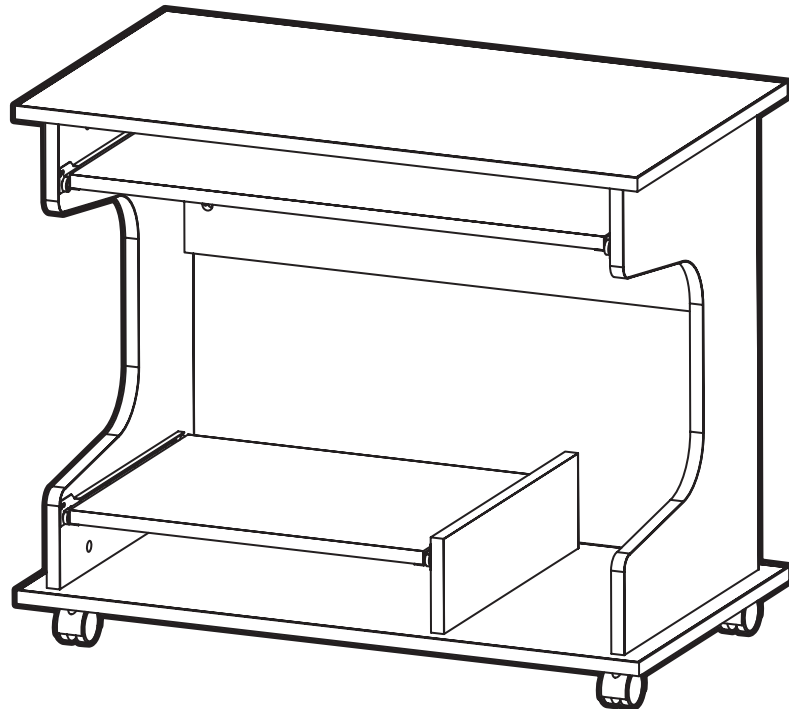




T-Bud

Tower Buddy



IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

READ THE DIRECTIONS all the way through one time. This will speed up the process and help you understand the sequence of steps.

COUNT THE PARTS AND HARDWARE before assembly. This ensures you have received all necessary parts before you begin.

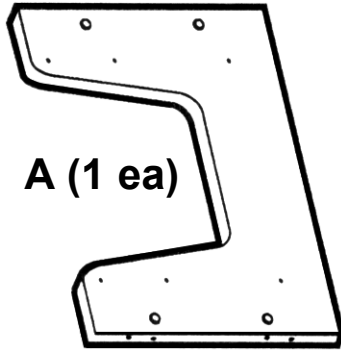
TOOLS: You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: **PARTS, Box 1420, Missoula, MT 59806** or call: **1-800-769-5693** or **FAX 1-800-445-5281**.

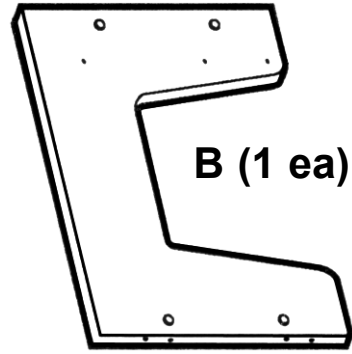
CAUTION: On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

