

















Assembly Instructions for SH 72 Rotary Bush Mower

Affix Handlebars	Position Handlebar Wires	Attach Control Panel	Confirm Proper Installation
 <p> *Remove bolt from handlebar joint *Rotate handlebar to preferred height *Tighten bolt as tight possible (loosely tightened bar causes vibrations that wear out handlebar teeth, making attachment less reliable) </p>	 <p> *Ensure that wires are run on the inside of the handlebar and are run through proper runners </p>	 <p> *Remove nuts from sides of handlebar *Place control panel in proper position *Screw nuts into place </p>	 <p> *Refer to picture above for proper installation of control panel </p>
Attach Front Wheel	Attach Blade Adjustment Lever	Affix Lever to Front Wheel	Lever to Front Wheel
 <p> *Slide Wheel into slots located at front of belt cover *Screw Long (M12x90) Hexagon Bolt into place </p>	 <p> *Shorten lever to minimum length on both sides before attachment *Insert wheel arm with longer half facing engine *Screw Hexagon bolt into slots on front wheel arm </p>	 <p> *Tighten nuts on front wheel arm </p>	 <p> *Place Long Hexagonal bolt into carriage above belt cover *Tighten bolts to ensure attachment </p>

Assembly Instructions for SH72 Rotary Bush Mower (continued)

Affix Rear Blade Cover	Attach Rear Wheels	Affix Rear Wheels	Attach Spring Assembly
 <ul style="list-style-type: none"> *Place metal casing over rubber cover at rear of machine *Insert silver nut from the inside out through cover and metal case *Screw bolt onto nut 	 <ul style="list-style-type: none"> *Affix plastic tube to wheel axle, so that gold ring is not visible *Align notch in tire center to axle key *Slide tire into place 	 <ul style="list-style-type: none"> *Place washer over wheel hole *Screw washer and M8x35 bolt onto wheel 	 <ul style="list-style-type: none"> *Hook long arm of spring to clutch assembly so that point of long arm faces out *Hook Clutch wire to short spring arm
Affix Rotary Clutch Wire to Lever	Rotary Clutch Wire to Lever (cont'd)	Ensure Proper Assembly of Spring to Clutch Wire	Attach Engine Cover
 <ul style="list-style-type: none"> *Unscrew bolts from clutch wire *Fit clutch wire into clutch runner 	 <ul style="list-style-type: none"> *Hook clutch wire onto spring assembly *Tighten bolts on clutch wire 	 <ul style="list-style-type: none"> *Refer to above photo for proper attachment of Spring 	 <ul style="list-style-type: none"> *Unscrew bolts from top of engine *Position cover as shown *Screw bolts to cover

Parts Required For Assembly of SH72 Rotary Bush Mower

Parts Needed for General Assembly:

- *10/12mm Wrench (1)
- *14/17mm Wrench (1)
- *24mm Wrench (1)
- *Plug Wrench (1)
- *Small Hexagon Head Bolt (2)
- *Large Hexagon Head Bolt (1)
- *Spring Washer (2)
- *Front Tire Arm (1) *Blade Set Cap Nut (1)



Parts Needed for Front Cover Arm Assembly:

- *Nut (2)
- *Spring Washer (2)
- *Hexagonal Bolt (2)



Affixing Front Guard (optional)

- *Insert Bolts through the front guard, into holes on front deck

