

# ASSEMBLY INSTRUCTIONS

## INSTRUCTIONS DE MONTAGE • INSTRUCCIONES DE ENSAMBLAJE

**TOOLS REQUIRED:** Allen Wrench, Open-end Wrench (BOTH INCLUDED); Phillips Screwdriver  
**PRODUCT WARRANTY REGISTRATION** is available online at: [www.safcoproducts.com](http://www.safcoproducts.com)

- **OUTILS REQUIS :** Clef Allen, Clé à fourche (INCLUDES TOUTES LES DEUX) ; tournevis à pointe cruciforme
- L'INSCRIPTION POUR LA GARANTIE DU PRODUIT est disponible sur l'Internet : [www.safcoproducts.com](http://www.safcoproducts.com)

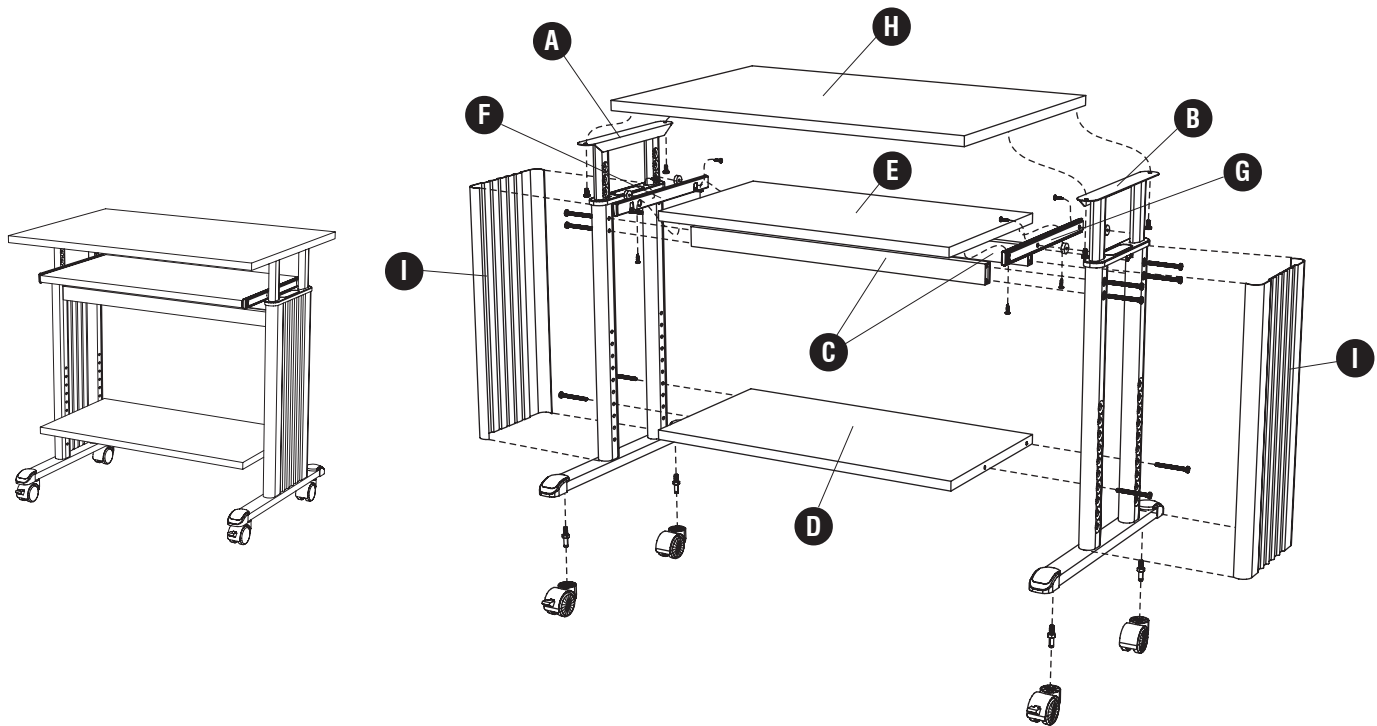
- **HERRAMIENTAS REQUERIDAS:** Llave Allen, Llave de boca (SE INCLUYEN AMBAS); Destornillador Phillips®
- EI REGISTRO PARA LA GARANTÍA DEL PRODUCTO está disponible en la Internet: [www.safcoproducts.com](http://www.safcoproducts.com)

