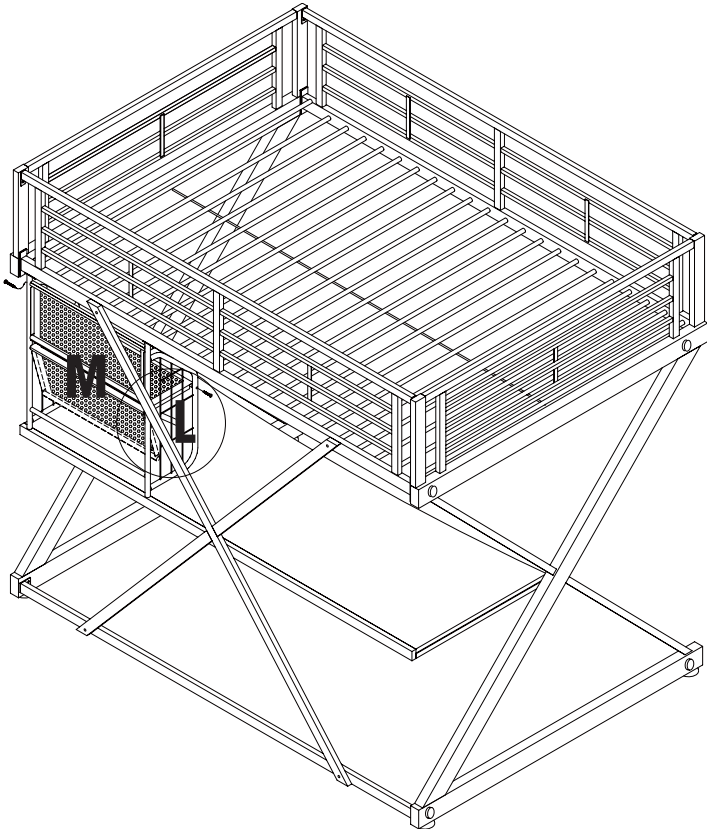
### STEP 3C



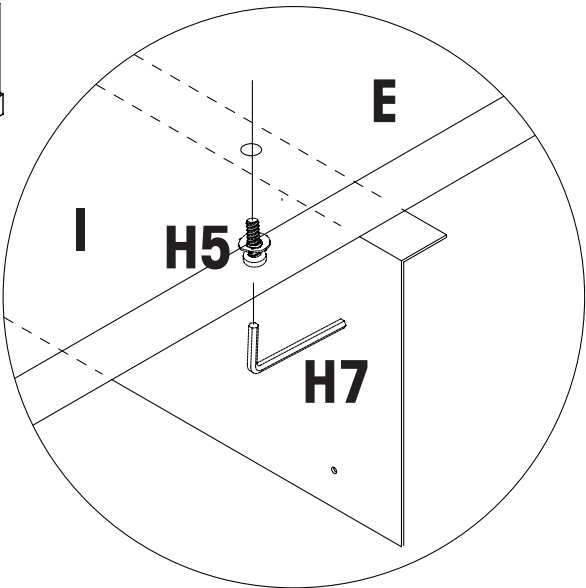
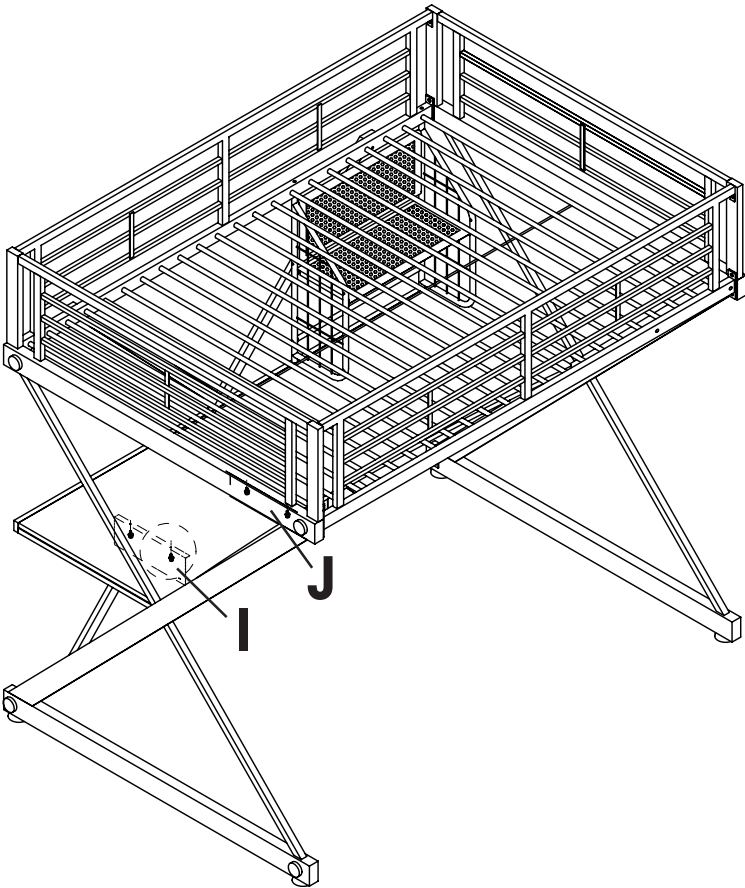
### STEP 3D

