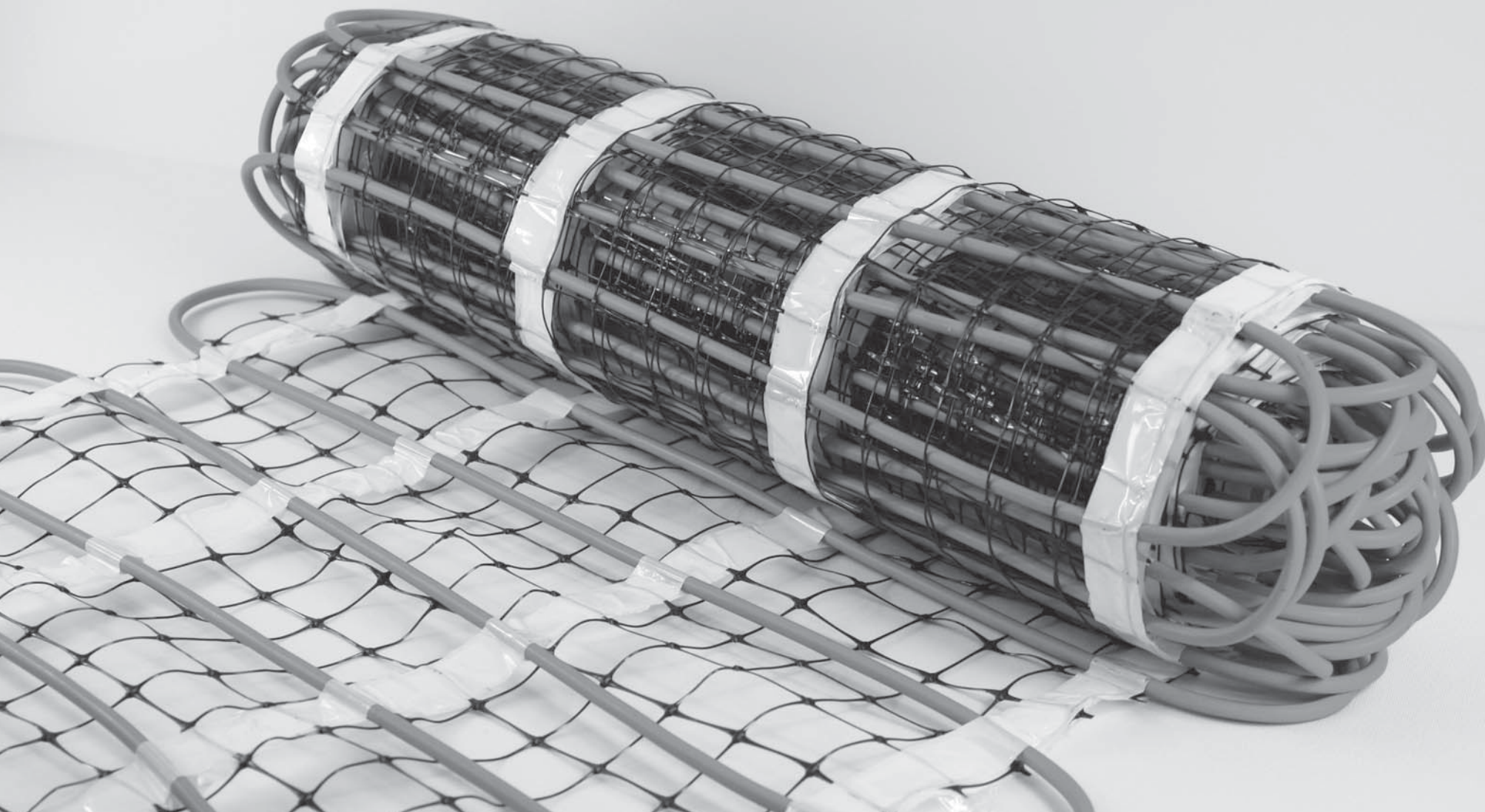




**WARMLY YOURS**  
MAKING COMFORT EASY

# Installation Manual for Slab Heating and Snow Melting



## CONTENTS

1.0 Product Specifications .....	1
2.0 Selection of the Heating System .....	2
3.0 Important Instructions before Installing the System.....	2
4.0 Installation for Slab Heating .....	3
4.1 Temperature Controller & Sensor .....	3
4.2 Electrical Provisions for the System.....	3
4.3 Pre-Installation Preparations.....	4
4.4 Installation for Concrete Embedded Applications.....	4
4.5 Operating Tips.....	5
5.0 Installation for Snow Melting .....	5
5.1 Control for Snow Melting System .....	5
5.2 Electrical Provisions for the System.....	5
5.3 Installation under Asphalt.....	6
5.4 Installation under Concrete .....	7
5.5 Installation in mortar under Pavers .....	8
5.6 Installation of Snow Melting Mat.....	9
6.0. Testing the Mats and Cable.....	10
6.1 Control for Snow Melting System .....	10
6.2 Electrical Provisions for the System.....	10
7.0 Warranty .....	10
8.0 Appendix	
Appendix A: WarmlyYours Snow Melting Mats.....	11
Appendix B: WarmlyYours Snow Melting and Slab Heating Cables.....	12
Appendix C: Cross-Section of Snow Melting Cable in Asphalt .....	13
Appendix D: Cross-Section of Snow Melting Cable in Concrete.....	14
Appendix E: Cross-Section of Snow Melting Cable in Mortar Under Pavers ...	15
Appendix F: Cross-Section of Indoor Slab Heating Cable in Concrete .....	16
Appendix G: WarmlyYours Snow Melting System Diagram Premium.....	17
Appendix H: WarmlyYours Snow Melting System Diagram Economy .....	18
Appendix I: WarmlyYours Snow Melting System Diagram Manual.....	19
Appendix J: WarmlyYours Snow Melting System Diagram Value .....	20
Appendix K: WarmlyYours Interior Slab Heating System Diagram .....	21
9.0 Warranty Registration.....	22

## 1.0 PRODUCT SPECIFICATIONS

WarmlyYours Heating Cable is designed for concrete slab floors of new homes, outdoor driveways, walkways, stairs and patios. It is well suited for large areas like basements, garages, additions and driveways.

The Heating Cable is comprised of a dual, multistrand heating element with a primary insulation of Fluoropolymer. The insulated core is then protected with a woven metal braid and an outer jacket of PVC, EPR or Zero Halogen Polyolefin based compound to make it sturdier and to provide corrosion protection. These cables are terminated with 20' (6.1m) long standard cold leads. The hot and cold junction is uniquely designed to make it 100% fool proof.

The Snow Melting Mat is a cable in mat construction (for snow melt applications) which consists of the Heating Cable taped on a Polypropylene (PP) mat. The Heating Cable is laid in a serpentine fashion so that it is equally spaced and distributed on the (PP) mat.

Available in a wide range of capacities and sizes to suit your requirements, the Snow Melting Mats and Heating Cables are identified as indicated below.

### Item Number: AAAA-BBB-CCCC

**Ex: Item Number: WHMA-240-0250**

(product type) (voltage) (width & length = 2'x50')

- AAAA = WHMA for Snow Melting Mat, WHCA for Snow Melting Cable and WSHM for Slab Heating Mat, WSHC for Slab Heating Cable
- BBB = Operating Voltage available in 120V and 240V
- CCCC = Mat width in ft. (first two digits) and Mat length in ft. (third and fourth digits) for Snow Melting Mat and Slab Heating Mat, Cable length in ft. for Snow Melting Cable and Slab Heat Cable

The available sizes of Snow Melting Mats are shown in Appendix A. The available lengths of Snow Melting and Slab Heating Cables are shown in Appendix B. Both Appendices include the following attributes for each Item Number.

- Product Type
- Operating Voltage
- Cable Length
- Mat Width and Length
- Total Ohms
- Total Watts
- Watts/Ft for Cable or Watts/Sq Ft for Mats
- Amps

## 2.0 SELECTION OF THE HEATING SYSTEM

Selection of your Heating System will depend on the application. The following can be taken as a general guide:

### INSTALL CHART

Application	Watts per Sq.Ft. (per Sq.M.) - Cable spacing inches (mm)	Multiplier at given spacing
Outdoor Snow Melting	45 to 55 W/ft <sup>2</sup> (4.18 to 5.11 W/m <sup>2</sup> ) Recommended spacing 3" (76mm).	4.0 at 3" (76mm)
Outdoor Slab Heating	25 to 35 W/ft <sup>2</sup> (2.32 to 3.25 W/m <sup>2</sup> ) Recommended spacing 4" to 6" (102 to 152 mm).	3.0 at 4" (102mm) 2.4 at 5" (127mm) 2.0 at 6" (152mm)
Indoor Slab Heating	15 to 20 W/ft <sup>2</sup> (1.39 to 1.86 W/m <sup>2</sup> ) Recommended spacing 7" to 10" (178 to 254mm).	1.7 at 7" (178mm) 1.5 at 8" (203mm) 1.3 at 9" (229mm) 1.2 at 10" (254mm)

**Note:** The heated cable spacing is mandated to generate a maximum of 15Watts/ft<sup>2</sup> (161Watts/m<sup>2</sup>) of output in applications where a floor covering, such as carpet, tile, or wood, is placed over the slab.

**Formula:** Area of Application x Multiplier at given cable spacing = Heated Cable Length required

**Example 1 (English):** 100 sq.ft of Outdoor Snow Melting x 4.0 at 3" spacing = 400 feet of Heated Cable required

**Example 2 (Metric):** 9.3 sq.m of Outdoor Snow Melting x 4.0 at 76mm spacing = 37.2m of Heated Cable required

Please note the above-indicated values are meant as a general guide. Your values may vary depending on a number of factors. Please consult your Account Manager for assistance.

## 3.0 IMPORTANT INSTRUCTIONS BEFORE INSTALLING THE SYSTEM

1. Heating Cable must not cross or overlap itself at any point. This could cause the Cable to overheat, requiring replacement.
2. The Heating Cable length should not be cut or altered under any circumstances. This may cause over heating resulting in damage to the Cable.
3. The cold lead can be cut /extended with a conventional splice, inside of an accessible junction box (weatherproof if outdoors).

4. Take precautions to avoid damage to Heating Cable during installation. Do not drive over cable. Duct tape the ends of shovels. Do NOT saw expansion joints, without having lines marked off clearly with spray paint, where installer has verified that Heating Cables will not be cut. Do NOT damage Cables with heavy equipment, machinery or vehicles.
5. Heating Cables should be separated from other heat sources such as luminaries and chimneys.
6. Do not install the Heating Cable below 5° F (-15° C) ambient temperature.
7. Minimum bending radius of the Heating Cable shall not be less than 10 times its diameter.
8. Minimum spacing of Cables is 3" (76 mm) and maximum spacing of Cables is 12" (305 mm).
9. Twin Conductor Heating Cable has a ground braid (metal sheath) to be connected to ground and 2 conductors which are to be connected to the power supply.
10. Double check the voltage and wattage of the Heating Cable received against the project specifications on your custom installation plan. These are marked on the packing box of the product. A qualified electrician should connect the Heating System.
11. Check the continuity, resistance and insulation resistance of the Heating Cable before installing and also after installing. Resistance value should match the value shown in Appendix A on page 12. A tolerance of -5% to +10% is allowed. Insulation resistance must be more than 10 megohms.
12. Keep high voltage power wires in a separate conduit from the low voltage wire.
13. Allow sufficient drying or curing period of the floor / slab / concrete / asphalt after installing the Heating System and before energizing the Heating System.
14. For easy reference, fix a label at the power distribution board indicating the location of the heating units installed.