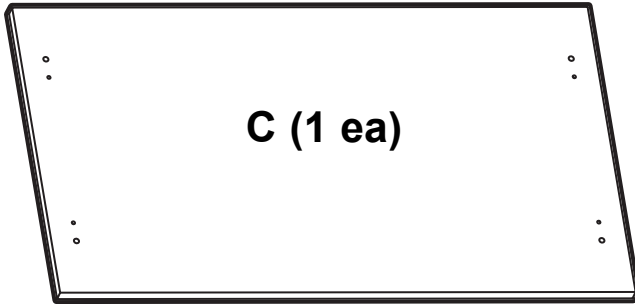
PARTS DIAGRAM



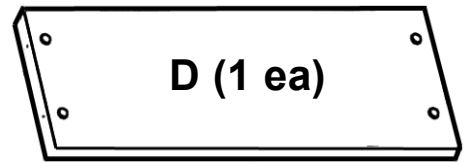
Left Side	05831241
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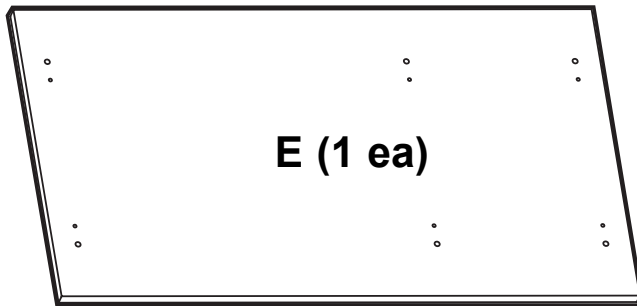
Right Side	05831241
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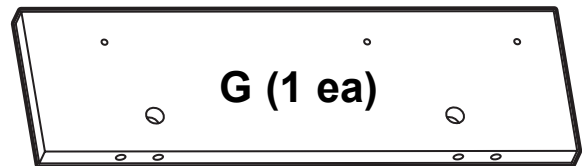
Top	05831201
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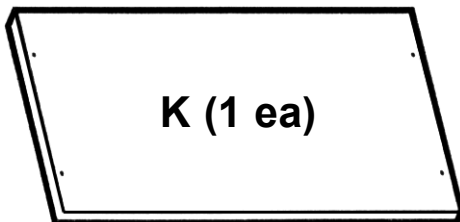
Back	05831252
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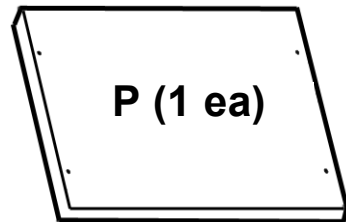
Bottom	05831211
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Divider	05831244
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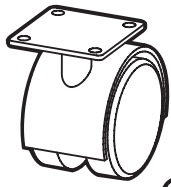


Keyboard Shelf	05831228
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Printer Shelf	05831229
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HARDWARE



H1	Plate Caster	402050	4 ea.
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H2	Large Panhead Screw	988056	16 ea.
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H3	Minifix Bolt	909834	14 ea.
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H4	Wood Dowel	195000	10 ea.
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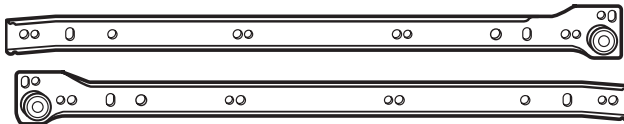
H6	Varianta Screw	988060	12 ea.
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H5	Minifix Cam	909810	14 ea.
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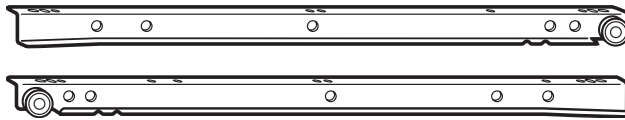
H7	Small Panhead Screw	901216	8 ea.
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S2

Slide Channel	490260	2 pr.
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S1



S3

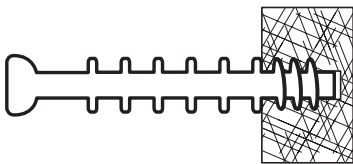
Drawer Slide	490260	2 pr.
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S4

Using the Minifix System:

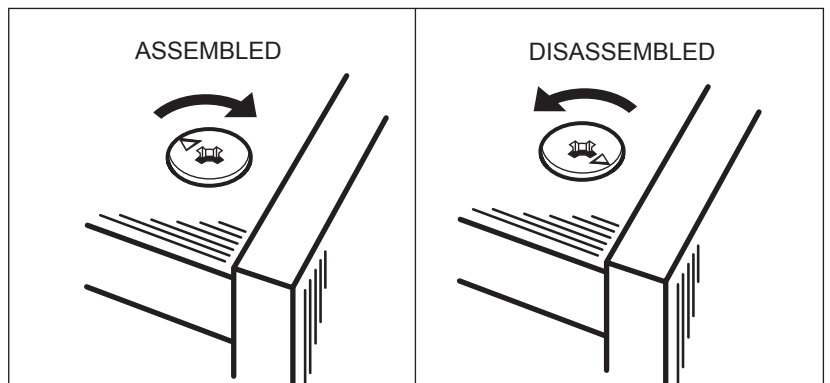
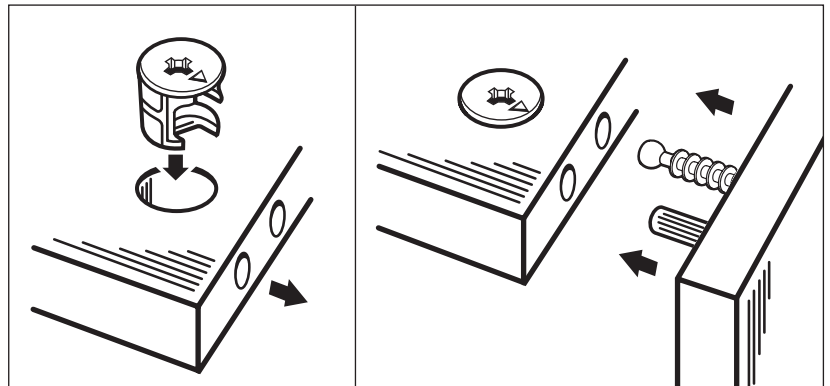
Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.