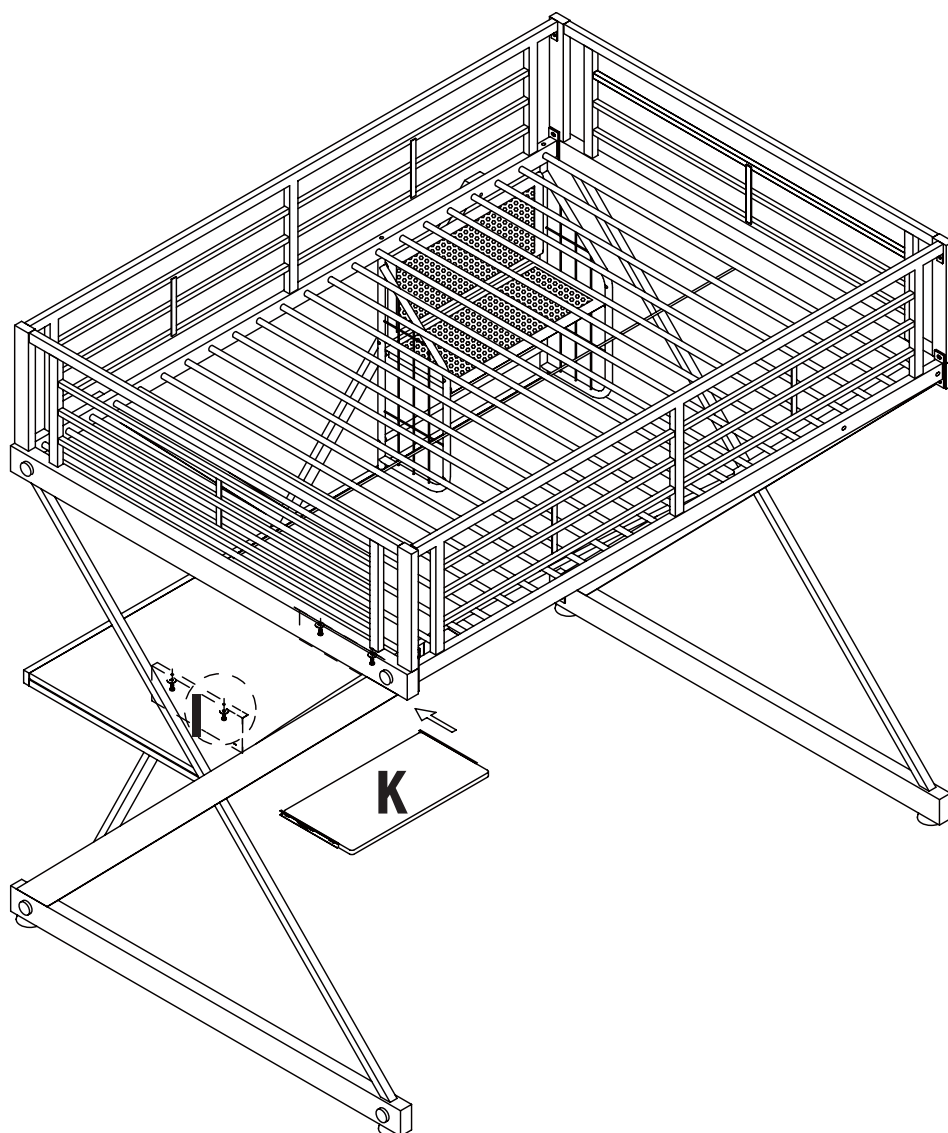


**STEP 3E**

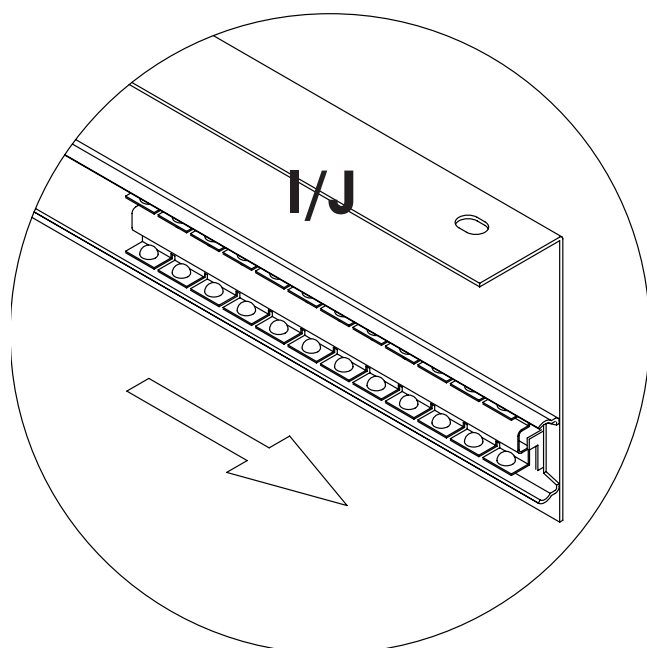


**STEP 3F**

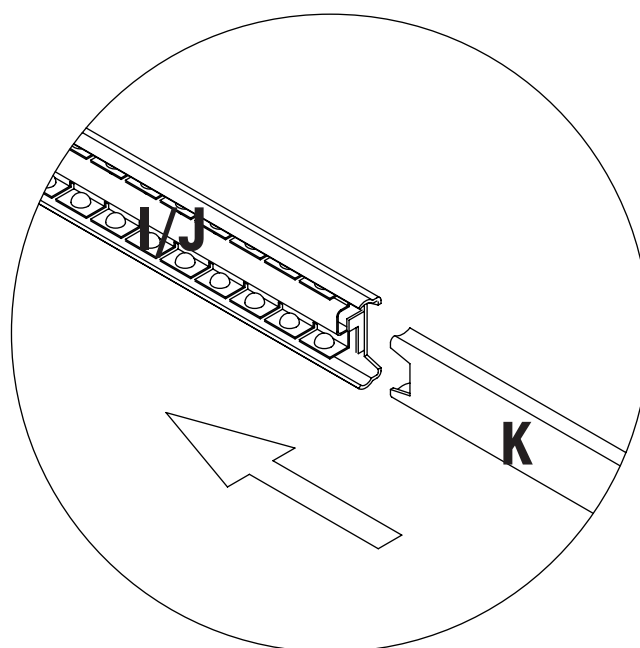


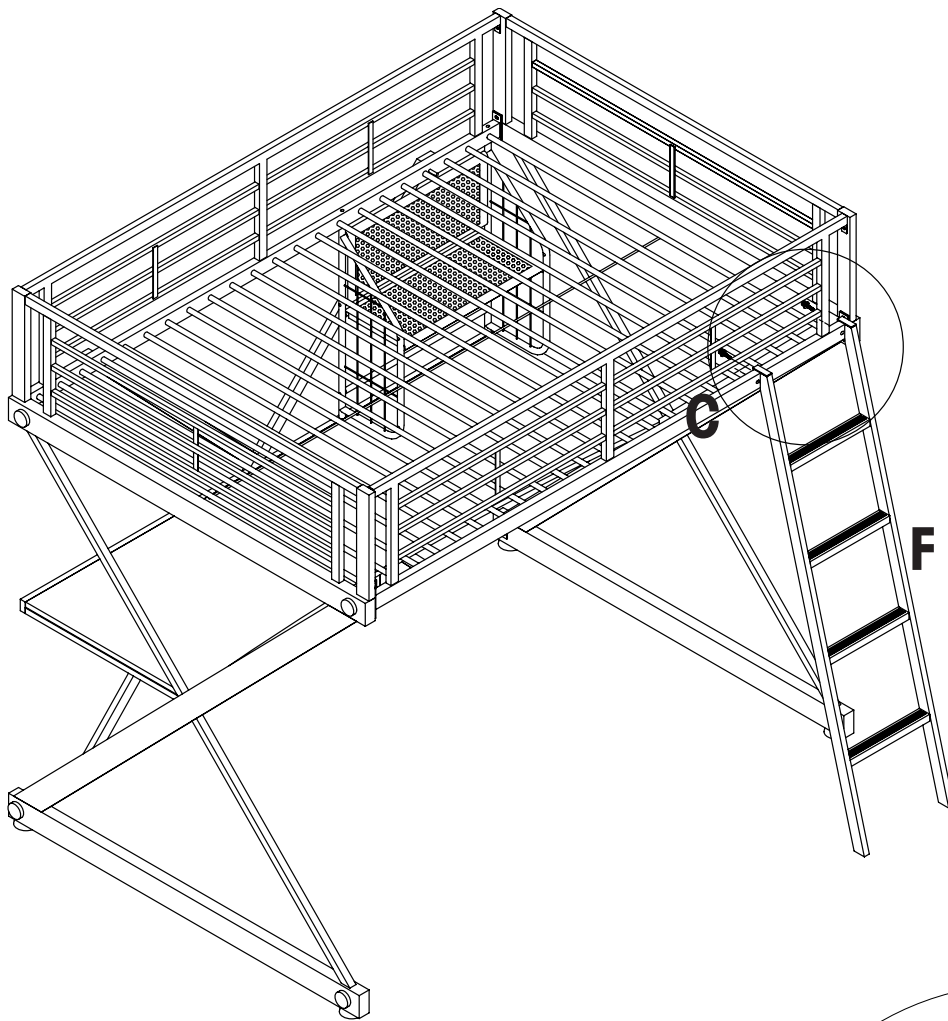


**STEP 3G**

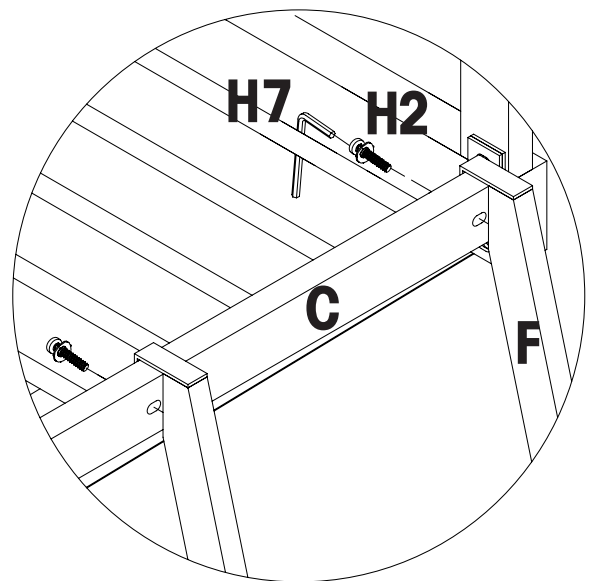


**STEP 3H**





#### STEP 4A



**FOLLOW THE INFORMATION ON THE WARNING APPEARING ON THE UPPER BUNK END STRUCTURE AND ON THE CARTON. DO NOT REMOVE WARNING LABEL FROM BED. KEEP THESE INSTRUCTION FOR FUTURE REFERENCE.**



## **WARNING TO HELP PREVENT SERIOUS OR FATAL INJURIES FROM ENTRAPMENT OR FALLS:**

- Never allow a child under 6 years old on the upper bunk.
- Use only a mattress which is 75-1/2" - 76-1/2" long and 53-1/2" - 54-1/2" wide on the upper bunk.