### Primary Parts • Pièces principales • Piezas de primer orden

PARTS LIST / LISTE DES PIÈCES / LISTA DE PIEZAS			
CODE / CODIGO	DESCRIPTION / DESCRIPTION / DESCRIPCIÓN	QTY. / QUANTITÉ / CANTIDAD	PART NO. / N° DE PIÈCE / NO. DE PIEZA
(A)	<b>Left Leg</b> / Pied gauche / Pata izquierdo	1	1925-02\$\$
(B)	<b>Right Leg</b> / Pied droit / Pata derecha	1	1925-03\$\$
(C)	<b>Brace</b> / Support / Soporte	2	1920-07\$\$
(D)	<b>Bottom Shelf</b> / L'étagère inférieur / Estante inferior	1	1920-08\$
(E)	<b>Sliding Shelf</b> / Tablette coulissante / Repisa corrediza	1	1920-09\$
(F)	<b>Left Slide</b> / Le glissement gauche / El deslizamiento izquierdo	1	1920-15NC
(G)	<b>Right Slide</b> / Le glissement droit / El deslizamiento derecho	1	1920-16NC
(H)	<b>Top Panel</b> / Panneau supérieur / Panel superior	1	1920-01\$
(I)	<b>Side Panel</b> / Panneau latéral / Panel lateral	2	1925-04\$\$







§Note: When corresponding about parts, be sure to state color:  
**Cherry (CY), Gray (GR) or Medium Oak (MO).**  
§Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur:  
*Cerise (CY), Gris (GR) ou Chêne Moyen (MO).*  
§Note: Al corresponder sobre las piezas, esté seguro declarar el color:  
Cereza (CY), Gris (GR) o Roble Pálido (MO).

§§Note: When corresponding about parts, be sure to state color:  
**Black (BL) or Gray (GR).**  
§§Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur:  
*Noir (BL) ou Gris (GR).*  
§§Note: Al corresponder sobre las piezas, esté seguro declarar el color:  
Negro (BL) o Gris (GR).



# Hardware • Matériel • El material

## HARDWARE PACK / PAQUET MATÉRIEL / PAQUETE MATERIAL 1925-19\$\$\$

<p><b>J</b>  <b>Long Screw</b> Longue vis Tornillo largo <b>QTY: 12 #1880-27\$\$\$</b></p>	<p><b>K</b>  <b>Short Screw</b> Courte vis Tornillo corto <b>QTY: 4 #1880-23\$\$\$</b></p>	<p><b>L</b>  <b>Small Screw</b> Petit vis Tornillo pequeño <b>QTY: 4 #1920-22\$\$\$</b></p>	<p><b>M</b>  <b>Spacer</b> Rondelle d'espacement Separador <b>QTY: 4 #1925-32\$\$\$</b></p>	<p><b>N</b>  <b>Allen Wrench</b> Clef Allen Llave Allen <b>QTY: 1 #1880-34NC</b></p>	<p><b>O</b>  <b>Allen Bit</b> Morceau Allen Pedazo Allen <b>QTY: 1 #1880-35NC</b></p>
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\$\$\$Note: When corresponding about parts, be sure to state color:

**Black (BL) or Chrome (CR).**


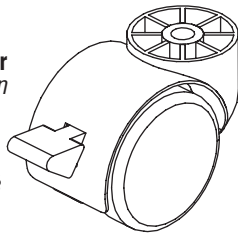
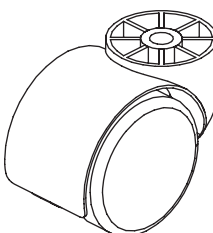

\$\$\$Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur:

Noir (BL) ou Chromé (CR).

\$\$\$Note: Al corresponder sobre las piezas, esté seguro declarar el color:

Negro (BL) o Cromo (CR).