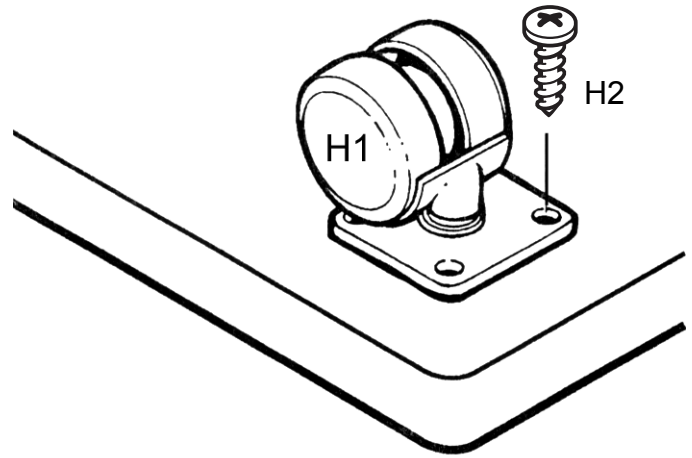
Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

To disassemble, turn the Cam Devices counter-clockwise and remove panels.



#1

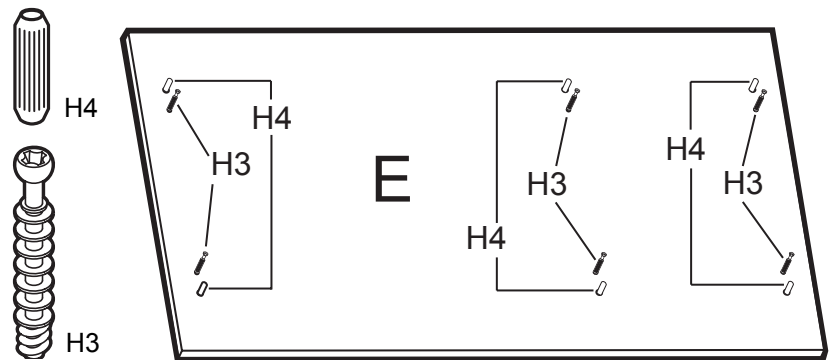
Place the Bottom (E) on a clean, carpeted surface with the underside facing up. Attach four Plate Casters (H1) to the Bottom using Large Panhead Screws (H2) in the pre-drilled holes as shown.



#2

Turn the Bottom (E) over. Screw minifix bolts (H3) into the upper surface of the Bottom where indicated.

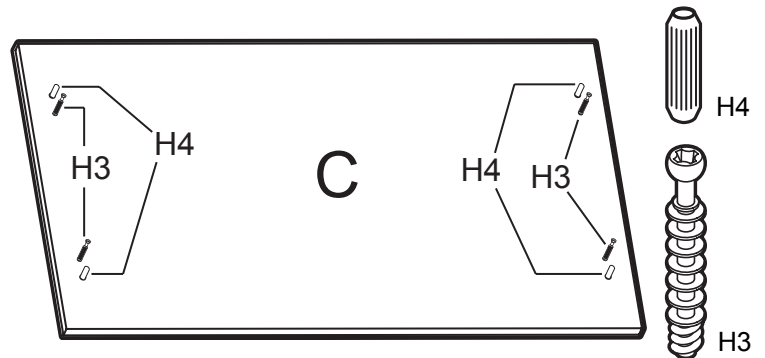
Insert Wood Dowels (H4) into the upper surface of the Bottom where indicated.



#3

Screw minifix bolts (H3) into the underside of the Top (C) where indicated.