### WARNING

15. The Cable must NOT be shortened or cut in any manner or subjected to strain at the splice joint.
16. NEVER power up Heating Cables prior to being buried in concrete, asphalt or in mortar (even for testing purposes). This will prevent premature failure of the Heating Cable.

## 4.0 INSTALLATION FOR INDOOR & OUTDOOR SLAB HEATING

### 4.1 TEMPERATURE CONTROLLER & SENSOR

We recommend a standard Programmable Thermostat with a temperature sensor specially designed for control of the Heating System.

The sensor normally comes with a lead wire of 15 feet (4.5m) in length. Thermostat sensor location shall be centered between two adjacent runs of Heating Cable within metal pipe or conduit to allow for replacement. Do not position Thermostat sensor closer than 1.5 inch (38 mm) to Heating Cable. Sensor cable shall be routed to the Thermostat located in the wall at suitable operating height. Always install Thermostat indoors, even when used in conjunction with exterior slab heating.

Do not allow any other Heating Cable to overlap with the sensor cable.

The details of the thermostats and installation guidelines are given in the instruction manual provided with the Thermostat.

### 4.2 ELECTRICAL PROVISIONS FOR THE SYSTEMS

The Heating System installation wiring shall be in accordance with the National Electric Code and any applicable local codes. Controls and accessories recommended for use along with the Heating Cables are listed below:

- Floor Sensing Temperature controller / Thermostat
- GFCI (Ground Fault Circuit Interrupter)
- Dedicate Circuit Breaker(s) for all heater circuits
- Plastic or wire zip ties

The location of the Thermostat junction box shall be about 4' (1.2m) high from the floor for easy access. The floor sensor wire and the Heating Cable cold leads shall be routed to the Thermostat / power connection box in separate conduits.

If the Heating System has a load below 1,750W at 120V or 3,500W at 240V based on thermostat power rating, it may be connected directly to an electronic thermostat as shown in Diagram A which gives a typical scheme of the electrical system. If the Heating System has a load more than the thermostat power rating, consult your WarmlyYours Account Manager.

## WARNING

Heating Cable should be connected to a Ground Fault Circuit Interrupter (GFCI) equivalent having a rated residual operating current not exceeding 30mA. Consult a qualified electrician.

In case the GFCI trips during normal operation, and cannot be reset, there is likely a fault in the Cable. No attempt should be made to re-energize the system. The GFCI must not be bypassed under any circumstances. Consult a qualified electrician.

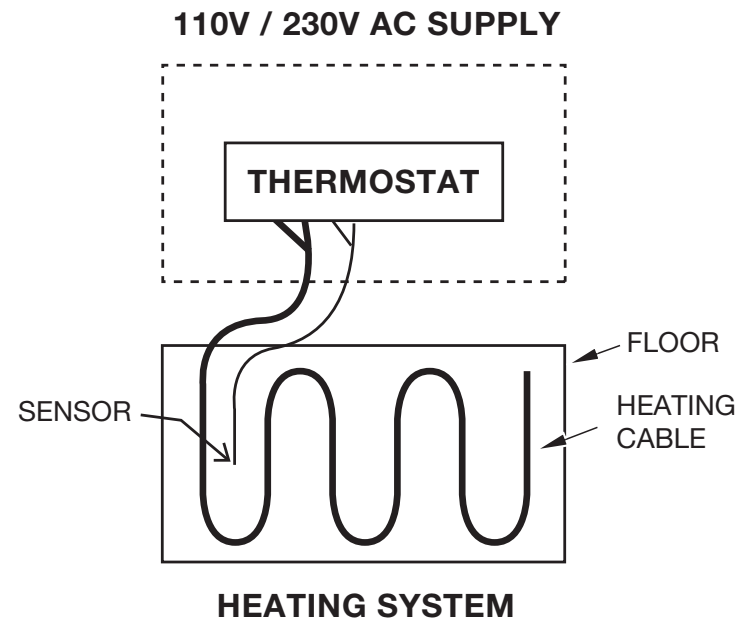


DIAGRAM A



### 4.3 PRE-INSTALLATION PREPARATIONS

1. Review the custom installation plan for the area requiring the Heating System and verify dimensions listed against your actual field dimensions to ensure they match.
2. Confirm the location of the power supply box/Thermostat and sensor against the plan.
3. Select Heating Cable(s) and ensure that the procured Cable is correct according to the requirements in the following section.
4. Check the Slab Heating Cable in the box visually and make sure that it is not damaged. Check voltage, wattage, resistance values from the factory test record and verify that they match the required specifications.
5. Check resistance of Heating Cable and its insulation resistance with a multimeter/megohmmeter as soon as it is removed from its packing. Resistance value of the Heating Cable shall match to the value shown in Appendix A on page 12. A tolerance of -5% to +10% is allowed. Insulation resistance shall be more than 10 Megohms. Record it on the warranty card located on page 22 of this manual.
6. The Heating Cable is now ready for installation.

### 4.4 INSTALLATION FOR INDOOR CONCRETE SLAB APPLICATION

1. Reinforcement mesh on the floor or slab should be strong enough when walked on for installation of the Heating Cable.
2. Reinforcement mesh should be properly positioned and supported so that it does not get disturbed during the concrete pour. Ensure the Heating Cable is on the reinforcement mesh a minimum of 2" (51mm) below the finished concrete/slab surface.
3. Surface preparation of the floor is very important. The floor must be completely free of all debris including all nails, sharp metallic objects, wood and construction debris. Make absolutely sure that there are no objects on the floor that might damage the Heating Cable.
4. Start installing Heating Cable from the location of power connection box.
5. Roll out the Heating Cable. Secure it to the reinforcement mesh or grid using plastic zip ties (supplied by installer).
6. Heating Cable should be laid 3" (76mm) away from the wall perimeter.

7. Heating Cable should be laid so that the Cables are equally spaced. The distance between two Heating Cable passes should be according to the spacing calculation determined by WarmlyYours.
8. Route the power leads through a conduit from the floor to the connection box. If multiple cables are being used, route all power leads through a conduit from the floor to the connection box in the wall.
9. Check the resistance and insulation resistance value after laying out Cables. Check to see if these values are consistent with the pre-install values. Record values in the warranty card on page 22.
10. At this point, the concrete can be poured.
11. Pour the concrete and spread evenly on the reinforcement mesh / grid. The concrete floor or slab thickness shall be about 2" (51 mm) on top of the Heating Cable.
12. Ensure the entire Heating Cable, factory splices and thermostat sensor (in metal conduit) are embedded in the cement mortar. The choice and application of building materials should be in accordance with the building material manufacturer's instructions.
13. Ensure the correct curing time for drying of construction materials is followed before powering ON the Heating Cables.
14. Check the continuity, resistance and insulation resistance values after the concrete or mortar is poured. They should be consistent with the values recorded previously. Record values on the warranty card on page 22 of this manual.

#### **WARNING**

The heated cable spacing is mandated to generate a maximum of 15Watts/ft<sup>2</sup> (161Watts/m<sup>2</sup>) of output in applications where a floor covering, such as carpet, tile, or wood, is placed over the slab.

## 4.5 OPERATING TIPS

1. Energy consumption will vary depending on ambient temperature and building insulation. For lower energy consumption, use a 7-day Programmable Thermostat control.
2. Energy consumption can be minimized by turning the system OFF when heating is not required, but extra time will be required for the floor to warm up once the system is turned ON again.
3. Avoid placing objects like thick Mats, rugs, floor level furniture and mattresses on the heated floor, especially in the area where the floor temperature sensor is located. These restrict the transfer of heat away from the Cables and result in the floor area beneath them being warmer than other areas.
4. Avoid Mats with rubber or vinyl type backing as these may decompose with heat and could stain flooring.

## 5.0 INSTALLATION FOR SNOW MELTING

### 5.1 CONTROL OF SNOW MELTING SYSTEM

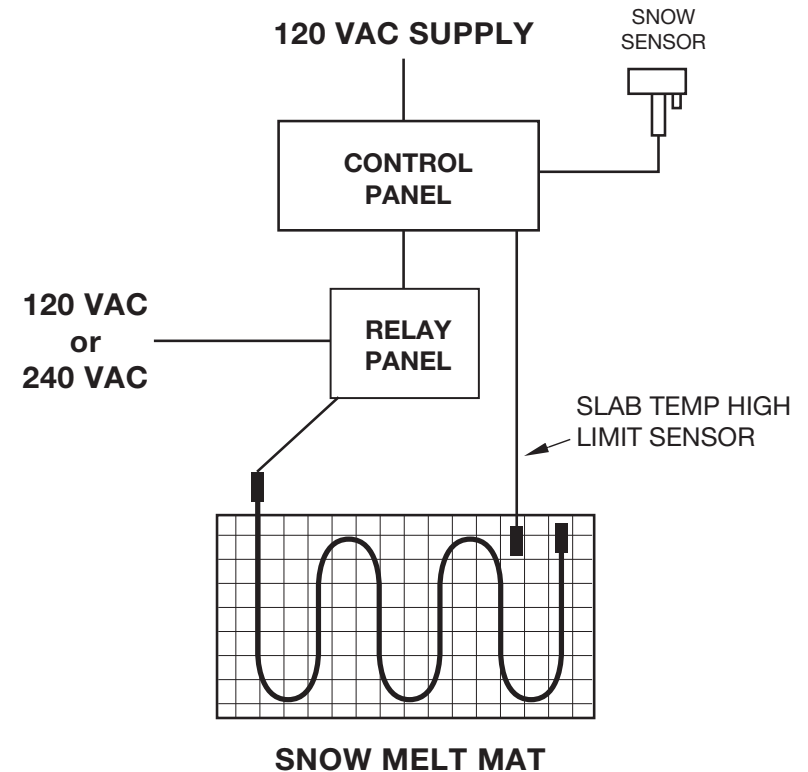
A control suitable for Snow Melting systems with pavement mounted or aerial mounted sensor should be used for Snow Melting applications.

### 5.2 ELECTRICAL PROVISIONS FOR THE SYSTEMS

The Snow Melting system installation wiring shall be in accordance with the National Electric Code and prevailing local codes.

The snow / moisture sensor cable and the Heating Cable cold leads shall be routed to the power connection box in separate conduits.