## HARDWARE PACK / PAQUET MATÉRIEL / PAQUETE MATERIAL 1880-99\$\$

<p><b>P</b>  <b>Caster Stem</b> Dispositif d'insertion pour roulettes Enganche para las rueditas <b>QTY: 4 #1880-26NC</b></p>	<p><b>R</b>  <b>Locking Caster</b> Roue avec frein rueda con el freno <b>QTY: 2 #1880-24\$\$\$</b></p>	<p><b>S</b>  <b>Non-Locking Caster</b> Roue sans frein rueda sin el freno <b>QTY: 2 #1880-25\$\$\$</b></p>
<p><b>Q</b>  <b>Open-end Wrench</b> Clé à fourche Llave de boca <b>QTY: 1 #1880-33NC</b></p>		

\$\$\$Note: When corresponding about parts, be sure to state color:

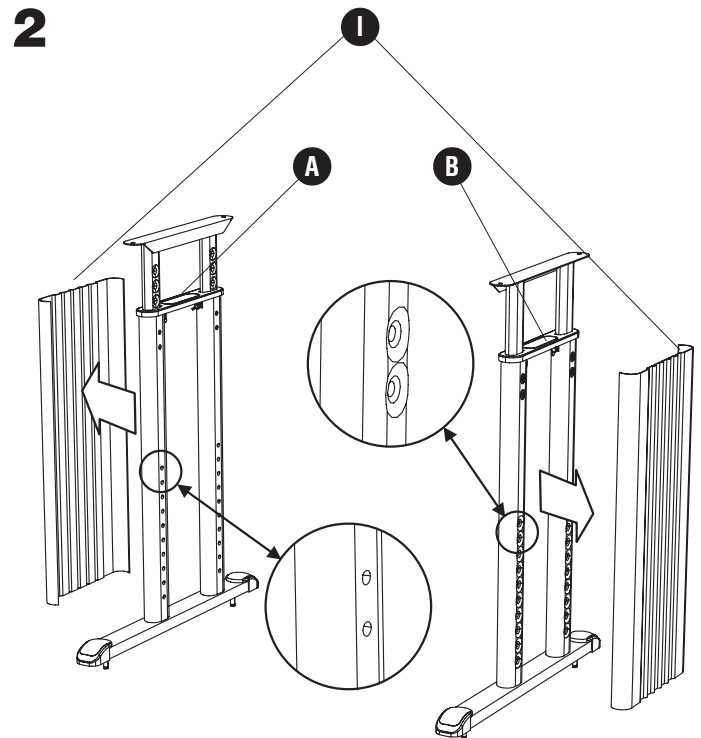
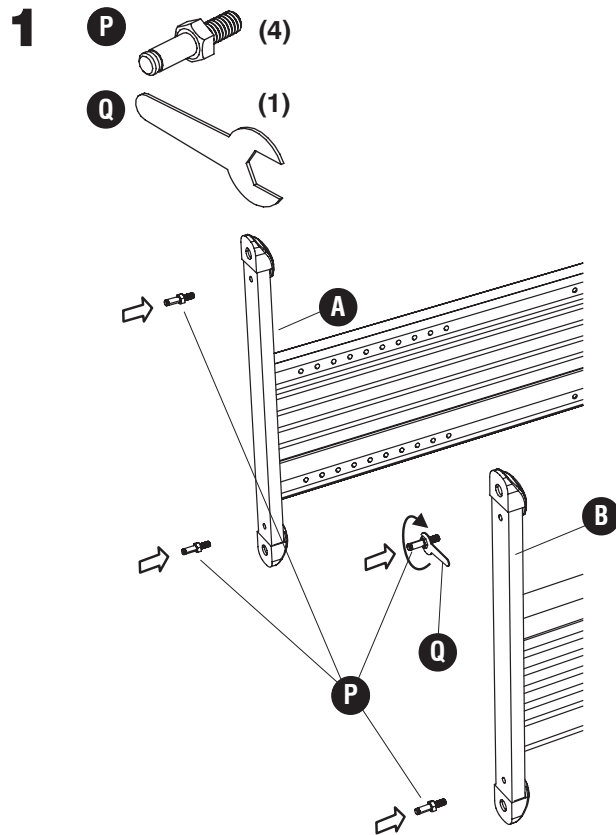
**Black (BL) or Gray (GR).**

\$\$\$Noter: Quand correspondre au sujet de parties, soyez sûr d'affirmer la couleur:

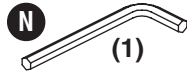
Noir (BL) ou Gris (GR).