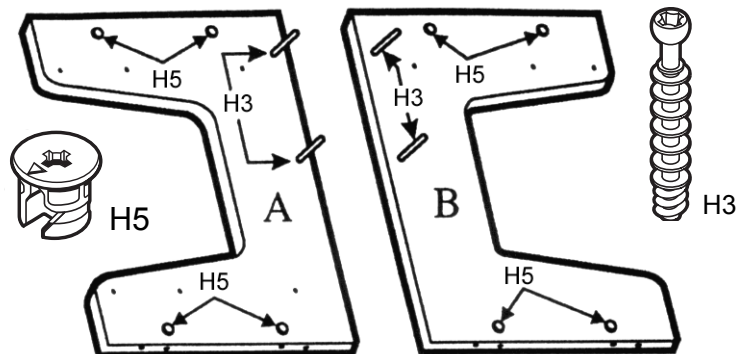
Insert Wood Dowels (H4) into the underside of the Top where indicated.



#4

Screw minifix bolts (H3) into the pre-drilled holes of the Left Side (A) and Right Side (B) where indicated.

Insert minifix cams (H5) facing out into the Left Side and Right Side where indicated.



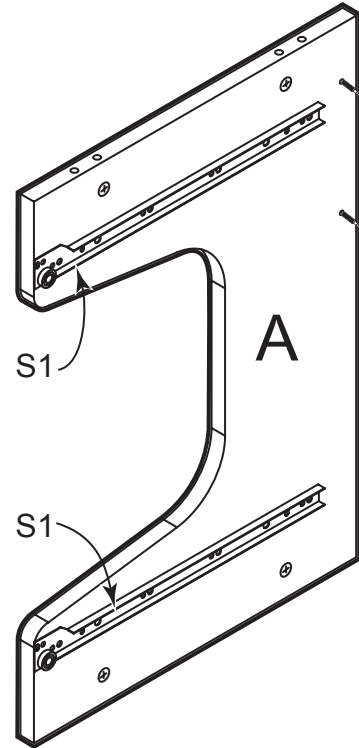
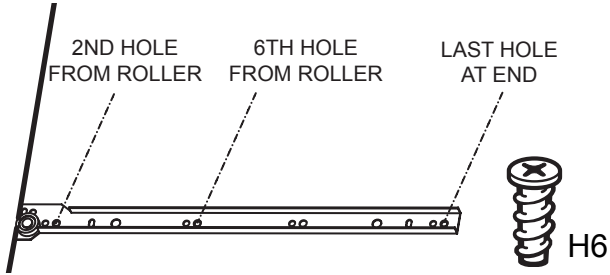
#5

Insert 2 Minifix Cams (H5) into the pre-drilled holes of the Divider (G) where indicated.



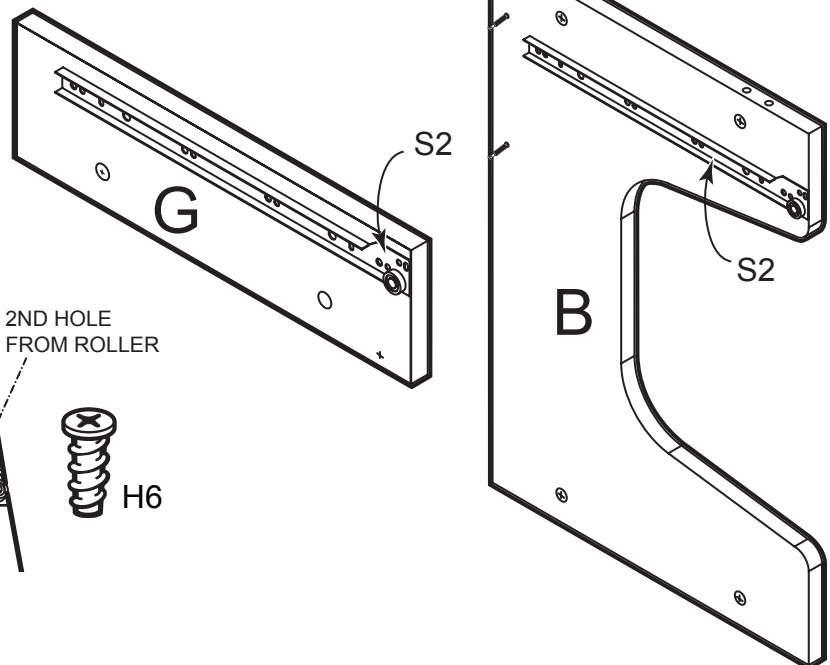
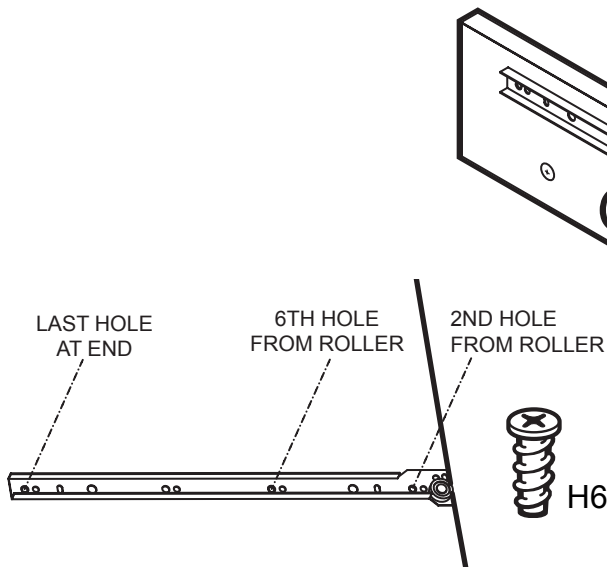
#6