Breaker Size (Amps)	Max Design Load (Amps)
40	32
30	24
20	16
15	12



**DIAGRAM B**

### 5.3 INSTALLATION UNDER ASPHALT

1. Ensure that paving contractor has a solid base of 4" to 8" (102 mm to 203 mm) of crushed rock aggregate tamped down and ready to receive the asphalt.
2. It is extremely important that the paving installer does NOT use any heavy equipment, machinery, or vehicles over the exposed Heating Cable. Any tracked mechanical spreaders or dump trucks must be prohibited from running over exposed Heating Cable.
3. During this process of laying asphalt, installing the heating product, and laying more asphalt, it is the responsibility of the electrician to use a 500 VDC megohmmeter and a multi-meter to continuously check the Heating Cables that are being worked on top of, to ensure they have not been damaged.
- 4a. The paving installer should lay down the binder / base coat of asphalt and roller it smooth. The paving installer must decide if this binder coat of asphalt is allowed to cool before finishing with the top coat of asphalt. This should be coordinated with the installer of the Heating Cable or Mats. When working on top of hot asphalt, please consider pre-making "wire mesh heating Mats". This means rolling out the reinforcing wire mesh (provided by electrician) and pre-attaching the Heating Cable to it using wire ties (like rebar wire ties) that will not melt from the hot asphalt. These "wire mesh heating Mats" could be left in the yard next to the driveway while the first binder coat is poured. While the asphalt is still hot, two people could carry / drag each "wire mesh heating mat" over the hot asphalt, have it flipped over so that it is wire-side-down / mesh-side-up, and then staked down to the hot binder coat (stakes provided by electrician).
- 4b. If the paving installer decides to let the binder / base coat of asphalt cool prior to finishing with the top coat, then wire mesh is only needed for free-form type Heating Cable installations. WarmlyYours Snow Melting Mats may be staked down to the binder coat without using any wire mesh (stakes may only pierce the black plastic mesh, and should never make direct contact with the Heating Cable itself). Again, it's recommended that the Snow Melting Mat be laid down so it is wire-side-down / mesh-side-up, to help protect it from damage by shovels. When installing free-form type Heating Cable, stake wire mesh down to the binder / base coat first, and then attach the Heating Cable to it using wire ties. This means it is wire-side-up / mesh-side-down, so extra care must be taken by the paving installer to avoid damaging the Heating Cables with shovels or rakes used to spread the top coat of asphalt.
5. Once the heater cables are in place, the electrician must route the cold lead(s), (20 ft (6.1m) provided per each Mat / Cable) through rigid metal conduit(s) to get back to an accessible weatherproof junction box(s). The electrician may supply junction boxes which can be accessed from above, so the rest of the box is buried to avoid damage by lawn mowers and/or vehicles. Care must be taken by the electrician so that none of the heated section of Cable enters the conduit(s). If a slab-mounted snow sensor will be used, this is the best time for placement. It should be located in an open area, away from trees or bushes, so that snow will easily fall directly on it. Separate conduit should be used to protect the low voltage sensor wire and must NOT be shared with any high voltage cold lead from the Heating Cables / Mats.
6. Once the Heating Cables and conduits are in place, and are attached by the above methods listed, the final top coat of asphalt may be poured. At least 2" (51mm) of material must cover the Heating Cable. The paving installer will be required to spread this around evenly with shovels and rakes. Shovels should be duct taped so the blade ends are less sharp. Again, the topping coat should be spread manually to avoid use of heavy machinery. The only time it is acceptable to use a mechanical asphalt spreader would be when it can straddle tire track coverage used for longer sloped driveways. Tire track coverage allows the spreader machine to be used without it ever making any direct contact with the Heating Cables.
7. Once the top coat of asphalt is spread over the Heating Cables evenly with at least 2" (51 mm) thick coverage, it may be rolled over with the steam roller to finish / flatten the driveway. Again, each Heating Cable / Mat must be tested with a multi-meter and 500 VDC megohmmeter to verify that they have not been damaged, and to ensure they will be ready for activation (final test) after the asphalt has cured. These values should be recorded on the warranty card on page 22.

## 5.4 INSTALLATION UNDER CONCRETE

1. Ensure that the concrete contractor has installed a solid base of 4" to 8" (102 mm to 203mm) of crushed rock aggregate base and that it is tamped down and ready for the concrete pour.
2. It is extremely important that the concrete installer does NOT use any heavy equipment, machinery, or vehicles over the exposed Heating Cable. During concrete pours, it is recommended that care be taken to avoid stepping on the transition portion of cable, where the hot section (green) meets the cold section (black). This is the location of the factory splice. During this process of installing the heating product and pouring concrete, it is the responsibility of the electrician to use a 500 VDC megohmmeter and a multi-meter to keep checking on the Heating Cables that are currently being worked on top of, to ensure they have not been damaged, and will be ready for action once the concrete slab has cured.
3. For installations in stairs and ramps that will include hand rails, it is strongly recommended that the concrete installer pre-sleeve for the posts to avoid any and all drilling of the concrete. The Heating Cable must be routed around these sleeves or posts to avoid any direct contact with them. Heating Cables or Mats must not be allowed to pass thru expansion joint locations. It is recommended that lines are spray painted on the finished concrete surface by the electrician to mark off exactly where expansion joints may be located. It is the responsibility of the electrician and the concrete installer to coordinate their efforts so they avoid saw-cutting or drilling thru Heating Cables that are no longer visible beneath the concrete. Following the proposed installation plan from WarmlyYours will help to ensure this process goes smoothly.
- 4a. For Two-Pour Installations: The concrete installer pours the first 2" to 3" (51mm to 76mm) of concrete. While this first pour is still wet, rebar or wire-mesh should be placed on top of the first pour. The Snow Melting Mats / Cables should be attached to the rebar / mesh with plastic zip ties, using 3" to 4" (76mm to 102mm) spacing for free-form type cable. At this time, the electrician must route the cold lead(s) thru rigid metal conduit(s) to get back to an accessible weatherproof junction box(es). Care must be taken by the electrician so that none of the heated section enters any conduit. If a slab-mounted snow sensor will be used, this is the best time for placement. It should be located in an open area away from trees or bushes so that snow will easily fall directly on it. Separate conduit should be used to protect the low voltage sensor wire and must NOT be shared with any high voltage cold lead from the Heating Cables / Mats. Once conduits & sensor(s) are placed, the topping pour of concrete can be finished. Again, the concrete installer(s) must take care not to walk on the hot-cold splice point, and to avoid damaging the Heating Cables with shovels and rakes. Taping up the shovel blades helps make them less sharp. Like with asphalt, it's recommended that Mats be placed so the mesh faces up, keeping the wire-side-down to help protect it from the shovels.
- 4b. For Single-Pour Installations: The wire mesh or rebar is first placed by the concrete installer or electrician. The electrician then must attach the Heating Cable to the rebar / mesh with plastic zip ties using 3" to 4" (51mm to 76mm) spacing for free-form type cable. Then the rebar / mesh must be propped up with concrete rubble, wire chairs, or brick pavers to the appropriate depth so that Heating Cable / Mat ends up 2" to 3" (51mm to 76mm) from finished surface and no deeper. Once rebar / mesh / Heating Cable is all propped up, the electrician must route the cold leads(s) thru rigid metal conduit(s) to get back to an accessible weatherproof junction box (es). Care must be taken so that none of heated section enters any conduit. If a slab-mounted snow sensor will be used, this is the best time for placement. It should be located in an open area, away from trees or bushes, so that snow will easily fall directly on it. Separate conduit should be used to protect the low voltage sensor wire and must NOT be shared with any high voltage cold lead from the Heating Cables / Mats. Once conduits & sensor(s) are placed, the pour of the concrete can be finished in one step. The concrete installer(s) must take care not to walk on the hot-cold splice and to avoid damaging the Heating Cables with shovels and rakes. Mats should be placed mesh facing up, keeping the wire-side-down, to help protect it from the shovels and rakes.
5. The electrician needs to complete final testing of all the Heating Cables / Mats with a multi-meter and a megohmmeter to verify and record that each Heating Cable has survived the pour of concrete and is ready for action once the concrete is cured. These values must be recorded on the warranty card on page 22.



## 5.5 INSTALLATION UNDER PAVERS (STONE OR BRICK)

1. Ensure that there is a solid base of 4" to 8" (102mm to 203mm) of crushed rock aggregate base and that it is tamped down and ready to receive the mortar pour.
2. It is extremely important that the paver installer does NOT use any heavy equipment, machinery, or vehicles over the exposed Heating Cable. During the paver installation process, it is recommended that care be taken to avoid stepping on the hot-cold factory splice portion of cable (green meets black). It is the responsibility of the electrician to use a 500 VDC megohmmeter and a multi-meter to continuously check on the Heating Cables that are currently being worked on top of, to ensure they have not been damaged, and will be ready for action once the mortar pour has cured.
3. For installations in stairs and ramps that will include hand rails, it is strongly recommended that the paver installer pre-sleeve for the posts to avoid any and all drilling of the mortar. The Heating Cable must be routed around these sleeves or posts to avoid any direct contact with them. It is the responsibility of the electrician and the paver installer to coordinate their efforts so they avoid saw-cutting or drilling thru Heating Cables that are no longer visible beneath the mortar.
4. The paver installer or electrician should place wire mesh (like would be used in concrete) down on top of the crushed rock aggregate. The mesh should be staked down firmly to the crushed rock so it remains flat. Next, the Heating Cable or Mats should be attached to the mesh using wire ties to maintain proper depth and spacing, 3" (76mm) for free-form type Cable. Reference the WarmlyYours custom installation plan provided with quotation so that this process goes smoothly.
5. At this time, the electrician must route the cold lead(s) thru rigid metal conduit(s), to get back to an accessible weatherproof junction box(es). Care must be taken by the electrician so that none of the heated section (green) enters any conduit. For this type of application, we recommend using an aerial mounted snow sensor to avoid having to cut around a circular slab mounted sensor (this could cause a trip hazard or premature paver crumble). Once the conduit(s) is in place, the product is ready to receive the mortar pour.
6. Care must be taken by the paver installer so the mortar covers the Heating Cables / Mats and they will not make direct contact with the pavers. We recommend that at least 1.5" (38mm) thick mortar is poured over the Heating Cables / Mats, but no more than 2"(51mm).

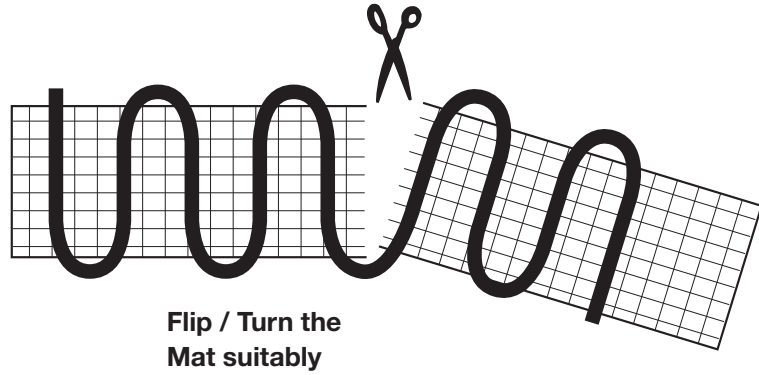
7. The paver installer(s) must take care not to walk on the hot-cold factory splice and to avoid damaging the Heating Cables with shovels or rakes. Mats should be placed mesh facing up, keeping the wire-side-down, to help protect them from the shovels.
8. The electrician needs to complete final testing of all the Heating Cables / Mats with a multi-meter and a megohmmeter to verify and record that each Heating Cable has survived the pour of mortar, and is ready for action once the mortar is cured. These values must be recorded on the warranty card on page 22.

### **WARNING**

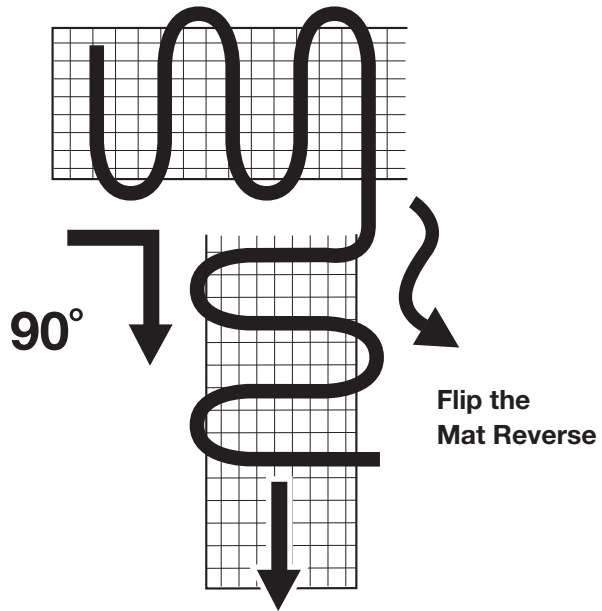
Brick and Stone Pavers must NOT be any thicker than 2.5" (63.5mm).