\$\$\$Note: Al corresponder sobre las piezas, esté seguro declarar el color:

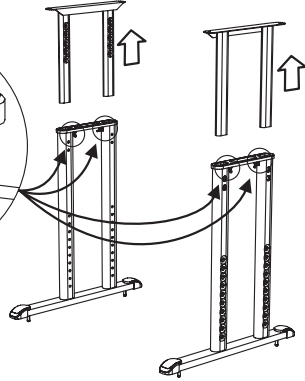
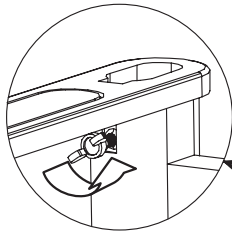
Negro (BL) o Gris (GR).



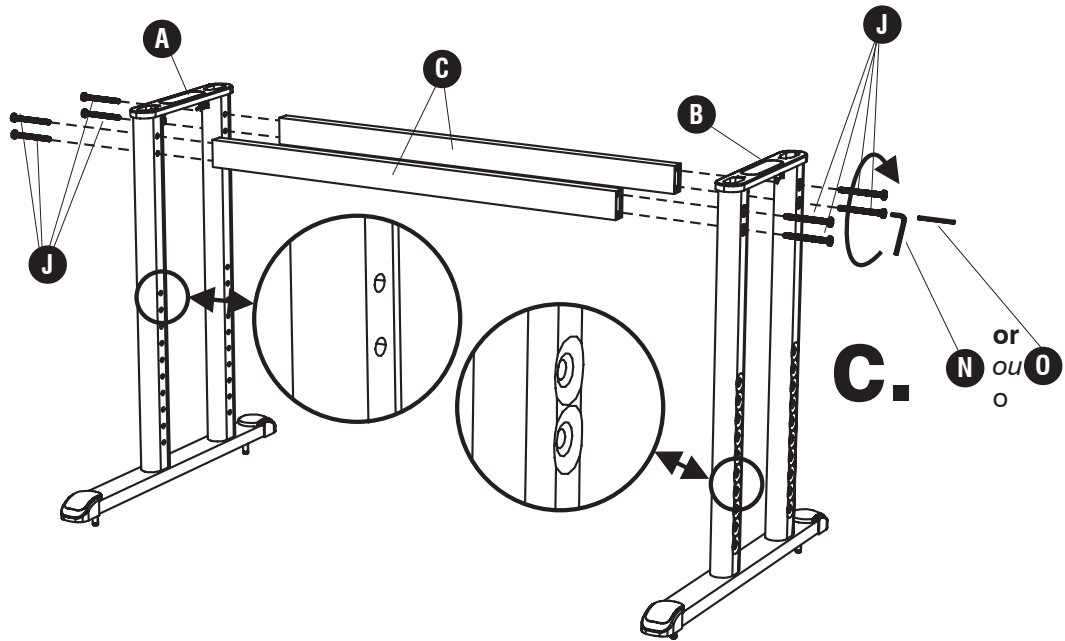
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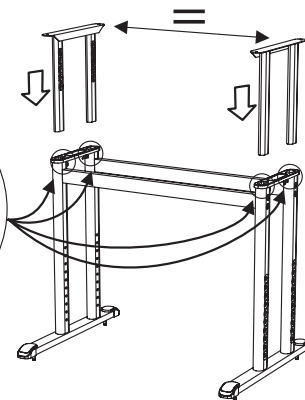
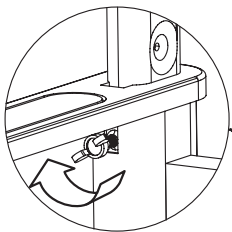
a.



b.



e.



d.