Attach two left 16" Slide Channels (S1) to Left Side (A) using Varianta Screws (H6) in the pre-drilled holes as shown.



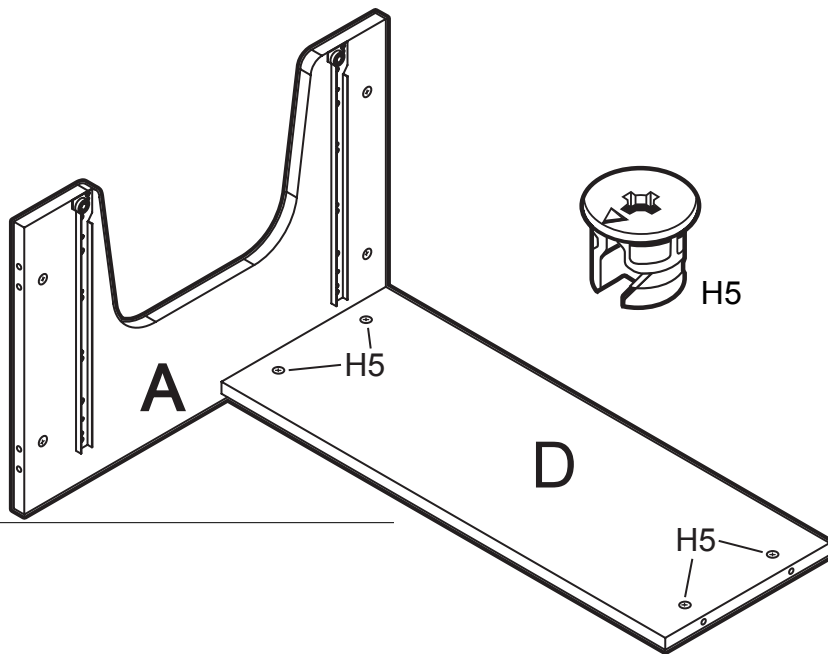
#7

Attach a right 16" Slide Channel (S2) to Right Side (B) and to Divider (G) using Varianta Screws (H6) in the pre-drilled holes as shown.