## 5.6 INSTALLATION OF SNOW MELTING MAT

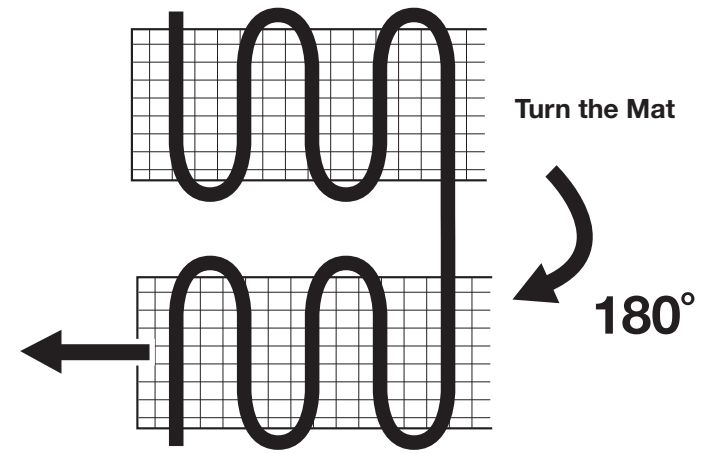
Use scissors to cut the Mat. NEVER cut the Heating Cable



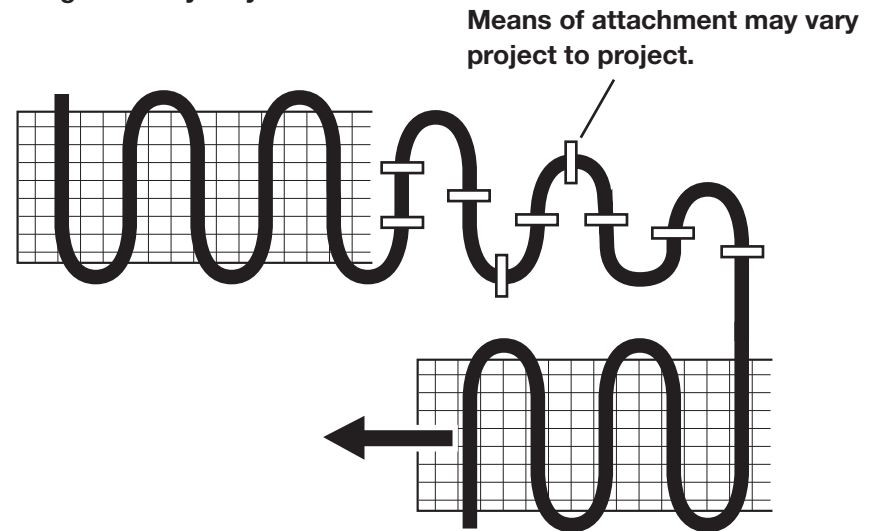
For 90 Degree Turn



For 180 Degree Turn



For other shapes, detach Cable from Mat to required length and lay only Cable.



## **6.0 TESTING THE MATS AND CABLE**

### **6.1 TEST ONE: INSULATION RESISTANCE (MEGOHMMETER REQUIRED)**

1. Connect one meter clamp to the cold lead (pigtail) inner conductor and the other meter clamp to the metal cable braided sheath (ground) of the Heating Cable.
2. Test in accordance with the meter manufacturer's instructions. Recommended meter is a 500 VDC megohmmeter.
3. Megohmmeter reading should read greater than 10 megohms.
4. Record measured values on the warranty card on page 22. Perform this test before, during and after installation of the Heating Cables.

### **6.2 TEST TWO: TOTAL CABLE RESISTANCE (MULTI-METER REQUIRED)**

1. Connect one meter clamp to one cold lead (pigtail) inner conductor and the other meter clamp to the other cold lead (pigtail) inner conductor.
2. Test in accordance with the meter manufacturer's instructions and record this ohm value on the warranty card on page 22.
3. Total nominal cable resistance information is found on the CSA label, the bill of materials and Appendix A, or can be obtained by calling your WarmlyYours Account Manager. Actual reading should be within 10% of the cable resistance.
4. Record measured values on the warranty card on page 22. Perform this test before, during and after installation of the Heating Cables.
5. Please be sure that you write in the full part number of the Cable or Mat next to your results.

## **7.0 WARRANTY**

WarmlyYours provide a warranty for the Heating Cables for a period of 10 years from date of purchase, for the material and workmanship under normal operating conditions.

In case of defective material, WarmlyYours obligation will be limited to the repair or supply of new material, free of charge to the customer.

The warranty does not cover installations made by unqualified persons or faults caused by incorrect design by others / misuse / damage caused by others / damage in transit / incorrect installation and any other subsequent damage that may occur. Costs related to repair / replacement will be fully chargeable to the customer if the damage is due to of any of the above reasons.

WarmlyYours is under no circumstances liable for consequential damages or losses including without limitations the loss or profit arising from any cause whatsoever. The guarantee is a material warranty only and does not cover field labor.

The warranty is void if there is any payment default and if data is not filled in attached warranty card.

**8.0 APPENDIX A:**

**WARMLYOURS SNOW MELTING MATS (SUITABLE FOR ASPHALT, CEMENT AND UNDER PAVERS)**

Part #	Size (ft/m)	Voltage	Area (ft <sup>2</sup> /m <sup>2</sup> )	Cable Length (ft/m)	Total Ohms	Total Watts	Watts/ft <sup>2</sup> (W/m <sup>2</sup> )	Amps
WHMA-120-0205	2' x 5' (0.61 x 1.52m)	120	10.0 (.93m <sup>2</sup> )	42.77 (13.04m)	28.80	500	50.00 (538W/m <sup>2</sup> )	4.17
WHMA-120-0305	3' x 5' (0.91 x 1.52m)	120	15.0 (1.39m <sup>2</sup> )	62.78 (19.14m)	19.20	750	50.00 (538W/m <sup>2</sup> )	6.25
WHMA-120-0210	2' x 10' (0.61 x 3.05m)	120	20.0 (1.86m <sup>2</sup> )	85.54 (26.07m)	14.40	1,000	50.00 (538W/m <sup>2</sup> )	8.33
WHMA-120-0310	3' x 10' (0.91 x 3.05m)	120	30.0 (2.79m <sup>2</sup> )	125.56 (38.27m)	9.60	1,500	50.00 (538W/m <sup>2</sup> )	12.50
WHMA-120-0215	2' x 15' (0.61 x 4.57m)	120	30.0 (2.79m <sup>2</sup> )	128.31 (39.11m)	9.60	1,500	50.00 (538W/m <sup>2</sup> )	12.50
WHMA-120-0315	3' x 15' (0.91 x 4.57m)	120	45.0 (4.18m <sup>2</sup> )	188.34 (57.41m)	6.40	2,250	50.00 (538W/m <sup>2</sup> )	18.75
WHMA-240-0210	2' x 10' (0.61 x 3.05m)	240	20.0 (1.86m <sup>2</sup> )	85.54 (26.07m)	57.60	1,000	50.00 (538W/m <sup>2</sup> )	4.17
WHMA-240-0215	2' x 15' (0.61 x 4.57m)	240	30.0 (2.79m <sup>2</sup> )	128.31 (39.11m)	38.40	1,500	50.00 (538W/m <sup>2</sup> )	6.25
WHMA-240-0220	2' x 20' (0.61 x 6.10m)	240	40.0 (3.72m <sup>2</sup> )	171.08 (52.15m)	28.80	2,000	50.00 (538W/m <sup>2</sup> )	8.33
WHMA-240-0230	2' x 30' (0.61 x 9.14m)	240	60.0 (5.57m <sup>2</sup> )	256.63 (78.22m)	19.20	3,000	50.00 (538W/m <sup>2</sup> )	12.50
WHMA-240-0240	2' x 40' (0.61 x 12.19m)	240	80.0 (7.43m <sup>2</sup> )	342.17 (104.29m)	14.40	4,000	50.00 (538W/m <sup>2</sup> )	16.67
WHMA-240-0250	2' x 50' (0.61 x 15.24m)	240	100.0 (9.29m <sup>2</sup> )	427.71 (130.37m)	11.50	5,000	50.00 (538W/m <sup>2</sup> )	20.87
WHMA-240-0310	3' x 10' (0.91 x 3.05m)	240	30.0 (2.79m <sup>2</sup> )	125.56 (38.27m)	38.40	1,500	50.00 (538W/m <sup>2</sup> )	6.25
WHMA-240-0315	3' x 15' (0.91 x 4.57m)	240	45.0 (4.18m <sup>2</sup> )	188.34 (57.41m)	25.60	2,250	50.00 (538W/m <sup>2</sup> )	9.38
WHMA-240-0320	3' x 20' (0.91 x 6.10m)	240	60.0 (5.57m <sup>2</sup> )	251.12 (76.54m)	19.20	3,000	50.00 (538W/m <sup>2</sup> )	12.50
WHMA-240-0330	3' x 30' (0.91 x 9.14m)	240	90.0 (8.36m <sup>2</sup> )	376.68 (114.81m)	12.80	4,500	50.00 (538W/m <sup>2</sup> )	18.75

