

Emeco furniture is hand welded and hand brushed for a warm, uniform finish. Weld lines are natural and always visible, and can range from very light to slightly darker than the adjoining aluminum surface. All Emeco furniture will exhibit slight variations of handcraft.



#### BRUSHED/ANODIZED ALUMINUM

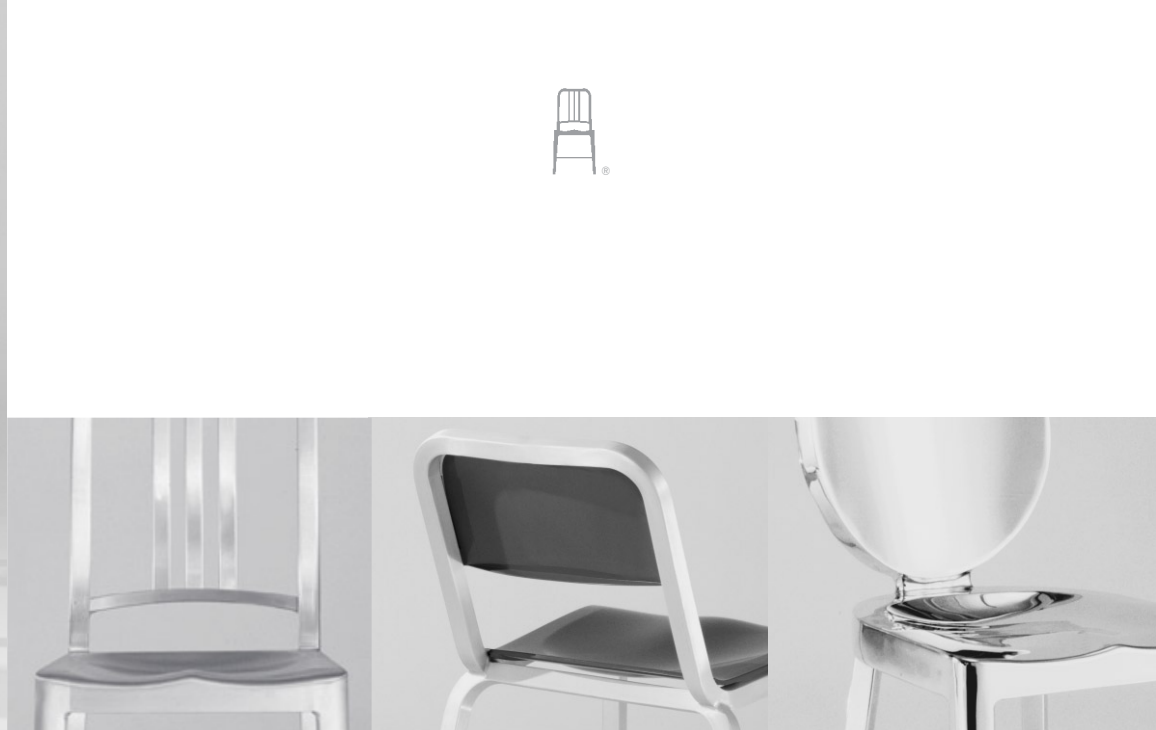
Anodizing changes the aluminum surface to aluminum oxide, a super-strong material. Anodized aluminum is corrosion-proof and can be used outdoors, however we suggest cleaning with soap and water every two weeks to remove grit and other air pollutants that can pit the surface. We recommend a clear powdercoat finish for items in use near heavy chemicals, such as hair salons.

**DAILY CLEANING:** Windex®, Formula 409® or similar spray cleaner, with or without bleach followed by a lint-free towel. Wash any film or residue with hot water. Do not use Stainless Steel cleaner on any aluminum furniture.

**HEAVY-DUTY DIRT OR OIL:** Very hot water and strong soap, followed by LIGHT scrubbing in the direction of the aluminum grain with a soft bristled brush or damp Scotchbrite® pad.

**SCUFFMARKS:** LIGHT scrubbing in the direction of the aluminum grain with a Scotchbrite® pad.

**STAINS:** Treat the stain with the appropriate cleaner (i.e. bleach for coffee, paint thinner for paint, acetone for marker), leave the cleaner on the stain until the stain is dissolved, then follow the instructions for heavy-duty dirt.



EMECO FURNITURE: FINISH CHARACTERISTICS AND MAINTENANCE SUGGESTIONS

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THE ALUMINUM CHAIR COMPANY



#### **POWDER COAT**

Emeco uses the most durable powdercoat finish available. Powder coat is an electrostatic process that is baked on the furniture. Slight variations are typical, and scratching is possible with effort. Powder coat finishes can be used outdoors in any climate, as the aluminum is corrosion-proof. We recommend a clear powdercoat finish for items in use near heavy chemicals, such as hair salons.

**DAILY CLEANING:** Windex® or similar spray cleaner, with or without bleach followed by a soft, lint-free towel. Wash any film or residue with hot water. Do not use Stainless Steel cleaner on any aluminum furniture.

**HEAVY-DUTY DIRT OR OIL:** Very hot water and strong soap, followed by a soft, lint-free towel.

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#### **HAND POLISHED ALUMINUM**

It takes eight man-hours to hand polish each piece of Emeco furniture. Each item will exhibit slight variations of handcraft. There is no coating on Emeco's hand polished items and they will begin to patina immediately upon use. Polished aluminum is non-corrosive and does not tarnish. **DO NOT USE ABRASIVE CLEANSERS, PADS OR BRUSHES ON HAND POLISHED ALUMINUM.**



**DAILY CLEANING:** Windex® or similar spray cleaner, with or without bleach followed by a soft, lint-free towel. Wash any film or residue with hot water. Do not use Stainless Steel cleaner on any aluminum furniture.

**HEAVY-DUTY DIRT OR OIL:** Very hot water and strong soap, followed by a soft, lint-free towel.

**LIGHT SCRATCHES:** High quality aluminum polish with buffing pads in a circular pattern (available at most hardware stores, or from Emeco customer service, 1 717 637 5951 x 1 or 2). Follow by a light polish of cornstarch with a very soft cloth.

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#### **ABS PLASTIC (1951 SEAT AND BACK)**

ABS plastic is more resistant to scratching than most plastics. Emeco's lightly textured finish will reduce the appearance of scratches.

**DAILY CLEANING:** Windex® or similar spray cleaner, with or without bleach followed by a soft, lint-free towel. Wash any film or residue with hot water.

**NORMAL MAINTENANCE AND LIGHT SCRATCHES:** Lemon Pledge®, Armorall®, or Isopropyl Alcohol.



#### **PLASTIC LAMINATE (1951 SEAT AND BACK)**

Emeco uses plastic laminate on both the front and backsides of the seat and backs for minimal maintenance.

**DAILY CLEANING:** Windex® or similar spray cleaner, with or without bleach followed by a soft, lint-free towel. Wash any film or residue with hot water.

**NORMAL MAINTENANCE AND LIGHT SCRATCHES:** Lemon Pledge®, Armorall®, or Isopropyl Alcohol.

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#### **GLIDES AND CAPS**

Emeco Navy™ chairs and stools have stainless steel glides with Lexan® caps. All other chairs and stools have Lexan® glides. Sound deafening Neoprene replacement glides are available for all chairs and stools. These are not recommended on light colored floors. Replacement glides and caps are available from Emeco customer service (1 717 637 5951 x 1 or 2).

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