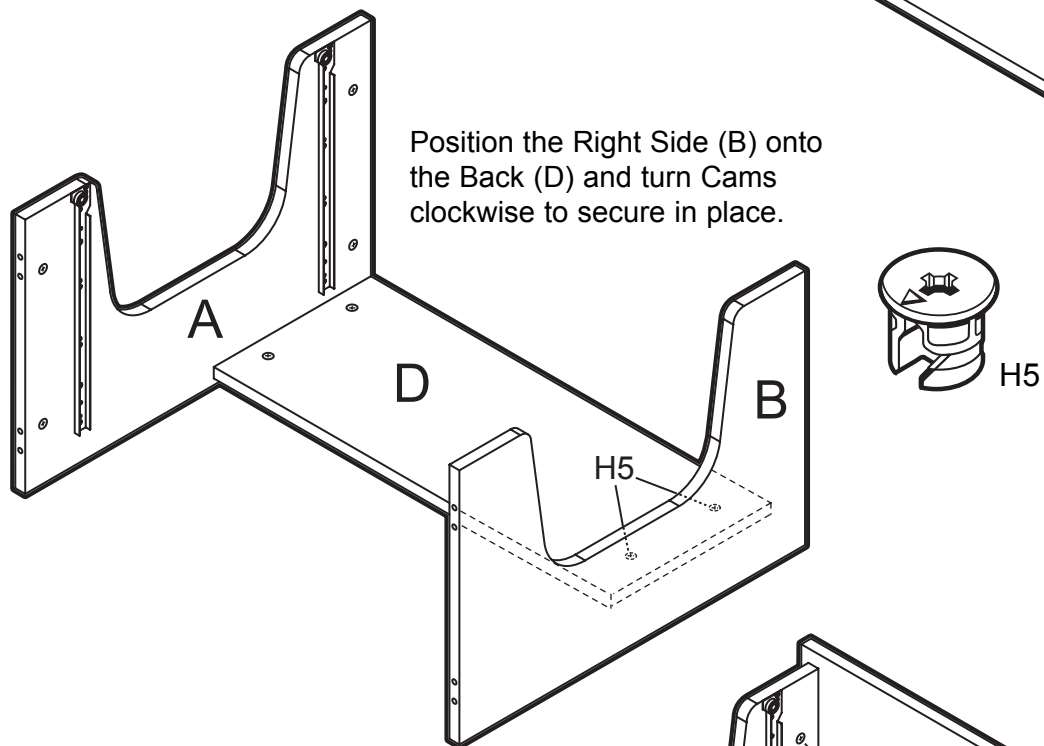
#8

Insert minifix cams (H5) into Back (D).
Position the Back (D) onto the Left
Side (A) and turn Cams clockwise to
secure in place.



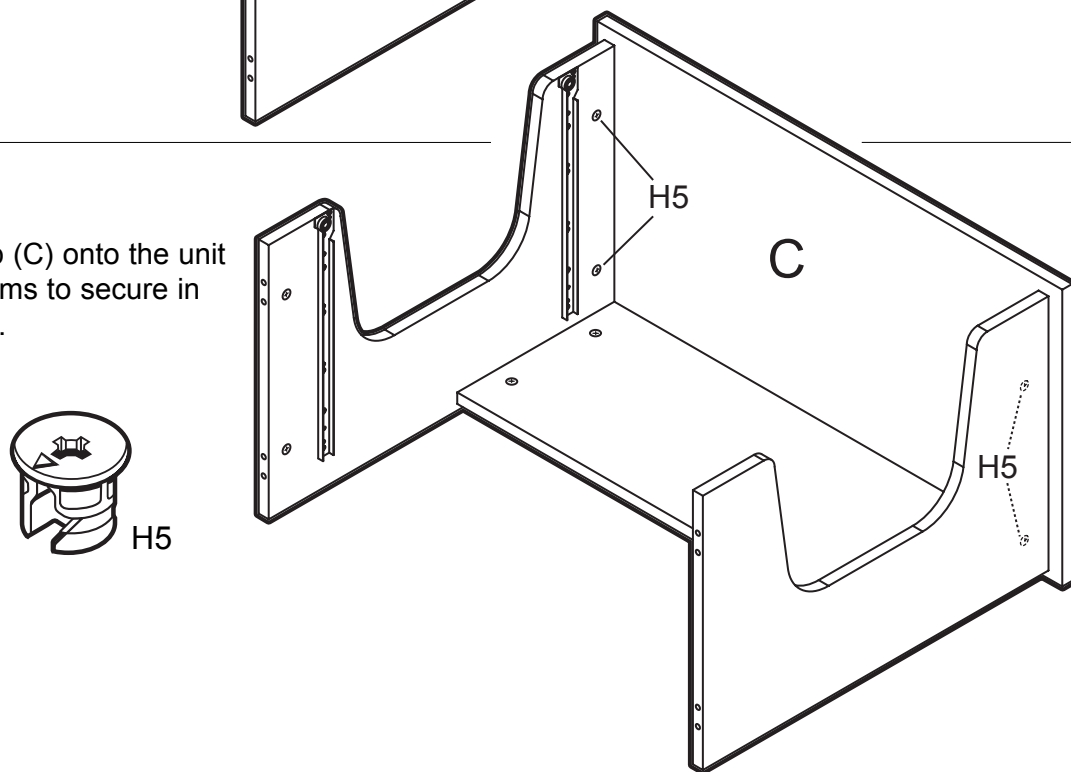
#9

Position the Right Side (B) onto
the Back (D) and turn Cams
clockwise to secure in place.