**WARMLYOURS SLAB HEATING CABLES (SUITABLE FOR CONCRETE AND IN MORTAR UNDER PAVERS) NOT SUITABLE FOR USE IN ASPHALT**

Part #	Size (ft/m)	Voltage	Area (ft <sup>2</sup> /m <sup>2</sup> )	Cable Length (ft/m)	Total Ohms	Total Watts	Watts/ft <sup>2</sup> (W/m <sup>2</sup> )	Amps
WSHM-120-15011	1.5' X 11' (0.46 x 3.35m)	120	16.5 (1.53m <sup>2</sup> )	57.15 (17.42m)	43.64	330	20 (215W/m <sup>2</sup> )	2.75
WSHM-120-15016	1.5' X 16' (0.46 x 4.88m)	120	24.0 (2.23m <sup>2</sup> )	82.22 (25.06m)	30.00	480	20 (215W/m <sup>2</sup> )	4.00
WSHM-120-15022	1.5' X 22' (0.46 x 6.71m)	120	33.0 (3.07m <sup>2</sup> )	112.27 (34.22m)	21.82	660	20 (215W/m <sup>2</sup> )	5.50
WSHM-120-03017	3.0' X 17' (0.91 x 5.18m)	120	51.0 (4.73m <sup>2</sup> )	172.24 (52.50m)	14.12	1,020	20 (215W/m <sup>2</sup> )	8.50
WSHM-120-15036	1.5' X 36' (0.46 x 10.97m)	120	54.0 (5.02m <sup>2</sup> )	182.45 (55.61m)	13.33	1,080	20 (215W/m <sup>2</sup> )	9.00
WSHM-120-15040	1.5' X 40' (0.46 x 12.19m)	120	60.0 (5.57m <sup>2</sup> )	202.49 (61.72m)	12.00	1,200	20 (215W/m <sup>2</sup> )	10.00
WSHM-120-03021	3.0' X 21' (0.91 x 6.40m)	120	63.0 (5.85m <sup>2</sup> )	212.30 (64.71m)	11.43	1,260	20 (215W/m <sup>2</sup> )	10.50
WSHM-120-03025	3.0' X 25' (0.91 x 7.62m)	120	75.0 (6.97m <sup>2</sup> )	252.36 (76.92m)	9.60	1,500	20 (215W/m <sup>2</sup> )	12.50
WSHM-120-15056	1.5' X 56' (0.46 x 17.07m)	120	84.0 (7.80m <sup>2</sup> )	282.71 (86.17m)	8.57	1,680	20 (215W/m <sup>2</sup> )	14.00
WSHM-120-03029	3.0' X 29' (0.91 x 8.84m)	120	87.0 (8.09m <sup>2</sup> )	292.42 (89.13m)	8.28	1,740	20 (215W/m <sup>2</sup> )	14.50
WSHM-240-15064	1.5' X 64' (0.46 x 19.51m)	240	96.0 (8.92m <sup>2</sup> )	322.80 (98.39m)	30.00	1,920	20 (215W/m <sup>2</sup> )	8.00
WSHM-240-15070	1.5' X 70' (0.46 x 21.34m)	240	105.0 (9.75m <sup>2</sup> )	352.89 (107.56m)	27.43	2,100	20 (215W/m <sup>2</sup> )	8.75
WSHM-240-03040	3.0' X 40' (0.91 x 12.19m)	240	120.0 (11.15m <sup>2</sup> )	402.59 (122.71m)	24.00	2,400	20 (215W/m <sup>2</sup> )	10.00
WSHM-240-15085	1.5' X 85' (0.46 x 25.91m)	240	127.5 (11.85m <sup>2</sup> )	428.08 (130.48m)	22.59	2,550	20 (215W/m <sup>2</sup> )	10.63
WSHM-240-03044	3.0' X 44' (0.91 x 13.41m)	240	132 (12.26m <sup>2</sup> )	442.65 (134.92m)	21.82	2,640	20 (215W/m <sup>2</sup> )	11.00
WSHM-240-15095	1.5' X 95' (0.46 x 28.96m)	240	142.5 (13.24m <sup>2</sup> )	478.22 (145.76m)	20.21	2,850	20 (215W/m <sup>2</sup> )	11.88
WSHM-240-03048	3.0' x 48' (0.91 x 14.63m)	240	144.0 (13.38m <sup>2</sup> )	482.71 (147.13m)	20.00	2,880	20 (215W/m <sup>2</sup> )	12.00
WSHM-240-03052	3.0' x 52' (0.91 x 15.85m)	240	156.0 (14.49m <sup>2</sup> )	522.77 (159.34m)	18.46	3,120	20 (215W/m <sup>2</sup> )	13.00
WSHM-240-15112	1.5' X 112' (0.46 x 34.14m)	240	168 (15.61m <sup>2</sup> )	563.42 (171.73m)	17.14	3,360	20 (215W/m <sup>2</sup> )	14.00
WSHM-240-03056	3.0' X 56' (0.91 x 17.07m)	240	168.0 (15.61m <sup>2</sup> )	562.83 (171.55m)	17.14	3,360	20 (215W/m <sup>2</sup> )	14.00



**APPENDIX B:  
WARMLYOURS SNOW MELTING CABLES (ALL-PURPOSE FOR ASPHALT, CEMENT AND UNDER PAVERS)**

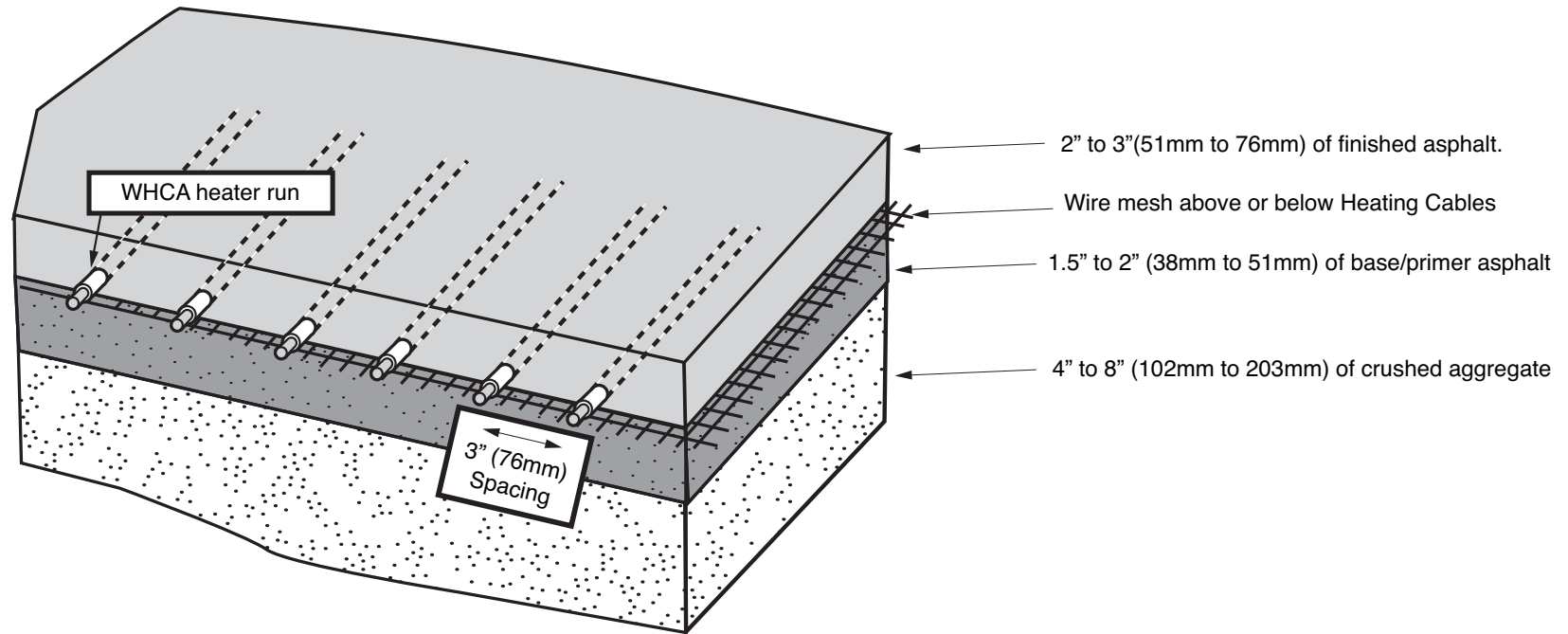
Part #	Voltage	Cable Length	Total Ohms	Total Watts	Watts/Ft	Amps
WHCA-120-0043	120	42.77' (13.04m)	28.80	500	11.69 (38W/m)	4.17
WHCA-120-0063	120	62.78' (19.14m)	19.20	750	11.95 (39W/m)	6.25
WHCA-120-0086	120	85.54' (26.07m)	14.40	1,000	11.69 (38W/m)	8.33
WHCA-120-0126	120	125.56' (38.27m)	9.60	1,500	11.95 (39W/m)	12.50
WHCA-120-0188	120	188.34' (57.41m)	6.40	2,250	11.95 (39W/m)	18.75
WHCA-240-0086	240	85.54' (26.07m)	57.60	1,000	11.69 (38W/m)	4.17
WHCA-240-0128	240	128.31' (39.11m)	38.40	1,500	11.69 (38W/m)	6.25
WHCA-240-0171	240	171.08' (52.15m)	28.80	2,000	11.69 (38W/m)	8.33
WHCA-240-0188	240	188.34' (57.41m)	25.60	2,250	11.95 (39W/m)	9.38
WHCA-240-0251	240	251.12' (76.54m)	19.20	3,000	11.95 (39W/m)	12.50
WHCA-240-0342	240	342.17' (104.29m)	14.40	4,000	11.70 (38W/m)	16.67
WHCA-240-0377	240	376.68' (114.81m)	12.80	4,500	11.95 (39W/m)	18.75
WHCA-240-0428	240	427.71' (130.37m)	11.50	5,000	11.69 (38W/m)	20.87

**WARMLYOURS SLAB HEATING CABLES (SUITABLE FOR CONCRETE AND IN MORTAR UNDER PAVERS)  
NOT SUITABLE FOR USE IN ASPHALT**

Part #	Voltage	Cable Length	Total Ohms	Total Watts	Watts/Ft	Amps
WSHC-120-00057	120	57' (17m)	43.64	330	5.79 (19W/m)	2.75
WSHC-120-00082	120	82' (25m)	30.00	480	5.85 (19W/m)	4.00
WSHC-120-00112	120	112' (34m)	21.82	660	5.89 (19W/m)	5.50
WSHC-120-00172	120	172' (53m)	14.12	1,020	5.93 (19W/m)	8.50
WSHC-120-00182	120	182' (56m)	13.33	1,080	5.93 (19W/m)	9.00
WSHC-120-00202	120	202' (62m)	12.00	1,200	5.94 (19W/m)	10.00
WSHC-120-00252	120	252' (77m)	9.60	1,500	5.95 (20W/m)	12.50
WSHC-240-00323	240	323' (98m)	30.00	1,920	5.94 (19W/m)	8.00
WSHC-240-00353	240	353' (108m)	27.43	2,100	5.95 (20W/m)	8.75
WSHC-240-00402	240	402' (123m)	24.00	2,400	5.97 (20W/m)	10.00
WSHC-240-00443	240	443' (135m)	21.82	2,640	5.96 (20W/m)	11.00
WSHC-240-00483	240	483' (147m)	20.00	2,880	5.96 (20W/m)	12.00
WSHC-240-00523	240	523' (159m)	18.46	3,120	5.97 (20W/m)	13.00
WSHC-240-00563	240	563' (172m)	17.14	3,360	5.97 (20W/m)	14.00

**APPENDIX C:**

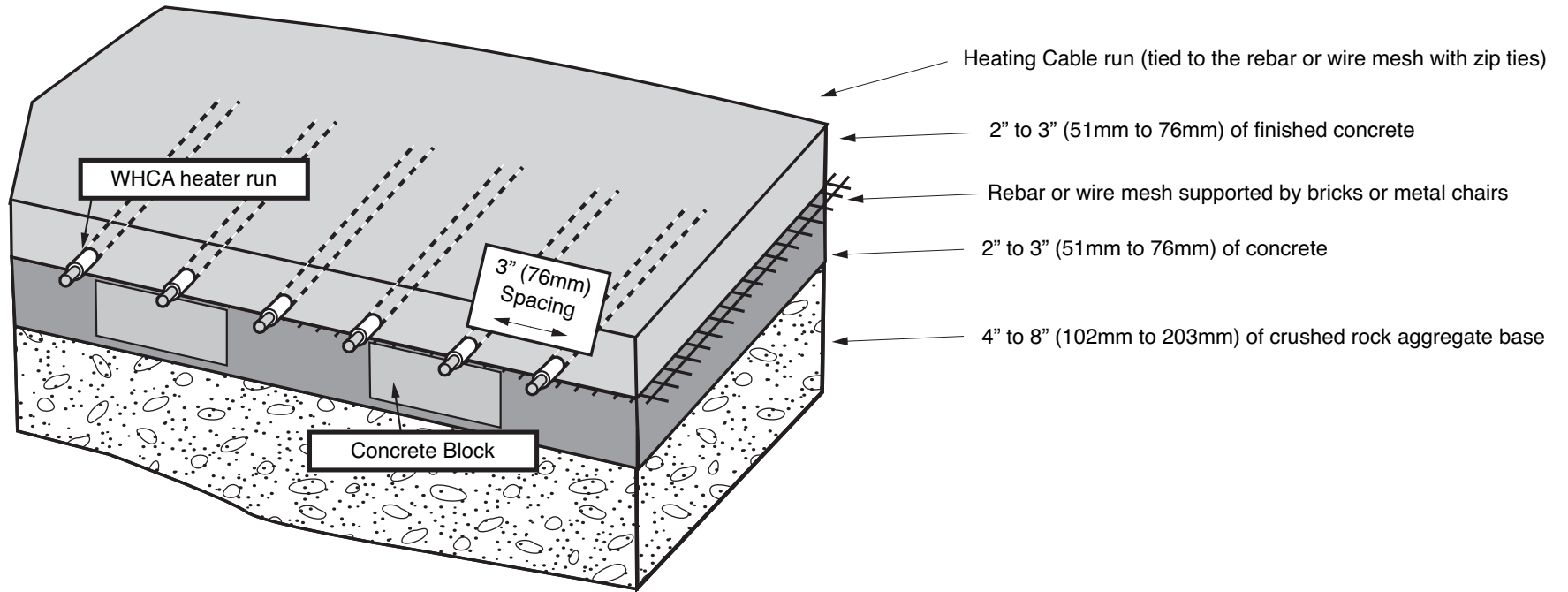
**CROSS-SECTION OF SNOW MELTING CABLE IN ASPHALT**



Note: Cables may be tied to reinforcement type mesh and then the mesh should be staked down to the base/primer pour.