4

J

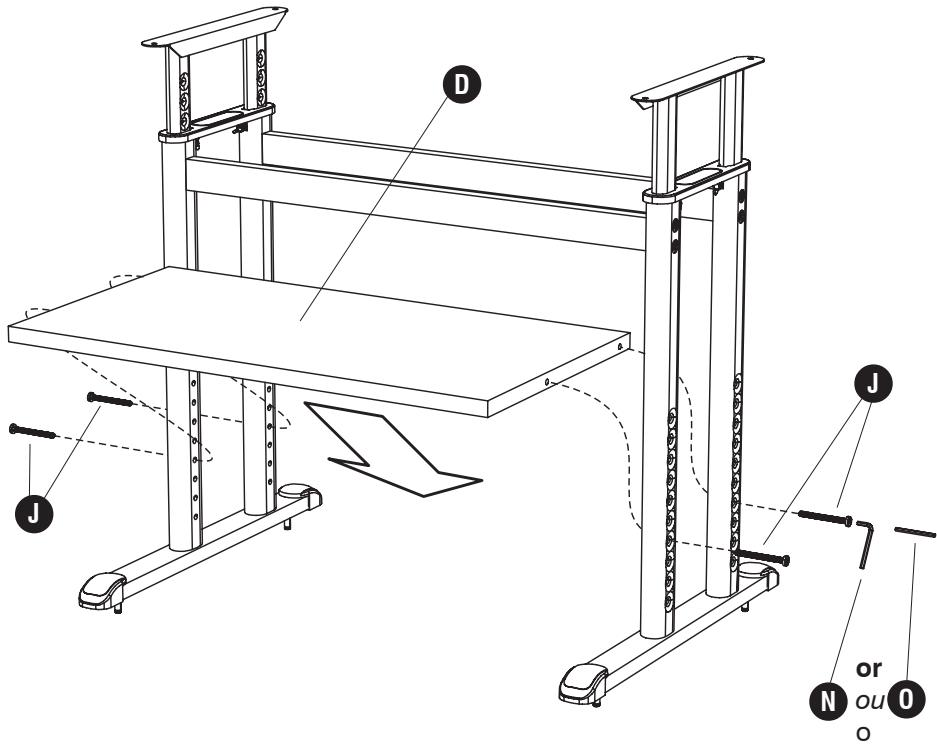
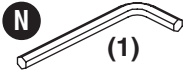
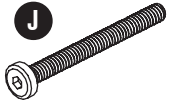
(4)

N

(1)

O

(1)



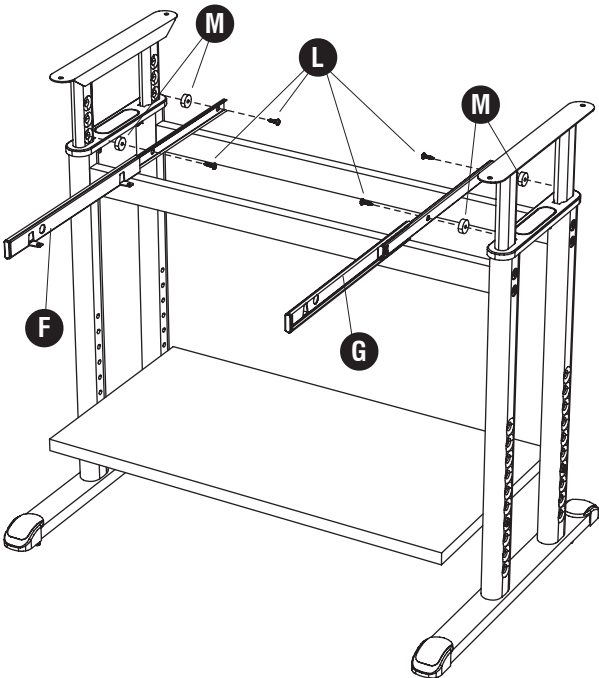
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L

(4)