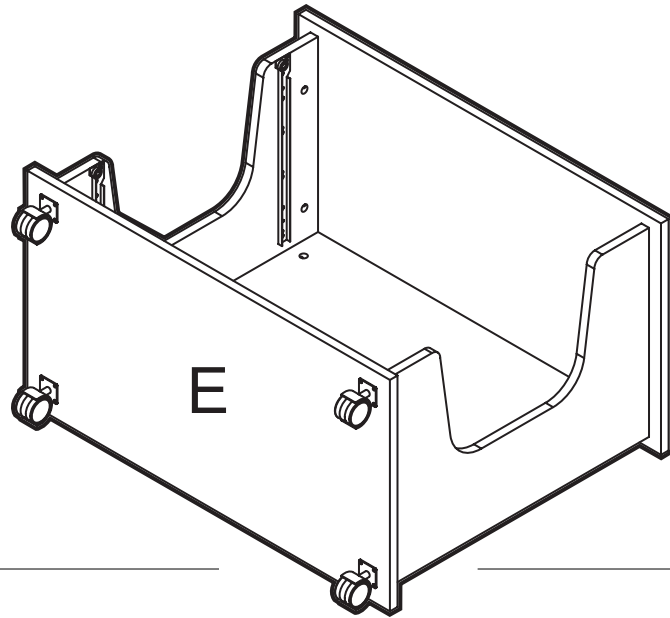
#10

Position the Top (C) onto the unit
and turn the Cams to secure in
place as shown.

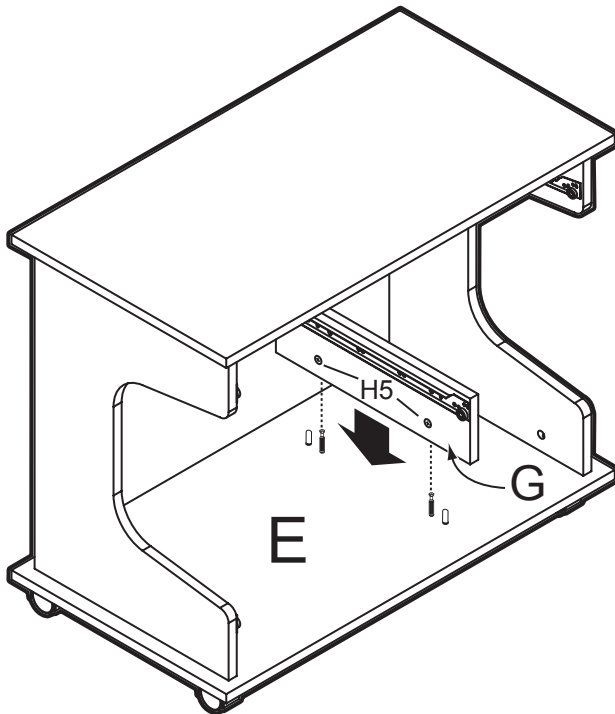


#11

Position the Bottom (E) onto the unit as shown. Turn the Cams to secure in place.



#12

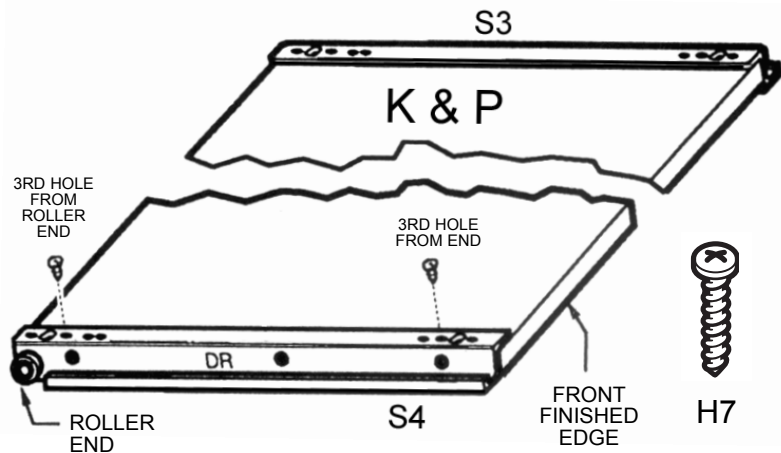


Position the Divider (G) onto the posts and dowels of the Bottom (E) and turn the Cams to secure.