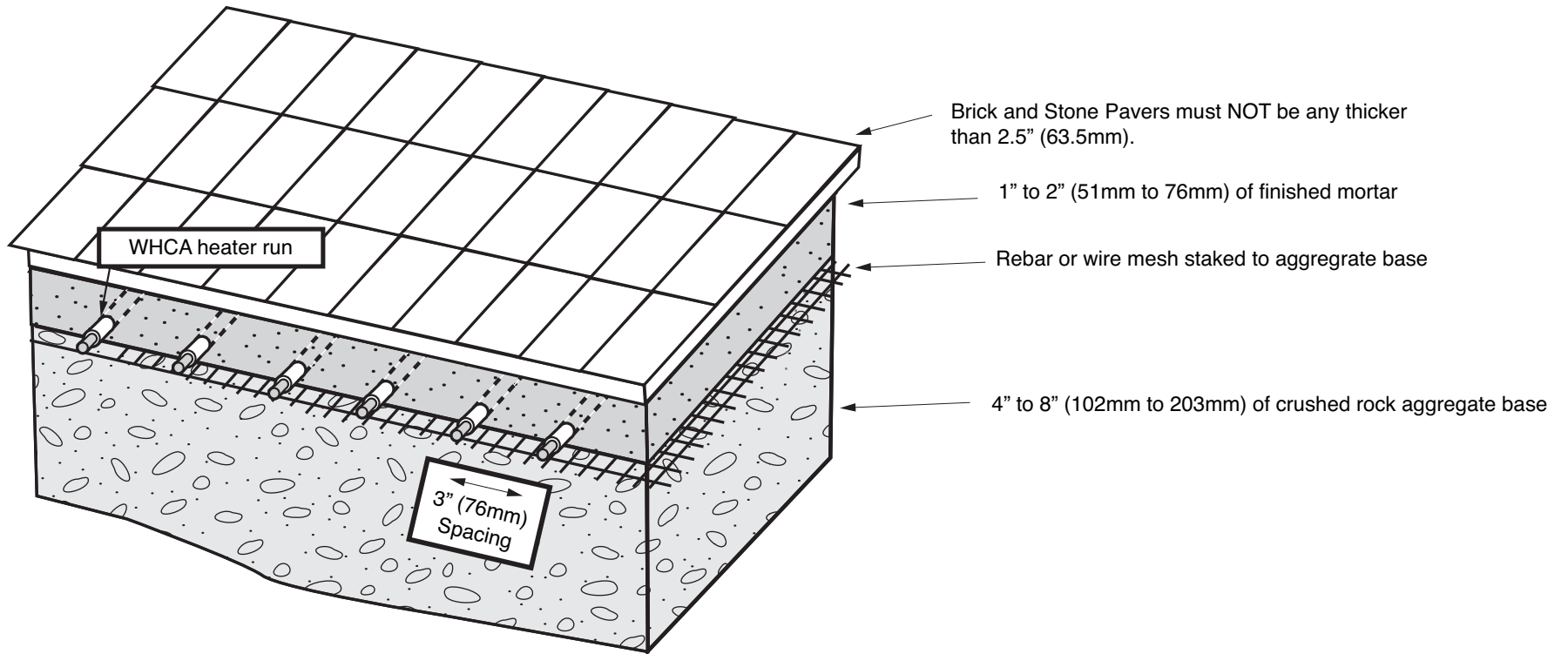
**APPENDIX D:**

**CROSS-SECTION OF SNOW MELTING CABLE IN CONCRETE**



**APPENDIX E:**

**CROSS-SECTION OF SNOW MELTING CABLE IN MORTAR BED UNDER PAVERS**

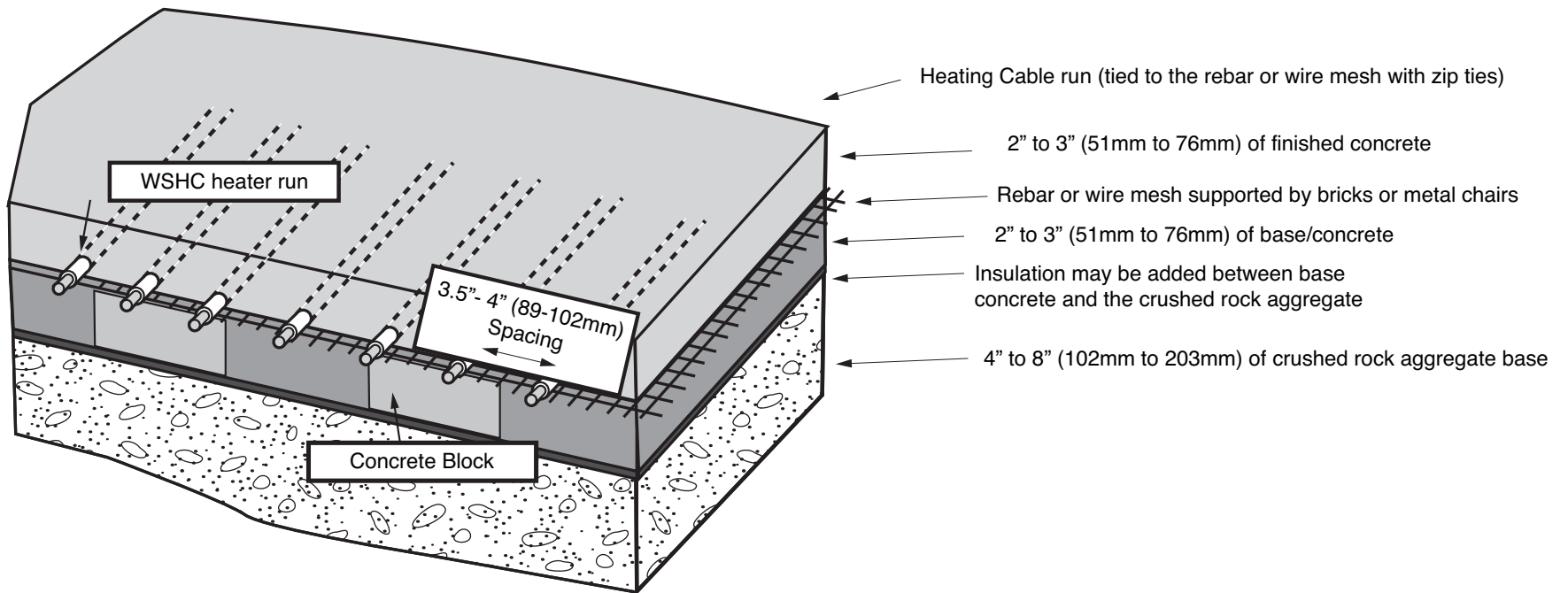


Note: Cables may be tied to reinforcement type mesh and then the mesh should be staked down to the base/crushed rock aggregate.