M

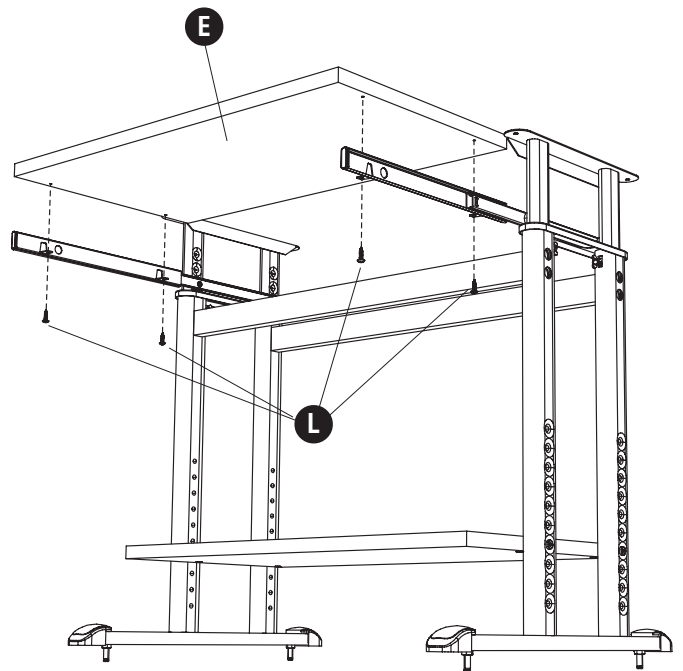
(4)



6

L

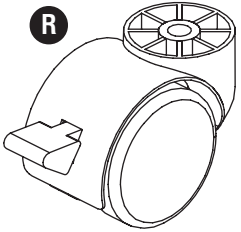
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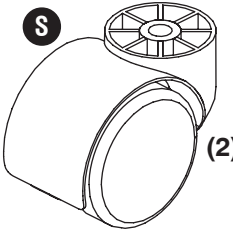


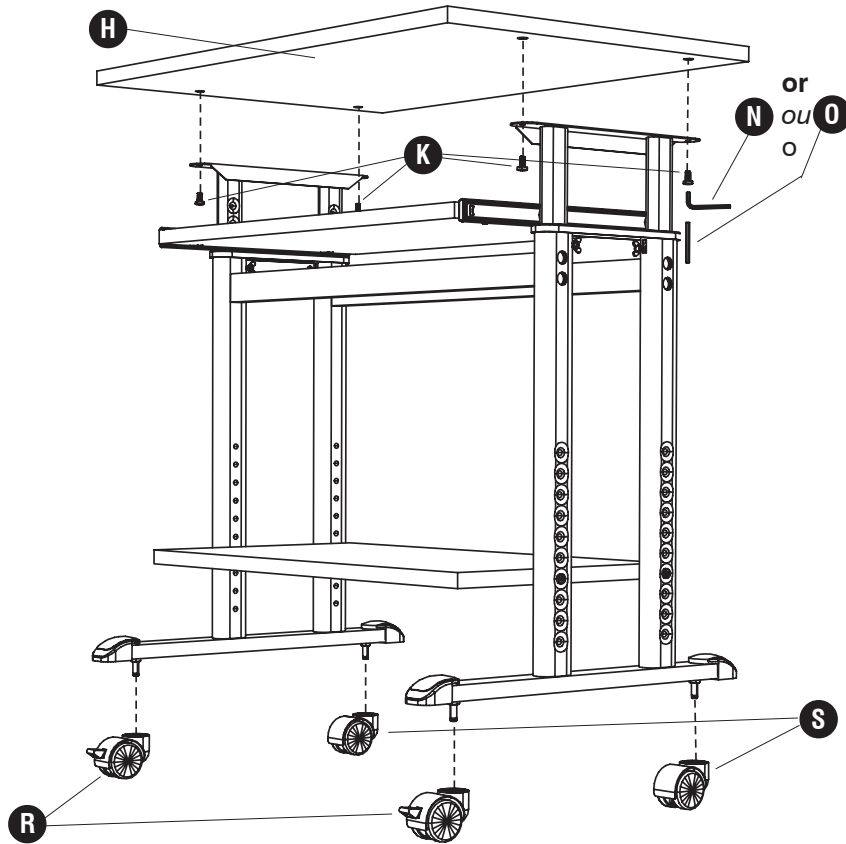
7 **K**  (4)

**N**  (1)

**O**  (1)

**R**  (2)

**S**  (2)



8