#13

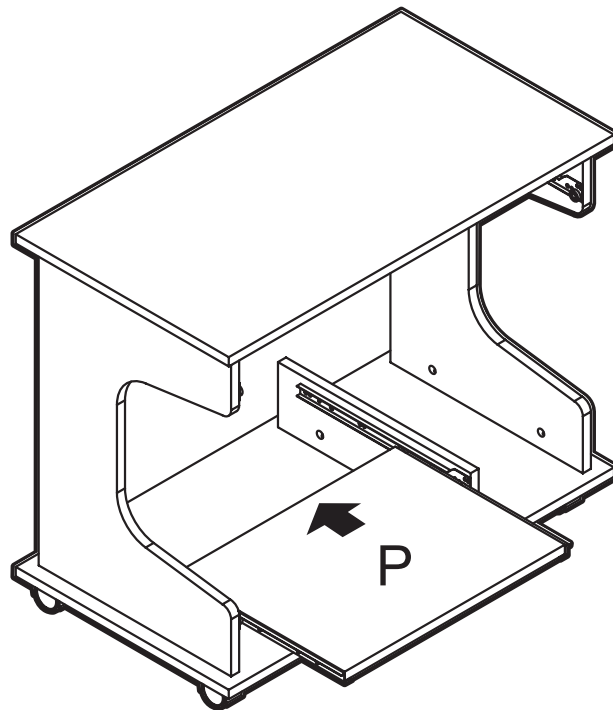
Place the Keyboard Shelf (K) with pre-drilled holes facing up as shown. Attach left and right 16" Shelf Slides (S3 & S4) using the Small Panhead Screws (H7) as shown.

Attach left and right 16" Shelf Slides to the Printer Shelf (P) using the Small Panhead Screws as shown.



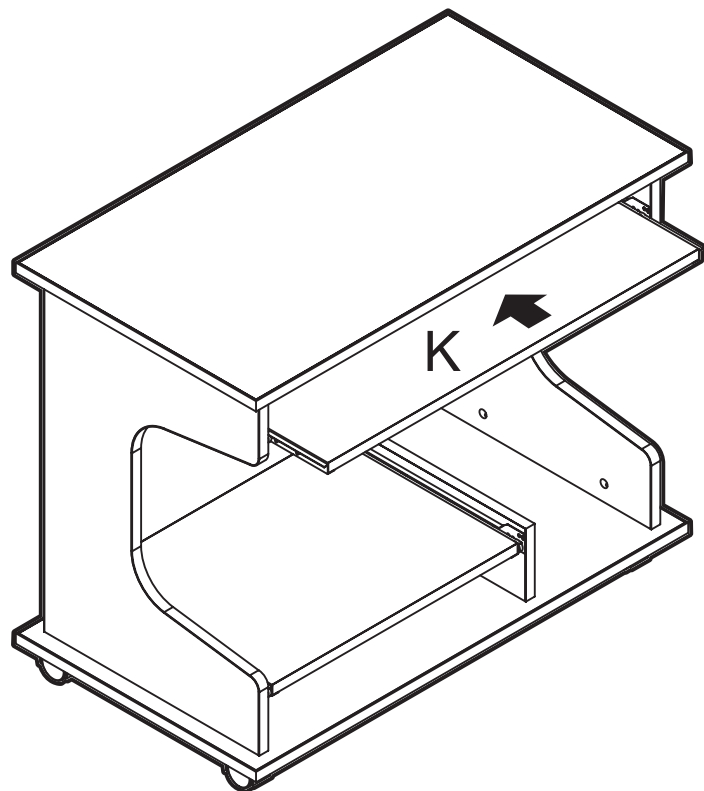
#14

Slide the Printer Shelf (P) onto the slide channels of the Left Side (A) and the Divider (G) as shown.



#15

Slide the Keyboard Shelf (K) onto the slide channels of the Left Side (A) and the Right Side (B) as Shown.



Your Tower Buddy is now completely assembled and ready for use.