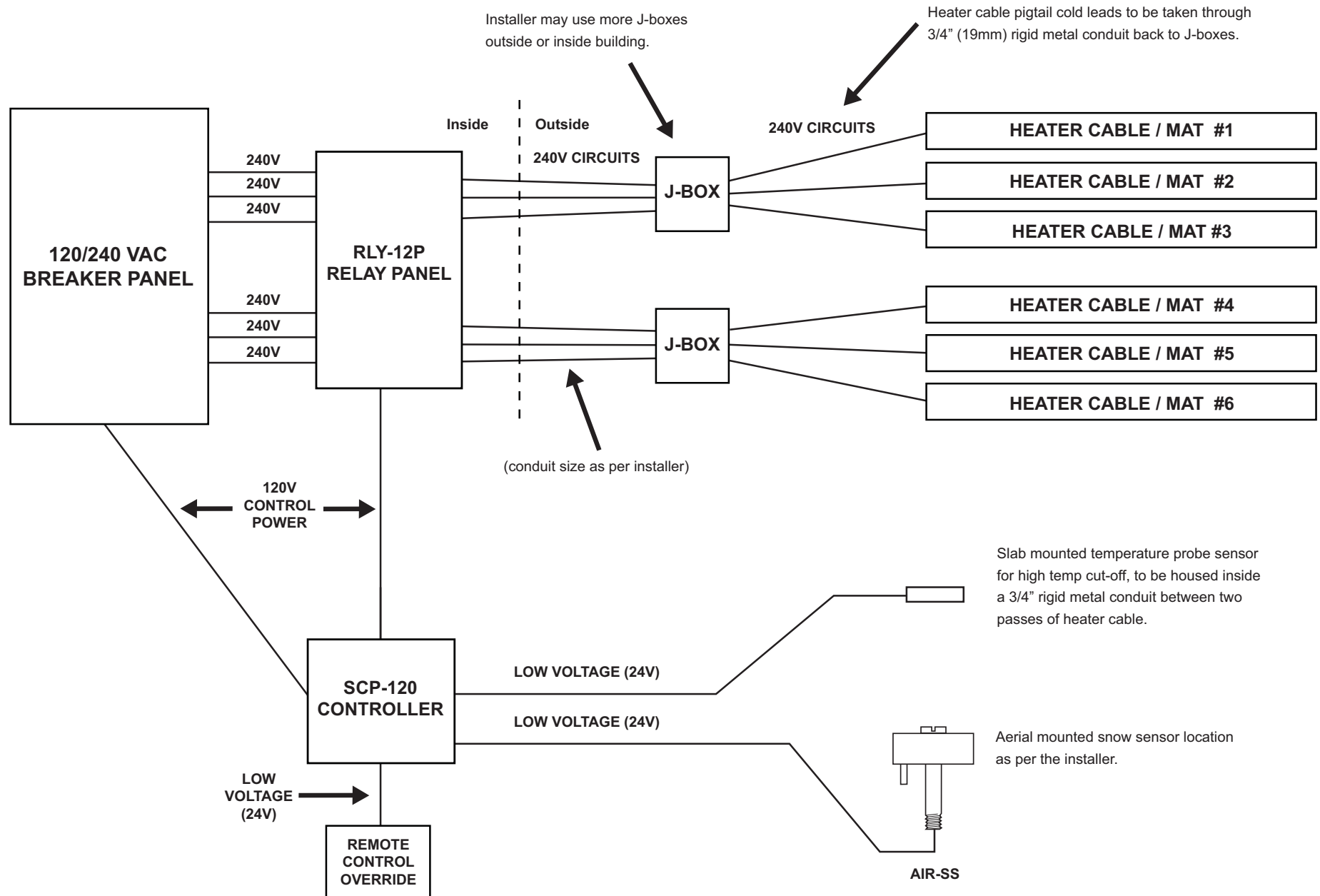
**APPENDIX F:**

**CROSS-SECTION OF INDOOR SLAB HEATING CABLE IN CONCRETE**



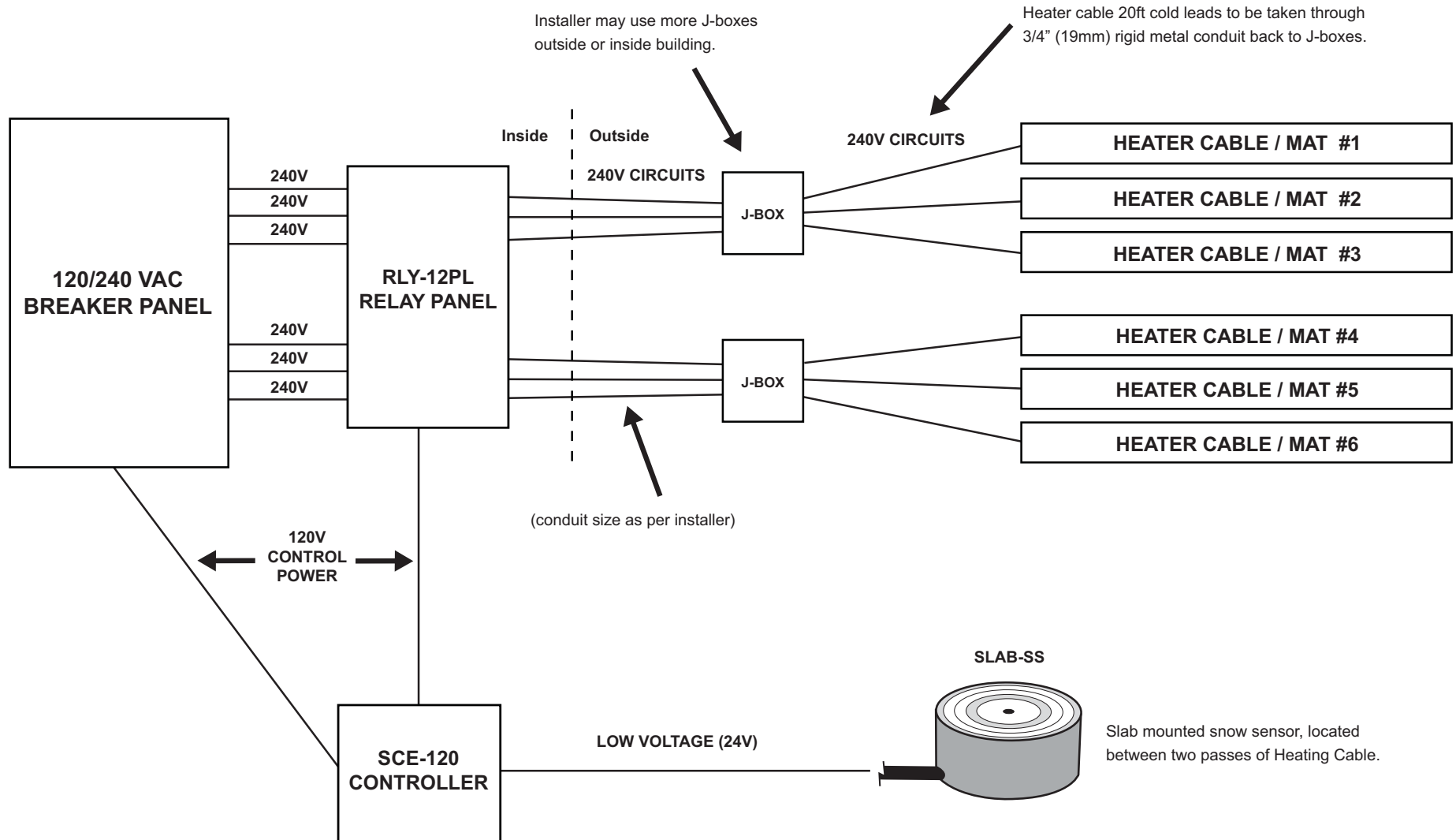
**APPENDIX G:**

**SNOW MELT DIAGRAM 240V - TYPICAL LINE DIAGRAM (FOR 6 CIRCUITS/CABLES) WITH PREMIUM CONTROL**



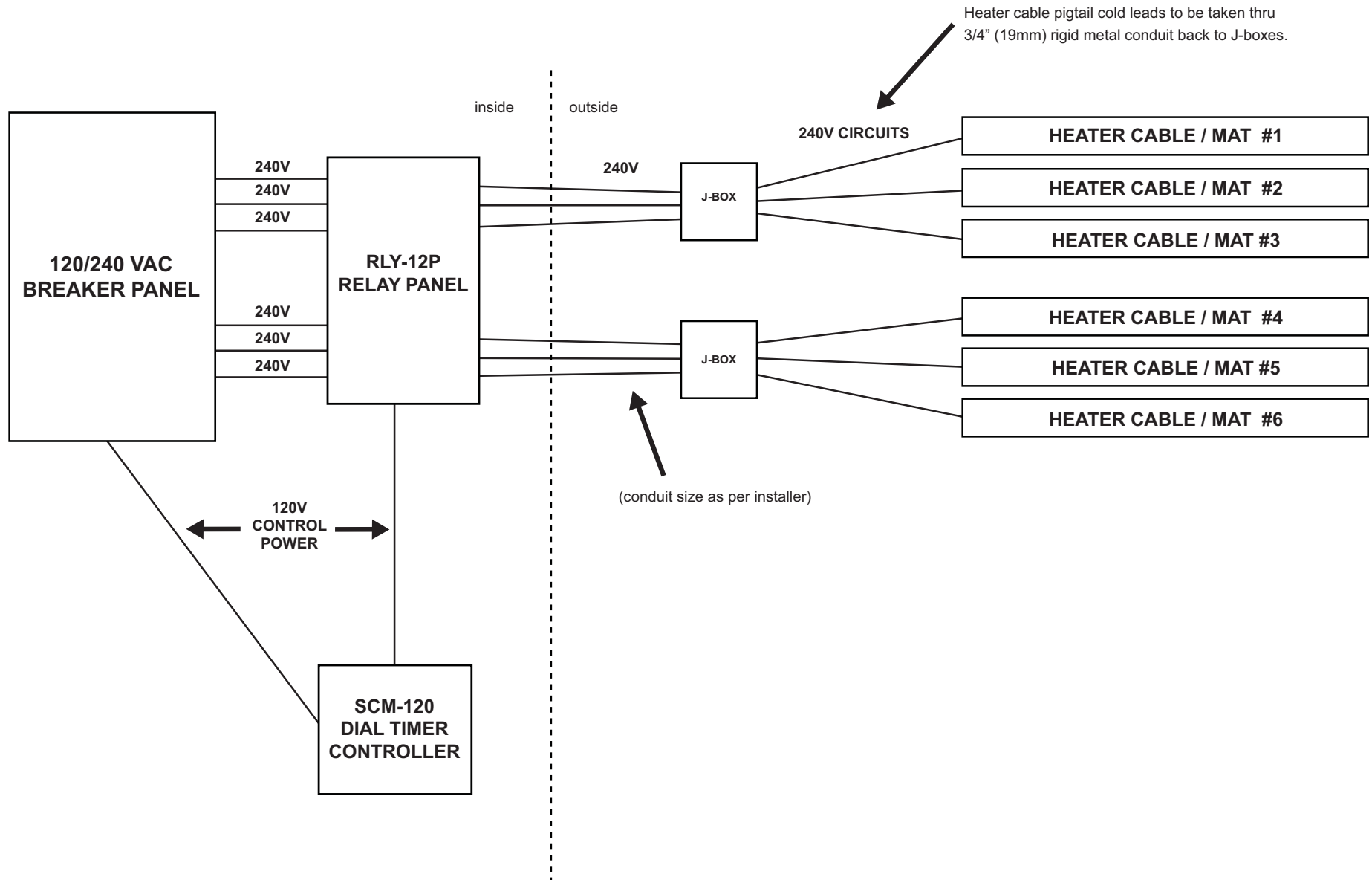
APPENDIX H:

SNOW MELT DIAGRAM 240V - TYPICAL LINE DIAGRAM (FOR 6 CIRCUITS/CABLES) WITH ECONOMY CONTROL



APPENDIX I:

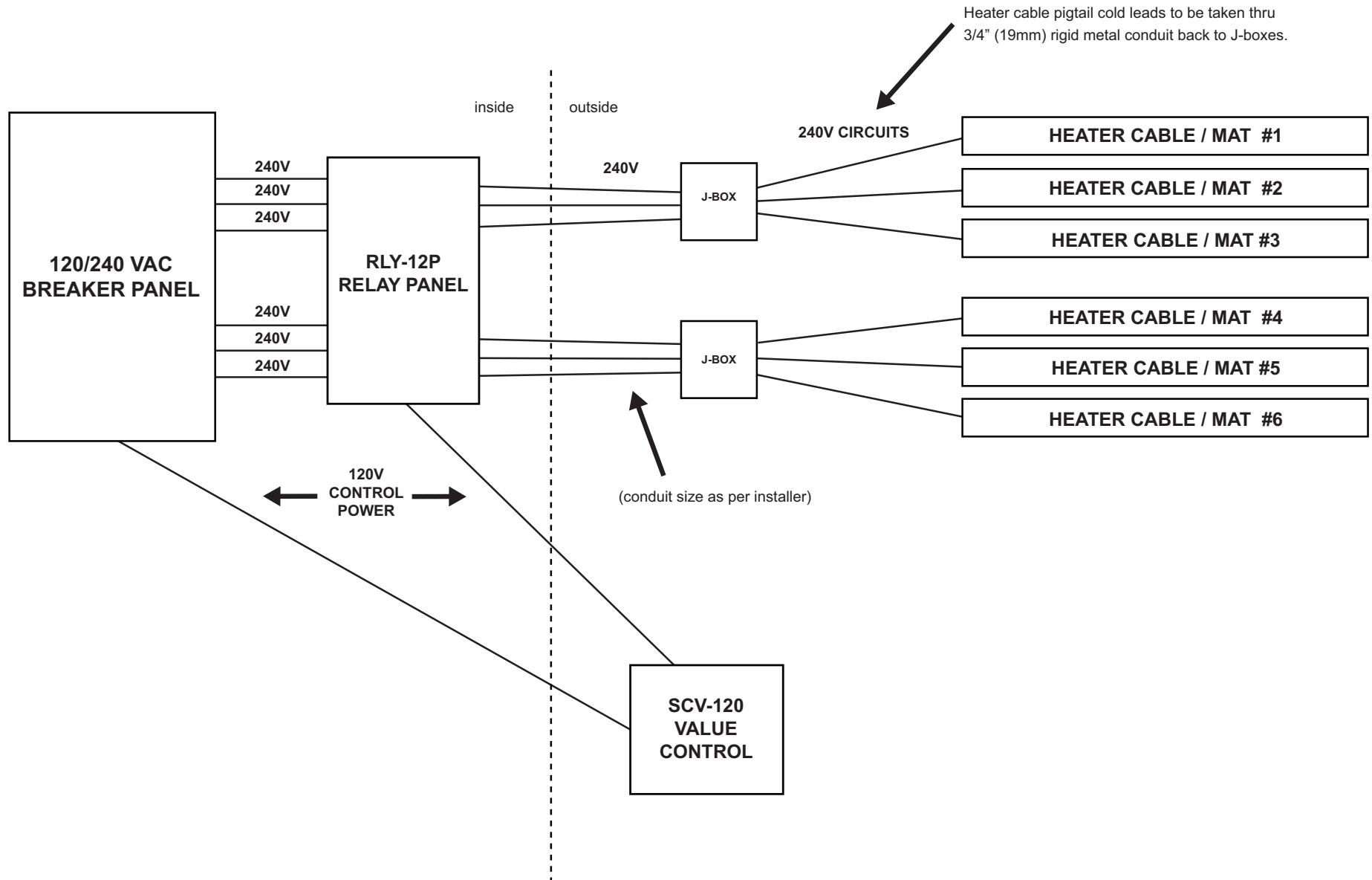
SNOW MELT DIAGRAM 240V - TYPICAL LINE DIAGRAM (FOR 6 CIRCUITS/CABLES) WITH MANUAL CONTROL