- Ensure thickness of mattress and foundation combined does not exceed 8" and surface of mattress is at least 5" below upper edge of guardrails.
- Always use guardrails on both long sides of the upper bunk.
- If bunk bed will be placed next to a wall to prevent entrapment between the bed and the wall.
- Prohibit horseplay on or under bed(s) and prohibit jumping on the bed.
- Prohibit more than one person on upper bunk.
- Use ladder for entering and leaving upper bunk.
- Maximum total weight is not to exceed 300 lbs. on the upper bunk.
- Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
- Do not use substitute parts. Replacement parts, including additional guardrails, may be obtained from our customer service department.
- Use of water or sleep flotation mattresses is prohibited.
- Use of a night light may provide added safety precaution for a child using the upper bunk.

**STRANGULATION HAZARD** Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts and jump ropes.

DO NOT REMOVE THIS LABEL

## **IF YOU HAVE A PROBLEM, WE WANT TO HAVE THE OPPORTUNITY TO MAKE IT RIGHT!**

Should there be any missing or defective part(s),

**Fax this form to (310) 841-0842**

or call Customer Service at (800) 622-4456 or (310) 204-2224

Have your model number and part code letter handy.

**MODEL NO. 354-117A**

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Part Letter      Description      Quantity

Name \_\_\_\_\_

Address \_\_\_\_\_

Daytime Phone (    ) \_\_\_\_\_

Reason for replacement \_\_\_\_\_

Place of purchase \_\_\_\_\_