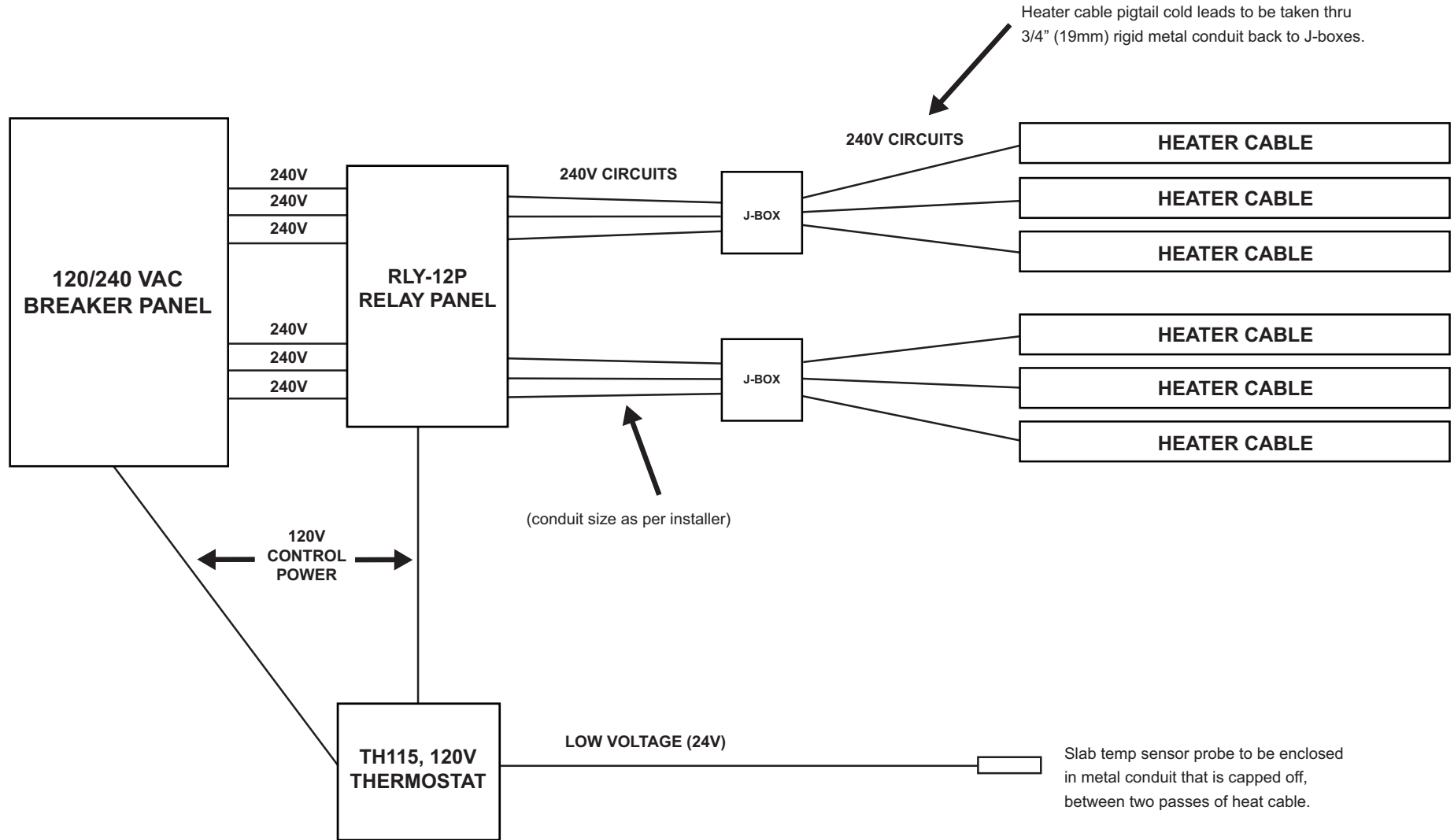
APPENDIX J:

SNOW MELTING DIAGRAM: 240V - TYPICAL LINE DIAGRAM (FOR 6 CIRCUITS/CABLES) WITH VALUE CONTROL



APPENDIX K:

SLAB HEATING DIAGRAM: 240V - TYPICAL LINE DIAGRAM (FOR 6 CIRCUITS/CABLES) WITH THERMOSTAT CONTROL



# WarmlyYours Snow Melting and Slab Heating Warranty

WarmlyYours, Inc. warrants the WarmlyYours snow melting and slab heating cables and mats ("the Product") to be free from defects in materials and workmanship for ten years from the date of purchase, provided that the Product is installed in accordance with the WarmlyYours product installation guide, any special written or oral design or installation guidelines provided by WarmlyYours for the specific project that the Product is intended, the provisions of the National Electric Code (NEC), and all applicable local building and electrical codes. If the Product is determined to be defective in materials and workmanship, and has not been damaged as a result of misuse, misapplication or improper installation, WarmlyYours will replace the Product or refund the original cost of the Product. Controls sold under the WarmlyYours name are warranted for two years from date of purchase. Should the control be defective or malfunction, return the control to WarmlyYours and it will be repaired or replaced (at WarmlyYours' option). The warranty does not cover removal or reinstallation costs. See entire warranty in packaging. Other controls carry their manufacturer's warranty.

WarmlyYours Inc. assumes no responsibility under this warranty for any damage to the Product prior to or during installation by anyone, including, but not limited to trades people or visitors to the job site, or damage caused as a result of post installation work. Call our toll free number, (800) 875-5285, if you have any questions about installation. The Limited Warranty is null and void if the Product owner or his representative attempts to repair the Product without receiving authorization. Upon notification of an actual or possible problem, WarmlyYours will issue an Authorization to Proceed under the terms of the Limited Warranty. WarmlyYours reserves the right to void said warranty, if the product owner repairs any heating wire, for any reason.

**Warranty Subject to the Following Conditions:** 1. The warranty of the snow melting or slab heating system must be registered by completing and returning the attached 'WarmlyYours Warranty Registration' card to WarmlyYours, Inc. within thirty days of date of purchase. Please keep your invoice, as proof of date of purchase will be required in the event of a claim. 2. The snow melting or slab heating cables or mats must be installed properly under concrete, asphalt or in mortar under pavers 3. The snow melting or slab heating system must be electrically grounded and protected by a GFI (Ground Fault Interrupter). 4. The installation must comply with all national and local electrical and building codes, as well as any other applicable statutory requirements. 5. The manufacturer hereby reserves the right to inspect the installation site at any reasonable time. 6. The warranty is not automatically transferred with change of ownership, but the manufacturer may, on application, transfer the warranty for the period remaining. This transfer is solely at the discretion of the manufacturer. 7. The snow melting or slab heating system should be used strictly in accordance with the following: 7a. Hard wire the snow melting or slab heating cables and mats to a dedicated circuit. The voltage of the circuit should match the voltage of the snow melting or slab heating system, and the size of the circuit should be such that the system does not occupy more than 80% of the circuit capacity. 7b. Should you feel no warmth from the surface that the system is installed within 60 minutes, verify that there is power to the control or thermostat. Contact WarmlyYours after verifying that there is power to the system. Under no circumstances should you or anyone else tamper with or attempt to repair the snow melt or slab heating system - this will render the warranty null and void. 7c. Switch the system on and off as you would any conventional electric heater, although timers or thermostats may be used if preferred. 7d. Use reasonable care in the operation of the system. Do not drop heavy articles, pierce or cut the surface that the heating system is installed. 7e. All restrictions and warnings detailed in the installation guide must be strictly followed.

WARMLYYOURS, INC. DISCLAIMS ANY WARRANTY NOT PROVIDED HEREIN, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. WARMLYYOURS FURTHER DISCLAIMS ANY RESPONSIBILITY FOR SPECIAL, INDIRECT, SECONDARY, INCIDENTAL, OR CONSEQUENTIAL DAMAGES ARISING FROM OWNERSHIP OR USE OF THIS PRODUCT, INCLUDING INCONVENIENCE OR LOSS OF USE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE OF THIS DOCUMENT. NO AGENT OR REPRESENTATIVE OF WARMLYYOURS HAS ANY AUTHORITY TO EXTEND OR MODIFY THIS WARRANTY UNLESS SUCH EXTENSION OR MODIFICATION IS MADE IN WRITING BY A CORPORATE OFFICER.



## WarmlyYours Snow Melt & Slab Heat Warranty Registration

Thank you for purchasing your new WarmlyYours Snow Melting System. Once the report form is completed, please copy the form and attach a copy to the main breaker box, or give to the homeowner or business owner. Please send a copy to WarmlyYours via mail, FAX at (800) 408-1100, or scan and send via e-mail to: sales@warmlyyours.com.

HOMEOWNER/JOB LOCATION INFORMATION		
Name	Phone	
Address	Email	
City	State	ZIP
Order Number	Job Name	

ELECTRICIAN INFORMATION		
Company Name		
Address		
City	State	ZIP
Installer Name	Phone	

PAVING/CONCRETE INSTALLER INFORMATION		
Company Name		
Address		
City	State	ZIP
Installer Name	Phone	

Install Date:	Installed Under: <input type="checkbox"/> Concrete <input type="checkbox"/> Asphalt <input type="checkbox"/> Pavers <input type="checkbox"/> Other If Pavers, thickness of the Paver: _____ [2.5" (64mm) Max]					
Material Depth Below Cable [2" (51mm) Min.]:			Material Depth Above Cable [1.5" (38mm) Min.]:			
	Cable/Mat 1	Cable/Mat 2	Cable/Mat 3	Cable/Mat 4	Cable/Mat 5	Cable/Mat 6
Zone ID						
OHM Reading 1 - Before Install						
*MegOHM Reading 1 - Before Install						
OHM Reading 2 - During Install						
*MegOHM Reading 2 - During Install						
OHM Reading 3 - After Install						
*MegOHM Reading 3 - After Install						
PART #						
Serial Number - Internal Use Only						
QC MEGOHM - Internal Use Only						
QC OHM - Internal Use Only						

Megohms readings are done across the assembly's green, ground wire to each conductor separately. Remember to keep a copy of this form with your warranty.

\*If at any time a reading does not exceed 10 Megohms, please halt installation and contact WarmlyYours.

10221-B 7/10